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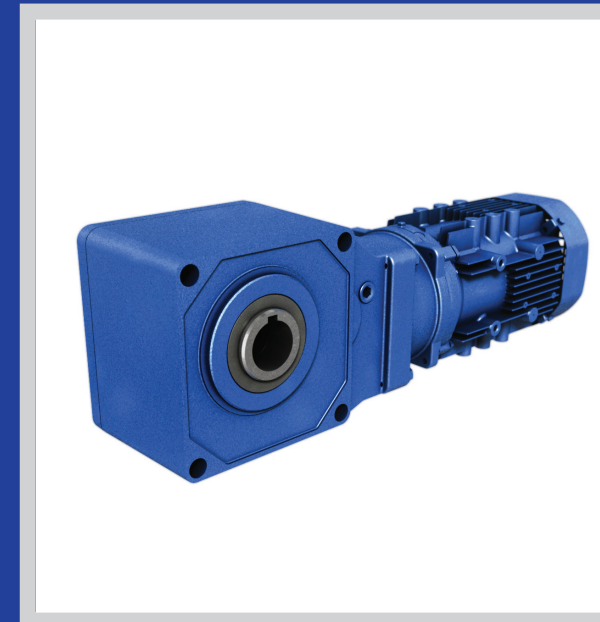
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Sumitomo Drive Technologies

HYPONIC®

Gearmotor and Reducers

Sumitomo Drive Technologies



HYPONIC®
 Gearmotor and Reducers



EPNA Motors (1 HP+)

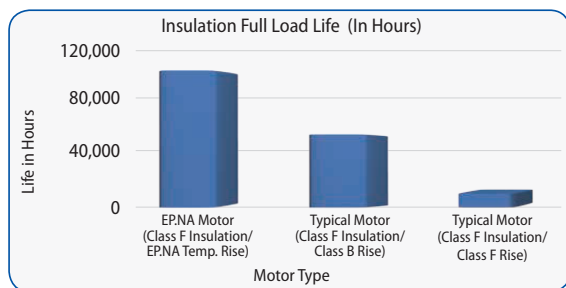
Enhanced Performance (EP,NA) integral motors represent exceptional value to customers. To maximize the performance of the motors, a host of advanced features has been developed providing tangible benefits to the users.

All in one

To simplify transactions throughout the continent, North American version (.NA) features standard multiple listings including DOE, UL and CSA, along with CE marking. Other versions are available for premium performance with European 50 Hz voltages.

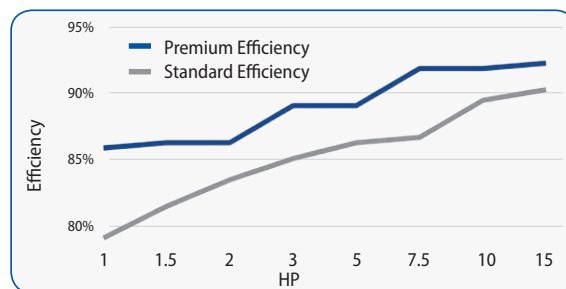
Exceptionally long life

Our Premium Efficient Motors feature lower temperature rise and robust class "F" insulation. The combination of those attributes yield reduced motor operating temperatures that exponentially increase the thermal life of the insulation.



Eco friendly

Premium efficiency, mandated by the DOE, shrinks the carbon footprint by delivering more torque at the same level of energy consumption. Higher starting torques may allow smaller motors to be selected for some applications.

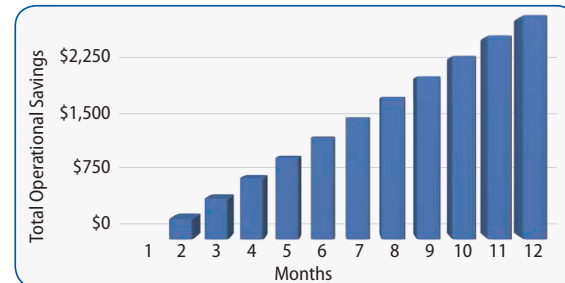


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Cost-effective

The premium efficiency design is cost-effective in reducing energy consumption throughout the full speed range, resulting in a lower total lifecycle cost.



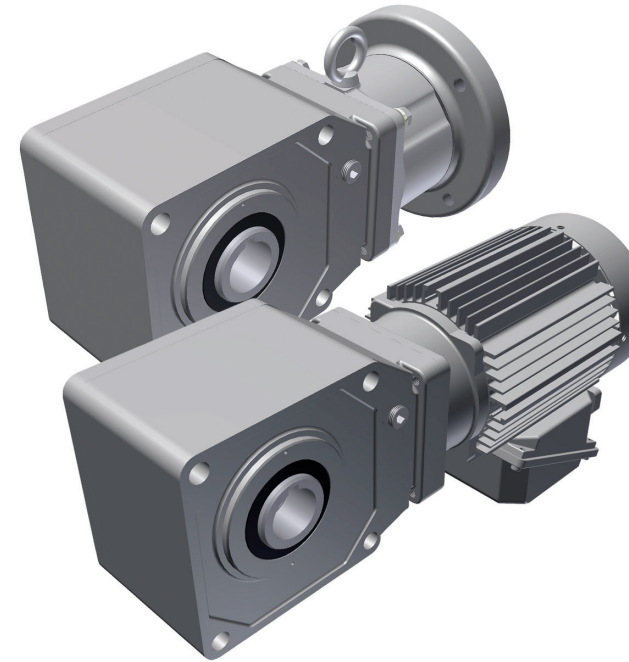
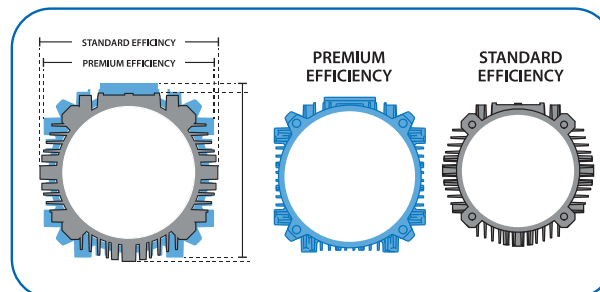
The assumptions for the study are as follows:
 9.8 cents of a dollar per kWh • 8600 operating hours annually • A 7.5 kilowatt motor (10 HP) • IE3 motor costing 25% more than the IE1 motor • IE3 premium efficiency motor being 2.8% more efficient than the IE1 standard efficiency motor

Inverter duty

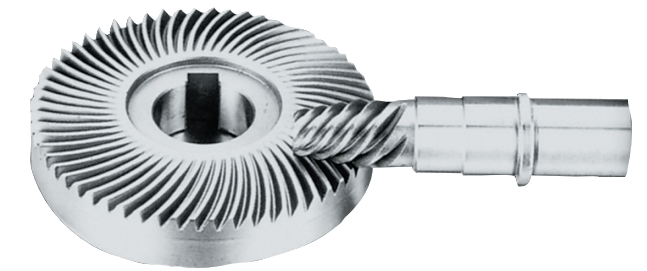
All of the motors feature corona resistant magnet wire that resists the voltage spikes that are inherent to the widely applied IGBT inverters and extends insulation life. Inverter duty brake motors are also available. The non-brake motors are suitable for a 10:1 turndown. The advanced fan design helps to keep the motor running cool at lower input speeds.

Optimized Geometry

Increasing motor size is one of several techniques to reduce losses and achieve premium efficiency. Sumitomo optimized its existing external envelope while still accommodating a large motor core. The result is a compact premium efficient motor.



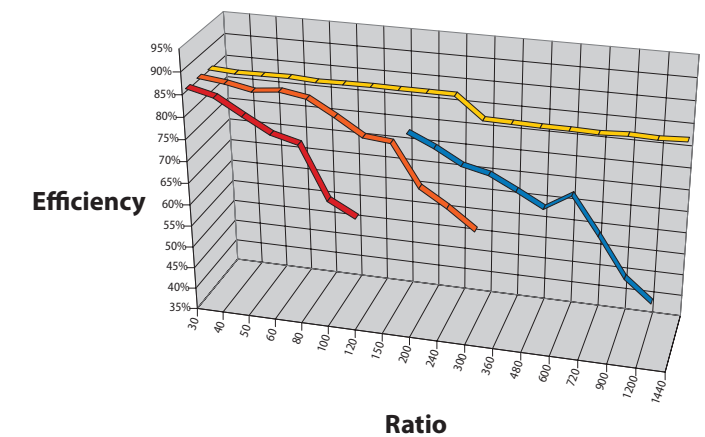
Patented, High-Performance Gearmotors and Reducers Featuring All-Steel Hypoid Gearing



Outstanding Efficiency Saves Money

Efficiencies far higher than worm gearing. Highly efficient across all ratios. No cooling fans required.

Hyponic® hypoid gearing demonstrates efficiencies of 93% within the range of 30 to 1440:1.



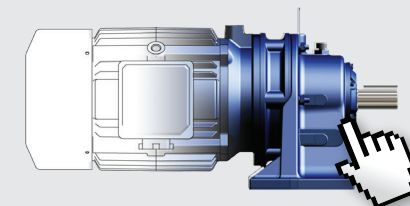
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Product Configurator: www.sumitomodrive.com/Configurator

Sumitomo Drive Technologies' online product Configurator streamlines the selection process, enabling you to build **our power transmission products for your specific application.**

Configure your Sumitomo Drive Technologies products today at www.sumitomodrive.com/Configurator



Scan with a QR code reader to login!

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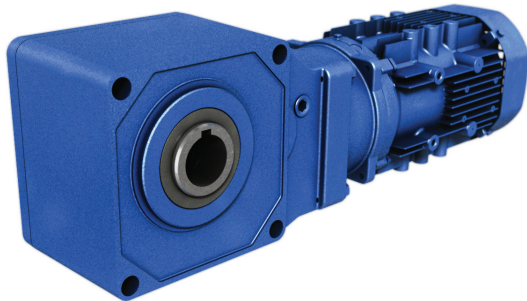
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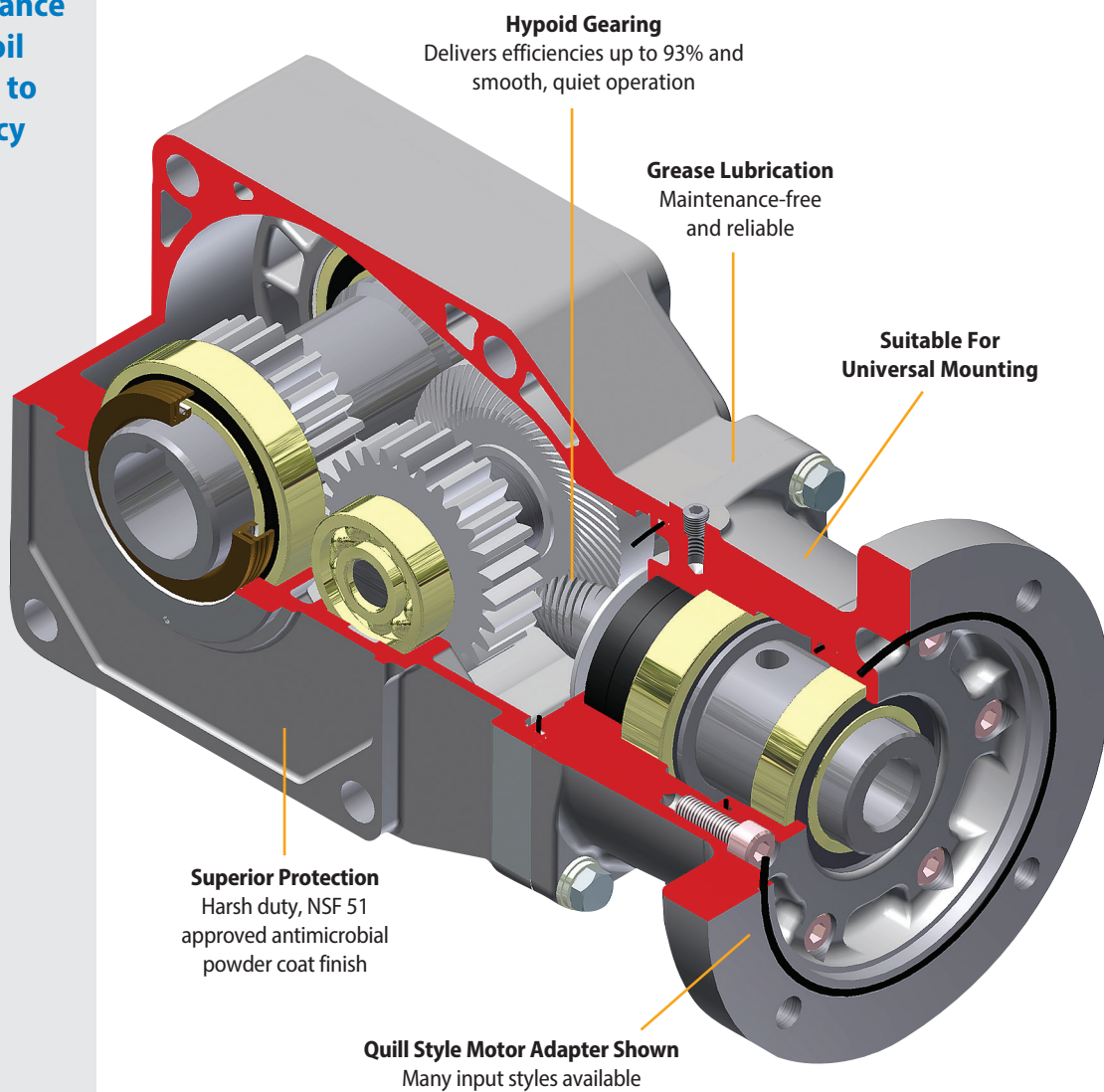
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► Grease lubricated design is maintenance free, requires no oil changes and is up to 93% gear efficiency across all ratios



Product Description

The Sumitomo Hyponic® Gearmotor represents 60 years of excellence in the design and manufacture of premium gearing solutions. With millions of Hyponics currently in service, the product features a compact, modular housing, **maintenance-free grease lubrication and high efficiency operation**. Options include C-face quill design; unique FKM antimicrobial, multi-lipped rotary output seal; corrosion resistant, stainless output shaft and hardware; and synthetic NSF H-1, food-grade lubricant. NSF51 antimicrobial powder coating makes Hyponic® the ideal choice for food, beverage, and pharmaceutical industries. Sumitomo's patented, all-steel hypoid gear technology leads the industry in quiet operation and high efficiency. The Hyponic® significantly outperforms worm gearing for all ratios.

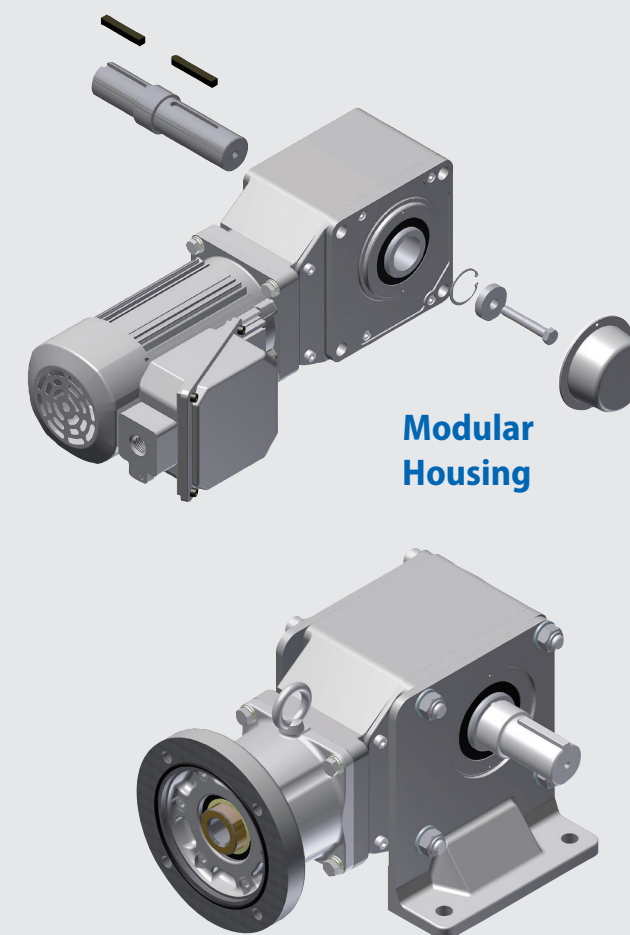
Features & Benefits

- Patented Hyponic gear technology is **up to 93% gear efficiency** across all ratios and requires no cooling fan
- **NSF 51 approved antimicrobial powder coating** protects against the growth of bacteria, mold, and fungus.
 - **All-steel hypoid gear design** transmits torque more efficiently for more torque density in a compact unit
 - **Maintenance-free grease lubrication** eliminates oil changes
 - **Compact, lightweight** design in an aluminum, corrosion resistant housing with optional washdown protection
 - Hollow bore makes **installation and retrofit quick and easy**
 - **Extremely quiet**, smooth operation is ideal for commercial use
 - **Two-Year warranty**
 - Optional, popular keyed-hollow bore sizes available from stock: refer to page 4.9.

General Specifications Summary

| | |
|------------------------|---|
| Ratios: | 3.5:1 up to 1440:1 |
| HP: | 1/8 to 15 HP |
| Maximum Torque: | 13,100 in-lbs. |
| Electrical: | 230/460 VAC (3-Phase) |
| Housing: | Lightweight, corrosion-resistant aluminum |
| Mounting: | Flange, Bolt-On Feet |
| Shafts: | Hollow, Solid |
| Input: | Quill, C-Face Adapter or Integral Motor |

► **Optional plug-in shaft and bolt-on feet** enhance Hyponic® mounting flexibility



For additional Hyponic information, please visit www.sumitomodrive.com

Quiet, Compact and Maintenance-Free

► All-steel hypoid gear design transmits torque more efficiently for more torque density in a compact unit



Applications

- Bottling & Food Processing
- Commercial Bakery Lines
- Pharmaceutical Machinery
- Automotive Assembly Plants
- Conveyor Lines & Material Handling
- Residential Elevators & Lifts
- Automated Bay & Dock Door Drives
- Dehydrators
- Packaging

Product Range (Standard Motor and Reducer Combinations)

Quill Reducer Options

| Frame Size | Ratio (:1) | Standard Bore* (inch) | Output Torque at 1750 RPM Input (in-lb) | Available Motor Frames |
|------------|-------------------------|-----------------------|---|------------------------|
| 1120 | 5 – 60 | 3/4 | 57.5 – 246 | 56C |
| 1220 | 5 – 60 | 1 | 115 – 492 | 56C |
| 1230 | 80 – 120 | 1 | 328 – 492 | 56C |
| 1320 | 5 – 30 40 – 60 | 1-1/4 | 230 – 985 657 – 985 | 56C – 145TC 56C |
| 1330 | 80–240 | 1-1/4 | 657 – 918 | 56C |
| 1340 | 300 – 720 | 1-1/4 | 1160 – 1730 | 56C |
| 1420 | 5 – 30 40 – 60 | 1-3/8 | 442 – 1900 1310 – 1970 | 145TC 56C – 145TC |
| 1430 | 80 – 240 | 1-3/8 | 1310 – 1840 | 56C |
| 1440 | 300 – 1440 | 1-3/8 | 2320 – 3450 | 56C |
| 1530 | 80 – 120 150 – 240 | 1-1/2 | 2630 – 3940 2230 – 3670 | 56C – 145TC 56C |
| 1531 | 40 – 80 | 1-1/2 | 2530 – 5060 | 145TC |
| 1540 | 300 – 1440 | 1-1/2 | 4640 – 6480 | 56C |
| 1630 | 10 – 120 | 2 | 903 – 11000 | 145TC – 184TC |
| 1631 | 150 – 240 | 2 | 13100 | 56C – 184TC |
| 1632 | 10 – 60 | 2 | 1520 – 9180 | 184TC |
| 1640 | 300 – 720 900 – 1440 | 2 | 9270 – 13100 13100 | 56C – 145TC 56C |

*Optional bore sizes are available

C-Face Reducer with Jaw Coupling Options

| Frame Size | Ratio (:1) | Standard Bore* (inches) | Output Torque at 1750 RPM Input (in-lb) | Available Motor Frames |
|------------|------------|-------------------------|---|------------------------|
| 1120 | 5 – 60 | 3/4 | 41 – 246 | 42C – 56C |
| 1220 | 5 – 60 | 1 | 82.1 – 492 | 48C – 145TC |
| 1230 | 80 – 240 | 1 | 328 – 867 | 42C – 56C |
| 1320 | 5 – 60 | 1 1/4 | 164 – 985 | 56C – 145TC |
| 1330 | 80 – 240 | 1 1/4 | 657 – 918 | 48C – 56C |
| 1340 | 300 – 1440 | 1 1/4 | 1160 – 1730 | 42C – 56C |
| 1420 | 5 – 60 | 1 3/8 | 316 – 1970 | 42C – 145TC |
| 1430 | 80 – 240 | 1 3/8 | 1310 – 1840 | 56C |
| 1440 | 300 – 1440 | 1 3/8 | 2320 – 3450 | 48C – 56C |
| 1520 | 5 – 60 | 1 1/2 | 315 – 3790 | 56C – 145TC |
| 1530 | 80 – 240 | 1 1/2 | 2630 – 3670 | 42C – 145TC |
| 1531 | 40 – 80 | 1 1/2 | 2530 – 5060 | 56C – 184TC |
| 1540 | 300 – 1440 | 1 1/2 | 4640 – 6480 | 56C – 145TC |
| 1640 | 300 – 1440 | 2 | 9270 – 13100 | 56C – 145TC |

*Optional bore sizes are available

Reduction Ratios 5 - 1440 Combinations with 1450 and 1750 RPM motor

| Actual Output RPM | Ratio | Combinations with 1450 and 1750 RPM motor | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------------|---------------|---|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 200 | 240 | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 | |
| | | 50 Hz | 290 | 207 | 145 | 121 | 96.7 | 72.5 | 58.0 | 48.3 | 36.3 | 29 | 24.2 | 18.1 | 14.5 | 12.1 | 9.67 | 7.25 | 6.04 | 4.83 | 4.03 | 3.02 | 2.42 | 2.01 | 1.61 | 1.21 | 1.01 |
| 60 Hz | | 350 | 250 | 175 | 146 | 117 | 88.0 | 70.0 | 58.0 | 44.0 | 35.0 | 29.0 | 22.0 | 18.0 | 15.0 | 12.0 | 8.80 | 7.30 | 5.80 | 4.90 | 3.70 | 3.10 | 2.30 | 1.90 | 1.46 | 1.22 | |
| 3-Phase | 1/8 (0.1) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | 1/4 (0.2) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | 1/3 (0.25) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | 1/2 (0.4) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | 3/4 (0.55) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | 1 (0.75) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | 1.5 (1.1) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | 2 (1.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 3 (2.2) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 5 (3.7) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 7.5 (5.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 10 (7.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | 15 (11) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | Inverter Duty | 1/8 (0.1) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| | | 1/4 (0.2) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 1/3 (0.25) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| 1/2 (0.4) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| 3/4 (0.55) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| 1 (0.75) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| 1.5 (1.1) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| 2 (1.5) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 3 (2.2) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 5 (3.7) | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 7.5 (5.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| 10 (7.5) | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |

HP kW ● Standard efficiency motor ● Premium efficiency (EP) motor

Product Range Hollow Shaft Type

Product Range continued

Selections shaded in blue offer an increased service factor.
Please refer to the gearmotor selection tables for specific unit service factor details.

| Nominal Ratio (:1) | | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | |
|-----------------------------|------------------------|-------------------------|-----|-----|------------------------|------------------------|------|----|-------|-------------------------|----|-------|--|
| Output RPM (1750 rpm input) | | 350 | 250 | 175 | 145.83 | 116.67 | 87.5 | 70 | 58.33 | 43.75 | 35 | 29.17 | |
| 3-Phase Input Power | 1/8HP | Size 1120, Bore Ø0.75" | | | | | | | | Size 1220, Bore Ø1.00" | | | |
| | 1/4HP | Size 1120, Bore Ø0.75" | | | | | | | | Size 1220, Bore Ø1.00" | | | |
| | | Size 1220, Bore Ø1.00" | | | | | | | | Size 1320, Bore Ø1.25" | | | |
| | 1/3HP | Size 1220, Bore Ø1.00" | | | | | | | | Size 1320, Bore Ø1.25" | | | |
| | 1/2HP | Size 1220, Bore Ø1.00" | | | | | | | | Size 1320, Bore Ø1.25" | | | |
| | | Size 1320, Bore Ø1.25" | | | | | | | | Size 1420, Bore Ø1.375" | | | |
| | 3/4HP | Size 1320, Bore Ø1.25" | | | | | | | | Size 1420, Bore Ø1.375" | | | |
| | 1HP | Size 1320, Bore Ø1.25" | | | | | | | | Size 1420, Bore Ø1.375" | | | |
| | | Size 1420, Bore Ø1.375" | | | | | | | | Size 1520, Bore Ø1.50" | | | |
| | 1.5HP | Size 1420, Bore Ø1.375" | | | | | | | | Size 1520, Bore Ø1.50" | | | |
| | | Size 1420, Bore Ø1.375" | | | | | | | | Size 1520, Bore Ø1.50" | | | |
| | 2HP | Size 1420, Bore Ø1.375" | | | | | | | | Size 1520, Bore Ø1.50" | | | |
| | | Size 1520, Bore Ø1.50" | | | | | | | | Size 1531, Bore Ø1.50" | | | |
| | 3HP | Size 1520, Bore Ø1.50" | | | | | | | | Size 1531, Bore Ø1.50" | | | |
| | | Size 1521, Bore Ø1.50" | | | | Size 1632, Bore Ø2.00" | | | | | | | |
| 5HP | Size 1521, Bore Ø1.50" | | | | Size 1632, Bore Ø2.00" | | | | | | | | |
| | Size 1522, Bore Ø1.50" | | | | Size 1633, Bore Ø2.00" | | | | | | | | |
| 7.5HP | Size 1522, Bore Ø1.50" | | | | Size 1633, Bore Ø2.00" | | | | | | | | |
| | Size 1634, Bore Ø2.00" | | | | | | | | | | | | |
| 10HP | Size 1634, Bore Ø2.00" | | | | | | | | | | | | |
| 15HP | Size 1634, Bore Ø2.00" | | | | | | | | | | | | |

...table continued on next page.

| 80 | 100 | 120 | 150 | 200 | 240 | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 |
|--|------------------------|-------|---------------------------------------|------|---------------------------------------|--|------|------|------|------|------|------|------|
| 21.88 | 17.5 | 14.58 | 11.67 | 8.75 | 7.29 | 5.83 | 4.86 | 3.65 | 2.92 | 2.43 | 1.94 | 1.46 | 1.22 |
| Size 1230, Bore Ø1.00" ^[1] | | | | | | Size 1340, Bore Ø1.25" ^[1] | | | | | | | |
| Size 1330, Bore Ø1.25" | | | | | | Size 1440, Bore Ø1.375" ^[1] | | | | | | | |
| Size 1330, Bore Ø1.25" ^[1] | | | | | | Size 1440, Bore Ø1.375" ^[1] | | | | | | | |
| Size 1430, Bore Ø1.375" | | | | | | Size 1540, Bore Ø1.50" ^[1] | | | | | | | |
| Size 1430, Bore Ø1.375" | | | | | | Size 1540, Bore Ø1.50" ^[1] | | | | | | | |
| Size 1430, Bore Ø1.375" ^[1] | | | | | | Size 1540, Bore Ø1.50" ^[1] | | | | | | | |
| Size 1530, Bore Ø1.375" | | | | | | Size 1640, Bore Ø2.00" ^[1] | | | | | | | |
| Size 1530, Bore Ø1.375" | | | | | | Size 1640, Bore Ø2.00" ^[1] | | | | | | | |
| Size 1530, Bore Ø1.375" | | | | | | Size 1640, Bore Ø2.00" ^[1] | | | | | | | |
| Size 1531 Bore Ø1.50" | Size 1630, Bore Ø2.00" | | Size 1631, Bore Ø2.00" | | Size 1640, Bore Ø2.00" ^[1] | | | | | | | | |
| Size 1531 Bore Ø1.50" | Size 1630, Bore Ø2.00" | | Size 1631, Bore Ø2.00" | | | | | | | | | | |
| Size 1531 Bore Ø1.50" | | | Size 1631, Bore Ø2.00" ^[1] | | | | | | | | | | |
| Size 1630, Bore Ø2.00" | | | Size 1631, Bore Ø2.00" ^[1] | | | | | | | | | | |
| Size 1630, Bore Ø2.00" | | | Size 1631, Bore Ø2.00" ^[1] | | | | | | | | | | |

Note: [1] This frame size is torque limited. Overload may occur if the motor is loaded to its full capacity. Sumitomo recommends the use of a torque limiting device to protect the unit and/or the driven machine.

