Sumitomo Drive Technologies

MASTERING MAINTENANCE & RELIABILITY

STRATEGIES FOR FOOD & BEVERAGE OPERATIONS

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Mastering Maintenance & Reliability: Strategies for Food & Beverage Operations

Overview of Maintenance and Reliability

Maintenance and reliability are critical components of industrial operations. Maintenance involves the actions necessary to keep equipment and systems functioning as intended, while reliability focuses on ensuring that equipment performs consistently over time without failure. Key principles include preventive maintenance, predictive maintenance, and corrective maintenance. Together, these practices aim to maximize operational uptime, improve efficiency, and extend the lifespan of equipment.

Its Importance in the Food & Beverage Manufacturing Industry

The food and beverage industry presents unique challenges that make effective maintenance and reliability practices essential.

- Hygiene and Safety Standards: Maintenance practices must comply with stringent hygiene and safety standards to prevent contamination and ensure product safety.
- High-Paced Production Environment: The continuous production cycles demand reliable equipment performance to avoid costly downtime.
- Regulatory Compliance: Adherence to regulations is mandatory, and effective maintenance helps ensure compliance with food safety and quality standards.

Effective maintenance directly impacts product quality, production consistency, cost efficiency, and equipment longevity. It helps maintain optimal production conditions, ensuring that operations run smoothly and meet industry standards.

Benefits of Effective Maintenance and Reliability Practices

Implementing robust maintenance and reliability practices offers several benefits:

- Reduction in Downtime and Production Interruptions: Proactive maintenance strategies reduce unexpected equipment failures, minimizing downtime and production halts.
- Enhanced Equipment Performance and Lifespan: Regular maintenance ensures that equipment operates at peak efficiency, reducing wear and tear and extending its operational life.
- Improved Safety and Regulatory Compliance: Consistent maintenance helps meet safety standards and regulatory requirements, reducing the risk of non-compliance penalties.
- Cost Savings: Optimized maintenance schedules and predictive maintenance technologies reduce repair costs and resource waste, contributing to overall cost efficiency.

Mastering Maintenance & Reliability: Strategies for Food & Beverage Operations

Table of Contents

By adhering to the principles and practices outlined in these chapters, you will be equipped to tackle the maintenance challenges unique to the food and beverage production industry, enhancing your operational reliability and contributing to the overall success of your facility.

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SECTION I

Maintenance & Operations Reliability Assessment & Analysis

Introduction to Maintenance Assessment

Developing an effective maintenance schedule is foundational to ensuring the reliability and efficiency of your equipment. The first step in this process is a thorough assessment of your current maintenance needs. This assessment serves as the groundwork for informed decision-making, enabling you to identify critical equipment, understand its role in your production processes, and prioritize maintenance tasks based on the equipment's condition and importance.

A systematic approach to assessing your maintenance needs not only helps in minimizing downtime but also contributes to longer equipment life and reduced operational costs. By evaluating each piece of equipment's criticality, historical issues, and current condition, you can create a maintenance schedule that is both proactive and responsive to your facility's unique demands.

This section includes a Maintenance Assessment Chart designed to guide you through collecting and organizing the necessary information about your equipment. Following the chart is a Glossary providing detailed descriptions of each item in the chart, ensuring clarity and consistency in how you document your maintenance assessment. Together, these tools will help you lay a solid foundation for developing a maintenance schedule that enhances operational efficiency and ensures the longevity of your equipment.

What Does This Chart Cover?

- **Inventory Assessment:** Begin by conducting a comprehensive inventory of all equipment, focusing on identifying each piece's role in production, its maintenance history, and any manufacturer-recommended maintenance schedules. You can also contact your mechanical Distributors to assist in taking inventory. For gearboxes, incorporate any specific maintenance guidelines provided.

- **Criticality Analysis:** Evaluate the criticality of each piece of equipment to production processes. Identify which gearboxes or machinery, if failed, would significantly impact production. This analysis helps prioritize maintenance efforts based on the potential risk and impact of equipment failure.

- **Maintenance History Review:** Analyze the maintenance history of your equipment. Look for patterns or recurring issues that may indicate a need for more frequent inspections or specific preventative measures.

- **Resource Evaluation:** Assess the availability of internal maintenance resources, including personnel and budget. Determine if there are gaps in skills or resources that need to be addressed to meet maintenance objectives.

