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# **(1)** Food & Beverage



# Dependably-Built Low-Maintenance Products For Uninterrupted Operations



### **CYCLO® Overhead Drive**

Unique GREASE-FILLED cyclo transmission uses no gears and has 500% overload capacity.

- 2x competitors overload capacity
- Dimensionally interchangeable with competitor units on request
- C-Face motor adapter options
- 100% grease-filled results in no leakage & long life



### **FORTRESS®**

- Up to 2 HP
- 3/4" to 1-7/16" (Hollow & Solid)
- 7:1 up to 60:1
- Grease-filled



#### **HYPONIC®**

- Up to 15 HP
- 3/4" to 2" (Hollow & Solid)
- 5:1 up to 1,440:1
- Grease-filled options



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#### **CYCLO® 6000**

- Up to 235 HP
- 1/2" to 7" (Solid Shaft)
- 3:1 up to 658,503:1
- Grease-filled options



#### CYCLO® BEVEL BUDDYBOX® 4

- Up to 100 HP
- 1" to 4-15/16" (Hollow & Solid)
- 11:1 up to 26,000:1
- Grease-filled options



#### CYCLO® HELICAL BUDDYBOX®

- Up to 40 HP
- 1-3/16" to 6-1/2" (Hollow Bore)
- 11:1 up to 26,492:1
- Grease-filled options



#### **SCREW CONVEYOR DRIVE KIT**

- Lip seal with adapter
- Double oil seal in gearbox
- CEMA-Compliant shafts

### **FREEZER DRIVE**

- Unique Cam-driven pump to circulate lubrication at -45 °F
- Start and stop operations at full load, thanks to Cycloidal technology's 500% shockload ability.





### **SERVO GEARBOXES**

- Lower cost than planetary gearboxes
- Highest acceleration and emergency stop capacity
- Servo Cyclo®, Servo Bevel BuddyBox® and Servo Hyponic® options

## **Quality Food Grade Components**



Ingress Protection	SHIELD360° Packages
Wash Down IP65	ChemiSHIELD360° *
Food Grade High Pressure Wash Down IP69	UltraSHIELD360° **

- \* Stainless shafts upon request
- \*\* Quill input required

### Unique Food Grade IP69 Mechanical Seals

- Antimicrobial FKM material
- Self-contained and self-sealing



### **Optional Stainless Steel Motors**

- Totally enclosed stainless steel
- Double-sealed ball bearings



### **Cycloidal Gearing**

- Highest efficiency of all gear types
- 500% shockload





# **Challenge: Inefficient Gearboxes**

- Worm gearboxes have a short lifespan and run hot
- Oil accumulated in the drip pan would splash everywhere during routine washdowns
- Limited 1.5 year life max





# **Challenge: Production Downtime**

- Frequent failure of input oil seals causes leakage
- Recurring input bearing failure due to the installed belt
- The unit ran hot often, presenting a burn hazard to personnel



# **Challenge: Contamination**

- Leaking animal by-product contaminate gearboxes
- Constant downtime due to its inability to withstand excessive shockloading
- Constant overheating causing downtime and potential burn hazards





















# **Solution: Maintenance-Free Hyponic®**

- Maintenance-free grease lubrication keep the unit running efficiently
- Direct drive design eliminates the need for belts and replacements

**Solution: Bevel Buddybox®** 

• Efficient Hypoid gearing helps the gearbox runs cool

• Maintenance-free synthetic grease eliminates need for oil change

Cassette-style grease seal keeps leakage at bay for a long lifespan

Solution: Fortress®

 Hypoid gears have less friction andf are nearly 40 degrees cooler than Worm geared units.

- Sealed, grease-filled gearbox with maintenance-free operation
- Overload capacity is 2x more than competitor units due to Cyclo® technology
- Cycloidal gearing offers higher efficiency and cooler operational temperatures





**Screw Conveyor** 







**Agitators** 





Mixers









**Process Conveyors** 

**Palletizers** 











### **Condition Monitoring**





It's all about <u>detecting</u> small issues today before they become costly <u>failures</u> tomorrow.

### **Variable Frequency Drives**



- Connection to Rockwell Logix PLC Systems via Ethernet IP
- Rapid commissioning tool with Bluetooth interface
- 200% overload for 4 seconds
- IP66/NEMA 4X-rated enclosures

# **Centers of Excellence**

Our Centers of Excellence offer customers a nationwide support network. From inventory distribution to manufacturing to assembly, we have the team to ensure high quality, responsiveness, on-time delivery, and quick lead times.



### Chesapeake, VA

### Manufacturing, Support, Inventory, and Training

Our Western Hemisphere headquarters has 250,000 sq ft of manufacturing space, and cutting-edge technology. Centralized inventory distribution with a Foreign trade zone (FTZ), focused on inventory optimization, motor assembly, and hands-on training at our Power Institute.



### Verona, VA

### **Industrial Gearbox Production**

This purpose-built facility is specifically designed to handle the assembly of our large industrial gearboxes.



### Lufkin, TX

### **Manufacturing and Services**

This 32,000 sq ft facility handles gear manufacturing, gearbox repairs, and reverse engineering.



### Glendale Heights, IL

Gearmotor Assembly and Support Houses our state-of-the-art paint system for our SHIELD360° packages for Cyclo°, BuddyBox°, and Hyponic°.