How do I select a Hyponic® speed reducer or gearmotor?

Selection is based on the actual horsepower and/or torque requirements at the output shaft. The Hyponic® speed reducer has particularly high efficiencies over a wide range of reduction ratios, which frequently permits the use of reduced input power requirements (smaller HP or kW motor) without sacrificing output shaft torque. The selection procedures in this catalog will guide you in choosing the most efficient reducer for your application.

What information do I need to get started in the selection process?

To select the proper reducer for your application, you will need to know:

- Application: type of driven machine
- Hours of operation per day
- Motor power (HP or kW) and speed (RPM)
- Mounting position
- Environmental conditions
- Ambient temperature range

If there are any special environmental factors or operation requirements, then they must also be noted. This information will be important in determining the Service Factor of your application.

What are Service Factors and how are they used?

In general, reducers are rated for the specific conditions and operating requirements of the application by the use of AGMA-defined Service Factors. The AGMA Load Classifications table on page 2.6 classifies applications by the type of load to help users to apply the correct service factors shown on page 2.3. The Service Factors are used in the product selection process to adjust for the specific conditions and operating requirements of your application.

What do I do if my application has particularly severe operating conditions?

The standard ratings for Hyponic® are based on 10-hour daily service under conditions of uniform loads (equivalent to AGMA service factor 1.0). By following the product selection process, you will determine and apply the Service Factors to compensate for the severe operating conditions.

What are the advantages of a shrink disc?

The shrink disc provides for easy mounting and removal to and from the shaft of the driven machine. Because it requires no keyway, the shaft isn't weakened and maximum torque is transmitted.

What kind of torque arm do I specify?

The standard torque arm is shown on page 4.8. The Hyponic® gearbox does not ship with a torque arm unless customer specifies.

Can the Hyponic be mounted in any position?

All frame sizes come standard grease lubricated and can be mounted in any position. Food-grade grease and oil lubrication is available upon customer request.

What efficiency level are these Enhanced Performance (EP) motors?

The EP motor (applies to 1HP and above) is a Premium efficiency class, or International Efficiency 3 (IE3) design. Our integral fractional (less than 1HP) motors are not EP and are classified as standard efficiency IE1 motors.

What standards do these motors meet?

All Sumitomo motors are compliant with the Energy Policy and Conservation Act (EPAAct), as recently amended by the Department of Energy with a new ruling.

EP Sumitomo motors meet the efficiency levels promoted by the Consortium for Energy Efficiency (CEE) and meet the Canadian efficiency levels specified by NRCAN.

The IE3 efficiency ratings conform to both the IEC Standard 60034-30:2009 and eco-design directive 2005/32/EC.

Will Sumitomo motors work with inverters?

All current EP motors feature corona resistant magnet wire that extends the life of the insulation and enables the motors to resist the voltage spikes common with IGBT variable frequency drives.

What agency listings apply?

All EP motors in this product line are UL recognized, CSA certified and CE marked.

Can the motor be nameplated to operate at 50 hertz?

The motor can be nameplated and will operate at 50 hertz, but depending on the export destination, it may not meet that country's energy efficiency requirements. For areas requiring IE3 performance at 50 hertz, like Asia and Europe, other 50 hertz specific versions can be provided. Conformance with energy efficiency requirements in destination country is the responsibility of the customer.

Is the selection procedure the same as previous gearmotors?

Similar, the difference is restricted to applications with a large number of across the line starts and stops. Because the EP motors have more inertia and higher inrush current than previous integral motors, a supplemental service factor is applied to these applications using EP motors. The selection procedure for fractional HP units is unchanged.

Are the brakes the same?

The brakes are the same direct acting, fast response types used previously. For motors 1 HP and above they are a new larger model that has been redesigned to match the new motor profiles. Because the EP motor inertia is significantly higher, it may be necessary to adjust external trigger points or limit switches. Since the brake assembly shapes are different, old and new kits are not interchangeable.

What is the standard insulation system?

The motors continue with the Class F system, which limits the temperature rise to a Class B rise, where it bounds the allowable temperature rise to 80°C. It utilizes an insulation system capable of handling a 105°C rise to significantly extend insulation life.

Are EP motors interchangeable with old AF-motors?

The new EP motors without brake have the same 10:1 constant torque speed range as the AF-motor. Motors are dimensionally and performance-wise different so VFD re-programming may be required. For EP brakemotor with use on VFDs, the applicable speed range may be limited. Please consult the factory for options for EP brakemotors.

Will non-HP motors continue to be available?

For motor powers 1 HP and above, EP motors have replaced the standard efficiency motors. (does not apply to fractional HP). 1HP+ Older motors do not meet the federally mandated efficiency requirements that went into effect on June 1, 2016. Non-compliant motors cannot be manufactured or imported into the United States.

Should I be concerned if I am replacing a non-EP motor with the new EP motor?

For most applications, the use of the new EP motor will result in a more efficient, cooler-running and energy-saving motor. However, for applications with certain performance constraints, you may need to review the impact of the following:

- larger dimension and weight
- larger moment of inertia
- higher starting current and torque.

If taking a standard efficiency motor off a gearmotor and replacing it with the same HP new EP motor, the EP motor will bolt to the non-EP gearmotor. The motor flange diameters, pilot diameters, bolt patterns and shaft diameters all match. Motor body dimensions and weight will change.

Standard Specifications

| | Standard Specifications | Standard Specifications with Built-In Brake | |
|---|--|--|---|
| 3 Phase Integral Motor Fractional HP Motor | Capacity Range | 1/8 through 3/4 HP (4 pole) | 1/8 through 3/4 HP (4 pole) Motor Power: 230 / 460V, 60 Hz, 3 Phase 575V, 60 Hz, 3 Phase Brake Power: 230 / 460V, 60 Hz, 1 Phase 575V, 60 Hz, 1 Phase |
| | Power Supply | Motor Power: 230 / 460V, 60 Hz, 3 Phase 575V, 60 Hz, 3 Phase | Motor Power: 230 / 460V, 60 Hz, 3 Phase 575V, 60 Hz, 3 Phase Brake Power: 230 / 460V, 60 Hz, 1 Phase 575V, 60 Hz, 1 Phase |
| | Motor Standard | NEMA | NEMA |
| | Efficiency | Standard Efficiency (IE1) | Standard Efficiency (IE1) |
| | Protection | IP55 | IP55 |
| | Certification | CE Mark, UL Recognition, CSA Approval | CE Mark, UL Recognition, CSA Approval |
| | Conduit Box | Diecast Aluminum, NPT Conduit Thread | Diecast Aluminum, NPT Conduit Thread |
| | Inverter Operation | 2:1 Constant Torque Speed Range 10:1 Optional (Select AF Motor) Insulation Meets NEMA MG1, Part 31 | 2:1 Constant Torque Speed Range 10:1 Optional (Select AF Motor) Insulation Meets NEMA MG1, Part 31 |
| 3 Phase Integral EP.NA Motor | Capacity Range | 1 through 15 HP (4 pole) | 1 through 15 HP (4 pole) Motor Power: 230 / 460V, 60 Hz, 3 Phase 575V, 60 Hz, 3 Phase Brake Power: 230 / 460V, 60 Hz, 1 Phase 575V, 60 Hz, 1 Phase |
| | Power Supply | Motor Power: 230 / 460V, 60 Hz, 3 Phase 575V, 60 Hz, 3 Phase | Motor Power: 230 / 460V, 60 Hz, 3 Phase 575V, 60 Hz, 3 Phase Brake Power: 230 / 460V, 60 Hz, 1 Phase 575V, 60 Hz, 1 Phase |
| | Motor Standard | NEMA | NEMA |
| | Efficiency | Premium Efficiency (IE3) | Premium Efficiency (IE3) |
| | Protection | IP55 | IP55 |
| | Certification | CE Mark, UL Recognition, CSA Approval | CE Mark, UL Recognition, CSA Approval |
| | Conduit Box | Diecast Aluminum, NPT Conduit Thread | Diecast Aluminum, NPT Conduit Thread |
| | Inverter Operation | 10:1 Constant Torque Speed Range Insulation Meets NEMA MG1, Part 31 | Constant Torque Speed Range: (4:1 or better) 10:1 Optional (Select SSC YA01 Motor - UL and CE Only) Insulation Meets NEMA MG1, Part 31 |
| 3 Phase Integral IE3 CE Motor | Capacity Range | 0.75 through 11.0 kW (4 pole) | 0.75 through 11.0 kW (4 pole) Motor Power (0.75 through 4.0 kW) 230 / 400V, 50 Hz, 3 Phase (5.5 through 11.0 kW) 400V, 50 Hz, 3 Phase Brake Power (0.75 through 4.0 kW) 220 - 240V, 50 Hz, 1 Phase (5.5 through 11.0 kW) 380 - 415V, 50 Hz, 1 Phase |
| | Power Supply | Motor Power (0.75 through 4.0 kW) 230 / 400V, 50 Hz, 3 Phase (5.5 through 11.0 kW) 400V, 50 Hz, 3 Phase | Motor Power (0.75 through 4.0 kW) 230 / 400V, 50 Hz, 3 Phase (5.5 through 11.0 kW) 400V, 50 Hz, 3 Phase Brake Power (0.75 through 4.0 kW) 220 - 240V, 50 Hz, 1 Phase (5.5 through 11.0 kW) 380 - 415V, 50 Hz, 1 Phase |
| | Motor Standard | IEC | IEC |
| | Efficiency | IE3 | IE3 |
| | Protection | IP55 | IP44 |
| | Certification | CE Mark | CE Mark |
| | Conduit Box | Diecast Aluminum, Metric Conduit Thread | Diecast Aluminum, Metric Conduit Thread |
| | Inverter Operation | 5:1 Constant Torque Speed Range Spike Resistant Inverter Grade Wire Insulation | 3:1 Constant Torque Speed Range Spike Resistant Inverter Grade Wire Insulation |
| 3 Phase Integral Motor - Common | Enclosure | Totally Enclosed Fan Cooled (TEFC) 1/8 HP - Totally Enclosed Non-Ventilated (TENV) | Totally Enclosed Fan Cooled (TEFC) 1/8 HP - Totally Enclosed Non-Ventilated (TENV) |
| | Motor Type | Asynchronous Induction Motor, Squirrel Cage Rotor | Asynchronous Induction Motor, Squirrel Cage Rotor |
| | Frame Material | Diecast Aluminum | Diecast Aluminum |
| | Bearings | Double Shielded, Deep Groove, Ball Bearing, CM Clearance | Double Shielded, Deep Groove, Ball Bearing, CM Clearance |
| | Insulation | Class F | Class F - Motor and Brake |
| | Time Rating | Continuous | Continuous |
| Hyponic® | Reduction | Combination of hypoid gear input and involute gear output. | |
| | Lubrication | Grease lubricated; filled with special high-grade grease prior to shipment. | |
| | Seals | Nitrile material, triple or double lipped output seals. Input seals are FKH. | |
| | Material | Casing: aluminum alloy or cast iron; Gear: chrome-molybdenum steel | |
| | Paint Color | Blue, Munsell color number 6.5PB 3.6/8.2 or Silver. | |
| Ambient Conditions | Bearings | Deep groove ball bearings on input and output | |
| | Installation Location | Indoor (Minimal dust and humidity) | |
| | Ambient Temperature | 14° ~ 104° F (-10° ~ 40° C) | |
| | Ambient Humidity | Under 85% | |
| | Elevation | Under 3300 feet (1000 meters) | |
| Atmosphere | Well ventilated location, free of corrosive gases, explosive gases, vapors, and dust | | |

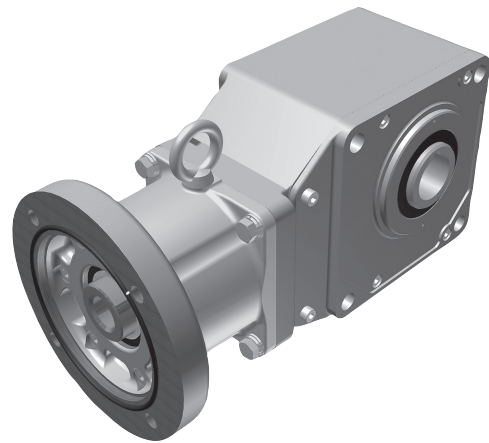
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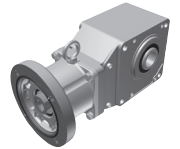
Speed Reducers

Hollow Shaft Type

Speed Reducers

How to Select





How to select a Speed Reducer

Step 1: Collect data about your application
 Before starting you need to know the:

- Application (e.g. Conveyor, Mixer, etc.)
- Hours of Operation per day
- Motor Horsepower (HP) and Speed (RPM)
- Desired Output Speed
- Mounting Position and Style
- Overhung or Thrust Loads
- Bore Dimensions, inch or metric
- Ambient Conditions

Step 2: Select a Frame Size
 2A: Find the Load Classification of your application in the AGMA Load Classification Tables on pages 2.6. If the Hyponic® Reducer will be used in a frequent starts and stops application and the motor will be operated across the line, please refer to Method B on page 3.6.

Recommended Reducer Service Factors

| Duration of Service | AGMA Load Classifications | | |
|-------------------------------|---------------------------|---------------------|-----------------|
| | Uniform (U) | Moderate Shock (M) | Heavy Shock (H) |
| 1/2 hr. per day (Occasional) | 0.50 ^[1] | 0.80 ^[1] | 1.25 |
| 3 hrs. per day (Intermittent) | 0.80 | 1.00 | 1.50 |
| Up to 10 hrs. per day | 1.00 | 1.25 | 1.75 |
| 24 hrs. per day | 1.25 | 1.50 | 2.00 |

Note: [1] Maximum momentary or starting load must not exceed 300% of gear reducer rating (rating meaning service factor of 1.0). Time specified for occasional and intermittent service refers to total operating time per day.

2B: Find the recommended Service Factor using the Recommended Reducer Service Factor Table on the next page. For Recommended Service Factors for Frequent Start/Stop Applications, consult table on page 3.6.

Determine Selection Horsepower (HP)

$$\text{Motor HP} \times \text{Service Factor} = \text{Selection HP}$$

Example: 10 Motor HP X 1.25 Service Factor = 12.5 Selection HP

2C: Determine the Selection Horsepower by multiplying the Motor Horsepower by the Service Factor.

2D: Select a Frame size from the Reducer Selection Tables on pages 2.8–2.18 by matching both the Selection Horsepower and Desired Output Speed (RPMs) to a frame size model number.

Step 3: Verify Dimensions
 Use the Dimensions information on pages 2.20–2.31 to verify that the selected Frame Size is appropriate.

Step 4: Choose Options
 The following options may apply:
 Solid Shaft
 Mounting Feet
 Output Flange
 Torque Arm Assembly
 Washdown Modification
 Refer to Section 4 of this catalog for dimension drawings of selected popular options .

Select a Frame Size

1 Match your OUTPUT RPM (or RATIO)...

| Output RPM | 350 | 250 | 175 | 146 | 117 | 87.5 | 70.0 | 58.3 | 43.8 | 35.0 | 29.2 | 21.9 | 17.5 | Frame Size |
|----------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------------|
| Ratio | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | |
| Input HP | 0.268 | 0.268 | 0.268 | 0.268 | 0.268 | 0.268 | 0.268 | 0.268 | 0.134 | 0.134 | 0.134 | – | – | |
| Output Torque in-lbs | 41.0 | 57.5 | 82.1 | 98.5 | 123 | 164 | 205 | 246 | 164 | 205 | 246 | – | – | 1120 |
| Overhung Load lbs | 132 | 143 | 165 | 176 | 187 | 209 | 220 | 231 | 254 | 276 | 287 | – | – | |
| Input HP | 0.536 | 0.536 | 0.536 | 0.536 | 0.536 | 0.536 | 0.536 | 0.536 | 0.268 | 0.268 | 0.268 | – | – | |
| Output Torque in-lbs | 82.1 | 115 | 164 | 177 | 246 | 328 | 410 | 492 | 328 | 410 | 492 | – | – | 1220 |
| Overhung Load lbs | 187 | 209 | 231 | 243 | 265 | 298 | 309 | 331 | 353 | 375 | 386 | – | – | |
| Input HP | – | – | – | – | – | – | – | – | – | – | 0.134 | 0.134 | – | |
| Output Torque in-lbs | – | – | – | – | – | – | – | – | – | – | 328 | 410 | – | 1230 |
| Overhung Load lbs | – | – | – | – | – | – | – | – | – | – | 397 | 397 | – | |
| Input HP | 1.07 | 1.07 | 1.07 | 1.07 | – | – | – | – | – | 0.536 | 0.536 | – | – | |
| Output Torque in-lbs | 164 | 230 | 328 | 394 | – | – | – | – | – | 617 | 639 | – | – | 1320 |
| Overhung Load lbs | 309 | 353 | 386 | 408 | – | – | – | – | – | – | – | – | – | |
| Input HP | – | – | – | – | – | – | – | – | – | – | – | 0.268 | 0.268 | |
| Output Torque in-lbs | – | – | – | – | – | – | – | – | – | – | – | 657 | 821 | 1330 |
| Overhung Load lbs | – | – | – | – | – | – | – | – | – | – | – | 661 | 683 | |

2 ...to your SELECTION HP...

3 ...to find your FRAME SIZE

Step 5: Configure a Model Number
 Go to page 2.4 to configure a model number.
 Note: You will use the information you gather from the procedure on this page to configure a model Number.
 For additional options, please visit our configurator at: www.sumitomodrive.com/configurator

If Overhung Load is present, it must be checked against the capacity of the selection.



For special circumstances affecting Frame Size selection such as:

- Overhung Load
- Shock Loading

Consult Appendix, pages 5.8.

Speed Reducers

Speed Reducers

How to Select

How to Select

Configure a Model Number

Nomenclature

Output Shaft Orientation

| Type | Prefix |
|--|--------|
| Universal Direction (Maintenance Free) | N |

Mounting Style

| Type | Prefix |
|----------------------------|--------|
| Shaft Mount (Hollow Shaft) | Y |
| Flange (Solid Shaft) | F |
| Foot (Solid Shaft) | H |

Input Connection

| Input Connection | Prefix |
|----------------------------------|--------|
| C-Face Adapter with jaw coupling | J |
| Quill C-Face | X |

Modification

| | Prefix |
|----------|--------|
| Special | S |
| Standard | |

Required to be added at end of model number when ordering:

- NEMA frame size for C-face adapter with jaw coupling or Quill adapter.
- Bore size must be supplied for output hollow bore units.
- Optional conduit box positions must be specified, otherwise Y1 is supplied.
- Optional Industry Package SSC code, refer to page 4.11.

Frame Size

| | |
|------|------|
| 1120 | 1520 |
| 1220 | 1530 |
| 1230 | 1531 |
| 1320 | 1540 |
| 1330 | 1630 |
| 1340 | 1631 |
| 1420 | 1632 |
| 1430 | 1640 |
| 1440 | |

Output Shaft Direction (solid shaft only)

| Direction (when viewed from motor end) | Suffix |
|---|--------|
| Projects to Left Side | L |
| Projects to Right Side | R |
| Projects to Both Sides | T |

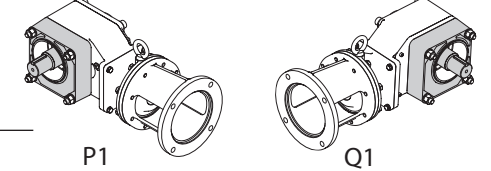
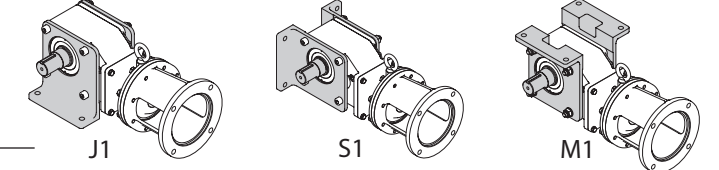
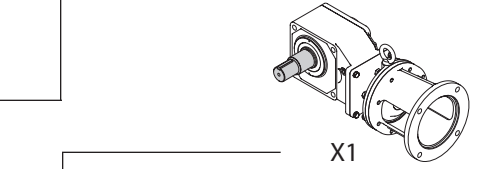
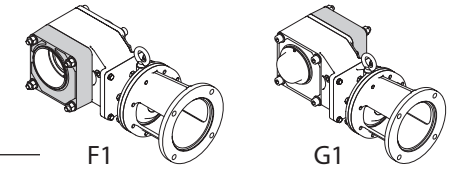
*For dimensions refer to page 4.2 to 4.5

Shaft Specifications

| Input Shaft | Output Shaft | | Suffix |
|--------------|--------------|------------|--------|
| | Hollow | Solid | |
| Metric (JIS) | Key (Inch) | Key (Inch) | |
| Metric (DIN) | - | Key (mm) | E |
| Inch | Key (Inch) | Key (Inch) | Y |

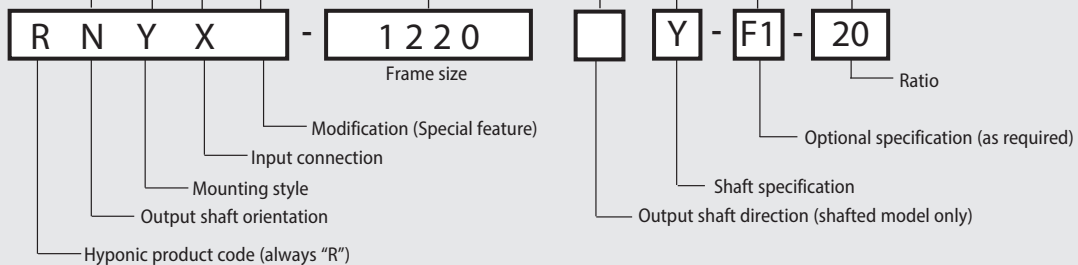
Optional Specifications (as required)

| Specification | Code |
|--|------|
| Hollow Bore Options | |
| Flange (Extended or Metric) page 4.5 (for motor clearance) | |
| Left (viewed from motor end) | F1 |
| Right (viewed from motor end) | G1 |
| Solid Shaft Options pages 4.2-4.3 | |
| Plug-in Shaft | X1 |
| Plug-in Shaft with Bolt-on Feet page 4.4 | |
| Bottom | J1 |
| Opposite from Motor | S1 |
| Top | M1 |
| Plug-in Shaft with Flange (Extended or Metric) page 4.5 (for motor clearance) | |
| Left (viewed from motor end) | P1 |
| Right (viewed from motor end) | Q1 |



Nominal Total Ratio

| | | | | |
|----|----|-----|-----|------|
| 5 | 20 | 60 | 200 | 600 |
| 7 | 25 | 80 | 240 | 720 |
| 10 | 30 | 100 | 300 | 900 |
| 12 | 40 | 120 | 360 | 1200 |
| 15 | 50 | 150 | 480 | 1440 |



Nomenclature Example:
RNYX – 1220Y – F1 – 20

| | |
|--------------------------------|--|
| R – Hyponic® | 1220 – Frame Size |
| N – Universal Mount | Y – Inch Shaft Specification |
| Y – Shaft Mount (Hollow Shaft) | F1 – Extended flange on Left side (viewed from motor end) |
| X – Quill C-Face Input | 20 – Ratio |