Maintenance Assessment Terms & Suggestions

- **Equipment ID:** A unique identifier for each piece of equipment.
- **Equipment Name:** Name or type of the equipment.
- **Location**: Physical location of the equipment within the facility.
- **Role in Production:** Brief description of the equipment's role and importance in the production process.
- **Manufacturer's Recommended Maintenance**: Summary of the maintenance guidelines provided by the equipment's manufacturer.
- **Last Maintenance Date**: The date when the equipment last underwent maintenance.
- **Maintenance Frequency:** How often maintenance is currently performed on the equipment.
- **Criticality:** The equipment's importance to production operations, rated as High, Medium, or Low.
- **Historical Issues:** Any known recurring issues or past failures associated with the equipment.
- **Current Condition:** The current operational condition of the equipment, rated as Excellent, Good, Fair, or Poor.
- **Resource Requirements:** The resources needed for maintaining the equipment, including specific skills, tools, and parts.
- **Notes**: Any additional observations or relevant information about the equipment.

Criticality Rating Guide:

- High: Equipment whose failure would cause a stoppage in production or significant operational impact.
- Medium: Equipment whose failure would disrupt operations but not cause a complete stoppage.
- Low: Equipment whose failure would have minimal impact on operations.

Condition Assessment Guide:

- Excellent: No signs of wear or issues, operates at full efficiency.
- Good: Minor signs of wear, operates near full efficiency with no significant issues.
- Fair: Visible wear and/or occasional issues, may not operate at full efficiency.
- Poor: Significant wear and/or frequent issues, operates below acceptable efficiency.

Using This Chart

Once you've completed this chart for all critical equipment, you will have a comprehensive overview of your current maintenance needs. This information is crucial for planning your maintenance schedule, prioritizing tasks based on criticality and equipment condition, and allocating resources effectively. Remember to update this chart regularly as equipment conditions and maintenance needs change.

Maintenance Assessment Chart | Date:_____

Equipment Name/ID _____	
Equipment Name	
Location	
Role in Production	
Manufacturer's Recommended Maintenance	
Last Maintenance Date	
Maintenance Frequency	
Criticality	
Historical Issues	
Current Condition	
Resource Requirements	
Notes	

Maintenance Assessment Chart | Date:_____

Equipment Name/ID _____	
Equipment Name	
Location	
Role in Production	
Manufacturer's Recommended Maintenance	
Last Maintenance Date	
Maintenance Frequency	
Criticality	
Historical Issues	
Current Condition	
Resource Requirements	
Notes	

Maintenance Assessment Chart | Date:_____

Equipment Name/ID _____	
Equipment Name	
Location	
Role in Production	
Manufacturer's Recommended Maintenance	
Last Maintenance Date	
Maintenance Frequency	
Criticality	
Historical Issues	
Current Condition	
Resource Requirements	
Notes	

Maintenance Assessment Chart | Date:_____

Equipment Name/ID _____	
Equipment Name	
Location	
Role in Production	
Manufacturer's Recommended Maintenance	
Last Maintenance Date	
Maintenance Frequency	
Criticality	
Historical Issues	
Current Condition	
Resource Requirements	
Notes	

Strengths and Weaknesses Analysis

The Strengths and Weaknesses Analysis Rating Table is an essential tool designed to provide a clear, quantifiable assessment of your current maintenance practices.

By evaluating and rating various aspects of your maintenance operations, this table helps identify areas where your practices are effective and areas that require improvement. The structured approach of this rating system encourages objective assessment and facilitates strategic decision-making, ensuring that your maintenance strategies are aligned with best practices and operational goals.

This introductory overview will guide you in effectively utilizing the table to enhance the overall efficiency and reliability of your maintenance processes.

How to Effectively Complete This Analysis

- Rate each aspect of your maintenance practices on a scale of 1 to 5, where 1 is the lowest (indicating a significant area for improvement) and 5 is the highest (indicating a strength in your practices).
- Provide specific notes or examples under 'Notes' to support your rating and offer context.
- This table should be filled out periodically (e.g., quarterly or bi-annually) to track improvements or identify persistent challenges over time.
- Encourage honest and objective assessments to ensure accurate data that can be used to make meaningful improvements.