AGMA Load Classifications

| TYPE OF APPLICATION | TYPE OF LOAD |
|---------------------|--------------|
|---------------------|--------------|

| | |
|---|---|
| Agitators | |
| Pure liquids | U |
| Liquids and solids | M |
| Variable-density liquids | M |
| Blowers | |
| Centrifugal | U |
| Lobe | M |
| Vane | U |
| Brewing and Distilling | |
| Bottling machinery | U |
| Brew kettles, cont. duty | U |
| Cookers, cont. duty | U |
| Mash tubs, cont. duty | U |
| Scale hopper, frequent starts | M |
| Can Filling Machines | U |
| Cane Knives | M |
| Car Dumpers | H |
| Car Pullers | M |
| Clarifiers | U |
| Classifiers | M |
| Clay Working Machinery | |
| Brick press | H |
| Briquette machine | H |
| Clay working machinery | M |
| Pug mill | M |
| Compressors | |
| Centrifugal | U |
| Lobe | M |
| Reciprocating, multi-cylinder | M |
| Reciprocating, single-cylinder | H |
| Conveyors — Uniformly Loaded or Fed | |
| Apron | U |
| Assembly | U |
| Belt | U |
| Bucket | U |
| Chain | U |
| Flight | U |
| Oven | U |
| Screw | U |
| Conveyors — Heavy Duty, Not Uniformly Fed | |
| Apron | M |
| Assembly | M |
| Belt | M |
| Bucket | M |
| Chain | M |
| Flight | M |
| Live roll oven | M |
| Reciprocating | H |
| Screw | M |
| Shaker | H |
| Cranes (Except for Dry Dock Cranes) | |
| Main hoists | U |
| Bridge travel | S |
| Trolley travel | S |
| Crusher | |
| Ore H | |
| Stone | H |
| Sugar | M |
| Dredges | |
| Cable reels | M |
| Conveyors | M |
| Cutter head drives | H |
| Jig drives | H |
| Maneuvering winches | M |
| Pumps | M |
| Screen drive | H |
| Stackers | M |
| Utility winches | M |
| Dry Dock Cranes | S |
| Elevators | |
| Bucket, uniform load | U |
| Bucket, heavy load | M |
| Bucket, cont. | U |
| Centrifugal discharge | U |
| Escalators | U |
| Freight | M |
| Gravity discharge | U |
| Man lifts | S |
| Passenger | S |
| Extruders (Plastics) | |
| Blow molders | M |
| Coating | U |
| Film | U |
| Pipe | U |
| Pre-plasticizers | M |
| Rods | U |
| Sheet | U |
| Tubing | U |
| Fans | |
| Centrifugal | U |
| Cooling towers | S |
| Forced draft | S |
| Induced draft | M |
| Large (mine, etc.) | M |

| TYPE OF APPLICATION | TYPE OF LOAD |
|---------------------|--------------|
|---------------------|--------------|

| | |
|--|---|
| Large (industrial) | M |
| Light (small diameter) | U |
| Feeders | |
| Apron | M |
| Belt | M |
| Disc | U |
| Reciprocating | H |
| Screw | M |
| Food Industry | |
| Beet slicer | M |
| Cereal cooker | U |
| Dough mixer | M |
| Meat grinders | M |
| Generators (Not Welding) | U |
| Hammer Mills | H |
| Hoists | |
| Heavy duty | H |
| Medium duty | M |
| Skip | M |
| Laundry Washers — Reversing | M |
| Laundry Tumblers | M |
| Line Shaft | |
| Drive processing equipment | M |
| Light | U |
| Other line shafts | U |
| Lumber Industry | |
| Barkers — hydraulic and mechanical | S |
| Burner conveyor | M |
| Chain Saw and Drag Saw | H |
| Chain transfer | H |
| Craneway transfer | H |
| De-barking drum | S |
| Edger feed | H |
| Gang feed | M |
| Geen chain | M |
| Live rolls | H |
| Log haul-lockline | H |
| Log turning device | H |
| Main log conveyor | H |
| Off bearing rolls | M |
| Planer feed chains | M |
| Planer floor chains | M |
| Planer tilting hoist | M |
| Re-saw merry-go-round conveyor | M |
| Roll cases | H |
| Slab conveyor | H |
| Small waste-conveyor-belt | U |
| Small waste-conveyor-chain | M |
| Sorting table | M |
| Tipple hoist conveyor | M |
| Tipple hoist drive | M |
| Transfer conveyors | M |
| Transfer rolls | M |
| Tray drive | M |
| Trimmer feed | M |
| Waste conveyor | M |
| Machine Tools | |
| Bending roll | M |
| Notching press, belt driven | S |
| Plate planer | H |
| Punch press, gear driven | H |
| Tapping machine | H |
| Other machine tools | |
| Main drives | M |
| Auxiliary drives | U |
| Metal Mills | |
| Draw bench carriage and main drive | M |
| Forming machines | H |
| Pinch, dryer and scrubber rolls, reversing | S |
| Slitters | M |
| Table conveyors, nonreversing | |
| Group drives | M |
| Individual drives | H |
| Table conveyors, reversing | S |
| Wire drawing and flattening machine | M |
| Wire winding machine | M |
| Mills, Rotary Type | |
| Ball M | |
| Cement kilns | M |
| Dryers and coolers | M |
| Kilns | M |
| Pebble | M |
| Rod, plain and wedge bar | M |
| Tumbling barrels | H |
| Mixers | |
| Concrete mixers, cont. | M |
| Concrete mixers, intermittent | M |
| Constant density | U |
| Variable density | M |
| Oil Industry | |
| Chillers | M |
| Oil well pumps | S |
| Paraffin filter press | M |
| Rotary kilns | M |

| TYPE OF APPLICATION | TYPE OF LOAD |
|---------------------|--------------|
|---------------------|--------------|

| | |
|--|---|
| Paper Mills | |
| Agitators (mixers) | M |
| Barker, hydraulic | S |
| Barker, mechanical | S |
| Barking drum | S |
| Beater and pulper | M |
| Bleacher | U |
| Calenders | M |
| Calenders, super | H |
| Converting machine (except cutters, platers) | M |
| Conveyors | U |
| Couch | M |
| Cutters, platers | H |
| Cylinders | M |
| Dryers | M |
| Felt stretcher | M |
| Felt whipper | H |
| Jordans | H |
| Log haul | H |
| Presses | U |
| Pulp machine reel | M |
| Stock chest | M |
| Suction roll | U |
| Washers and thickeners | M |
| Winders | U |
| Printing Presses | S |
| Pullers, Barge Haul | H |
| Pumps | |
| Centrifugal | U |
| Proportioning | M |
| Reciprocating | |
| Single acting, 3 or more cylinders | M |
| Double acting, 2 or more cylinders | M |
| Rotary-gear type | U |
| Rubber and Plastics Industries | |
| Crackers | H |
| Laboratory equipment | M |
| Mixing mills | H |
| Refiners | M |
| Rubber calenders | M |
| Rubber mill (2 on line) | M |
| Rubber mill (3 on line) | U |
| Sheeter | M |
| Tire building machines | S |
| Tire and tube press openers | S |
| Tubers and strainers | M |
| Warming mills | M |
| Sand Muller | M |
| Screens | |
| Air washing | U |
| Rotary, stone or gravel | M |
| Traveling water intake | U |
| Sewage Disposal Equipment | |
| Bar screens | U |
| Chemical fenders | U |
| Collectors, circuline or straightline | U |
| Dewatering screens | M |
| Grit collectors | U |
| Scum breakers | M |
| Slow or rapid mixers | M |
| Sludge collectors | U |
| Thickeners | M |
| Vacuum filters | M |
| Slab Pushers | M |
| Steering Gear | S |
| Stokers | U |
| Sugar Industry | |
| Cane knives | M |
| Crushers | M |
| Mills | H |
| Textile Industry | |
| Batchers | M |
| Calenders | M |
| Cards | M |
| Dry cans | M |
| Dryers | M |
| Dyeing machinery | M |
| Knitting machines | S |
| Looms | M |
| Mangles | M |
| Nappers | M |
| Pads | M |
| Range drives | S |
| Slashers | M |
| Soapers | M |
| Spinners | M |
| Tenter frames | M |
| Washers | M |
| Winders | M |
| Windlass | S |

U = Uniform Load H = Heavy Shock
M = Moderate Shock S = Contact Sumitomo

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Speed Reducers

AGMA Tables

Speed Reducers

Selection Tables

Quill Frame Size Selection Tables

| | | | |
|------------------------|------|------------|------|
| Dimensions: Frame Size | Page | Frame Size | Page |
| 1100 | 2.20 | 1400 | 2.23 |
| 1200 | 2.21 | 1500 | 2.24 |
| 1300 | 2.22 | 1600 | 2.25 |

Output RPM 14.6 thru 1.22 continued on next page.

| Output RPM | 350 | 250 | 175 | 146 | 117 | 87.5 | 70.0 | 58.3 | 43.8 | 35.0 | 29.2 | 21.9 | 17.5 | Frame Size |
|--------------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|-------------|
| Ratio | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | |
| Input Power HP <i>(kW)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.134 <i>(0.100)</i> | 0.134 <i>(0.100)</i> | 0.134 <i>(0.100)</i> | - | - | 1120 |
| Output Torque in-lbs <i>(N-m)</i> | 41.1 <i>(4.64)</i> | 57.5 <i>(6.49)</i> | 82.1 <i>(9.28)</i> | 98.5 <i>(11.1)</i> | 123 <i>(13.9)</i> | 164 <i>(18.6)</i> | 205 <i>(23.2)</i> | 246 <i>(27.8)</i> | 164 <i>(18.6)</i> | 205 <i>(23.2)</i> | 246 <i>(27.8)</i> | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 132 <i>(588)</i> | 143 <i>(637)</i> | 165 <i>(735)</i> | 176 <i>(785)</i> | 187 <i>(834)</i> | 209 <i>(932)</i> | 220 <i>(980)</i> | 232 <i>(1030)</i> | 254 <i>(1130)</i> | 277 <i>(1230)</i> | 286 <i>(1270)</i> | - | - | |
| Input Power HP <i>(kW)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | - | - | 1220 |
| Output Torque in-lbs <i>(N-m)</i> | 82.1 <i>(9.28)</i> | 115 <i>(13.0)</i> | 164 <i>(18.6)</i> | 197 <i>(22.3)</i> | 246 <i>(27.8)</i> | 328 <i>(37.1)</i> | 411 <i>(46.4)</i> | 493 <i>(55.7)</i> | 328 <i>(37.1)</i> | 411 <i>(46.4)</i> | 493 <i>(55.7)</i> | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 187 <i>(834)</i> | 209 <i>(932)</i> | 232 <i>(1030)</i> | 243 <i>(1080)</i> | 265 <i>(1180)</i> | 297 <i>(1320)</i> | 308 <i>(1370)</i> | 330 <i>(1470)</i> | 353 <i>(1570)</i> | 375 <i>(1670)</i> | 387 <i>(1720)</i> | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | 0.134 <i>(0.100)</i> | 0.134 <i>(0.100)</i> | 1230 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | 328 <i>(37.1)</i> | 411 <i>(46.4)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | 398 <i>(1770)</i> | 398 <i>(1770)</i> | |
| Input Power HP <i>(kW)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | - | - | 1320 |
| Output Torque in-lbs <i>(N-m)</i> | 164 <i>(18.6)</i> | 230 <i>(26.0)</i> | 328 <i>(37.1)</i> | 394 <i>(44.5)</i> | 493 <i>(55.7)</i> | 657 <i>(74.2)</i> | 821 <i>(92.8)</i> | 985 <i>(111)</i> | 657 <i>(74.2)</i> | 821 <i>(92.8)</i> | 985 <i>(111)</i> | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 308 <i>(1370)</i> | 353 <i>(1570)</i> | 387 <i>(1720)</i> | 407 <i>(1810)</i> | 441 <i>(1960)</i> | 486 <i>(2160)</i> | 508 <i>(2260)</i> | 528 <i>(2350)</i> | 573 <i>(2550)</i> | 618 <i>(2750)</i> | 638 <i>(2840)</i> | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 1330 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | 657 <i>(74.2)</i> | 821 <i>(92.8)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | 661 <i>(2940)</i> | 683 <i>(3040)</i> | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | 1340 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | - | - | 1420 |
| Output Torque in-lbs <i>(N-m)</i> | 316 <i>(35.7)</i> | 443 <i>(50.0)</i> | 632 <i>(71.4)</i> | 759 <i>(85.7)</i> | 948 <i>(107)</i> | 1260 <i>(143)</i> | 1580 <i>(179)</i> | 1900 <i>(214)</i> | 1310 <i>(148)</i> | 1640 <i>(186)</i> | 1970 <i>(223)</i> | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 463 <i>(2060)</i> | 517 <i>(2300)</i> | 585 <i>(2600)</i> | 618 <i>(2750)</i> | 661 <i>(2940)</i> | 717 <i>(3190)</i> | 760 <i>(3380)</i> | 805 <i>(3580)</i> | 859 <i>(3820)</i> | 904 <i>(4020)</i> | 937 <i>(4170)</i> | - | - | |

Quill Frame Size Selection Tables

| | | | |
|------------------------|------|------------|------|
| Dimensions: Frame Size | Page | Frame Size | Page |
| 1100 | 2.20 | 1400 | 2.23 |
| 1200 | 2.21 | 1500 | 2.24 |
| 1300 | 2.22 | 1600 | 2.25 |

| Output RPM | 14.6 | 11.7 | 8.75 | 7.29 | 5.83 | 4.86 | 3.65 | 2.92 | 2.43 | 1.94 | 1.46 | 1.22 | Frame Size |
|--------------------------------------|--------------------------------|---------------------------------|---------------------------------|---------------------------------|--------------------------------|--------------------------------|---------------------------------|----------------------------------|----------------------------------|------|------|------|-------------|
| Ratio | 120 | 150 | 200 | 240 | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1120 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1220 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | 0.134 <i>(0.100)</i> | - | - | - | - | - | - | - | - | - | - | - | 1230 |
| Output Torque in-lbs <i>(N-m)</i> | 493 <i>(55.7)</i> | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 407 <i>(1810)</i> | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1320 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | 0.268 <i>(0.200)</i> | 0.125 <i>(0.0933)</i> | 0.125 <i>(0.0933)</i> | 0.125 <i>(0.0933)</i> | - | - | - | - | - | - | - | - | 1330 |
| Output Torque in-lbs <i>(N-m)</i> | 985 <i>(111)</i> | 574 <i>(64.9)</i> | 766 <i>(86.5)</i> | 919 <i>(104)</i> | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 695 <i>(3090)</i> | 695 <i>(3090)</i> | 695 <i>(3090)</i> | 695 <i>(3090)</i> | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | 0.134 <i>(0.100)</i> | 0.134 <i>(0.100)</i> | 0.125 <i>(0.0932)</i> | 0.0999 <i>(0.0745)</i> | 0.0833 <i>(0.0621)</i> | - | - | - | 1340 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | 1160 <i>(131)</i> | 1390 <i>(157)</i> | 1730 <i>(195)</i> | 1730 <i>(195)</i> | 1730 <i>(195)</i> | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | 695 <i>(3090)</i> | 695 <i>(3090)</i> | 695 <i>(3090)</i> | 695 <i>(3090)</i> | 695 <i>(3090)</i> | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1420 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |

Speed Reducers Selection Tables

Speed Reducers Selection Tables

Quill Frame Size Selection Tables

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.20 | 1400 | 2.23 |
| | 1200 | 2.21 | 1500 | 2.24 |
| | 1300 | 2.22 | 1600 | 2.25 |

Output RPM 14.6 thru 1.22 continued on next page.

| Output RPM | 350 | 250 | 175 | 146 | 117 | 87.5 | 70.0 | 58.3 | 43.8 | 35.0 | 29.2 | 21.9 | 17.5 | Frame Size |
|--------------------------------------|-----|-----|-----|-----|-----|------|------|------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------|
| Ratio | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | 0.536 | 0.536 | 1430 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | <i>(0.400)</i> | <i>(0.400)</i> | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | 1310 <i>(148)</i> | 1640 <i>(186)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | 960 <i>(4270)</i> | 980 <i>(4360)</i> | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1440 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1520 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1521 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1522 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | 1.07 | 1.07 | 1530 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | <i>(0.800)</i> | <i>(0.800)</i> | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | 2630 <i>(297)</i> | 3280 <i>(371)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | 1380 <i>(6130)</i> | 1400 <i>(6230)</i> | |
| Input Power HP | - | - | - | - | - | - | - | - | 2.06 | 2.06 | 2.06 | 2.06 | - | 1531 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | <i>(1.54)</i> | <i>(1.54)</i> | <i>(1.54)</i> | <i>(1.54)</i> | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | 2530 <i>(286)</i> | 3160 <i>(357)</i> | 3790 <i>(429)</i> | 5060 <i>(571)</i> | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | 1250 <i>(5540)</i> | 1310 <i>(5830)</i> | 1360 <i>(6030)</i> | 1380 <i>(6130)</i> | - | |

Quill Frame Size Selection Tables

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.20 | 1400 | 2.23 |
| | 1200 | 2.21 | 1500 | 2.24 |
| | 1300 | 2.22 | 1600 | 2.25 |

| Output RPM | 14.6 | 11.7 | 8.75 | 7.29 | 5.83 | 4.86 | 3.65 | 2.92 | 2.43 | 1.94 | 1.46 | 1.22 | Frame Size |
|--------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-------------|
| Ratio | 120 | 150 | 200 | 240 | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 | |
| Input Power HP | 0.536 | 0.250 | 0.250 | 0.250 | - | - | - | - | - | - | - | - | 1430 |
| <i>(kW)</i> | <i>(0.400)</i> | <i>(0.187)</i> | <i>(0.187)</i> | <i>(0.187)</i> | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | 1970 <i>(223)</i> | 1150 <i>(130)</i> | 1530 <i>(173)</i> | 1840 <i>(208)</i> | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | 0.268 | 0.268 | 0.250 | 0.200 | 0.167 | 0.133 | 0.0999 | 0.0833 | 1440 |
| <i>(kW)</i> | - | - | - | - | <i>(0.200)</i> | <i>(0.200)</i> | <i>(0.186)</i> | <i>(0.149)</i> | <i>(0.124)</i> | <i>(0.0994)</i> | <i>(0.0745)</i> | <i>(0.0621)</i> | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | 2320 <i>(262)</i> | 2780 <i>(314)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1520 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1521 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1522 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | 1.07 | 0.500 | 0.500 | 0.500 | - | - | - | - | - | - | - | - | 1530 |
| <i>(kW)</i> | <i>(0.800)</i> | <i>(0.373)</i> | <i>(0.373)</i> | <i>(0.373)</i> | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | 3940 <i>(445)</i> | 2300 <i>(260)</i> | 3060 <i>(346)</i> | 3680 <i>(415)</i> | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1531 |
| <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |

Speed Reducers
Selection Tables

Speed Reducers
Selection Tables

1750 RPM Quill Frame Size Selection Tables

Speed Reducers

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.20 | 1400 | 2.23 |
| | 1200 | 2.21 | 1500 | 2.24 |
| | 1300 | 2.22 | 1600 | 2.25 |

Output RPM 14.6 thru 1.22 continued on next page.

| Output RPM | 350 | 250 | 175 | 146 | 117 | 87.5 | 70.0 | 58.3 | 43.8 | 35.0 | 29.2 | 21.9 | 17.5 | Frame Size |
|-------------------------------|-----|-----|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|-------------|
| Ratio | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1540 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 1630 |
| (kW) | - | - | (2.24) | (2.24) | (2.24) | (2.24) | (2.24) | (2.24) | (2.24) | (2.24) | (2.24) | (2.24) | (2.24) | |
| Output Torque in-lbs (N-m) | - | - | 919 (104) | 1100 (125) | 1380 (156) | 1840 (208) | 2300 (260) | 2760 (311) | 3680 (415) | 4590 (519) | 5510 (623) | 7350 (830) | 9200 (1039) | |
| Solid Shaft OHL lbs (N) | - | - | 1330 (5930) | 1420 (6330) | 1500 (6670) | 1650 (7350) | 1740 (7750) | 1820 (8090) | 1910 (8480) | 2000 (8880) | 2060 (9170) | 2170 (9660) | 2210 (9810) | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1631 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | 5.00 | 5.00 | 5.00 | 5.00 | 5.00 | 5.00 | 5.00 | 5.00 | 5.00 | - | - | 1632 |
| (kW) | - | - | (3.73) | (3.73) | (3.73) | (3.73) | (3.73) | (3.73) | (3.73) | (3.73) | (3.73) | - | - | |
| Output Torque in-lbs (N-m) | - | - | 1530 (173) | 1840 (208) | 2300 (260) | 3060 (346) | 3830 (433) | 4590 (519) | 6130 (692) | 7660 (865) | 9190 (1038) | - | - | |
| Solid Shaft OHL lbs (N) | - | - | 1330 (5930) | 1420 (6330) | 1500 (6670) | 1650 (7350) | 1740 (7750) | 1820 (8090) | 1910 (8480) | 2000 (8880) | 2060 (9170) | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1633 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1634 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | - | 1640 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | - | |

1750 RPM Quill Frame Size Selection Tables

Speed Reducers

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.20 | 1400 | 2.23 |
| | 1200 | 2.21 | 1500 | 2.24 |
| | 1300 | 2.22 | 1600 | 2.25 |

| Output RPM | 14.6 | 11.7 | 8.75 | 7.29 | 5.83 | 4.86 | 3.65 | 2.92 | 2.43 | 1.94 | 1.46 | 1.22 | Frame Size |
|-------------------------------|-----------------|-----------------|-----------------|-----------------|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-------------|
| Ratio | 120 | 150 | 200 | 240 | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 | |
| Input Power HP | - | - | - | - | 0.536 | 0.536 | 0.468 | 0.375 | 0.312 | 0.250 | 0.187 | 0.156 | 1540 |
| (kW) | - | - | - | - | (0.400) | (0.400) | (0.349) | (0.279) | (0.233) | (0.186) | (0.140) | (0.116) | |
| Output Torque in-lbs (N-m) | - | - | - | - | 4640 (524) | 5560 (629) | 6480 (732) | 6480 (732) | 6480 (732) | 6480 (732) | 6480 (732) | 6480 (732) | |
| Solid Shaft OHL lbs (N) | - | - | - | - | 1400 (6230) | 1400 (6230) | 1400 (6230) | 1400 (6230) | 1400 (6230) | 1400 (6230) | 1400 (6230) | 1400 (6230) | |
| Input Power HP | 3.00 | - | - | - | - | - | - | - | - | - | - | - | 1630 |
| (kW) | (2.24) | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | 11000 (1246) | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | 2210 (9810) | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | 2.85 | 2.14 | 1.78 | - | - | - | - | - | - | - | - | 1631 |
| (kW) | - | (2.13) | (1.60) | (1.33) | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | 13100 (1481) | 13100 (1481) | 13100 (1481) | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | 2210 (9810) | 2210 (9810) | 2210 (9810) | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1632 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1633 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1634 |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP | - | - | - | - | 1.07 | 1.07 | 0.948 | 0.758 | 0.632 | 0.505 | 0.379 | 0.316 | 1640 |
| (kW) | - | - | - | - | (0.800) | (0.800) | (0.707) | (0.566) | (0.471) | (0.377) | (0.283) | (0.236) | |
| Output Torque in-lbs (N-m) | - | - | - | - | 9270 (1048) | 11100 (1257) | 13100 (1481) | 13100 (1481) | 13100 (1481) | 13100 (1481) | 13100 (1481) | 13100 (1481) | |
| Solid Shaft OHL lbs (N) | - | - | - | - | 2210 (9810) | 2210 (9810) | 2210 (9810) | 2210 (9810) | 2210 (9810) | 2210 (9810) | 2210 (9810) | 2210 (9810) | |

C-Face Frame Size Selection Tables

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.26 | 1400 | 2.29 |
| | 1200 | 2.27 | 1500 | 2.30 |
| | 1300 | 2.28 | 1600 | 2.31 |

Output RPM 14.6 thru 1.22 continued on next page.

| Output RPM | 350 | 250 | 175 | 146 | 117 | 87.5 | 70.0 | 58.3 | 43.8 | 35.0 | 29.2 | 21.9 | 17.5 | Frame Size |
|----------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-------------|
| Ratio | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | |
| Input Power HP (kW) | 0.268 (0.200) | 0.268 (0.200) | 0.268 (0.200) | 0.268 (0.200) | 0.268 (0.200) | 0.268 (0.200) | 0.268 (0.200) | 0.268 (0.200) | 0.134 (0.100) | 0.134 (0.100) | 0.134 (0.100) | - | - | 1120 |
| Output Torque in-lbs (N-m) | 41.1 (4.64) | 57.5 (6.49) | 82.1 (9.28) | 98.5 (11.1) | 123 (13.9) | 164 (18.6) | 205 (23.2) | 246 (27.8) | 164 (18.6) | 205 (23.2) | 246 (27.8) | - | - | |
| Solid Shaft OHL lbs (N) | 132 (588) | 143 (637) | 165 (735) | 176 (785) | 187 (834) | 209 (932) | 220 (980) | 232 (1030) | 254 (1130) | 277 (1230) | 286 (1270) | - | - | |
| Input Power HP (kW) | 0.536 (0.400) | 0.536 (0.400) | 0.536 (0.400) | 0.536 (0.400) | 0.536 (0.400) | 0.536 (0.400) | 0.536 (0.400) | 0.536 (0.400) | 0.268 (0.200) | 0.268 (0.200) | 0.268 (0.200) | - | - | 1220 |
| Output Torque in-lbs (N-m) | 82.1 (9.28) | 115 (13.0) | 164 (18.6) | 197 (22.3) | 246 (27.8) | 328 (37.1) | 411 (46.4) | 493 (55.7) | 328 (37.1) | 411 (46.4) | 493 (55.7) | - | - | |
| Solid Shaft OHL lbs (N) | 187 (834) | 209 (932) | 232 (1030) | 243 (1080) | 265 (1180) | 297 (1320) | 308 (1370) | 330 (1470) | 353 (1570) | 375 (1670) | 387 (1720) | - | - | |
| Input Power HP (kW) | - | - | - | - | - | - | - | - | - | - | - | 0.134 (0.100) | 0.134 (0.100) | 1230 |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | 328 (37.1) | 411 (46.4) | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | 398 (1770) | 398 (1770) | |
| Input Power HP (kW) | 1.07 (0.800) | 1.07 (0.800) | 1.07 (0.800) | 1.07 (0.800) | 1.07 (0.800) | 1.07 (0.800) | 1.07 (0.800) | 1.07 (0.800) | 0.536 (0.400) | 0.536 (0.400) | 0.536 (0.400) | - | - | 1320 |
| Output Torque in-lbs (N-m) | 164 (18.6) | 230 (26.0) | 328 (37.1) | 394 (44.5) | 493 (55.7) | 657 (74.2) | 821 (92.8) | 985 (111) | 657 (74.2) | 821 (92.8) | 985 (111) | - | - | |
| Solid Shaft OHL lbs (N) | 308 (1370) | 353 (1570) | 387 (1720) | 407 (1810) | 441 (1960) | 486 (2160) | 508 (2260) | 528 (2350) | 573 (2550) | 618 (2750) | 638 (2840) | - | - | |
| Input Power HP (kW) | - | - | - | - | - | - | - | - | - | - | - | 0.268 (0.200) | 0.268 (0.200) | 1330 |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | 657 (74.2) | 821 (92.8) | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | 661 (2940) | 683 (3040) | |
| Input Power HP (kW) | - | - | - | - | - | - | - | - | - | - | - | - | - | 1340 |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP (kW) | 2.06 (1.54) | 2.06 (1.54) | 2.06 (1.54) | 2.06 (1.54) | 2.06 (1.54) | 2.06 (1.54) | 2.06 (1.54) | 2.06 (1.54) | 1.07 (0.800) | 1.07 (0.800) | 1.07 (0.800) | - | - | 1420 |
| Output Torque in-lbs (N-m) | 316 (35.7) | 443 (50.0) | 632 (71.4) | 759 (85.7) | 948 (107) | 1260 (143) | 1580 (179) | 1900 (214) | 1310 (148) | 1640 (186) | 1970 (223) | - | - | |
| Solid Shaft OHL lbs (N) | 463 (2060) | 517 (2300) | 585 (2600) | 618 (2750) | 661 (2940) | 717 (3190) | 760 (3380) | 805 (3580) | 859 (3820) | 904 (4020) | 937 (4170) | - | - | |