Strengths and Weaknesses Analysis | Date:

Equiptment Name:			
Checklist Item	Rating Scale (1-5)	Your Rating	Notes
Regularity of maintenance aligned with manufacturer's recommendations	1 (Poor) - 5 (Excellent)		Provide specific observations or issues
Maintenance schedules effectively preventing unexpected downtimes	1 (Ineffective) - 5 (Highly Effective)		Note instances of success or failure
Adequate response to equipment failures	1 (Very Slow) - 5 (Very Fast)		Mention notable response times and outcomes
Availability and efficient management of spare parts	1 (Frequently Unavailable) - 5 (Always Available)		Discuss any stock issues or exemplary practices
Training and skill level of maintenance personnel	1 (Untrained) - 5 (Highly Skilled)		Evaluate current training programs and skill gaps
Historical data analysis for maintenance planning	1 (Not Utilized) - 5 (Fully Integrated)		Assess how data is used in maintenance planning
Overall cost-effectiveness of current maintenance practices	1 (Not Cost-Effective) - 5 (Very Cost-Effective)		Consider both direct and indirect costs

How did you score?

1's_____ 2's_____ 3's_____ 4's_____ 5's_____

How To Interpret Your Results

High Scores (4-5)

- **Interpretation**: High scores in this range suggest that the maintenance practices are effective, efficient, and align well with industry standards and expectations.

- **Implications**:
  - ***Strengths***: These areas are strong points in your maintenance strategy. They indicate successful practices that should be maintained and replicated in other areas.
  - ***Continuous Improvement***: Even in areas with high scores, there's always room for improvement. Continue monitoring these areas to ensure they adapt to any changes in technology or industry practices.
  - ***Best Practices Sharing***: Consider using these high-scoring areas as case studies or best practices to share with other teams or departments.

Mid-Range Scores (2-3)

- **Interpretation**: Scores in this range point to areas that are functioning at a basic level but have significant room for improvement.

- **Implications:**
  - ***Focus Areas for Improvement:*** These aspects should be prioritized for improvement. Investigate the underlying causes of the mediocre scores.
  - ***Training and Development:*** This range often indicates a need for additional training or resource allocation.
  - ***Process Review:*** There may be processes that are outdated or not fully optimized. A detailed review and update of these practices could be beneficial.

Low Scores (1)

- **Interpretation:** A score of 1 indicates critical areas of concern. These are aspects of your maintenance practices that are significantly underperforming and require immediate attention.

- **Implications:**
  - ***Immediate Action Required:*** Quick and decisive action is necessary to address these critical weaknesses. Delaying could lead to more serious operational issues.
  - ***Root Cause Analysis***: It's essential to conduct a thorough analysis to understand why these areas are failing. This might involve delving into systemic issues or external factors affecting performance.
  - ***Resource Allocation***: Low scores may reflect a lack of resources, be it in training, staffing, or maintenance tools. Consider reallocating or acquiring additional resources to address these gaps.

General Considerations:

- ***Consistency Across Scores***: Look for patterns in the scores. If certain areas consistently score low, it indicates a systemic issue that needs addressing at a foundational level.
- ***Team Involvement***: Engage your team in discussing these scores. Their insights can provide valuable context and ideas for improvement.
- ***Benchmarking***: Consider how these scores compare to industry standards or benchmarks. This can help identify whether certain challenges are unique to your organization or are common in the industry.

By understanding what each score range signifies, you can more effectively use the table as a tool for continuous improvement in your maintenance practices.

Maintenance Metrics Audit

The Maintenance Metrics Audit Worksheet is a crucial tool in quantifying the effectiveness of your maintenance practices. By using key performance indicators (KPIs) such as Mean Time Between Failure (MTBF) and Mean Time to Repair (MTTR), this table helps you gain a clearer understanding of how well your maintenance strategies are performing.

It's an invaluable resource for pinpointing areas that need improvement and for tracking the progress of your maintenance initiatives over time.

How to Effectively Complete This Audit

- Fill in the 'Current Value' column with the latest data for each metric.
- Set realistic 'Target Values' based on industry benchmarks or your specific operational goals.
- Regularly review and update the table according to the specified 'Frequency of Review'.

This table is designed to be a living document, integral to your maintenance strategy. Regular interaction with and updating of this table will not only provide insights into the current state of your maintenance operations but also guide you towards continuous improvement.

By regularly reviewing and updating this table, you can maintain a clear and ongoing picture of your maintenance performance, helping you to make data-driven decisions for operational improvements.

Maintenance Metrics Audit | Date:

Equiptment Name or Area of Operation:				
Metric	Description	Suggested Frequency of Review	Current Value	Target Value
MTBF (Mean Time Between Failure)	Measures the average time between equipment failures	Monthly		
MTTR (Mean Time to Repair)	Average time taken to repair equipment after a failure	Monthly		
Downtime Costs	Total costs associated with maintenance-related downtime	Quarterly		
Preventive vs Corrective Maintenance Ratio	Ratio of preventive to corrective maintenance actions	Quarterly		
Equipment Utilization Rate	Percentage of time equipment is in operation	Monthly		
Spare Parts Turnover Rate	Frequency of spare parts inventory turnover	Quarterly		

Maintenance Metrics Audit | Date:

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After evaluating your maintenance practices using our guide, you may have identified areas where your current systems could be significantly improved. This is where Sumitomo Drive Technologies can offer valuable solutions.

Our predictive maintenance technology CycloSmart is a game-changer. Equipped with real-time monitoring and data analysis capabilities, these systems empower you to anticipate maintenance needs before they become critical issues.

This proactive approach saves time and resources and ensures uninterrupted productivity.

We understand that each operation has unique needs, and our team provides tailored solutions that align with your specific requirements.

Whether it's improving the lifespan of your equipment, integrating advanced monitoring technologies, or optimizing your maintenance schedules, we have the expertise and technology to support your goals.

Partner with Sumitomo for Reliability and Efficiency

If you're interested in exploring how Sumitomo Drive Technologies can enhance your maintenance strategies and drive operational efficiency, we encourage you to reach out.

Our team is ready to discuss your needs and demonstrate how our solutions can make a tangible difference in your maintenance practices.

Contact us today to start the conversation and take a step towards more effective and efficient maintenance management.

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Learn More

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SECTION II

Planning & Creating a Maintenance Calendar.

Introduction to the Planning Phase of Maintenance Scheduling

Transitioning from a thorough assessment of your maintenance needs to the planning phase is a pivotal step towards achieving operational excellence. This stage is where the insights gained from evaluating your equipment's condition, criticality, and maintenance history are transformed into a strategic, actionable maintenance plan. The Planning Phase is designed to guide you in setting clear maintenance objectives, developing effective strategies, and prioritizing maintenance tasks to ensure your equipment operates reliably and efficiently.

Creating a detailed Planning Phase Table enables you to systematically organize and outline your maintenance activities. This process not only helps in minimizing equipment downtime but also plays a crucial role in extending the lifespan of your machinery, optimizing resource allocation, and reducing maintenance-related costs.

The goal is to provide you with the tools and knowledge needed to build a maintenance plan that is both comprehensive and adaptable, capable of responding to the ever-changing demands of the food and beverage production environment. Let's dive into the process of converting your maintenance assessment insights into a robust plan that supports the long-term success and sustainability of your operations.

How to Fill Out the Worksheet

- **Objective/Strategy**: Based on the assessment, define clear maintenance objectives (e.g., minimize downtime, extend equipment life) and strategies (preventative, predictive, corrective).
- **Priority Level**: Assign a priority level (High, Medium, Low) to each objective or strategy based on criticality analysis and impact on production.
- **Equipment ID/Name:** Specify the equipment identifier or name this plan targets, as listed in your Maintenance Assessment Chart.
- **Maintenance Tasks**: List the specific maintenance tasks required for each piece of equipment to achieve the objective. Include both routine and condition-based tasks.
- **Frequency:** Determine how often each maintenance task should be performed (daily, weekly, monthly, quarterly, annually) based on manufacturer recommendations and past maintenance data.
- **Responsibility:** Assign a team member or department responsible for executing each maintenance task.
- **Required Resources**: Identify any tools, parts, or external services required to complete each maintenance task.
- **Start Date**: Specify when the maintenance schedule for each task will begin.
- **Notes:** Include any additional information, observations, or considerations relevant to the maintenance planning for each piece of equipment.

Maintenance Planning Worksheet

Objective or Strategy	Priority Level	Equipment ID/Name	Maintenance Tasks	Frequency	Responsibility	Required Resources	Start Date
Example: Extend Equipment Life	High	GBX-1234 / Sumitomo Gearbox	Lubrication, Vibration Analysis	Quarterly	John Doe, Maintenance Tech	Lubricants, Vibration Analysis Tool	12/22/24

Instructions: Utilize the findings from your Maintenance Assessment Chart to fill out this Planning Phase Table. This will help you define your maintenance objectives, develop strategies, and prioritize tasks for creating an effective maintenance schedule.