C-Face Frame Size Selection Tables

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.26 | 1400 | 2.29 |
| | 1200 | 2.27 | 1500 | 2.30 |
| | 1300 | 2.28 | 1600 | 2.31 |

| Output RPM | 14.6 | 11.7 | 8.75 | 7.29 | 5.83 | 4.86 | 3.65 | 2.92 | 2.43 | 1.94 | 1.46 | 1.22 | Frame Size |
|----------------------------|----------------------|-----------------------|-----------------------|-----------------------|----------------------|----------------------|-----------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-------------|
| Ratio | 120 | 150 | 200 | 240 | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 | |
| Input Power HP (kW) | - | - | - | - | - | - | - | - | - | - | - | - | 1120 |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP (kW) | - | - | - | - | - | - | - | - | - | - | - | - | 1220 |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP (kW) | 0.134 (0.100) | 0.134 (0.100) | 0.134 (0.100) | 0.118 (0.0881) | - | - | - | - | - | - | - | - | 1230 |
| Output Torque in-lbs (N-m) | 493 (55.7) | 616 (69.6) | 821 (92.8) | 868 (98.1) | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | 407 (1810) | 407 (1810) | 407 (1810) | 407 (1810) | - | - | - | - | - | - | - | - | |
| Input Power HP (kW) | - | - | - | - | - | - | - | - | - | - | - | - | 1320 |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP (kW) | 0.268 (0.200) | 0.125 (0.0933) | 0.125 (0.0933) | 0.125 (0.0933) | - | - | - | - | - | - | - | - | 1330 |
| Output Torque in-lbs (N-m) | 985 (111) | 574 (64.9) | 766 (86.5) | 919 (104) | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | 695 (3090) | 695 (3090) | 695 (3090) | 695 (3090) | - | - | - | - | - | - | - | - | |
| Input Power HP (kW) | - | - | - | - | 0.134 (0.100) | 0.134 (0.100) | 0.125 (0.0932) | 0.0999 (0.0745) | 0.0833 (0.0621) | 0.0666 (0.0497) | 0.0500 (0.0373) | 0.0416 (0.0311) | 1340 |
| Output Torque in-lbs (N-m) | - | - | - | - | 1160 (131) | 1390 (157) | 1730 (195) | 1730 (195) | 1730 (195) | 1730 (195) | 1730 (195) | 1730 (195) | |
| Solid Shaft OHL lbs (N) | - | - | - | - | 695 (3090) | 695 (3090) | 695 (3090) | 695 (3090) | 695 (3090) | 695 (3090) | 695 (3090) | 695 (3090) | |
| Input Power HP (kW) | - | - | - | - | - | - | - | - | - | - | - | - | 1420 |
| Output Torque in-lbs (N-m) | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs (N) | - | - | - | - | - | - | - | - | - | - | - | - | |

Speed Reducers Selection Tables

Speed Reducers Selection Tables

1750 RPM C-Face Frame Size Selection Tables

Speed Reducers

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.26 | 1400 | 2.29 |
| | 1200 | 2.27 | 1500 | 2.30 |
| | 1300 | 2.28 | 1600 | 2.31 |

Output RPM 14.6 thru 1.22 continued on next page.

| Output RPM | 350 | 250 | 175 | 146 | 117 | 87.5 | 70.0 | 58.3 | 43.8 | 35.0 | 29.2 | 21.9 | 17.5 | Frame Size |
|--------------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|--------------------------------|--------------------------------|-------------|
| Ratio | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | 0.536 <i>(0.400)</i> | 0.536 <i>(0.400)</i> | 1430 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | 1310 <i>(148)</i> | 1640 <i>(186)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | 960 <i>(4270)</i> | 980 <i>(4360)</i> | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | 1440 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | - | - | 1520 |
| Output Torque in-lbs <i>(N-m)</i> | 316 <i>(35.7)</i> | 443 <i>(50.0)</i> | 632 <i>(71.4)</i> | 759 <i>(85.7)</i> | 948 <i>(107)</i> | 1260 <i>(143)</i> | 1580 <i>(179)</i> | 1900 <i>(214)</i> | 2530 <i>(286)</i> | 3160 <i>(357)</i> | 3790 <i>(429)</i> | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 661 <i>(2940)</i> | 749 <i>(3330)</i> | 839 <i>(3730)</i> | 892 <i>(3970)</i> | 949 <i>(4220)</i> | 1040 <i>(4610)</i> | 1100 <i>(4900)</i> | 1160 <i>(5150)</i> | 1250 <i>(5540)</i> | 1310 <i>(5830)</i> | 1360 <i>(6030)</i> | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | 1521 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | 1522 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | 1.07 <i>(0.800)</i> | 1.07 <i>(0.800)</i> | 1530 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | 2630 <i>(297)</i> | 3280 <i>(371)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | 1380 <i>(6130)</i> | 1400 <i>(6230)</i> | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | 2.06 <i>(1.54)</i> | - | 1531 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | 2530 <i>(286)</i> | 3160 <i>(357)</i> | 3790 <i>(429)</i> | 5060 <i>(571)</i> | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | 1250 <i>(5540)</i> | 1310 <i>(5830)</i> | 1360 <i>(6030)</i> | 1380 <i>(6130)</i> | - | |

1750 RPM C-Face Frame Size Selection Tables

Speed Reducers

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.26 | 1400 | 2.29 |
| | 1200 | 2.27 | 1500 | 2.30 |
| | 1300 | 2.28 | 1600 | 2.31 |

| Output RPM | 14.6 | 11.7 | 8.75 | 7.29 | 5.83 | 4.86 | 3.65 | 2.92 | 2.43 | 1.94 | 1.46 | 1.22 | Frame Size |
|--------------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|---------------------------------|----------------------------------|----------------------------------|-------------|
| Ratio | 120 | 150 | 200 | 240 | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 | |
| Input Power HP <i>(kW)</i> | 0.536 <i>(0.400)</i> | 0.250 <i>(0.187)</i> | 0.250 <i>(0.187)</i> | 0.250 <i>(0.187)</i> | - | - | - | - | - | - | - | - | 1430 |
| Output Torque in-lbs <i>(N-m)</i> | 1970 <i>(223)</i> | 1150 <i>(130)</i> | 1530 <i>(173)</i> | 1840 <i>(208)</i> | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | 0.268 <i>(0.200)</i> | 0.268 <i>(0.200)</i> | 0.250 <i>(0.186)</i> | 0.200 <i>(0.149)</i> | 0.167 <i>(0.124)</i> | 0.133 <i>(0.0994)</i> | 0.0999 <i>(0.0745)</i> | 0.0833 <i>(0.0621)</i> | 1440 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | 2320 <i>(262)</i> | 2780 <i>(314)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | 3460 <i>(390)</i> | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | 980 <i>(4360)</i> | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1520 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1521 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1522 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | 1.07 <i>(0.800)</i> | 0.500 <i>(0.373)</i> | 0.500 <i>(0.373)</i> | 0.500 <i>(0.373)</i> | - | - | - | - | - | - | - | - | 1530 |
| Output Torque in-lbs <i>(N-m)</i> | 3940 <i>(445)</i> | 2300 <i>(260)</i> | 3060 <i>(346)</i> | 3680 <i>(415)</i> | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | - | - | - | - | - | - | - | - | |
| Input Power HP <i>(kW)</i> | - | - | - | - | - | - | - | - | - | - | - | - | 1531 |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | |

C-Face Frame Size Selection Tables

| | | | | |
|-------------|------------|------|------------|------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 2.26 | 1400 | 2.29 |
| | 1200 | 2.27 | 1500 | 2.30 |
| | 1300 | 2.28 | 1600 | 2.31 |

Output RPM 14.6 thru 1.22 continued on next page.

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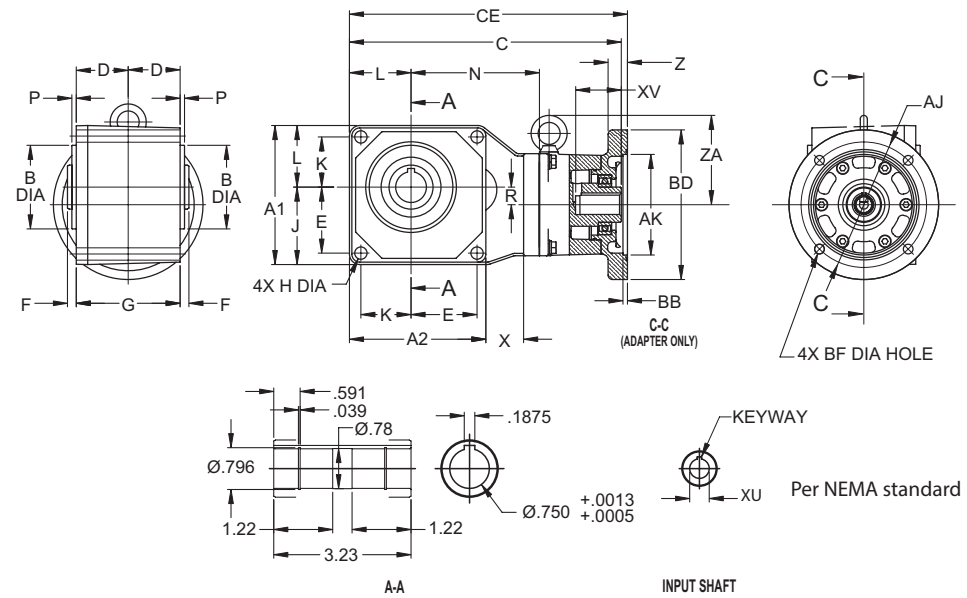
| Output RPM | 350 | 250 | 175 | 146 | 117 | 87.5 | 70.0 | 58.3 | 43.8 | 35.0 | 29.2 | 21.9 | 17.5 | Frame Size |
|--------------------------------------|-----|-----|-----|-----|-----------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-------------|------------|
| Ratio | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | |
| Input Power HP | - | - | - | - | 0.536 | 0.536 | 0.468 | 0.375 | 0.312 | 0.250 | 0.187 | 0.156 | 1540 | |
| (kW) | - | - | - | - | (0.400) | (0.400) | (0.349) | (0.279) | (0.233) | (0.186) | (0.140) | (0.116) | | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | 4640 <i>(524)</i> | 5560 <i>(629)</i> | 6480 <i>(732)</i> | 6480 <i>(732)</i> | 6480 <i>(732)</i> | 6480 <i>(732)</i> | 6480 <i>(732)</i> | 6480 <i>(732)</i> | | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | 1400 <i>(6230)</i> | | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1630 | |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1631 | |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1632 | |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1633 | |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Input Power HP | - | - | - | - | - | - | - | - | - | - | - | - | 1634 | |
| (kW) | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | - | - | - | - | - | - | - | - | | |
| Input Power HP | - | - | - | - | 1.07 | 1.07 | 0.948 | 0.758 | 0.632 | 0.505 | 0.379 | 0.316 | 1640 | |
| (kW) | - | - | - | - | (0.800) | (0.800) | (0.707) | (0.566) | (0.471) | (0.377) | (0.283) | (0.236) | | |
| Output Torque in-lbs <i>(N-m)</i> | - | - | - | - | 9270 <i>(1048)</i> | 11100 <i>(1257)</i> | 13100 <i>(1481)</i> | 13100 <i>(1481)</i> | 13100 <i>(1481)</i> | 13100 <i>(1481)</i> | 13100 <i>(1481)</i> | 13100 <i>(1481)</i> | | |
| Solid Shaft OHL lbs <i>(N)</i> | - | - | - | - | 2210 <i>(9810)</i> | 2210 <i>(9810)</i> | 2210 <i>(9810)</i> | 2210 <i>(9810)</i> | 2210 <i>(9810)</i> | 2210 <i>(9810)</i> | 2210 <i>(9810)</i> | 2210 <i>(9810)</i> | | |

Speed Reducers Selection Tables

Speed Reducers Selection Tables

Quill Dimensions

Frame Size 1100 RNYX-1120Y



All dimensions are in inches (mm)

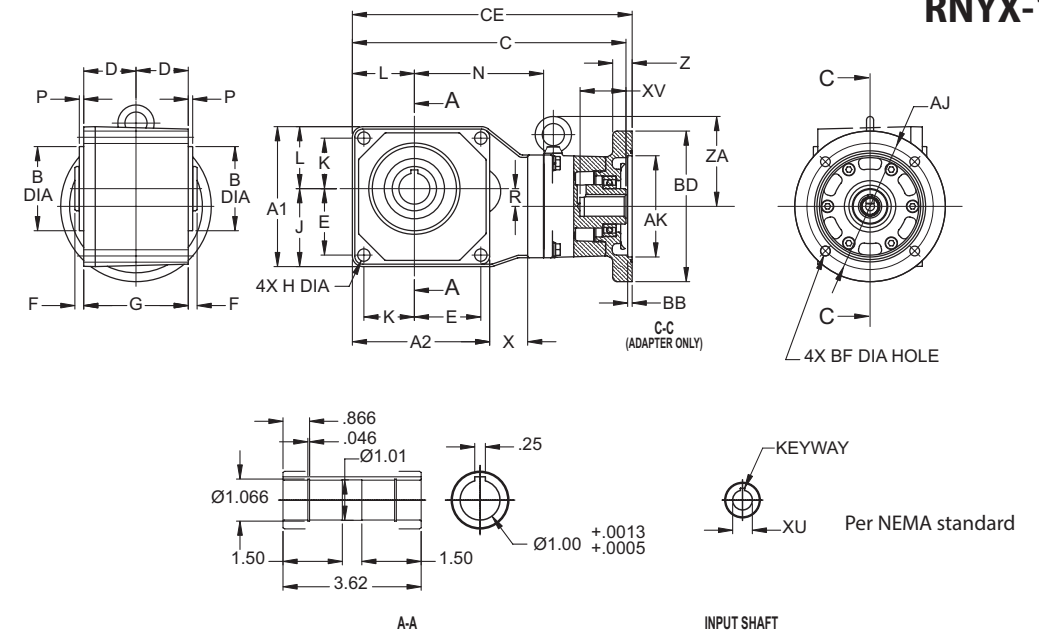
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|--------------|--------------|------------------|----------------|--------------|--------------|-------------|--------------|---------------|--------------|--------------|--------------|--------------|-------------|--------------|--------------|
| 1120Y | 3.54 (90) | 3.47 (88) | 2.046 (51.97) | 2.0472 (52) | 1.30 (33) | 1.65 (42) | 0.31 (8) | 2.60 (66) | 0.26 (6.6) | 1.97 (50) | 1.26 (32) | 1.57 (40) | 3.23 (82) | 0.24 (6) | 0.79 (20) | 0.87 (22) |

| Model | Ratio | NEMA Frame | CE | C | AK | BD | AJ | BF | Z | BB | ZA | Wt. (lbs.) |
|-------------------|-------|------------|---------------|---------------|----------------|---------------|------------------|--------------|--------------|---------------|----|------------|
| RNYX-1120Y | 5~60 | 56C | 7.87 (200) | 7.56 (192) | 4.5 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.39 (10) | 0.22 (5.5) | - | 8 (3.5) |

| Model | NEMA Frame | XU | XU Tolerance | XV |
|-------------------|------------|-------|-------------------|------|
| RNYX-1120Y | 56C | 0.625 | +0.0017 / +0.0009 | 1.82 |

Quill Dimensions

Frame Size 1200 RNYX-1220/30Y



All dimensions are in inches (mm)

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|---------------|---------------|-------------------|----------------|--------------|--------------|-------------|--------------|-------------|--------------|--------------|--------------|--------------|-------------|--------------|--------------|
| 1220Y | 4.53 (115) | 4.45 (113) | 3.0697 (77.97) | 3.0709 (78) | 1.46 (37) | 2.24 (57) | 0.35 (9) | 2.91 (74) | 0.35 (9) | 2.60 (66) | 1.57 (40) | 1.93 (49) | 3.78 (96) | 0.20 (5) | 1.10 (28) | 0.79 (20) |
| 1230Y | 5.00 (127) | 5.00 (127) | | | 1.61 (41) | 2.56 (65) | | 3.23 (82) | | 2.99 (76) | | 2.01 (51) | 3.74 (95) | | 0.51 (13) | 0.31 (8) |

| Model | Ratio | NEMA Frame | CE | C | AK | BD | AJ | BF | Z | BB | ZA | Wt. (lbs.) |
|-------------------|--------|------------|---------------|---------------|-----------------|---------------|------------------|--------------|--------------|---------------|----|------------|
| RNYX-1220Y | 5~60 | 56C | 9.17 (233) | 8.86 (225) | 4.50 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.39 (10) | 0.22 (5.5) | - | 11 (5) |
| RNYX-1230Y | 80~120 | | 8.82 (224) | 8.50 (216) | | | | | | | | |

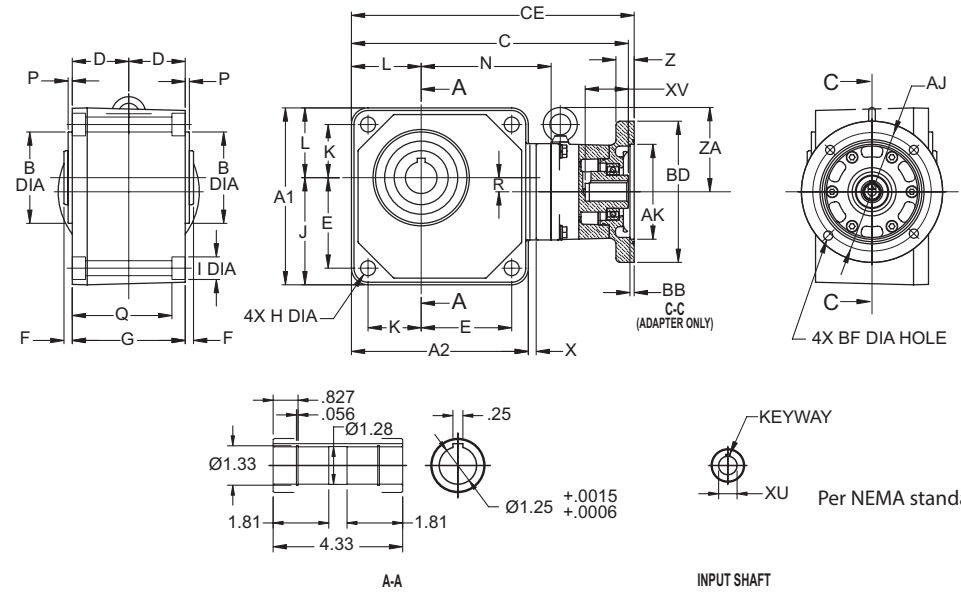
| Model | NEMA Frame | XU | XU Tolerance | XV |
|-------------------|------------|-------|-------------------|------|
| RNYX-1220Y | 56C | 0.625 | +0.0017 / +0.0009 | 1.85 |
| RNYX-1230Y | | | | 1.82 |

Speed Reducers
Dimensions

Speed Reducers
Dimensions

Quill Dimensions

Frame Size 1300 RNYX-1320/30/40Y



All dimensions are in inches (mm).

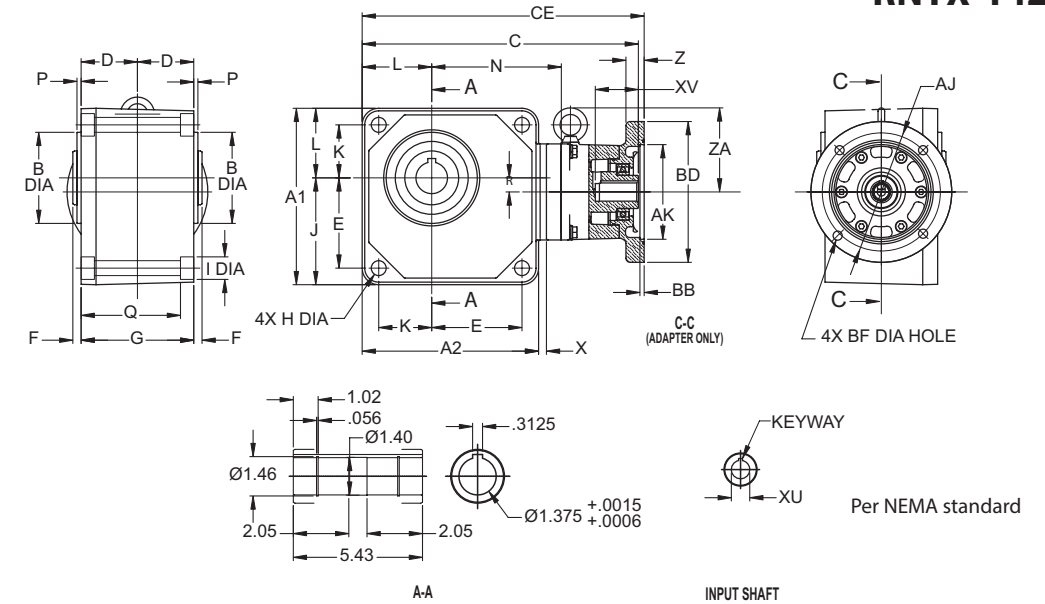
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|---------------|---------------|--------------------|--------------------|--------------|--------------|-------------|--------------|--------------|--------------|--------------|--------------|---------------|-------------|----------------|--------------|
| 1320Y | 5.20 (132) | 5.12 (130) | | | | 2.44 (62) | | | | 2.91 (74) | 1.81 (46) | 2.28 (58) | 4.69 (119) | | 1.08 (27.5) | 1.34 (34) |
| 1330Y | 5.98 (152) | 5.98 (152) | 3.3451 (84.965) | 3.3464 (85.000) | 1.81 (46) | 3.11 (79) | 0.35 (9) | 3.62 (92) | 0.43 (11) | 3.62 (92) | 1.85 (47) | 2.36 (60) | 4.25 (108) | 0.20 (5) | 0.43 (11) | 0.14 (4) |
| 1340Y | | | | | | | | | | | | | 5.16 (131) | | 0.35 (9) | 1.04 (27) |

| Model | Ratio | NEMA Frame | CE | C | AK | BD | AJ | BF | Z | BB | ZA | Wt. (lbs.) |
|-------------------|---------|------------|----------------|----------------|------------------|---------------|------------------|--------------|--------------|---------------|---------------|------------|
| RNYX-1320Y | 5~60 | 56C | 10.67 (271) | 10.39 (264) | | | | | 0.87 (22) | 0.20 (5.1) | 4.53 (115) | 18 (8) |
| RNYX-1320Y | 5~30 | 143TC | 10.7 (271) | 10.4 (264) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | | |
| RNYX-1330Y | 80~240 | 56C | 10.1 (256) | 9.76 (248) | | | | | 0.39 (10) | 0.22 (5.5) | - | 14 (7) |
| RNYX-1340Y | 300~720 | | 10.6 (269) | 10.3 (261) | | | | | | | | 15 (7) |

| Model | NEMA Frame | XU | XU Tolerance | XV |
|-------------------|------------|-------|-------------------|------|
| RNYX-1320Y | 56C | 0.625 | +0.0015 / +0.0008 | 1.93 |
| RNYX-1320Y | 143TC | 0.875 | +0.0019 / +0.001 | |
| RNYX-1330Y | 56C | 0.625 | +0.0017 / +0.0009 | 1.85 |
| RNYX-1340Y | | | | 1.82 |

Quill Dimensions

Frame Size 1400 RNYX-1420/30/40Y



All dimensions are in inches (mm).

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|---------------|---------------|--------------------|-------------------|--------------|--------------|--------------|---------------|--------------|---------------|--------------|--------------|---------------|-------------|--------------|--------------|
| 1420Y | 6.22 (158) | 6.10 (155) | | | | 2.95 (75) | | | | 3.46 (88) | 2.24 (57) | | 5.75 (146) | | 0.79 (20) | 1.69 (43) |
| 1430Y | 7.01 (178) | 7.01 (178) | 3.7388 (94.965) | 3.740 (95.000) | 2.32 (59) | 3.62 (92) | 0.39 (10) | 4.65 (118) | 0.55 (14) | 4.25 (108) | 2.13 (54) | 2.76 (70) | 5.12 (130) | 0.20 (5) | 0.55 (14) | 0.31 (8) |
| 1440Y | | | | | | | | | | | | | 6.42 (163) | | 0.43 (11) | 1.73 (44) |

| Model | Ratio | NEMA Frame | CE | C | AK | BD | AJ | BF | Z | BB | ZA | Wt. (lbs.) |
|-------------------|----------|------------|---------------|---------------|------------------|---------------|------------------|--------------|--------------|---------------|---------------|------------|
| RNYX-1420Y | 5~60 | 56C~145TC | 12.4 (316) | 12.1 (308) | | | | | 0.87 (22) | 0.20 (5.1) | 4.53 (115) | 28 (13) |
| RNYX-1430Y | 80~240 | 56C | 11.6 (294) | 11.3 (287) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | | 26 (12) |
| RNYX-1440Y | 300~1440 | | 12.6 (321) | 12.3 (313) | | | | | 0.39 (10) | 0.22 (5.5) | - | |

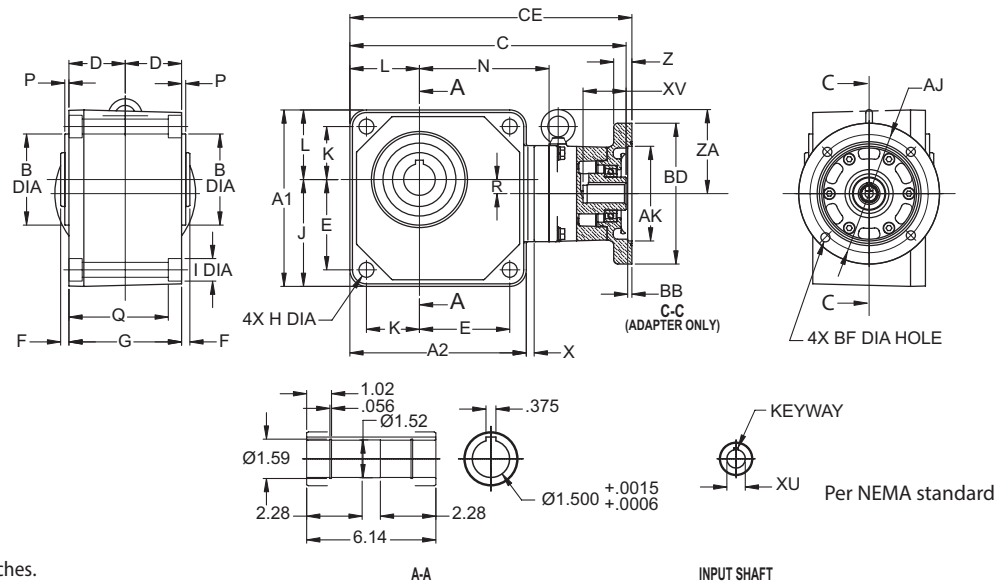
| Model | NEMA Frame | XU | XU Tolerance | XV |
|-------------------|------------|-------|-------------------|------|
| RNYX-1420Y | 56C | 0.625 | +0.0015 / +0.0008 | 2.01 |
| RNYX-1420Y | 143TC | 0.875 | +0.0019 / +0.001 | 2.05 |
| RNYX-1430Y | 56C | 0.625 | +0.0017 / +0.0009 | 1.93 |
| RNYX-1440Y | | | | 1.85 |

Speed Reducers
Dimensions

Speed Reducers
Dimensions

Quill Dimensions

Frame Size 1500 RNYX-1530/31/40Y



All dimensions are in inches.