Maintenance Planning Worksheet

Objective or Strategy	Priority Level	Equipment ID/Name	Maintenance Tasks	Frequency	Responsibility	Required Resources	Start Date
Example: Extend Equipment Life	High	GBX-1234 / Sumitomo Gearbox	Lubrication, Vibration Analysis	Quarterly	John Doe, Maintenance Tech	Lubricants, Vibration Analysis Tool	12/22/24

Maintenance Planning Worksheet

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Creating a Preventative Maintenance Calendar

In the rigorous landscape of food and beverage production, establishing a preventive maintenance (PM) calendar is not merely an operational necessity—it's a strategic imperative. This chapter delves into the technical facets of constructing a PM calendar, aiming to furnish Operation Maintenance personnel with a methodical framework for preempting equipment malfunctions and bolstering plant efficiency.

Through a systematic approach, we'll navigate the intricacies of scheduling inspections, servicing, and the replacement of parts, tailored to the unique demands of the food and beverage industry.

Sample Preventative Maintenance Calendar

Below is a simplified version of what such a calendar might look like. For practical use, this calendar should be adapted to the specific needs of the facility and the equipment in question, utilizing digital tools or specialized software for flexibility and real-time updates.

This example assumes a hypothetical facility with critical equipment including pumps, conveyors, and packaging machines. Maintenance tasks are scheduled based on operational hours and manufacturer recommendations. The calendar is for one month to illustrate scheduling.

Month: January			
Week 1	Week 2	Week 3	Week 4
Gearbox & Motor Inspection Check seals and bearings. Responsibility: Matt H.	Conveyor Lubrication Apply food-grade lubricant to moving parts. Responsibility: Karlaa G.	Packaging Machine Calibration Verify accuracy of fill levels. Responsibility: Matt H.	Pump Vibration Analysis Conduct analysis to predict potential failures Responsibility: Karlaa G.
Safety System Check Test emergency stops on all lines. Responsibility: Karlaa G.			Conveyor Belt Inspection Check for wear and alignment. Responsibility: Eduardo F.

How to Effectively Complete This Worksheet & Use The Data in Your Operation.

Step 1: Inventory and Categorization

Begin with the production asset data you gathered in Sections 1 & 2. You should have cataloged each piece of equipment with its corresponding make, model, and serial number and classified these assets based on their criticality to production continuity, susceptibility to wear and tear, and historical maintenance data. This classification serves as the backbone for prioritizing maintenance tasks.

Step 2: Establishing Maintenance Frequencies

Leverage OEM (Original Equipment Manufacturer) guidelines alongside historical performance data to determine the optimal frequency for PM tasks. Consider factors such as cycle times, and condition monitoring indicators to tailor maintenance intervals. This step often involves calculating MTBF (Mean Time Between Failures) and MTTR (Mean Time To Repair) to inform scheduling decisions.

Step 3: Developing Maintenance Protocols

For each classified group of equipment, develop detailed PM protocols. These should encompass standard operating procedures (SOPs) for inspections, lubrication schedules, calibration routines, and parts replacement guidelines. Incorporate technical specifications and safety standards to ensure comprehensive coverage of maintenance requirements.

Step 4: Scheduling and Documentation

Utilize CMMS (Computerized Maintenance Management System) software or our PM calendar below to input and schedule your PM tasks. Ensure that each task is accompanied by a detailed work order, outlining the scope of work, necessary tools and parts, safety precautions, and estimated completion time. This digital documentation facilitates real-time tracking and accountability.

Step 5: Integration with Production Schedules

Coordinate with production planning teams to integrate the PM calendar with plant operation schedules. This collaboration is critical to minimizing downtime and aligning maintenance activities with production lulls or shutdown periods, thereby mitigating the impact on production output.

Step 6: Continuous Improvement

Adopt a dynamic approach to your PM calendar, allowing for adjustments based on equipment performance feedback, technological advancements, and changes in production demands. Regularly review maintenance data analytics through your CMMS to identify trends, predict potential failures, and refine your maintenance strategies accordingly. If gearbox life is less than 2 years, then contact the manufacturer for warranty considerations.

Preventative Maintenance Calendar

Month: _____

Week 1	Week 2	Week 3	Week 4

Notes

Month: _____

Week 1	Week 2	Week 3	Week 4

Notes

Preventative Maintenance Calendar

Month: _____

Week 1	Week 2	Week 3	Week 4

Notes

Month: _____

Week 1	Week 2	Week 3	Week 4

Notes

Preventative Maintenance Calendar

Month: _____

Week 1	Week 2	Week 3	Week 4

Notes

Month: _____

Week 1	Week 2	Week 3	Week 4

Notes

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SECTION III

Leveraging Technology for Efficient Maintenance Scheduling

Leveraging Technology for Scheduling

In the ever-evolving landscape of food and beverage production, the integration of advanced technology into maintenance scheduling processes stands as a critical determinant of operational efficiency and reliability. This chapter delves into the array of contemporary software and tools engineered to refine the creation and administration of maintenance schedules.

Emphasizing the technical nuances and industry-specific applications, we explore how these technological solutions can elevate maintenance planning, enhance team coordination, and enable dynamic adjustments to the maintenance agenda, thus assuring that production lines function at their zenith with negligible disruptions.

Mobile Maintenance Applications

Mobile technology has significantly enhanced the accessibility of maintenance information, enabling personnel to view schedules, submit work orders, and update task statuses from anywhere on the production floor. These applications foster improved communication among team members, streamline the flow of information, and expedite response times to maintenance needs, thereby enhancing overall productivity.

Integration Platforms

The seamless integration of maintenance scheduling tools with other enterprise systems, such as Enterprise Resource Planning (ERP) software and Manufacturing Execution Systems (MES), creates a cohesive operational ecosystem. This interconnectedness ensures that maintenance schedules are fully aligned with production plans, inventory levels, and quality control measures, optimizing resource utilization and minimizing the impact of maintenance activities on production continuity.

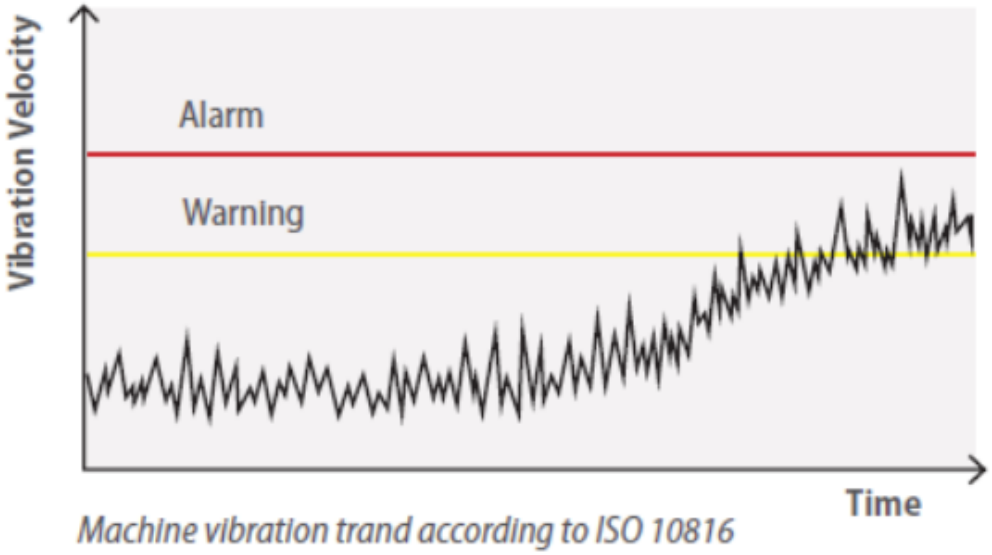
Collaborative Platforms

Collaborative platforms and software enhance the coordination of maintenance activities by providing a centralized communication hub for maintenance teams. These platforms support file sharing, real-time updates, and collaborative planning, ensuring that all team members are informed and engaged in the maintenance process.

IoT and Predictive Analytics

The advent of the Internet of Things (IoT) has ushered in a new era of predictive maintenance strategies. By outfitting machinery with IoT sensors, maintenance teams can continuously monitor equipment parameters such as temperature and vibration levels, in real-time. This influx of data, when processed through predictive analytics algorithms, facilitates the anticipation of potential equipment failures, allowing for preemptive maintenance actions that drastically reduce unplanned downtime.