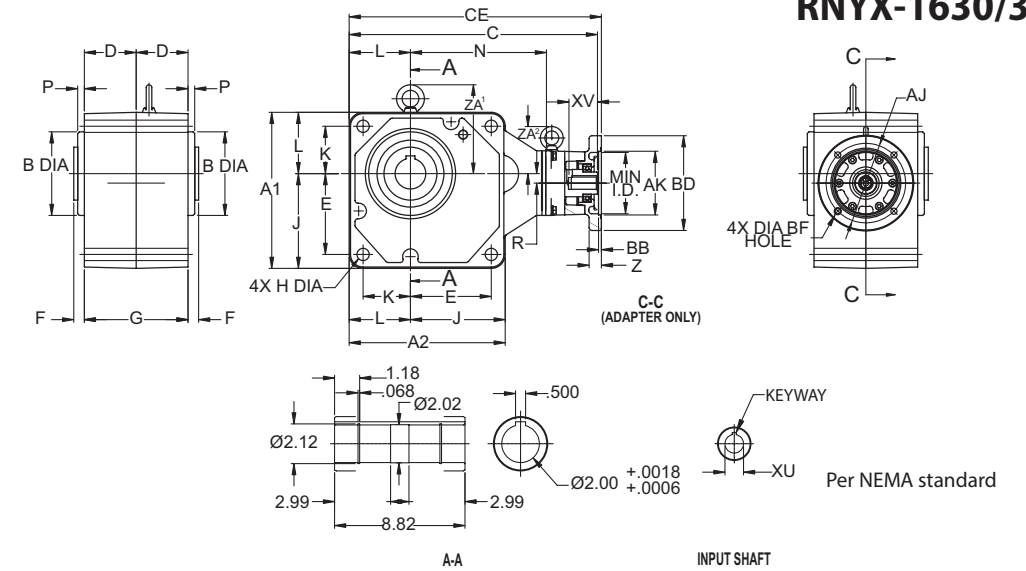
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|-----------------|---------------|---------------|----------------------|---------------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|--------------|---------------|-------------|--------------|--------------|
| 1530/31Y | 8.39 (213) | 8.39 (213) | 4.32930 (109.965) | 4.3307 (110.000) | 2.68 (68) | 4.29 (109) | 0.39 (10) | 5.35 (136) | 0.71 (18) | 5.08 (129) | 2.52 (64) | 3.31 (84) | 6.18 (157) | 0.20 (5) | 0.67 (17) | 0.37 (10) |
| 1540Y | | | | | | | | | | | | | 7.76 (197) | | 0.55 (14) | 2.13 (54) |

| Model | Ratio | NEMA Frame | CE | C | AK | BD | AJ | BF | Z | BB | ZA | Wt. (lbs.) |
|-------------------|----------|-------------|---------------|---------------|------------------|---------------|----------------|--------------|--------------|-----|---------------|------------|
| RNYX-1530Y | 80~240 | 56C | 13.4 (341) | 13.1 (333) | 4.500 (114.3) | 6.69 (170) | 5.875 (149) | 0.43 (11) | 0.87 (22) | 0.2 | 5.12 (130) | 43 (20) |
| RNYX-1530Y | 80~120 | 143TC~145TC | | 13.1 (334) | | | | | | | | 45 (21) |
| RNYX-1531Y | 40 ~ 80 | | | | | | | | | | | |
| RNYX-1540Y | 300~1440 | 56C | 14.8 (375) | 14.5 (368) | | | | | | | | |

| Model | NEMA Frame | XU | XU Tolerance | XV |
|-------------------|------------|-------|------------------|------|
| RNYX-1530Y | 56C | 0.625 | +0.0015/+0.0008 | 2.01 |
| RNYX-1530Y | 143TC | 0.875 | +0.00019/ +0.001 | 2.05 |
| RNYX-1531Y | 145TC | | | |
| RNYX-1540Y | 56C | 0.625 | +0.0015/+0.0008 | 1.93 |

Quill Dimensions

Frame Size 1600 RNYX-1630/31/32/40Y



All dimensions are in inches.

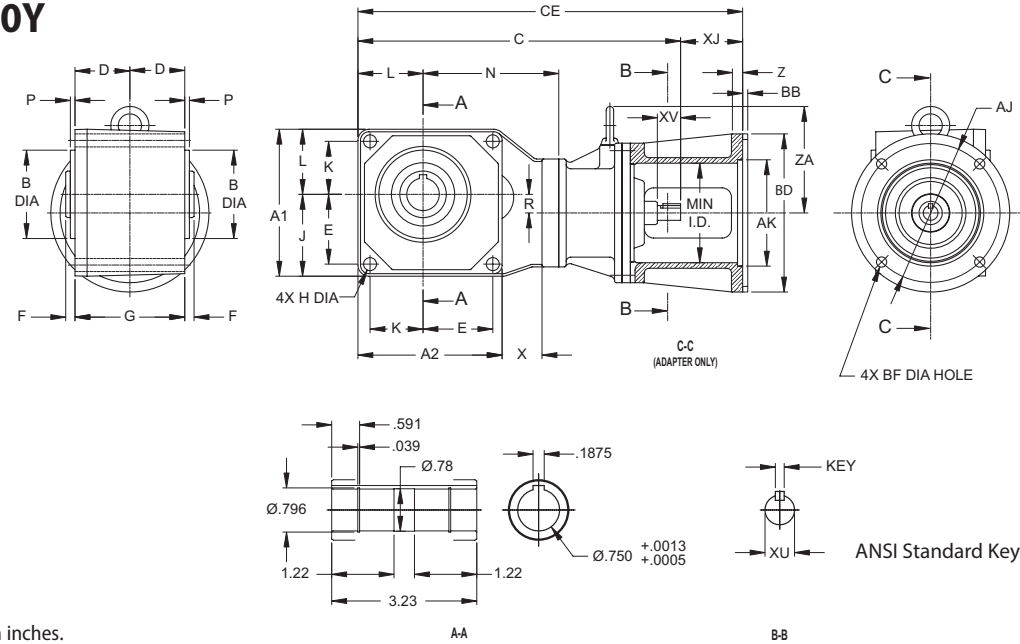
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | ZA ¹ |
|--------------------|---------------|---------------|---------------------|-----------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|---------------|-------------|--------------|-----------------|
| 1630/31/32Y | 11.0 (280) | 11.0 (280) | 5.9039 (149.960) | 5.9055 (150) | 3.66 (93) | 5.71 (145) | 0.75 (19) | 7.32 (186) | 0.87 (22) | 6.69 (170) | 3.35 (85) | 4.33 (110) | 8.37 (213) | 0.5 (12) | 1.06 (27) | 6.26 (159) |
| 1640Y | | | | | | | | | | | | | 9.29 (236) | | 0.67 (17) | |

| Model | Ratio | NEMA Frame | CE | C | AK | BD | AJ | BF | Z | BB | ZA ² | Wt. (lbs.) |
|-------------------|----------|-------------|---------------|---------------|------------------|---------------|------------------|--------------|--------------|---------------|-----------------|-------------|
| RNYX-1630Y | 10 ~120 | 143TC~145TC | 18.1 (461) | 17.9 (454) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.91 (23) | 0.20 (5.1) | | 110 (50) |
| RNYX-1630Y | | 182TC~184TC | 18.4 (469) | 17.7 (450) | 8.500 (215.9) | 9.02 (229) | 5.875 (149.2) | 0.55 (14) | 0.87 (22) | | | 115 (52) |
| RNYX-1631Y | 150~240 | 56C | 18.1 (461) | 17.9 (454) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.91 (23) | 0.87 (22) | | 103 (47) |
| RNYX-1631Y | | 143TC~145TC | 18.4 (469) | 17.7 (450) | 8.500 (215.9) | 9.02 (229) | 5.875 (149.2) | 0.55 (14) | 0.87 (22) | | | 107 (49) |
| RNYX-1632Y | 10~60 | 182TC~184TC | 18.4 (469) | 17.7 (450) | 8.500 (215.9) | 9.02 (229) | 5.875 (149.2) | 0.55 (14) | 0.87 (22) | | | 115 (52) |
| RNYX-1640Y | 300~1440 | 56C | 17.6 (446) | 17.2 (438) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.87 (22) | | | 127 (58) |
| RNYX-1640Y | 300~720 | 143TC~145TC | | | | | | | | | 6.97 (117) | 127 (57) |

| Model | NEMA Frame | XU | XU Tolerance | XV |
|-------------------|------------|-------|------------------|------|
| RNYX-1630Y | 143TC | 0.875 | +0.0018/ +0.0009 | 2.36 |
| RNYX-1630Y | 182TC | 1.125 | +0.002/ +0.0011 | 2.16 |
| RNYX-1631Y | 56C | 0.625 | +0.0016/ +0.0009 | 1.86 |
| RNYX-1631Y | 143TC | 0.875 | +0.0018/ +0.0009 | 2.36 |
| RNYX-1631Y | 182TC | 1.125 | +0.002/ +0.0011 | 2.16 |
| RNYX-1632Y | | | | |
| RNYX-1640Y | 56C | 0.625 | +0.0015/ +0.0008 | 1.82 |
| RNYX-1640Y | 143TC | 0.875 | +0.0019/ +0.001 | 1.92 |

C-Face Dimensions

Frame Size 1100 RNYJ-1120Y



All dimensions are in inches.

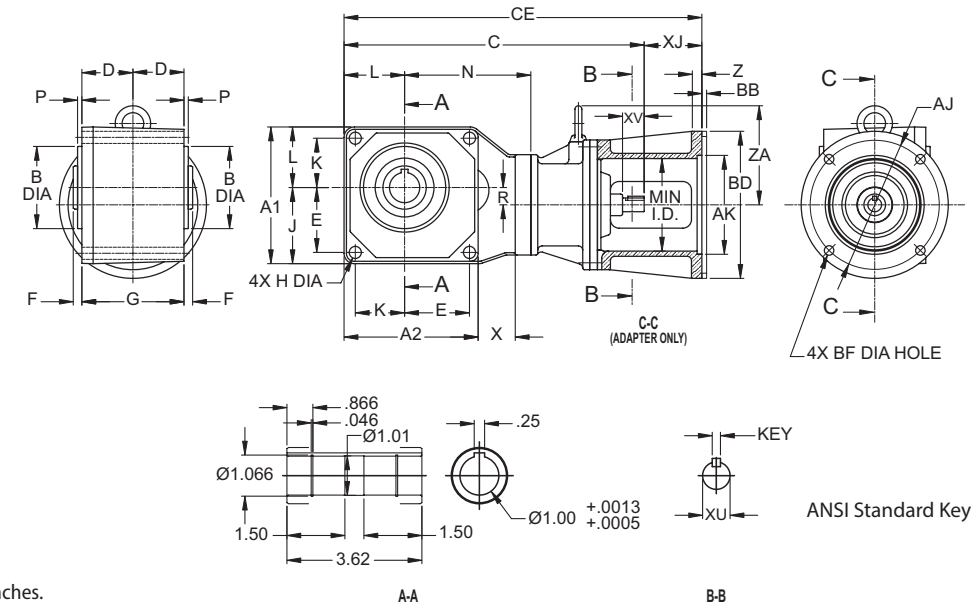
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|--------------|--------------|--------------------|--------------------|-------------|--------------|-------------|-------------|-------------|--------------|--------------|--------------|--------------|-------------|--------------|--------------|
| 1120Y | 3.54 (90) | 3.46 (88) | 2.0460 (51.970) | 2.0472 (52.000) | 1.3 (33) | 1.65 (42) | 0.31 (8) | 2.6 (66) | 0.26 (7) | 1.97 (50) | 1.26 (32) | 1.57 (40) | 3.23 (82) | 0.24 (6) | 0.79 (20) | 0.87 (22) |

| Model | Ratio | NEMA Frame | CE | C | XJ | AK | BD | AJ | BF | Z | BB | Min. ID | ZA | Wt. (lbs.) |
|-------------------|-------|---------------|---------------|---------------|------------------|------------------|------------------|------------------|--------------|--------------|----|--------------|----|------------|
| RNYJ-1120Y | 5~60 | 42C | 10.7 (272) | 8.94 (227) | 1.78 (45) | 3.00 (76.2) | 4.33 (110) | 3.75 (95.3) | 0.28 (7) | 0.47 (12) | - | 2.44 (62) | - | 13 (6) |
| RNYJ-1120Y | | 48C | 11.1 (282) | | 2.16 (55) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | 3.15 (80) | | 15 (7) |
| RNYJ-1120Y | 56C | 11.5 (292) | 2.56 (65) | | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 3.15 (80) | | | 15 (7) | | |

| Model | XU | XU Tolerance | XV |
|-------------------|-----|--------------|-----|
| RNYJ-1120Y | 0.5 | +0/ -0.0004 | .98 |

C-Face Dimensions

Frame Size 1200 RNYJ-1220/30Y



All dimensions are in inches.

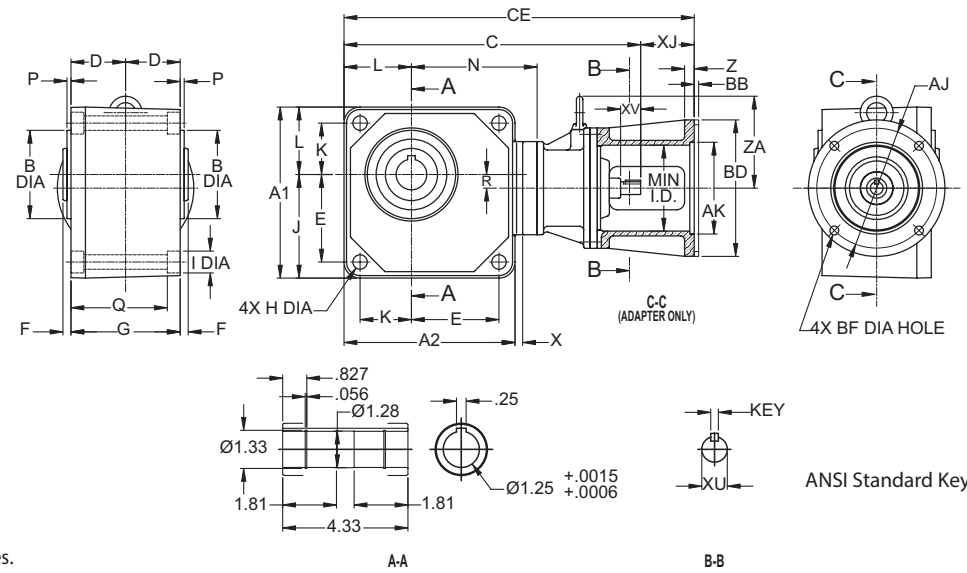
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|---------------|---------------|-------------------|----------------|--------------|--------------|-------------|--------------|-------------|--------------|--------------|--------------|--------------|------------|-------------|--------------|
| 1220Y | 4.53 (115) | 4.45 (113) | 3.0697 (77.97) | 3.0709 (78) | 1.46 (37) | 2.24 (57) | 0.35 (9) | 2.91 (74) | 0.35 (9) | 2.6 (66) | 1.57 (40) | 1.93 (49) | 3.8 (96) | 0.2 (5) | 1.1 (28) | 0.79 (20) |
| 1230Y | 5 (127) | 5 (127) | | | 1.61 (47) | 2.56 (65) | | 3.23 (82) | | 2.99 (76) | | 2.99 (76) | 2.01 (51) | | 3.7 (95) | 0.51 (13) |

| Model | Ratio | NEMA Frame | CE | C | XJ | AK | BD | AJ | BF | Z | BB | Min. ID | ZA | Wt. (lbs.) |
|-------------------|--------|------------|---------------|---------------|------------------|------------------|---------------|------------------|--------------|--------------|----|--------------|----|------------|
| RNYJ-1220Y | 5~60 | 48C | 12.4 (315) | 10.2 (260) | 2.16 (55) | 3.00 (76.2) | 4.33 (110) | 3.75 (95.3) | 0.28 (7) | 0.47 (12) | - | 2.44 (62) | - | 16 (7) |
| RNYJ-1220Y | | 56C | 12.8 (325) | | 2.56 (65) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | 3.15 (80) | | 18 (8) |
| RNYJ-1220Y | | 143TC | | | 4.500 (114.0) | 5.875 (149) | | | | | | | | |
| RNYJ-1230Y | 80~240 | 42C | 11.7 (296) | 9.88 (251) | 1.78 (45) | 3.00 (76.2) | 4.33 (110) | 3.75 (95.3) | 0.28 (7) | 0.47 (12) | - | 2.44 (62) | - | 16 (7) |
| RNYJ-1230Y | | 48C | 12.0 (306) | | 2.16 (55) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | 3.15 (80) | | 18 (8) |
| RNYJ-1230Y | | 56C | 12.4 (316) | | 2.56 (65) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | 3.15 (80) | | 18 (8) |

| Model | XU | XU Tolerance | XV |
|--|-----|--------------|-----|
| RNYJ-1220Y RNYJ-1230Y | 0.5 | +0/ -0.0004 | .98 |

C-Face Dimensions

Frame Size 1300 RNYJ-1320/30/40Y



All dimensions are in inches.

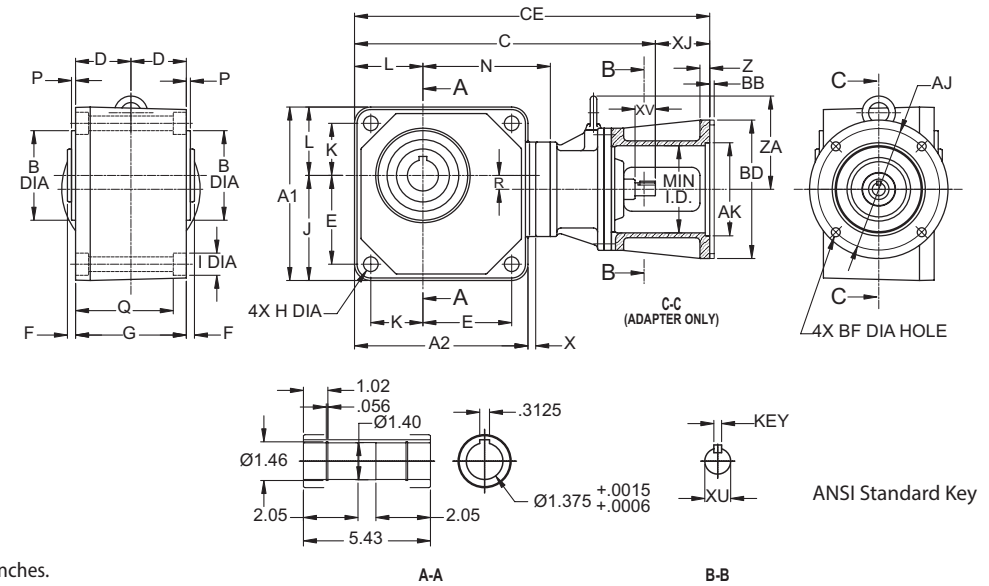
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|---------------|---------------|--------------------|-------------------|--------------|---------------|-------------|--------------|--------------|--------------|--------------|--------------|---------------|------------|----------------|--------------|
| 1320Y | 5.20 (132) | 5.12 (130) | 3.3451 (84.965) | 3.3464 (85) | 1.81 (46) | 2.44 (62) | 0.35 (9) | 3.62 (92) | 0.43 (11) | 2.91 (74) | 1.81 (46) | 2.28 (58) | 4.69 (119) | 0.2 (5) | 1.08 (27.5) | 1.34 (34) |
| 1330Y | 5.98 (152) | 5.98 (152) | | 3.346 (85.000) | | 3.11 (79) | | | | 3.62 (92) | 1.85 (47) | 2.36 (60) | 4.25 (108) | | 0.43 (11) | 0.14 (4) |
| 1340Y | | | | | | 5.16 (131) | | | | 0.35 (9) | 1.04 (27) | | | | | |

| Model | Ratio | NEMA Frame | CE | C | XJ | AK | BD | AJ | BF | Z | BB | Min. ID | ZA | Wt. (lbs.) |
|-------------------|----------|------------|---------------|---------------|--------------|------------------|---------------|------------------|--------------|--------------|----|---------------|----|------------|
| RNYJ-1320Y | 5~60 | 56C | 14.5 (369) | 11.9 (302) | 2.63 (67) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.47 (12) | - | 4.21 (107) | - | 29 (13) |
| RNYJ-1320Y | 5~30 | 143TC | | | | | | | | | | 2.44 (62) | | 20 (9) |
| RNYJ-1330Y | 80~240 | 48C | 13.3 (338) | 11.1 (283) | 2.16 (55) | 3.00 (76.2) | 4.33 (110) | 5.875 (95.3) | 0.28 (7) | | | 3.15 (80) | | 21 (10) |
| RNYJ-1330Y | | 56C | 13.7 (348) | | 2.56 (65) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | 2.44 (62) | | 20 (9) |
| RNYJ-1340Y | 300~1440 | 42C | 13.7 (347) | | 2.02 (51) | 3.00 (76.2) | 4.33 (110) | 3.750 (95.3) | 0.28 (7) | | | 3.15 (80) | | 23 (11) |
| RNYJ-1340Y | 300~720 | 48C | 13.8 (351) | 11.7 (296) | 2.16 (55) | | | | | | | 2.44 (62) | | 20 (9) |
| RNYJ-1340Y | | 56C | 14.2 (361) | | 2.56 (65) | 4.500 (114.3) | 6.69 (170) | 3.750 (149.2) | 0.43 (11) | | | 3.15 (80) | | 23 (11) |

| Model | XU | XU Tolerance | XV |
|-------------------|-------|--------------|------|
| RNYJ-1320Y | 0.625 | +0/-0.0004 | 0.98 |
| RNYJ-1330Y | 0.5 | | |
| RNYJ-1340Y | | | |

C-Face Dimensions

Frame Size 1400 RNYJ-1420/30/40Y



All dimensions are in inches.

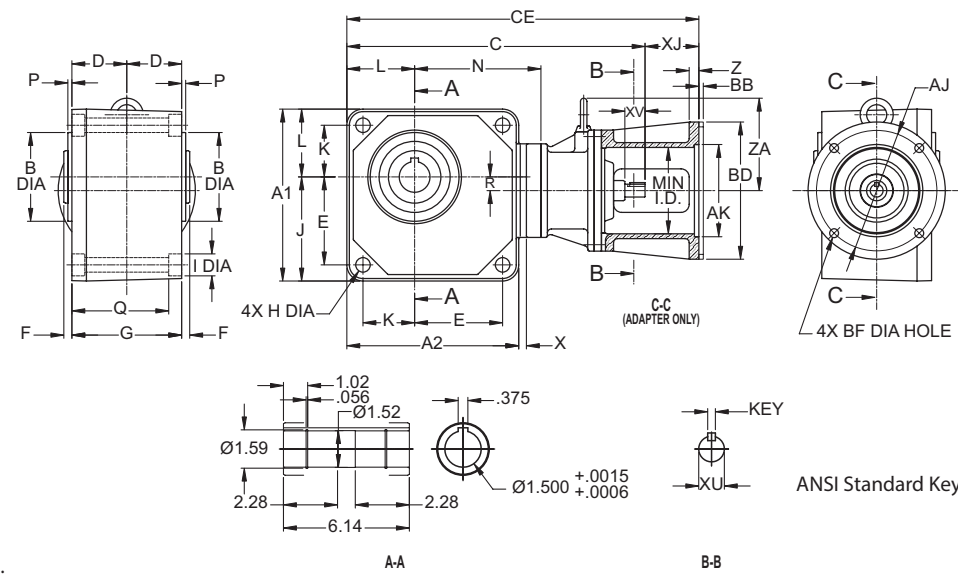
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|---------------|---------------|--------------------|-------------------|--------------|---------------|--------------|---------------|--------------|--------------|---------------|--------------|---------------|------------|--------------|--------------|
| 1420Y | 6.22 (158) | 6.1 (155) | 3.7388 (94.965) | 3.740 (95.000) | 2.32 (59) | 2.95 (75) | 0.39 (10) | 4.65 (118) | 0.55 (14) | 3.46 (88) | 2.24 (57) | 2.76 (70) | 5.75 (146) | 0.2 (5) | 0.79 (20) | 1.69 (43) |
| 1430Y | 7.01 (178) | 7.01 (178) | | 3.62 (92) | | 4.25 (108) | | | | 2.13 (54) | 6.42 (163) | | 0.55 (14) | | 0.31 (8) | |
| 1440Y | | | | | | 5.16 (131) | | | | 0.43 (11) | 1.73 (44) | | | | | |

| Model | Ratio | NEMA Frame | CE | C | XJ | AK | BD | AJ | BF | Z | BB | Min. ID | ZA | Wt. (lbs.) |
|-------------------|----------|-------------|---------------|---------------|--------------|------------------|---------------|------------------|--------------|--------------|----|---------------|--------------|------------|
| RNYJ-1420Y | 40~60 | 42C | 15.1 (383) | 13.3 (338) | 1.78 (45) | 3.00 (76.2) | 4.33 (110) | 3.75 (95.3) | 0.28 (7) | 0.47 (12) | - | 2.44 (62) | - | 35 (16) |
| RNYJ-1420Y | | 48C | 15.5 (393) | | 2.16 (55) | | | | | | | | | 36 (16) |
| RNYJ-1420Y | | 56C | 15.9 (405) | | 2.63 (67) | | | | | | | | | 38 (17) |
| RNYJ-1420Y | 5~30 | 143TC~145TC | 16.3 (414) | 13.7 (347) | | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | 4.21 (107) | | 39 (18) |
| RNYJ-1430Y | 80~120 | 56C | 15.4 (392) | 12.8 (325) | 2.63 (67) | | | | | | | | | 37 (17) |
| RNYJ-1430Y | 150~240 | | 15.5 (393) | 12.8 (326) | | | | | | | | | | |
| RNYJ-1440Y | 300~1440 | 48C | 15.9 (403) | 13.7 (348) | 2.16 (55) | 3.00 (76.2) | 4.33 (110) | 3.750 (95.3) | 0.28 (7) | | | 2.44 (62) | | 31 (14) |
| RNYJ-1440Y | 300~720 | 56C | 16.3 (413) | | 2.56 (65) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | | | | 3.15 (80) | |

| Model | XU | XU Tolerance | XV |
|-------------------|-------|--------------|------|
| RNYJ-1420Y | 0.625 | +0/-0.0004 | 0.98 |
| RNYJ-1430Y | | | |
| RNYJ-1440Y | | | |

C-Face Dimensions

Frame Size 1500 RNYJ-1520/30/31/40Y



All dimensions are in inches.

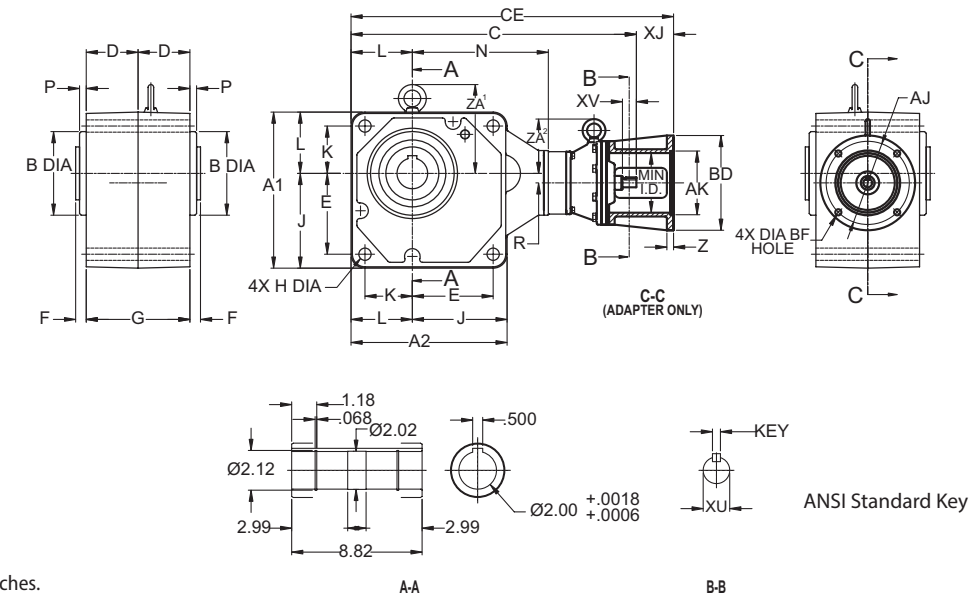
| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X | |
|-----------------|---------------|---------------|----------------------|---------------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|--------------|---------------|------------|--------------|--------------|--------------|
| 1520Y | 7.01 (178) | 6.89 (175) | 4.32930 (109.965) | 4.3307 (110.000) | 2.68 (68) | 3.15 (80) | 0.39 (10) | 5.35 (136) | 0.55 (14) | 3.7 (94) | 2.76 (70) | 3.31 (84) | 7.01 (178) | 0.2 (5) | 1.1 (28) | 2.68 (68) | |
| 1530/31Y | 8.39 (213) | 8.39 (213) | | | | 4.29 (109) | | | 0.71 (18) | 5.08 (129) | 2.52 (64) | | 6.18 (157) | | 0.67 (17) | 0.55 (14) | 2.13 (54) |
| 1540Y | | | | | | 7.76 (197) | | | | | | | | | | | |

| Model | Ratio | NEMA Frame | CE | C | XJ | AK | BD | AJ | BF | Z | BB | Min. ID | ZA | Wt. (lbs.) |
|-------------------|----------|------------|---------------|---------------|--------------|------------------|----------------|------------------|----------------|---------------|--------------|---------------|----|------------|
| RNYJ-1520Y | 5~60 | 56C~145TC | 19.2 (488) | 16.6 (421) | 2.63 (67) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.47 (12) | - | 4.21 (107) | - | 67 (30) |
| RNYJ-1530Y | 80~120 | 42C | 16.1 (408) | 14.3 (363) | 1.78 (45) | 3.00 (76.2) | 4.33 (110) | 3.75 (95.3) | 0.28 (7) | | | 2.44 (62) | | 51 (23) |
| RNYJ-1530Y | | 48C | 16.4 (418) | | 2.16 (55) | | 4.33 (110) | 0.43 (11) | 53 (24) | | | | | |
| RNYJ-1530Y | 150~240 | 56C | 16.9 (430) | 14.6 (370) | 2.63 (67) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 4.21 (107) | 54 (25) | | | |
| RNYJ-1530Y | | 42C | 16.3 (415) | | 1.78 (45) | | 3.00 (76.2) | 4.33 (110) | 3.75 (95.3) | 0.28 (7) | 2.44 (62) | 52 (24) | | |
| RNYJ-1531Y | 40~80 | 56C~145TC | 17.9 (455) | 15.3 (388) | 2.63 (67) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 4.21 (107) | 64 (29) | | | |
| RNYJ-1540Y | 300~1440 | | 18.6 (474) | 16.0 (407) | | | | | | | 57 (26) | | | |

| Model | XU | XU Tolerance | XV |
|-------------------|-------|--------------|------|
| RNYJ-1520Y | 0.75 | +0/ -0.0005 | 1.38 |
| RNYJ-1530Y | 0.625 | +0/ -0.0004 | 0.98 |
| RNYJ-1531Y | 0.75 | +0/ -0.0005 | |
| RNYJ-1540Y | 0.625 | +0/ -0.0004 | |

C-Face Dimensions

Frame Size 1600 RNYJ-1640Y



All dimensions are in inches.

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | ZA' |
|--------------|----------------|----------------|---------------------|-----------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|---------------|--------------|--------------|--------------|
| 1640Y | 11.02 (280) | 11.02 (280) | 5.9039 (149.960) | 5.9055 (150) | 3.66 (93) | 5.71 (145) | 0.75 (19) | 7.32 (186) | 0.87 (22) | 6.69 (170) | 3.35 (85) | 4.33 (110) | 9.29 (236) | 0.47 (12) | 0.67 (17) | 6.3 (160) |

| Model | Ratio | NEMA Frame | CE | C | XJ | AK | BD | AJ | BF | Z | Min. ID | ZA' | Wt. (lbs.) |
|-------------------|----------|-------------|---------------|---------------|--------------|------------------|---------------|------------------|--------------|--------------|---------------|---------------|-------------|
| RNYJ-1640Y | 300~720 | 56C ~ 145TC | 21.1 (535) | 18.4 (468) | 2.63 (67) | 4.500 (114.3) | 6.69 (170) | 5.875 (149.2) | 0.43 (11) | 0.47 (12) | 4.21 (107) | 6.97 (177) | 137 (62) |
| RNYJ-1640Y | 900~1440 | | 21.3 (542) | 18.7 (475) | | | | | | | | | 138 (62) |

| Model | XU | XU Tolerance | XV |
|-------------------|-------|--------------|------|
| RNYJ-1640Y | 0.625 | +0/ -0.0004 | 0.98 |

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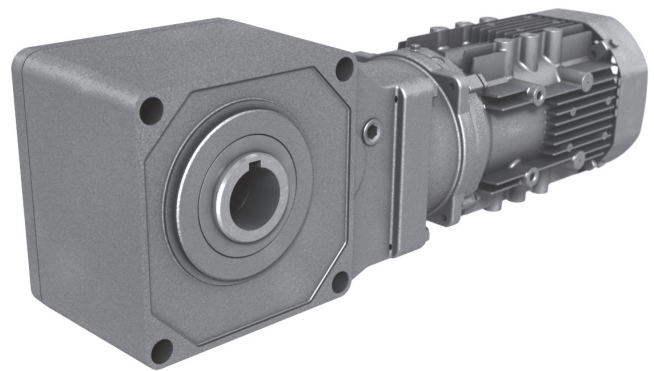
Speed Reducers

Selection Tables

3

Gearmotors

Hollow Shaft Type



Hyponic®

How to
Select

How to Select a Gearmotor



Step 1: Collect data about your application

Before starting you need to know the:

- Application (e.g. Conveyor, Mixer, etc.)
- Hours of Operation per day
- Motor Horsepower (HP) and Speed (RPM)
- Desired Output Speed
- Mounting Position and Style
- Overhung or Thrust Loads
- Bore Dimensions, inch or metric
- Electrical Specifications
- Ambient Conditions

Step 2: Select a Frame Size

2A: Find the Load Classification of your application in the AGMA Load Classification Tables on pages 3.6 and 3.7. If the Hyponic® Gearmotor will be used in a frequent starts and stops application and the motor will be operated across the line, please refer to Method B on page 3.6.

2B: Go to the Gearmotor Selection Table that corresponds to the desired Motor HP. Find the Output Speed closest to the desired output speed.

2C: For AGMA Load Classification Method A or C on page 3.6, locate the Service Class in the Gearmotor Selection Tables (starting on page 3.10) for your application and select the Frame Size SELECTION that matches the HP, Output Speed, and Service Class. For Method B, select the Frame Size SELECTION that matches HP, Output speed and Service Factor (NOTE: Service Factor should be equal or exceed to calculated Service Factor on Method B).

Step 3: Verify Dimensions

Use the Dimensions information on pages 3.36–3.46 to verify that the selected Frame Size is appropriate.

Step 4: Choose Options

The following options may apply:

- Solid Shaft
- Mounting Feet
- Output Flange
- Torque Arm Assembly
- Washdown

Refer to Section 4 of this catalog for dimension drawings of selected popular options.

For additional options, please visit our configurator at: www.sumitomodrive.com/configurator

Step 5: Configure a Model Number

Go to page 3.4 thru 3.5 to configure a model number.

Note: You will use the information you gather from the procedure on this page to configure a model number.

Selection Tables

| Dimensions: | | Frame Size | Page | Frame Size | Page | Frequency | | Hz | 50 | 60 | 2 HP 1.5 kW | | | | | | |
|--------------------|---------------|------------|----------------|------------|---------------------------|-----------------|--------------------|-------|---------------|------------|----------------|------|---------------------------|------------|-----------|----|---------|
| | | 1100 | 2.xx | 1400 | 2.xx | Number of Poles | | P | 4 | | | | | | | | |
| | | 1200 | 2.xx | 1500 | 2.xx | Input Speed | | RPM | 1450 | 1750 | | | | | | | |
| | | 1300 | 2.xx | 1600 | 2.xx | | | | | | | | | | | | |
| Output Speed (RPM) | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Output Speed (RPM) | | Output Torque | | Service Factor | | Solid Shaft Overhung Load | | Selection | | Max RPM |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 290 | 372 | (42.0) | 1.03 | I | 486 | (2160) | 350 | 306 | (34.6) | 1.03 | I | 463 | (2060) | 2 | 1420 | 5 | |
| | | | 1.49 | II | 706 | (3140) | | | | 1.50 | II | 661 | (2940) | 2 | 1520 | 5 | |
| 207 | 520 | (58.8) | 1.03 | I | 551 | (2450) | 250 | 429 | (48.4) | 1.03 | I | 517 | (2300) | 2 | 1420 | 7 | |
| | | | 1.49 | II | 794 | (3530) | | | | 1.50 | II | 749 | (3330) | 2 | 1520 | 7 | |
| 145 | 743 | (84.0) | 1.03 | I | 618 | (2750) | 175 | 613 | (69.2) | 1.03 | I | 585 | (2600) | 2 | 1420 | 10 | |
| | | | 1.49 | II | 881 | (3920) | | | | 1.50 | II | 839 | (3730) | 2 | 1520 | 10 | |
| 121 | 892 | (101) | 1.03 | I | 638 | (2840) | 146 | 735 | (83.0) | 1.03 | I | 618 | (2750) | 2 | 1420 | 12 | |
| | | | 1.49 | II | 926 | (4120) | | | | 1.50 | II | 892 | (3970) | 2 | 1520 | 12 | |
| 96.7 | 1110 | (126) | 1.03 | I | 695 | (3090) | 117 | 919 | (104) | 1.03 | I | 661 | (2940) | 2 | 1420 | 15 | |
| | | | 1.49 | II | 991 | (4410) | | | | 1.50 | II | 949 | (4220) | 2 | 1520 | 15 | |
| 72.5 | 1490 | (168) | 1.03 | I | 749 | (3330) | 87.5 | 1230 | (138) | 1.03 | I | 717 | (3190) | 2 | 1420 | 20 | |
| | | | 1.49 | II | 1080 | (4810) | | | | 1.50 | II | 1040 | (4610) | 2 | 1520 | 20 | |
| 58.0 | 1860 | (210) | 1.03 | I | 794 | (3530) | 70.0 | 1530 | (173) | 1.03 | I | 760 | (3380) | 2 | 1420 | 25 | |
| | | | 1.49 | II | 1150 | (5100) | | | | 1.50 | II | 1100 | (4900) | 2 | 1520 | 25 | |
| 48.3 | 2230 | (252) | 1.03 | I | 839 | (3730) | 58.3 | 1840 | (208) | 1.03 | I | 805 | (3580) | 2 | 1420 | 30 | |
| | | | 1.49 | II | 1200 | (5340) | | | | 1.50 | II | 1150 | (5150) | 2 | 1520 | 30 | |

For special circumstances affecting Frame Size selection such as:

- Overhung Load
- Shock Loading

See Technical Information section, page 5.8

If Overhung Load is present, it must be checked against the capacity of the selection.



Configure a Model Number

Output Shaft Orientation

| Type | Code |
|--|------|
| Universal Direction (Maintenance Free) | N |

Mounting Style

| Type | Code |
|----------------------------|------|
| Shaft Mount (Hollow Shaft) | Y |
| Flange (Solid Shaft) | F |
| Foot (Solid Shaft) | H |

Input Connection

| Input Connection | Code |
|--------------------|------|
| Integral Motor | M |
| C-Face Adaptor | JM |
| Hollow Input Shaft | XM |

Modification

| Type | Code |
|--|------|
| Unit built with special modifications including, Shrink Disc | S |
| No special modifications applied | |

Motor Power (applies only to 1750 RPM)

| HP | kW | Code |
|-----|--------|------|
| 1/8 | (0.1) | 01 |
| 1/4 | (0.2) | 02 |
| 1/3 | (0.25) | 03 |
| 1/2 | (0.4) | 05 |
| 3/4 | (0.55) | 08 |
| 1 | (0.75) | 1 |
| 1.5 | (1.1) | 1H |
| 2 | (1.5) | 2 |
| 3 | (2.2) | 3 |
| 5 | (3.7) | 5 |
| 7.5 | (5.5) | 8 |
| 10 | (7.5) | 10 |
| 15 | (11) | 15 |

Frame Size

| | |
|------|------|
| 1120 | 1522 |
| 1220 | 1530 |
| 1230 | 1531 |
| 1320 | 1540 |
| 1330 | 1630 |
| 1340 | 1631 |
| 1420 | 1632 |
| 1430 | 1633 |
| 1440 | 1634 |
| 1520 | 1640 |
| 1521 | |

Output Shaft Direction (for solid shaft option only)

| Direction (when viewed from motor end) | Code |
|--|------|
| Projects to Left Side | L |
| Projects to Right Side | R |
| Projects to Both Sides | T |

*For dimensions refer to page 4.2 to 4.5

AGMA Class

| Class | Code |
|-------|------|
| I | A |
| II | B |
| III | C |

Motor Specification

| Specification | Code |
|---|------|
| AF Motor (Inverter Duty 1/8 HP to 3/4 HP) | AV |
| Inverter Ready Motor Premium Efficiency (1+HP), IE3 | EP |
| *DC Motor | DV |
| *Low Backlash | LB |
| *Servo Motor | SV |

*For Technical Information please contact customer service.

Note: When there are multiple suffices, sequence them alphabetically. Ex.: EPLB

Brake

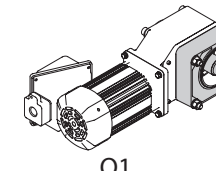
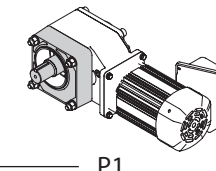
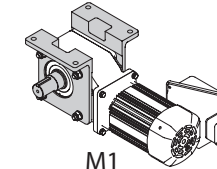
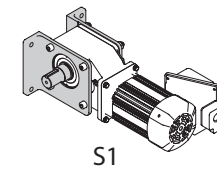
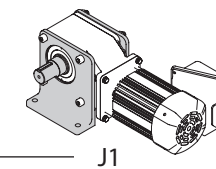
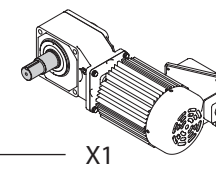
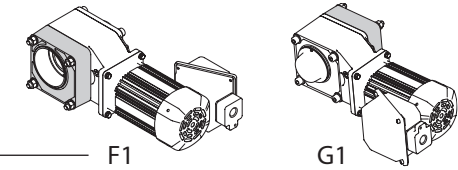
| Code | |
|------------|---|
| With Brake | B |
| No Brake | - |

Shaft Specifications

| Input Shaft | Output Shaft | | Code |
|--------------|--------------|------------|------|
| | Hollow | Solid | |
| Metric (JIS) | Key (Inch) | Key (Inch) | |
| Metric (DIN) | - | Key (mm) | E |
| Inch | Key (Inch) | Key (Inch) | Y |

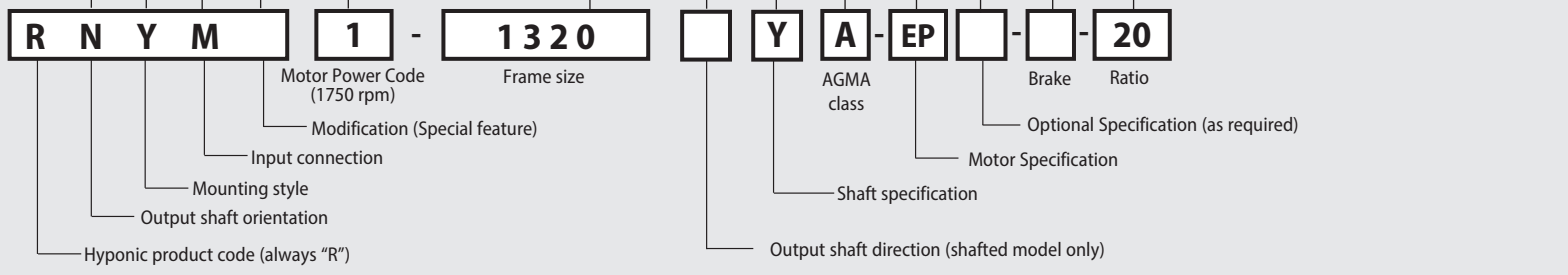
Optional Specifications (as required)

| Specification | Code |
|--|------|
| Hollow Bore Options | |
| Extended Flange page 4.5 (for motor clearance) | |
| Left (viewed from motor end) | F1 |
| Right (viewed from motor end) | G1 |
| Solid Shaft Options pages 4.2-4.3 | |
| Plug-in Shaft | X1 |
| Plug-in Shaft with Bolt-on Feet page 4.4 | |
| Bottom | J1 |
| Opposite from Motor | S1 |
| Top | M1 |
| Plug-in Shaft with Extended Flange page 4.5 (for motor clearance) | |
| Left (viewed from motor end) | P1 |
| Right (viewed from motor end) | Q1 |



Nominal Total Ratio

| | | | | |
|----|----|-----|-----|------|
| 5 | 20 | 60 | 200 | 600 |
| 7 | 25 | 80 | 240 | 720 |
| 10 | 30 | 100 | 300 | 900 |
| 12 | 40 | 120 | 360 | 1200 |
| 15 | 50 | 150 | 480 | 1440 |



Nomenclature Example:
RNYM1-1320YA-EP-20

| | |
|----------------------------------|---|
| R – Hyponic® | 1320 – Frame Size |
| N – Universal Mount | Y – Inch Shaft Specification |
| Y – Shaft Mounted (hollow shaft) | A – AGMA Class I |
| M – Integral Motor | EP – Three Phase Motor Premium Efficiency |
| 1 – HP, 1750 RPM | 20 – Ratio |

Required to be added at end of model number when ordering:

- Motor specifications (230/460 VAC 60 Hz is supplied, unless otherwise specified)
- Keyed Hollow Bore or Output Shaft or Shrink Disc diameter must be specified (refer to pages 4.9 to 4.10 for diameters)
- Optional Industry Package SSC code, refer to page 4.11
- Optional conduit box positions available, please reference pages 5.16 for details.

Hyponic®
Nomenclature

Hyponic®
Nomenclature

Step 2A - AGMA Load Classifications: Gearmotors

Select Service factor by Method A or B or C:

Method A - Gearmotor Classification by LOAD. GEARMOTOR CLASS table with columns for DURATION OF SERVICE, UNIFORM LOAD, MODERATE SHOCK LOAD, HEAVY SHOCK LOAD.

Class I = Steady loads not exceeding normal motor rating, 8 to 10 hours a day. Moderate shock loads where service is intermittent (AGMA Service Factor: 1.0).

Method B - Recommended Service Factors for Frequent Start-Stop Applications for EP Motors. Includes a table with columns for Number of start-stops (Times/hour), ~ 10 hours/day, ~ 24 hours/day and explanatory text.

Method C - Load Classification by INDUSTRY. Large table with columns for Application, Class (Up to 10 Hr., 24 Hr. Per Day), and various industry applications like Brewing & Distilling, Lumber Industry, Paper Mills, etc.

Method C continued - Load Classification by APPLICATION

Method C continued - Load Classification by APPLICATION. Large table with columns for Application, Class (Up to 10 Hr., 24 Hr. Per Day), and various applications like Agitators, Blowers, Brewing and Distilling, Can Filling Machines, etc.

...table continued on next page.

Constant Torque Speed Ranges: Gearmotors

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Table 2.8 Turn Down Ratio (CTSR) for Integral Motors in CONSTANT TORQUE Applications Powered by Inverters.

| Fractional HP Motors - 60 Hz | | | |
|------------------------------|----------------|------------|------------------------|
| Motor Power (4 - Pole) | Standard Motor | | AF Motor |
| | W/o Brake | With Brake | With and Without Brake |
| 1/8 HP (0.1 kW) | 2:1 | 2:1 | 10:1 |
| 1/4 HP (0.2 kW) | 2:1 | 2:1 | 10:1 |
| 1/3 HP (0.25 kW) | 2:1 | 2:1 | 10:1 |
| 1/2 HP (0.4 kW) | 2:1 | 2:1 | 10:1 |
| 3/4 HP (0.55 kW) | 2:1 | 2:1 | 10:1 |

| Premium Efficiency Integral HP Motors - 60 Hz | | | |
|---|----------------|------------|------------------------|
| Motor Power (4 - Pole) | Standard Motor | | Oversized Motor |
| | W/o Brake | With Brake | With and Without Brake |
| 1 HP (0.75 kW) | 10:1 | 10:1 | |
| 1.5 HP (1.1 kW) | 10:1 | 5:1 | 10:1 |
| 2 HP (1.5 kW) | 10:1 | 4:1 | 10:1 |
| 3 HP (2.2 kW) | 10:1 | 4:1 | 10:1 |
| 5 HP (3.7 kW) | 10:1 | 4:1 | 10:1 |
| 7.5 HP (5.5 kW) | 10:1 | 4:1 | 10:1 |
| 10 HP (7.5 kW) | 10:1 | 6:1 | 10:1 |
| 15 HP (11 kW) | 10:1 | 6:1 | 10:1 |

For motor selection considerations for inverter (VFD) operation please refer to pages 5.27 and 5.28.

Hyponic
CTSR Table

Selection Tables

Three-Phase

| | | | |
|--------------------------------|-----------------|----------|----------|
| 1/8 HP 0.1 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Base | | | Max Hz ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 290 | 25 | (2.80) | 2.00 | III | 143 | (637) | 350 | 19 | (2.16) | 2.14 | III | 132 | (588) | 01 | 1120 | 5 | 120 |
| 207 | 35 | (3.92) | 2.00 | III | 154 | (686) | 250 | 27 | (3.03) | 2.14 | III | 143 | (637) | 01 | 1120 | 7 | 120 |
| 145 | 50 | (5.60) | 2.00 | III | 176 | (785) | 175 | 38 | (4.33) | 2.14 | III | 165 | (735) | 01 | 1120 | 10 | 120 |
| 121 | 60 | (6.72) | 2.00 | III | 187 | (834) | 146 | 46 | (5.19) | 2.14 | III | 176 | (785) | 01 | 1120 | 12 | 120 |
| 96.7 | 74 | (8.40) | 2.00 | III | 198 | (883) | 117 | 57 | (6.49) | 2.14 | III | 187 | (834) | 01 | 1120 | 15 | 120 |
| 72.5 | 99 | (11.2) | 2.00 | III | 220 | (981) | 87.5 | 77 | (8.65) | 2.14 | III | 209 | (932) | 01 | 1120 | 20 | 120 |
| 58.0 | 124 | (14.0) | 2.00 | III | 232 | (1030) | 70.0 | 96 | (10.8) | 2.14 | III | 220 | (980) | 01 | 1120 | 25 | 120 |
| 48.3 | 149 | (16.8) | 2.00 | III | 243 | (1080) | 58.3 | 115 | (13.0) | 2.14 | III | 232 | (1030) | 01 | 1120 | 30 | 120 |
| 36.3 | 198 | (22.4) | 1.00 | I | 265 | (1180) | 43.8 | 153 | (17.3) | 1.07 | I | 254 | (1130) | 01 | 1120 | 40 | 120 |
| | | | 2.00 | III | 364 | (1620) | | | | 2.14 | III | 353 | (1570) | 01 | 1220 | 40 | 120 |
| 29.0 | 248 | (28.0) | 1.00 | I | 286 | (1270) | 35.0 | 191 | (21.6) | 1.07 | I | 277 | (1230) | 01 | 1120 | 50 | 120 |
| | | | 2.00 | III | 387 | (1720) | | | | 2.14 | III | 375 | (1670) | 01 | 1220 | 50 | 120 |
| 24.2 | 297 | (33.6) | 1.00 | I | 297 | (1320) | 29.2 | 230 | (26.0) | 1.07 | I | 286 | (1270) | 01 | 1120 | 60 | 120 |
| | | | 2.00 | III | 398 | (1770) | | | | 2.14 | III | 387 | (1720) | 01 | 1220 | 60 | 120 |
| 18.1 | 396 | (44.8) | 1.00 | I | 398 | (1770) | 21.9 | 306 | (34.6) | 1.07 | I | 398 | (1770) | 01 | 1230 | 80 | 120 |
| | | | 2.00 | III | 661 | (2940) | | | | 2.14 | III | 661 | (2940) | 01 | 1330 | 80 | 120 |
| 14.5 | 495 | (56.0) | 1.00 | I | 407 | (1810) | 17.5 | 383 | (43.3) | 1.07 | I | 398 | (1770) | 01 | 1230 | 100 | 120 |
| | | | 2.00 | III | 695 | (3090) | | | | 2.14 | III | 683 | (3040) | 01 | 1330 | 100 | 120 |
| 12.1 | 595 | (67.2) | 1.00 | I | 407 | (1810) | 14.6 | 459 | (51.9) | 1.07 | I | 407 | (1810) | 01 | 1230 | 120 | 120 |
| | | | 2.00 | III | 695 | (3090) | | | | 2.14 | III | 695 | (3090) | 01 | 1330 | 120 | 120 |
| 9.67 | 743 | (84.0) | 1.00 | I | 407 | (1810) | 11.7 | 574 | (64.9) | 1.07 | I | 407 | (1810) | 01 | 1230 | 150 | 120 |
| | | | 2.00 | III | 695 | (3090) | | | | 2.14 | III | 695 | (3090) | 01 | 1330 | 150 | 120 |
| 7.25 | 868 | (98.1) | * | - | 407 | (1810) | 8.75 | 766 | (86.5) | 1.07 | I | 407 | (1810) | 01 | 1230 | 200 | 120 |
| | 991 | (112) | 1.74 | II | 695 | (3090) | | | | 2.14 | III | 695 | (3090) | 01 | 1330 | 200 | 120 |
| 6.04 | 868 | (98.1) | * | - | 407 | (1810) | 7.29 | 868 | (98.1) | * | - | 407 | (1810) | 01 | 1230 | 240 | 120 |
| | 1190 | (134) | 1.45 | II | 695 | (3090) | | 919 | (104) | 1.88 | II | 695 | (3090) | 01 | 1330 | 240 | 120 |
| 4.83 | 1490 | (168) | 1.00 | I | 695 | (3090) | 5.83 | 1150 | (130) | 1.07 | I | 695 | (3090) | 01 | 1340 | 300 | 120 |
| | | | 2.00 | III | 980 | (4360) | | | | 2.14 | III | 980 | (4360) | 01 | 1440 | 300 | 120 |
| 4.03 | 1780 | (202) | 1.00 | I | 695 | (3090) | 4.86 | 1380 | (156) | 1.07 | I | 695 | (3090) | 01 | 1340 | 360 | 120 |
| | | | 2.00 | III | 980 | (4360) | | | | 2.14 | III | 980 | (4360) | 01 | 1440 | 360 | 120 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)