A prime example of this technology in action is Sumitomo's CycloSmart™ system. By outfitting gearboxes with sensors, CycloSmart™ collects real-time data on temperature and vibration, which is then processed using advanced analytics. This system not only provides immediate insights into the gearbox's condition but also predicts potential issues before they lead to breakdowns.



Machine vibration trand according to ISO 10816

In conclusion, the application of technology in maintenance scheduling is indispensable for production facilities aiming to achieve operational excellence. By embracing these technological advancements, maintenance teams can ensure their production lines are maintained with precision, efficiency, and minimal interruption, thereby safeguarding product quality and maximizing uptime in this highly competitive industry.

Sumitomo Drive Technologies

In this guide, we've navigated through the critical phases of Assessment and Planning, Creating a Maintenance Calendar, and Leveraging Technology for Scheduling, laying the groundwork for operational excellence in the food and beverage industry.

Ready to take your maintenance strategy to the next level? Sumitomo Drive Technologies is here to help. With our advanced solutions and expertise, we can assist you in implementing these strategies effectively, ensuring your maintenance operations contribute to the success and sustainability of your production processes.

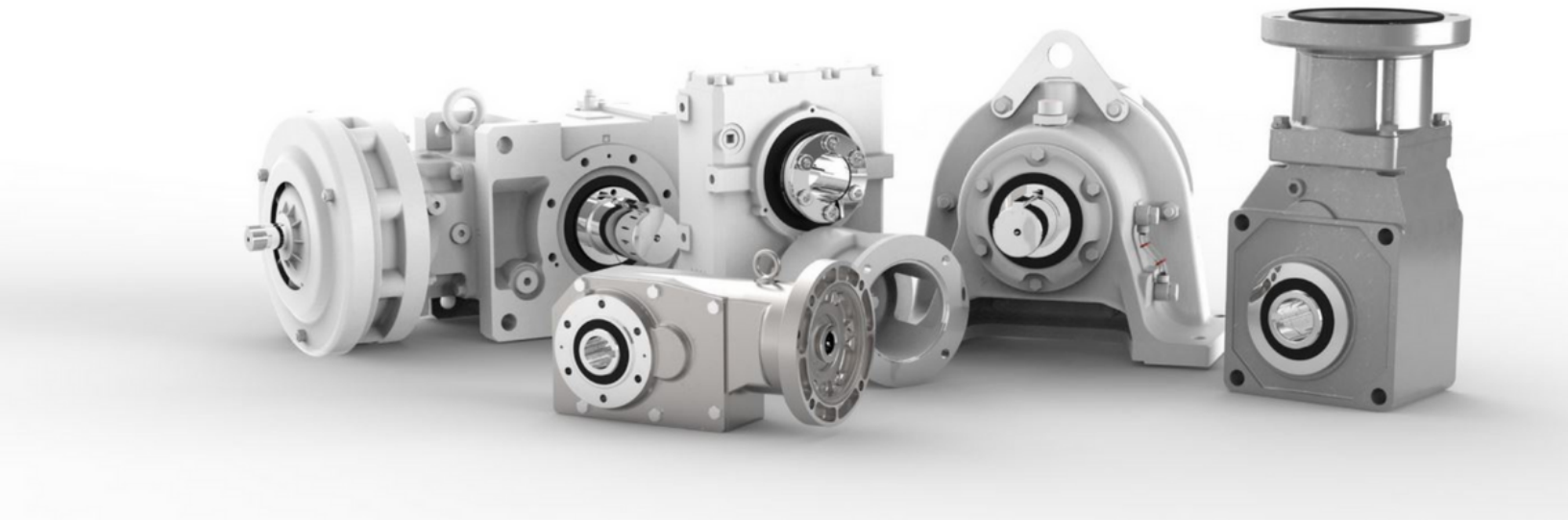
Contact us today to explore how we can support your maintenance goals and drive operational excellence within your facility. Let's work together to keep your production line moving smoothly and efficiently.

Unlock Maintenance Excellence with Sumitomo Gearboxes

Take the first step towards simplifying your maintenance routine and enhancing your operational efficiency.

Fill out the form below to learn more about how Sumitomo gearboxes can elevate your maintenance strategy, reduce downtime, and save on long-term costs.

Learn More



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Sumitomo Machinery Corporation of America