Selection Tables

Three-Phase

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|-----------------|----------|----------|--------------------------------|
| Frequency | 50 Hz | 60 Hz | 1/8 HP 0.1 kW |
| Input Speed | 1450 RPM | 1750 RPM | |
| Number of Poles | 4 | | |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|-------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|-------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Base | | | Max Hz ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 3.02 | 1840 | (207) | * | - | 695 | (3090) | 3.65 | 1840 | (207) | * | - | 695 | (3090) | 01 | 1340 | 480 | 120 |
| | 2380 | (269) | 1.54 | II | 980 | (4360) | | | (208) | 2.00 | III | 980 | (4360) | 01 | 1440 | 480 | 120 |
| 2.42 | 1840 | (207) | * | - | 695 | (3090) | 2.92 | 1840 | (207) | * | - | 695 | (3090) | 01 | 1340 | 600 | 120 |
| | | 2970 | (336) | 1.24 | I | 980 | | (4360) | | 2300 | (260) | 1.60 | II | 980 | (4360) | 01 | 1440 |
| 2.01 | 1840 | (207) | * | - | 695 | (3090) | 2.43 | 1840 | (207) | * | - | 695 | (3090) | 01 | 1340 | 720 | 120 |
| | | 3570 | (403) | 1.03 | I | 980 | | (4360) | | 2760 | (311) | 1.33 | I | 980 | (4360) | 01 | 1440 |
| 1.61 | 1840 | (207) | * | - | 695 | (3090) | 1.94 | 1840 | (207) | * | - | 695 | (3090) | 01 | 1340 | 900 | 120 |
| | | 3670 | (415) | * | - | 980 | | (4360) | | 3450 | (389) | 1.07 | I | 980 | (4360) | 01 | 1440 |
| 1.21 | 1840 | (207) | * | - | 695 | (3090) | 1.46 | 1840 | (207) | * | - | 695 | (3090) | 01 | 1340 | 1200 | 120 |
| | | 3670 | (415) | * | - | 980 | | (4360) | | 3670 | (415) | * | - | 980 | (4360) | 01 | 1440 |
| 1.01 | 1840 | (207) | * | - | 695 | (3090) | 1.22 | 1840 | (207) | * | - | 695 | (3090) | 01 | 1340 | 1440 | 120 |
| | | 3670 | (415) | * | - | 980 | | (4360) | | 3670 | (415) | * | - | 980 | (4360) | 01 | 1440 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)

Selection Tables

Three-Phase

| | | | |
|--------------------------------|-----------------|----------|----------|
| 1/2 HP 0.4 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| 50Hz | | | | 60Hz | | | | Selection | | | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|-------------|------------------|-------------|-------|-----------------------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | Max Hz ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 7.25 | 3460 | (390) | * | - | 980 | (4360) | 8.75 | 3060 | (346) | 1.07 | I | 980 | (4360) | 05 | 1430 | 200 | 120 |
| | 3960 | (448) | 1.63 | II | 1400 | (6230) | | 2.12 | III | 1400 | (6230) | 05 | 1530 | 200 | 120 | | |
| 6.04 | 3460 | (390) | * | - | 980 | (4360) | 7.29 | 3460 | (390) | * | - | 980 | (4360) | 05 | 1430 | 240 | 120 |
| | 4760 | (537) | 1.36 | I | 1400 | (6230) | | 3680 | (415) | 1.76 | II | 1400 | (6230) | 05 | 1530 | 240 | 120 |
| 4.83 | 5950 | (672) | 1.00 | I | 1400 | (6230) | 5.83 | 4590 | (519) | 1.07 | I | 1400 | (6230) | 05 | 1540 | 300 | 120 |
| | | | 2.00 | III | 2210 | (9810) | | 2.14 | III | 2210 | (9810) | 05 | 1640 | 300 | 120 | | |
| 4.03 | 6880 | (778) | * | - | 1400 | (6230) | 4.86 | 5510 | (623) | 1.07 | I | 1400 | (6230) | 05 | 1540 | 360 | 120 |
| | 6720 | (759) | 1.95 | II | 2210 | (9810) | | 2.14 | III | 2210 | (9810) | 05 | 1640 | 360 | 120 | | |
| 3.02 | 6880 | (778) | * | - | 1400 | (6230) | 3.65 | 6880 | (778) | * | - | 1400 | (6230) | 05 | 1540 | 480 | 120 |
| | 8950 | (1010) | 1.46 | II | 2210 | (9810) | | 6920 | (782) | 1.90 | II | 2210 | (9810) | 05 | 1640 | 480 | 120 |
| 2.42 | 6880 | (778) | * | - | 1400 | (6230) | 2.92 | 6880 | (778) | * | - | 1400 | (6230) | 05 | 1540 | 600 | 120 |
| | 11200 | (1260) | 1.17 | I | 2210 | (9810) | | 8650 | (977) | 1.52 | II | 2210 | (9810) | 05 | 1640 | 600 | 120 |
| 2.01 | 6880 | (778) | * | - | 1400 | (6230) | 2.43 | 6880 | (778) | * | - | 1400 | (6230) | 05 | 1540 | 720 | 120 |
| | 13100 | (1480) | * | - | 2210 | (9810) | | 10400 | (1170) | 1.26 | I | 2210 | (9810) | 05 | 1640 | 720 | 120 |
| 1.61 | 6880 | (778) | * | - | 1400 | (6230) | 1.94 | 6880 | (778) | * | - | 1400 | (6230) | 05 | 1540 | 900 | 120 |
| | 13100 | (1480) | * | - | 2210 | (9810) | | 13000 | (1470) | 1.01 | I | 2210 | (9810) | 05 | 1640 | 900 | 120 |
| 1.21 | 6880 | (778) | * | - | 1400 | (6230) | 1.46 | 6880 | (778) | * | - | 1400 | (6230) | 05 | 1540 | 1200 | 120 |
| | 13100 | (1480) | * | - | 2210 | (9810) | | 13100 | (1480) | * | - | 2210 | (9810) | 05 | 1640 | 1200 | 120 |
| 1.01 | 6880 | (778) | * | - | 1400 | (6230) | 1.22 | 6880 | (778) | * | - | 1400 | (6230) | 05 | 1540 | 1440 | 120 |
| | 13100 | (1480) | * | - | 2210 | (9810) | | 13100 | (1480) | * | - | 2210 | (9810) | 05 | 1640 | 1440 | 120 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|-----------------|----------|----------|---------------------------------|
| Frequency | 50 Hz | 60 Hz | 3/4 HP 0.55 kW |
| Input Speed | 1450 RPM | 1750 RPM | |
| Number of Poles | 4 | | |

| 50Hz | | | | 60Hz | | | | Selection | | | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|-----------------------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | Max Hz ^[2] |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 290 | 136 | (15.4) | 1.45 | II | 330 | (1470) | 350 | 115 | (13.0) | 1.43 | II | 308 | (1370) | 08 | 1320 | 5 | 120 |
| 207 | 191 | (21.6) | 1.45 | II | 375 | (1670) | 250 | 161 | (18.2) | 1.43 | II | 353 | (1570) | 08 | 1320 | 7 | 120 |
| 145 | 273 | (30.8) | 1.45 | II | 407 | (1810) | 175 | 230 | (26.0) | 1.43 | II | 387 | (1720) | 08 | 1320 | 10 | 120 |
| 121 | 327 | (36.9) | 1.45 | II | 429 | (1910) | 146 | 276 | (31.1) | 1.43 | II | 407 | (1810) | 08 | 1320 | 12 | 120 |
| 96.7 | 409 | (46.2) | 1.45 | II | 463 | (2060) | 117 | 345 | (38.9) | 1.43 | II | 441 | (1960) | 08 | 1320 | 15 | 120 |
| 72.5 | 545 | (61.6) | 1.45 | II | 508 | (2260) | 87.5 | 459 | (51.9) | 1.43 | II | 486 | (2160) | 08 | 1320 | 20 | 120 |
| 58.0 | 681 | (77.0) | 1.45 | II | 528 | (2350) | 70.0 | 574 | (64.9) | 1.43 | II | 508 | (2260) | 08 | 1320 | 25 | 120 |
| 48.3 | 818 | (92.4) | 1.45 | II | 551 | (2450) | 58.3 | 689 | (77.9) | 1.43 | II | 528 | (2350) | 08 | 1320 | 30 | 120 |
| 36.3 | 1090 | (123) | 1.45 | II | 892 | (3970) | 43.8 | 919 | (104) | 1.43 | II | 859 | (3820) | 08 | 1420 | 40 | 120 |
| 29.0 | 1360 | (154) | 1.45 | II | 937 | (4170) | 35.0 | 1150 | (130) | 1.43 | II | 904 | (4020) | 08 | 1420 | 50 | 120 |
| 24.2 | 1640 | (185) | 1.45 | II | 969 | (4310) | 29.2 | 1380 | (156) | 1.43 | II | 937 | (4170) | 08 | 1420 | 60 | 120 |
| 18.1 | 2180 | (246) | 1.45 | II | 1400 | (6230) | 21.9 | 1840 | (208) | 1.43 | II | 1380 | (6130) | 08 | 1530 | 80 | 120 |
| 14.5 | 2730 | (308) | 1.45 | II | 1400 | (6230) | 17.5 | 2300 | (260) | 1.43 | II | 1400 | (6230) | 08 | 1530 | 100 | 120 |
| 12.1 | 3270 | (369) | 1.45 | II | 1400 | (6230) | 14.6 | 2760 | (311) | 1.43 | II | 1400 | (6230) | 08 | 1530 | 120 | 120 |
| 9.67 | 4090 | (462) | 1.45 | II | 1400 | (6230) | 11.7 | 3450 | (389) | 1.43 | II | 1400 | (6230) | 08 | 1530 | 150 | 120 |
| 7.25 | 5450 | (616) | 1.19 | I | 1400 | (6230) | 8.75 | 4590 | (519) | 1.41 | II | 1400 | (6230) | 08 | 1530 | 200 | 120 |
| 6.04 | 6480 | (732) | * | - | 1400 | (6230) | 7.29 | 5510 | (623) | 1.18 | I | 1400 | (6230) | 08 | 1530 | 240 | 120 |
| 4.83 | 7690 | (869) | 1.45 | II | 2210 | (9810) | 5.83 | 6490 | (733) | 1.43 | II | 2210 | (9810) | 08 | 1640 | 300 | 120 |
| 4.03 | 9230 | (1040) | 1.42 | II | 2210 | (9810) | 4.86 | 7780 | (879) | 1.43 | II | 2210 | (9810) | 08 | 1640 | 360 | 120 |
| 3.02 | 12300 | (1390) | 1.06 | I | 2210 | (9810) | 3.65 | 10400 | (1170) | 1.26 | I | 2210 | (9810) | 08 | 1640 | 480 | 120 |
| 2.42 | 13100 | (1480) | * | - | 2210 | (9810) | 2.92 | 13000 | (1470) | 1.01 | I | 2210 | (9810) | 08 | 1640 | 600 | 120 |
| 2.01 | 13100 | (1480) | * | - | 2210 | (9810) | 2.43 | 13100 | (1480) | * | - | 2210 | (9810) | 08 | 1640 | 720 | 120 |
| 1.61 | 13100 | (1480) | * | - | 2210 | (9810) | 1.94 | 13100 | (1480) | * | - | 2210 | (9810) | 08 | 1640 | 900 | 120 |
| 1.21 | 13100 | (1480) | * | - | 2210 | (9810) | 1.46 | 13100 | (1480) | * | - | 2210 | (9810) | 08 | 1640 | 1200 | 120 |
| 1.01 | 13100 | (1480) | * | - | 2210 | (9810) | 1.22 | 13100 | (1480) | * | - | 2210 | (9810) | 08 | 1640 | 1440 | 120 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | |
|--------------------------------|-----------------|----------|----------|
| 1.5 HP 1.1 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Base | | | Max Hz ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 290 | 273 | (30.8) | 1.40 | II | 486 | (2160) | 350 | 230 | (26.0) | 1.38 | I | 463 | (2060) | 1H | 1420 | 5 | 120 |
| 207 | 382 | (43.1) | 1.40 | II | 551 | (2450) | 250 | 322 | (36.3) | 1.38 | I | 517 | (2300) | 1H | 1420 | 7 | 120 |
| 145 | 545 | (61.6) | 1.40 | II | 618 | (2750) | 175 | 459 | (51.9) | 1.38 | I | 585 | (2600) | 1H | 1420 | 10 | 120 |
| 121 | 654 | (73.9) | 1.40 | II | 638 | (2840) | 146 | 551 | (62.3) | 1.38 | I | 618 | (2750) | 1H | 1420 | 12 | 120 |
| 96.7 | 818 | (92.4) | 1.40 | II | 695 | (3090) | 117 | 689 | (77.9) | 1.38 | I | 661 | (2940) | 1H | 1420 | 15 | 120 |
| 72.5 | 1090 | (123) | 1.40 | II | 749 | (3330) | 87.5 | 919 | (104) | 1.38 | I | 717 | (3190) | 1H | 1420 | 20 | 120 |
| 58.0 | 1360 | (154) | 1.40 | II | 794 | (3530) | 70.0 | 1150 | (130) | 1.38 | I | 760 | (3380) | 1H | 1420 | 25 | 120 |
| 48.3 | 1640 | (185) | 1.40 | II | 839 | (3730) | 58.3 | 1380 | (156) | 1.38 | I | 805 | (3580) | 1H | 1420 | 30 | 120 |
| 36.3 | 2180 | (246) | 1.40 | II | 1290 | (5740) | 43.8 | 1840 | (208) | 1.38 | I | 1250 | (5540) | 1H | 1520 | 40 | 120 |
| 29.0 | 2730 | (308) | 1.40 | II | 1360 | (6030) | 35.0 | 2300 | (260) | 1.38 | I | 1310 | (5830) | 1H | 1520 | 50 | 120 |
| 24.2 | 3270 | (369) | 1.40 | II | 1400 | (6230) | 29.2 | 2760 | (311) | 1.38 | I | 1360 | (6030) | 1H | 1520 | 60 | 120 |
| 18.1 | 4360 | (493) | 1.40 | II | 1400 | (6230) | 21.9 | 3680 | (415) | 1.38 | I | 1380 | (6130) | 1H | 1531 | 80 | 120 |
| 14.5 | 5450 | (616) | 2.03 | III | 2210 | (9810) | 17.5 | 4590 | (519) | 2.00 | III | 2210 | (9810) | 1H | 1630 | 100 | 120 |
| 12.1 | 6540 | (739) | 2.03 | III | 2210 | (9810) | 14.6 | 5510 | (623) | 2.00 | III | 2210 | (9810) | 1H | 1630 | 120 | 120 |
| 9.67 | 8180 | (924) | 1.60 | II | 2210 | (9810) | 11.7 | 6890 | (779) | 1.90 | II | 2210 | (9810) | 1H | 1631 | 150 | 120 |
| 7.25 | 10900 | (1230) | 1.20 | I | 2210 | (9810) | 8.75 | 9190 | (1040) | 1.43 | II | 2210 | (9810) | 1H | 1631 | 200 | 120 |
| 6.04 | 13100 | (1480) | 1.00 | I | 2210 | (9810) | 7.29 | 11000 | (1250) | 1.19 | I | 2210 | (9810) | 1H | 1631 | 240 | 120 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|-----------------|----------|----------|------------------------------|
| Frequency | 50 Hz | 60 Hz | 2 HP 1.5 kW |
| Input Speed | 1450 RPM | 1750 RPM | |
| Number of Poles | 4 | | |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Base | | | Max Hz ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 290 | 372 | (42.0) | 1.03 | I | 486 | (2160) | 350 | 306 | (34.6) | 1.03 | I | 463 | (2060) | 2 | 1420 | 5 | 120 |
| | | | 1.49 | II | 706 | (3140) | | | | 1.50 | II | 661 | (2940) | 2 | 1520 | 5 | 120 |
| | | | 2.49 | III | 706 | (3140) | | | | 2.50 | III | 661 | (2940) | 2 | 1521 | 5 | 60 |
| 207 | 520 | (58.8) | 1.03 | I | 551 | (2450) | 250 | 429 | (48.4) | 1.03 | I | 517 | (2300) | 2 | 1420 | 7 | 120 |
| | | | 1.49 | II | 794 | (3530) | | | | 1.50 | II | 749 | (3330) | 2 | 1520 | 7 | 120 |
| | | | 2.49 | III | 794 | (3530) | | | | 2.50 | III | 749 | (3330) | 2 | 1521 | 7 | 60 |
| 145 | 743 | (84.0) | 1.03 | I | 618 | (2750) | 175 | 613 | (69.2) | 1.03 | I | 585 | (2600) | 2 | 1420 | 10 | 120 |
| | | | 1.49 | II | 881 | (3920) | | | | 1.50 | II | 839 | (3730) | 2 | 1520 | 10 | 120 |
| | | | 2.49 | III | 881 | (3920) | | | | 2.50 | III | 839 | (3730) | 2 | 1521 | 10 | 60 |
| 121 | 892 | (101) | 1.03 | I | 638 | (2840) | 146 | 735 | (83.0) | 1.03 | I | 618 | (2750) | 2 | 1420 | 12 | 120 |
| | | | 1.49 | II | 926 | (4120) | | | | 1.50 | II | 892 | (3970) | 2 | 1520 | 12 | 120 |
| | | | 2.49 | III | 926 | (4120) | | | | 2.50 | III | 892 | (3970) | 2 | 1521 | 12 | 60 |
| 96.7 | 1110 | (126) | 1.03 | I | 695 | (3090) | 117 | 919 | (104) | 1.03 | I | 661 | (2940) | 2 | 1420 | 15 | 120 |
| | | | 1.49 | II | 991 | (4410) | | | | 1.50 | II | 949 | (4220) | 2 | 1520 | 15 | 120 |
| | | | 2.49 | III | 991 | (4410) | | | | 2.50 | III | 949 | (4220) | 2 | 1521 | 15 | 60 |
| 72.5 | 1490 | (168) | 1.03 | I | 749 | (3330) | 87.5 | 1230 | (138) | 1.03 | I | 717 | (3190) | 2 | 1420 | 20 | 120 |
| | | | 1.49 | II | 1080 | (4810) | | | | 1.50 | II | 1040 | (4610) | 2 | 1520 | 20 | 120 |
| | | | 2.49 | III | 1080 | (4810) | | | | 2.50 | III | 1040 | (4610) | 2 | 1521 | 20 | 60 |
| 58.0 | 1860 | (210) | 1.03 | I | 794 | (3530) | 70.0 | 1530 | (173) | 1.03 | I | 760 | (3380) | 2 | 1420 | 25 | 120 |
| | | | 1.49 | II | 1150 | (5100) | | | | 1.50 | II | 1100 | (4900) | 2 | 1520 | 25 | 120 |
| | | | 2.49 | III | 1150 | (5100) | | | | 2.50 | III | 1100 | (4900) | 2 | 1521 | 25 | 60 |
| 48.3 | 2230 | (252) | 1.03 | I | 839 | (3730) | 58.3 | 1840 | (208) | 1.03 | I | 805 | (3580) | 2 | 1420 | 30 | 120 |
| | | | 1.49 | II | 1200 | (5340) | | | | 1.50 | II | 1160 | (5150) | 2 | 1520 | 30 | 120 |
| | | | 2.49 | III | 1880 | (8380) | | | | 2.50 | III | 1820 | (8090) | 2 | 1632 | 30 | 120 |
| 36.3 | 2970 | (336) | 1.03 | I | 1290 | (5740) | 43.8 | 2450 | (277) | 1.03 | I | 1250 | (5540) | 2 | 1520 | 40 | 120 |
| | | | 1.49 | II | 1290 | (5740) | | | | 1.50 | II | 1250 | (5540) | 2 | 1531 | 40 | 120 |
| | | | 2.49 | III | 1990 | (8830) | | | | 2.50 | III | 1910 | (8480) | 2 | 1632 | 40 | 120 |
| 29.0 | 3720 | (420) | 1.03 | I | 1360 | (6030) | 35.0 | 3060 | (346) | 1.03 | I | 1310 | (5830) | 2 | 1520 | 50 | 120 |
| | | | 1.49 | II | 1360 | (6030) | | | | 1.50 | II | 1310 | (5830) | 2 | 1531 | 50 | 120 |
| | | | 2.49 | III | 2050 | (9120) | | | | 2.50 | III | 2000 | (8880) | 2 | 1632 | 50 | 120 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | |
|------------------------------|-----------------|----------|----------|
| 2 HP 1.5 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Base | | | Max Hz ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 24.2 | 4460 | (504) | 1.03 | I | 1400 | (6230) | 29.2 | 3680 | (415) | 1.03 | I | 1360 | (6030) | 2 | 1520 | 60 | 120 |
| | | | 1.49 | II | 1400 | (6230) | | | | 1.50 | II | 1360 | (6030) | 2 | 1531 | 60 | 120 |
| | | | 2.49 | III | 2120 | (9410) | | | | 2.50 | III | 2060 | (9170) | 2 | 1632 | 60 | 120 |
| 18.1 | 5950 | (672) | 1.03 | I | 1400 | (6230) | 21.9 | 4900 | (554) | 1.03 | I | 1380 | (6130) | 2 | 1531 | 80 | 120 |
| | | | 1.49 | II | 2210 | (9810) | | | | 1.50 | II | 2170 | (9660) | 2 | 1630 | 80 | 120 |
| 14.5 | 7430 | (840) | 1.49 | II | 2210 | (9810) | 17.5 | 6130 | (692) | 1.50 | II | 2210 | (9810) | 2 | 1630 | 100 | 120 |
| 12.1 | 8920 | (1010) | 1.49 | II | 2210 | (9810) | 14.6 | 7350 | (830) | 1.50 | II | 2210 | (9810) | 2 | 1630 | 120 | 120 |
| 9.67 | 11100 | (1260) | 1.18 | I | 2210 | (9810) | 11.7 | 9190 | (1040) | 1.43 | II | 2210 | (9810) | 2 | 1631 | 150 | 120 |
| 7.25 | 13100 | (1480) | * | - | 2210 | (9810) | 8.75 | 12300 | (1380) | 1.07 | I | 2210 | (9810) | 2 | 1631 | 200 | 120 |
| 6.04 | 13100 | (1480) | * | - | 2210 | (9810) | 7.29 | 13100 | (1480) | * | - | 2210 | (9810) | 2 | 1631 | 240 | 120 |
| | | | * | - | 2210 | (9810) | | | | * | - | 2210 | (9810) | | | | |

Hyponic®

Selection Tables

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|-----------------|----------|----------|------------------------------|
| Frequency | 50 Hz | 60 Hz | 3 HP 2.2 kW |
| Input Speed | 1450 RPM | 1750 RPM | |
| Number of Poles | 4 | | |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Base | | | Max Hz ^[2] | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 290 | 545 | (61.6) | 1.02 | I | 706 | (3140) | 350 | 459 | (51.9) | 1.00 | I | 661 | (2940) | 3 | 1520 | 5 | 60 |
| | | | 1.70 | II | 706 | (3140) | | | | 1.67 | II | 661 | (2940) | 3 | 1521 | 5 | 60 |
| 207 | 763 | (86.2) | 1.02 | I | 794 | (3530) | 250 | 643 | (72.7) | 1.00 | I | 749 | (3330) | 3 | 1520 | 7 | 60 |
| | | | 1.70 | II | 794 | (3530) | | | | 1.67 | II | 749 | (3330) | 3 | 1521 | 7 | 60 |
| 145 | 1090 | (123) | 1.02 | I | 881 | (3920) | 175 | 919 | (104) | 1.00 | I | 839 | (3730) | 3 | 1520 | 10 | 60 |
| | | | 1.70 | II | 881 | (3920) | | | | 1.67 | II | 839 | (3730) | 3 | 1521 | 10 | 60 |
| 121 | 1310 | (148) | 1.02 | I | 926 | (4120) | 146 | 1100 | (125) | 1.00 | I | 892 | (3970) | 3 | 1520 | 12 | 60 |
| | | | 1.70 | II | 926 | (4120) | | | | 1.67 | II | 892 | (3970) | 3 | 1521 | 12 | 60 |
| 96.7 | 1640 | (185) | 1.02 | I | 991 | (4410) | 117 | 1380 | (156) | 1.00 | I | 949 | (4220) | 3 | 1520 | 15 | 60 |
| | | | 1.70 | II | 991 | (4410) | | | | 1.67 | II | 949 | (4220) | 3 | 1521 | 15 | 60 |
| 72.5 | 2180 | (246) | 1.02 | I | 1080 | (4810) | 87.5 | 1840 | (208) | 1.00 | I | 1040 | (4610) | 3 | 1520 | 20 | 60 |
| | | | 1.70 | II | 1080 | (4810) | | | | 1.67 | II | 1040 | (4610) | 3 | 1521 | 20 | 60 |
| | | | 2.54 | III | 1730 | (7700) | | | | 2.50 | III | 1650 | (7350) | 3 | 1633 | 20 | 80 |
| 58.0 | 2730 | (308) | 1.02 | I | 1150 | (5100) | 70.0 | 2300 | (260) | 1.00 | I | 1100 | (4900) | 3 | 1520 | 25 | 60 |
| | | | 1.70 | II | 1150 | (5100) | | | | 1.67 | II | 1100 | (4900) | 3 | 1521 | 25 | 60 |
| | | | 2.54 | III | 1820 | (8090) | | | | 2.50 | III | 1740 | (7750) | 3 | 1633 | 25 | 80 |
| 48.3 | 3270 | (369) | 1.02 | I | 1200 | (5340) | 58.3 | 2760 | (311) | 1.00 | I | 1160 | (5150) | 3 | 1520 | 30 | 60 |
| | | | 1.70 | II | 1880 | (8380) | | | | 1.67 | II | 1820 | (8090) | 3 | 1632 | 30 | 120 |
| | | | 2.54 | III | 1880 | (8380) | | | | 2.50 | III | 1820 | (8090) | 3 | 1633 | 30 | 80 |
| 36.3 | 4360 | (493) | 1.02 | I | 1290 | (5740) | 43.8 | 3680 | (415) | 1.00 | I | 1250 | (5540) | 3 | 1531 | 40 | 60 |
| | | | 1.70 | II | 1990 | (8830) | | | | 1.67 | II | 1910 | (8480) | 3 | 1632 | 40 | 120 |
| | | | 2.54 | III | 1990 | (8830) | | | | 2.50 | III | 1910 | (8480) | 3 | 1633 | 40 | 80 |
| 29.0 | 5450 | (616) | 1.02 | I | 1360 | (6030) | 35.0 | 4590 | (519) | 1.00 | I | 1310 | (5830) | 3 | 1531 | 50 | 60 |
| | | | 1.70 | II | 2050 | (9120) | | | | 1.67 | II | 2000 | (8880) | 3 | 1632 | 50 | 120 |
| 24.2 | 6540 | (739) | 1.02 | I | 1400 | (6230) | 29.2 | 5510 | (623) | 1.00 | I | 1360 | (6030) | 3 | 1531 | 60 | 60 |
| | | | 1.70 | II | 2120 | (9410) | | | | 1.67 | II | 2060 | (9170) | 3 | 1632 | 60 | 120 |
| 18.1 | 8720 | (985) | 1.02 | I | 2210 | (9810) | 21.9 | 7350 | (830) | 1.00 | I | 2170 | (9660) | 3 | 1630 | 80 | 120 |
| 14.5 | 10900 | (1230) | 1.02 | I | 2210 | (9810) | 17.5 | 9190 | (1040) | 1.00 | I | 2210 | (9810) | 3 | 1630 | 100 | 120 |
| 12.1 | 13100 | (1480) | 1.02 | I | 2210 | (9810) | 14.6 | 11000 | (1250) | 1.00 | I | 2210 | (9810) | 3 | 1630 | 120 | 120 |
| 9.67 | 13100 | (1480) | * | - | 2210 | (9810) | 11.7 | 13100 | (1480) | * | - | 2210 | (9810) | 3 | 1631 | 150 | 120 |

Hyponic®

Selection Tables

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | |
|------------------------------|-----------------|----------|----------|
| 3 HP 2.2 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|-----------------------|
| Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Solid Shaft Overhung Load | | Base | | | Max Hz ⁽²⁾ |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 7.25 | 13100 | (1480) | * | - | 2210 | (9810) | 8.75 | 13100 | (1480) | * | - | 2210 | (9810) | 3 | 1631 | 200 | 120 |
| 6.04 | 13100 | (1480) | * | - | 2210 | (9810) | 7.29 | 13100 | (1480) | * | - | 2210 | (9810) | 3 | 1631 | 240 | 120 |

Selection Tables

Three-Phase

| | | | |
|------------------------------|-----------------|----------|----------|
| 5 HP 3.7 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|-----------------------|
| Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Solid Shaft Overhung Load | | Base | | | Max Hz ⁽²⁾ |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 290 | 917 | (104) | 1.01 | I | 706 | (3140) | 350 | 766 | (86.5) | 1.00 | I | 661 | (2940) | 5 | 1521 | 5 | 60 |
| | | | 1.51 | II | 706 | (3140) | | | | 1.50 | II | 661 | (2940) | 5 | 1522 | 5 | 60 |
| 207 | 1280 | (145) | 1.01 | I | 794 | (3530) | 250 | 1070 | (121) | 1.00 | I | 749 | (3330) | 5 | 1521 | 7 | 60 |
| | | | 1.51 | II | 794 | (3530) | | | | 1.50 | II | 749 | (3330) | 5 | 1522 | 7 | 60 |
| 145 | 1830 | (207) | 1.01 | I | 881 | (3920) | 175 | 1530 | (173) | 1.00 | I | 839 | (3730) | 5 | 1521 | 10 | 60 |
| | | | 1.51 | II | 881 | (3920) | | | | 1.50 | II | 839 | (3730) | 5 | 1522 | 10 | 60 |
| 121 | 2200 | (249) | 1.01 | I | 926 | (4120) | 146 | 1840 | (208) | 1.00 | I | 892 | (3970) | 5 | 1521 | 12 | 60 |
| | | | 1.51 | II | 926 | (4120) | | | | 1.50 | II | 892 | (3970) | 5 | 1522 | 12 | 60 |
| 96.7 | 2750 | (311) | 1.01 | I | 991 | (4410) | 117 | 2300 | (260) | 1.00 | I | 949 | (4220) | 5 | 1521 | 15 | 60 |
| | | | 1.51 | II | 991 | (4410) | | | | 1.50 | II | 949 | (4220) | 5 | 1522 | 15 | 60 |
| 72.5 | 3670 | (414) | 1.01 | I | 1080 | (4810) | 87.5 | 3060 | (346) | 1.00 | I | 1040 | (4610) | 5 | 1521 | 20 | 60 |
| | | | 1.51 | II | 1730 | (7700) | | | | 1.50 | II | 1650 | (7350) | 5 | 1633 | 20 | 80 |
| 58.0 | 4580 | (518) | 1.01 | I | 1150 | (5100) | 70.0 | 3830 | (433) | 1.00 | I | 1100 | (4900) | 5 | 1521 | 25 | 60 |
| | | | 1.51 | II | 1820 | (8090) | | | | 1.50 | II | 1740 | (7750) | 5 | 1633 | 25 | 80 |
| 48.3 | 5500 | (621) | 1.01 | I | 1880 | (8380) | 58.3 | 4590 | (519) | 1.00 | I | 1820 | (8090) | 5 | 1632 | 30 | 60 |
| | | | 1.51 | II | 1880 | (8380) | | | | 1.50 | II | 1820 | (8090) | 5 | 1633 | 30 | 80 |
| 36.3 | 7330 | (829) | 1.01 | I | 1990 | (8830) | 43.8 | 6130 | (692) | 1.00 | I | 1910 | (8480) | 5 | 1632 | 40 | 60 |
| | | | 1.51 | II | 1990 | (8830) | | | | 1.50 | II | 1910 | (8480) | 5 | 1633 | 40 | 80 |
| 29.0 | 9170 | (1040) | 1.01 | I | 2050 | (9120) | 35.0 | 7660 | (865) | 1.00 | I | 2000 | (8880) | 5 | 1632 | 50 | 60 |
| 24.2 | 11000 | (1240) | 1.01 | I | 2120 | (9410) | 29.2 | 9190 | (1040) | 1.00 | I | 2060 | (9170) | 5 | 1632 | 60 | 60 |

Hyponic®

Selection Tables

Hyponic®

Selection Tables

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.

[2] Maximum allowable input speed is 3600rpm unless otherwise noted.

Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.

[2] Maximum allowable input speed is 3600rpm unless otherwise noted.

Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)

All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | |
|--------------------------------|-----------------|----------|----------|
| 7.5 HP 5.5 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Base | | | Max Hz ⁽²⁾ | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 290 | 1360 | (154) | 1.02 | I | 706 | (3140) | 350 | 1150 | (130) | 1.00 | I | 661 | (2940) | 8 | 1522 | 5 | 60 |
| | | | 2.04 | III | 1120 | (5000) | | | | 2.00 | III | 1070 | (4760) | 8 | 1634 | 5 | 60 |
| 207 | 1910 | (216) | 1.02 | I | 794 | (3530) | 250 | 1610 | (182) | 1.00 | I | 749 | (3330) | 8 | 1522 | 7 | 60 |
| | | | 2.03 | III | 1260 | (5590) | | | | 2.00 | III | 1180 | (5250) | 8 | 1634 | 7 | 60 |
| 145 | 2730 | (308) | 1.02 | I | 881 | (3920) | 175 | 2300 | (260) | 1.00 | I | 839 | (3730) | 8 | 1522 | 10 | 60 |
| | | | 2.03 | III | 1400 | (6230) | | | | 2.00 | III | 1330 | (5930) | 8 | 1634 | 10 | 60 |
| 121 | 3270 | (369) | 1.02 | I | 926 | (4120) | 146 | 2760 | (311) | 1.00 | I | 892 | (3970) | 8 | 1522 | 12 | 60 |
| | | | 2.03 | III | 1490 | (6620) | | | | 2.00 | III | 1420 | (6330) | 8 | 1634 | 12 | 60 |
| 96.7 | 4090 | (462) | 1.02 | I | 991 | (4410) | 117 | 3450 | (389) | 1.00 | I | 949 | (4220) | 8 | 1522 | 15 | 60 |
| | | | 2.03 | III | 1560 | (6960) | | | | 2.00 | III | 1500 | (6670) | 8 | 1634 | 15 | 60 |
| 72.5 | 5450 | (616) | 1.02 | I | 1730 | (7700) | 87.5 | 4590 | (519) | 1.00 | I | 1650 | (7350) | 8 | 1633 | 20 | 60 |
| | | | 2.03 | III | 1730 | (7700) | | | | 2.00 | III | 1650 | (7350) | 8 | 1634 | 20 | 60 |
| 58.0 | 6810 | (770) | 1.02 | I | 1820 | (8090) | 70.0 | 5740 | (649) | 1.00 | I | 1740 | (7750) | 8 | 1633 | 25 | 60 |
| | | | 1.92 | II | 1820 | (8090) | | | | 1.90 | II | 1740 | (7750) | 8 | 1634 | 25 | 60 |
| 48.3 | 8180 | (924) | 1.02 | I | 1880 | (8380) | 58.3 | 6890 | (779) | 1.00 | I | 1820 | (8090) | 8 | 1633 | 30 | 60 |
| 36.3 | 10900 | (1230) | 1.02 | I | 1990 | (8830) | 43.8 | 9190 | (1040) | 1.00 | I | 1910 | (8480) | 8 | 1633 | 40 | 60 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Three-Phase

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|-----------------|----------|----------|-------------------------------|
| Frequency | 50 Hz | 60 Hz | 10 HP 7.5 kW |
| Input Speed | 1450 RPM | 1750 RPM | |
| Number of Poles | 4 | | |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|-------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ⁽¹⁾ | | Base | | | Max Hz ⁽²⁾ | | |
| | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 290 | 1860 | (210) | 1.49 | II | 1120 | (5000) | 350 | 1530 | (173) | 1.50 | II | 1070 | (4760) | 10 | 1634 | 5 | 60 |
| 207 | 2600 | (294) | 1.49 | II | 1260 | (5590) | 250 | 2140 | (242) | 1.50 | II | 1180 | (5250) | 10 | 1634 | 7 | 60 |
| 145 | 3720 | (420) | 1.49 | II | 1400 | (6230) | 175 | 3060 | (346) | 1.50 | II | 1330 | (5930) | 10 | 1634 | 10 | 60 |
| 121 | 4460 | (504) | 1.49 | II | 1490 | (6620) | 146 | 3680 | (415) | 1.50 | II | 1420 | (6330) | 10 | 1634 | 12 | 60 |
| 96.7 | 5570 | (630) | 1.49 | II | 1560 | (6960) | 117 | 4590 | (519) | 1.50 | II | 1500 | (6670) | 10 | 1634 | 15 | 60 |
| 72.5 | 7430 | (840) | 1.49 | II | 1730 | (7700) | 87.5 | 6130 | (692) | 1.50 | II | 1650 | (7350) | 10 | 1634 | 20 | 60 |
| 58.0 | 9290 | (1050) | 1.41 | II | 1820 | (8090) | 70.0 | 7660 | (865) | 1.43 | II | 1740 | (7750) | 10 | 1634 | 25 | 60 |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Selection Tables

Selection Tables for (AV) Fractional HP, Inverter Ready

Three-Phase

Three-Phase

| | | | |
|------------------------------|-----------------|----------|----------|
| 15 HP 11 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|-----------------|----------|----------|--------------------------------|
| Frequency | 50 Hz | 60 Hz | 1/8 HP 0.1 kW |
| Input Speed | 1450 RPM | 1750 RPM | |
| Number of Poles | 4 | | |

| 50Hz | | | | | 60Hz | | | | | Selection | | | | | | | |
|--------------------|---------------|--------|-------------------------------|------------|---------------------------|--------|--------------------|---------------|--------|-------------------------------|------------|------|--------|------------------|-----------------------|------------|-------|
| Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Output Speed (RPM) | Output Torque | | Service Factor ^[1] | | Base | | | Max Hz ^[2] | | |
| | in·lbs | (N·m) | SF | AGMA Class | lbs | (N) | | in·lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | | Frame Size | Ratio |
| 290 | 2730 | (308) | 1.02 | I | 1120 | (5000) | 350 | 2300 | (260) | 1.00 | I | 1070 | (4760) | 15 | 1634 | 5 | 60 |
| 207 | 3820 | (431) | 1.02 | I | 1260 | (5590) | 250 | 3220 | (363) | 1.00 | I | 1180 | (5250) | 15 | 1634 | 7 | 60 |
| 145 | 5450 | (616) | 1.02 | I | 1400 | (6230) | 175 | 4590 | (519) | 1.00 | I | 1330 | (5930) | 15 | 1634 | 10 | 60 |
| 121 | 6540 | (739) | 1.02 | I | 1490 | (6620) | 146 | 5510 | (623) | 1.00 | I | 1420 | (6330) | 15 | 1634 | 12 | 60 |
| 96.7 | 8180 | (924) | 1.02 | I | 1560 | (6960) | 117 | 6890 | (779) | 1.00 | I | 1500 | (6670) | 15 | 1634 | 15 | 60 |
| 72.5 | 10900 | (1230) | 1.02 | I | 1730 | (7700) | 87.5 | 9190 | (1040) | 1.00 | I | 1650 | (7350) | 15 | 1634 | 20 | 60 |

| | | | | | | | | | | Selection | | | |
|------------------|-------|--------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|--------------------|--|
| Output Speed RPM | | | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| 6 Hz | 60 Hz | 120 Hz | in·lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 35.0 | 350 | 700 | 19 | (2.16) | 2.14 | III | 132 | (588) | 01 | 1120 | 5 | AV | |
| 25.0 | 250 | 500 | 27 | (3.03) | 2.00 | III | 143 | (637) | 01 | 1120 | 7 | AV | |
| 17.5 | 175 | 350 | 38 | (4.33) | 2.00 | III | 165 | (735) | 01 | 1120 | 10 | AV | |
| 14.6 | 146 | 292 | 46 | (5.19) | 2.00 | III | 176 | (785) | 01 | 1120 | 12 | AV | |
| 11.7 | 117 | 234 | 57 | (6.49) | 2.00 | III | 187 | (834) | 01 | 1120 | 15 | AV | |
| 8.75 | 87.5 | 175 | 77 | (8.65) | 2.00 | III | 209 | (932) | 01 | 1120 | 20 | AV | |
| 7.00 | 70.0 | 140 | 96 | (10.8) | 2.00 | III | 220 | (980) | 01 | 1120 | 25 | AV | |
| 5.83 | 58.3 | 117 | 115 | (13.0) | 2.00 | III | 232 | (1030) | 01 | 1120 | 30 | AV | |
| 4.38 | 43.8 | 87.6 | 153 | (17.3) | 1.00 | I | 254 | (1130) | 01 | 1120 | 40 | AV | |
| 4.38 | | | | | 2.00 | III | 353 | (1570) | 01 | 1220 | 40 | AV | |
| 3.50 | 35.0 | 70.0 | 191 | (21.6) | 1.00 | I | 277 | (1230) | 01 | 1120 | 50 | AV | |
| 3.50 | | | | | 2.00 | III | 375 | (1670) | 01 | 1220 | 50 | AV | |
| 2.92 | 29.2 | 58.4 | 230 | (26.0) | 1.00 | I | 286 | (1270) | 01 | 1120 | 60 | AV | |
| 2.92 | | | | | 2.00 | III | 387 | (1720) | 01 | 1220 | 60 | AV | |
| 2.19 | 21.9 | 43.8 | 306 | (34.6) | 1.00 | I | 398 | (1770) | 01 | 1230 | 80 | AV | |
| 2.19 | | | | | 2.00 | III | 661 | (2940) | 01 | 1330 | 80 | AV | |
| 1.75 | 17.5 | 35.0 | 383 | (43.3) | 1.00 | I | 398 | (1770) | 01 | 1230 | 100 | AV | |
| 1.75 | | | | | 2.00 | III | 683 | (3040) | 01 | 1330 | 100 | AV | |
| 1.46 | 14.6 | 29.2 | 459 | (51.9) | 1.00 | I | 407 | (1810) | 01 | 1230 | 120 | AV | |
| 1.46 | | | | | 2.00 | III | 695 | (3090) | 01 | 1330 | 120 | AV | |
| 1.17 | 11.7 | 23.4 | 574 | (64.9) | 1.00 | I | 407 | (1810) | 01 | 1230 | 150 | AV | |
| 1.17 | | | | | 2.00 | III | 695 | (3090) | 01 | 1330 | 150 | AV | |
| 0.875 | 8.75 | 17.5 | 821 | (92.8) | * | - | 407 | (1810) | 01 | 1230 | 200 | AV | |
| 0.875 | | | 766 | (86.5) | 1.74 | II | 695 | (3090) | 01 | 1330 | 200 | AV | |
| 0.729 | 7.29 | 14.6 | 868 | (98.1) | * | - | 407 | (1810) | 01 | 1230 | 240 | AV | |
| 0.729 | | | 919 | (104) | 1.45 | II | 695 | (3090) | 01 | 1330 | 240 | AV | |
| 0.583 | 5.83 | 11.7 | 1150 | (130) | 1.00 | I | 695 | (3090) | 01 | 1340 | 300 | AV | |
| 0.583 | | | | | 2.00 | III | 980 | (4360) | 01 | 1440 | 300 | AV | |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Maximum allowable input speed is 3600rpm unless otherwise noted.
 Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 All 1HP+ motors require EP suffix in model number and can be used with a VFD, unless noted.

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 AV = AF-motor (AV suffix) option required (not required EP motors [1HP+])

Hyponic®
Selection Tables

Hyponic®
Selection Tables

Selection Tables for (AV) Fractional HP, Inverter Ready

Selection Tables for (AV) Fractional HP, Inverter Ready

Three-Phase

Three-Phase

| | | | |
|--------------------------------|-----------------|----------|----------|
| 1/8 HP 0.1 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|-----------------|----------|----------|--------------------------------|
| Frequency | 50 Hz | 60 Hz | 1/4 HP 0.2 kW |
| Input Speed | 1450 RPM | 1750 RPM | |
| Number of Poles | 4 | | |

| | | | | | | | | | | Selection | | | |
|------------------|-------|--------|---------------|-------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|--------------------|--|
| Output Speed RPM | | | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| 6 Hz | 60 Hz | 120 Hz | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 0.486 | 4.86 | 9.72 | 1380 | (156) | 1.00 | I | 695 | (3090) | 01 | 1340 | 360 | AV | |
| 0.486 | | | | | 2.00 | III | 980 | (4360) | 01 | 1440 | 360 | AV | |
| 0.365 | 3.65 | 7.30 | 1840 | (207) | * | - | 695 | (3090) | 01 | 1340 | 480 | AV | |
| 0.365 | | | 1840 | (208) | 1.54 | II | 980 | (4360) | 01 | 1440 | 480 | AV | |
| 0.292 | 2.92 | 5.84 | 2300 | (260) | 1.24 | I | 980 | (4360) | 01 | 1440 | 600 | AV | |
| 0.292 | | | | | 2.32 | III | 1400 | (6230) | 01 | 1540 | 600 | AV | |
| 0.243 | 2.43 | 4.86 | 2760 | (311) | 1.03 | I | 980 | (4360) | 01 | 1440 | 720 | AV | |
| 0.243 | | | | | 1.93 | II | 1400 | (6230) | 01 | 1540 | 720 | AV | |
| 0.194 | 1.94 | 3.88 | 3670 | (415) | * | - | 980 | (4360) | 01 | 1440 | 900 | AV | |
| 0.194 | | | 3450 | (389) | 1.54 | II | 1400 | (6230) | 01 | 1540 | 900 | AV | |
| 0.146 | 1.46 | 2.92 | 3670 | (415) | * | - | 980 | (4360) | 01 | 1440 | 1200 | AV | |
| 0.146 | | | 4590 | (519) | 1.16 | I | 1400 | (6230) | 01 | 1540 | 1200 | AV | |
| 0.122 | 1.22 | 2.44 | 3670 | (415) | * | - | 980 | (4360) | 01 | 1440 | 1440 | AV | |
| 0.122 | | | 6880 | (778) | * | - | 1400 | (6230) | 01 | 1540 | 1440 | AV | |

| | | | | | | | | | | Selection | | | |
|------------------|-------|--------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|--------------------|--|
| Output Speed RPM | | | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| 6 Hz | 60 Hz | 120 Hz | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 35.0 | 350 | 700 | 38 | (4.33) | 1.00 | I | 132 | (588) | 02 | 1120 | 5 | AV | |
| 35.0 | | | | | 2.00 | III | 187 | (834) | 02 | 1220 | 5 | AV | |
| 25.0 | 250 | 500 | 54 | (6.06) | 1.00 | I | 143 | (637) | 02 | 1120 | 7 | AV | |
| 25.0 | | | | | 2.00 | III | 209 | (932) | 02 | 1220 | 7 | AV | |
| 17.5 | 175 | 350 | 77 | (8.65) | 1.00 | I | 165 | (735) | 02 | 1120 | 10 | AV | |
| 17.5 | | | | | 2.00 | III | 232 | (1030) | 02 | 1220 | 10 | AV | |
| 14.6 | 146 | 292 | 92 | (10.4) | 1.00 | I | 176 | (785) | 02 | 1120 | 12 | AV | |
| 14.6 | | | | | 2.00 | III | 243 | (1080) | 02 | 1220 | 12 | AV | |
| 11.7 | 117 | 234 | 115 | (13.0) | 1.00 | I | 187 | (834) | 02 | 1120 | 15 | AV | |
| 11.7 | | | | | 2.00 | III | 265 | (1180) | 02 | 1220 | 15 | AV | |
| 8.75 | 87.5 | 175 | 153 | (17.3) | 1.00 | I | 209 | (932) | 02 | 1120 | 20 | AV | |
| 8.75 | | | | | 2.00 | III | 297 | (1320) | 02 | 1220 | 20 | AV | |
| 7.00 | 70.0 | 140 | 191 | (21.6) | 1.00 | I | 220 | (980) | 02 | 1120 | 25 | AV | |
| 7.00 | | | | | 2.00 | III | 308 | (1370) | 02 | 1220 | 25 | AV | |
| 5.83 | 58.3 | 117 | 230 | (26.0) | 1.00 | I | 232 | (1030) | 02 | 1120 | 30 | AV | |
| 5.83 | | | | | 2.00 | III | 330 | (1470) | 02 | 1220 | 30 | AV | |
| 4.38 | 43.8 | 87.6 | 306 | (34.6) | 1.00 | I | 353 | (1570) | 02 | 1220 | 40 | AV | |
| 4.38 | | | | | 2.00 | III | 573 | (2550) | 02 | 1320 | 40 | AV | |
| 3.50 | 35.0 | 70.0 | 383 | (43.3) | 1.00 | I | 375 | (1670) | 02 | 1220 | 50 | AV | |
| 3.50 | | | | | 2.00 | III | 618 | (2750) | 02 | 1320 | 50 | AV | |
| 2.92 | 29.2 | 58.4 | 459 | (51.9) | 1.00 | I | 387 | (1720) | 02 | 1220 | 60 | AV | |
| 2.92 | | | | | 2.00 | III | 638 | (2840) | 02 | 1320 | 60 | AV | |
| 2.19 | 21.9 | 43.8 | 613 | (69.2) | 1.00 | I | 661 | (2940) | 02 | 1330 | 80 | AV | |
| 2.19 | | | | | 2.00 | III | 960 | (4270) | 02 | 1430 | 80 | AV | |
| 1.75 | 17.5 | 35.0 | 766 | (86.5) | 1.00 | I | 683 | (3040) | 02 | 1330 | 100 | AV | |
| 1.75 | | | | | 2.00 | III | 980 | (4360) | 02 | 1430 | 100 | AV | |
| 1.46 | 14.6 | 29.2 | 919 | (104) | 1.00 | I | 695 | (3090) | 02 | 1330 | 120 | AV | |
| 1.46 | | | | | 2.00 | III | 980 | (4360) | 02 | 1430 | 120 | AV | |
| 1.17 | 11.7 | 23.4 | 1150 | (130) | 1.00 | I | 695 | (3090) | 02 | 1330 | 150 | AV | |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 AV = AF-motor (AV suffix) option required (not required EP motors [1HP+])

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 AV = AF-motor (AV suffix) option required (not required EP motors [1HP+])

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Selection Tables

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Selection Tables for (AV) Fractional HP, Inverter Ready

Selection Tables for (AV) Fractional HP, Inverter Ready

Three-Phase

Three-Phase

| | | | |
|--------------------------------|-----------------|----------|----------|
| 1/4 HP 0.2 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | | |
|-------------|------------|-------------|------------|-------------|
| Dimensions: | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|---------------------------------|-----------------|----------|----------|
| 1/3 HP 0.25 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | | | | | | | Selection | | |
|------------------|-------|--------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|--------------------|
| Output Speed RPM | | | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| 6 Hz | 60 Hz | 120 Hz | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 1.17 | | | | | 2.00 | III | 980 | (4360) | 02 | 1430 | 150 | AV |
| 0.875 | 8.75 | 17.5 | 1640 | (186) | * | - | 695 | (3090) | 02 | 1330 | 200 | AV |
| 0.875 | | | 1530 | (173) | 1.74 | II | 980 | (4360) | 02 | 1430 | 200 | AV |
| 0.729 | 7.29 | 14.6 | 1730 | (195) | * | - | 695 | (3090) | 02 | 1330 | 240 | AV |
| 0.729 | | | 1840 | (208) | 1.45 | II | 980 | (4360) | 02 | 1430 | 240 | AV |
| 0.583 | 5.83 | 11.7 | 2300 | (260) | 1.00 | I | 980 | (4360) | 02 | 1440 | 300 | AV |
| 0.583 | | | | | 2.00 | III | 1400 | (6230) | 02 | 1540 | 300 | AV |
| 0.486 | 4.86 | 9.72 | 2760 | (311) | 1.00 | I | 980 | (4360) | 02 | 1440 | 360 | AV |
| 0.486 | | | | | 1.93 | II | 1400 | (6230) | 02 | 1540 | 360 | AV |
| 0.365 | 3.65 | 7.30 | 3670 | (415) | * | - | 980 | (4360) | 02 | 1440 | 480 | AV |
| 0.365 | | | 3680 | (415) | 1.45 | II | 1400 | (6230) | 02 | 1540 | 480 | AV |
| 0.292 | 2.92 | 5.84 | 4590 | (519) | 1.16 | I | 1400 | (6230) | 02 | 1540 | 600 | AV |
| 0.292 | | | | | 2.34 | III | 2210 | (9810) | 02 | 1640 | 600 | AV |
| 0.243 | 2.43 | 4.86 | 6880 | (778) | * | - | 1400 | (6230) | 02 | 1540 | 720 | AV |
| 0.243 | | | 5190 | (586) | 1.95 | II | 2210 | (9810) | 02 | 1640 | 720 | AV |
| 0.194 | 1.94 | 3.88 | 6880 | (778) | * | - | 1400 | (6230) | 02 | 1540 | 900 | AV |
| 0.194 | | | 6490 | (733) | 1.56 | II | 2210 | (9810) | 02 | 1640 | 900 | AV |
| 0.146 | 1.46 | 2.92 | 6880 | (778) | * | - | 1400 | (6230) | 02 | 1540 | 1200 | AV |
| 0.146 | | | 8650 | (977) | 1.17 | I | 2210 | (9810) | 02 | 1640 | 1200 | AV |
| 0.122 | 1.22 | 2.44 | 6880 | (778) | * | - | 1400 | (6230) | 02 | 1540 | 1440 | AV |
| 0.122 | | | 13100 | (1480) | * | - | 2210 | (9810) | 02 | 1640 | 1440 | AV |

| | | | | | | | | | | Selection | | |
|------------------|-------|--------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|--------------------|
| Output Speed RPM | | | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] |
| 6 Hz | 60 Hz | 120 Hz | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | |
| 35.0 | 350 | 700 | 51 | (5.77) | 1.60 | II | 187 | (834) | 03 | 1220 | 5 | AV |
| 25.0 | 250 | 500 | 72 | (8.07) | 1.60 | II | 209 | (932) | 03 | 1220 | 7 | AV |
| 17.5 | 175 | 350 | 102 | (11.5) | 1.60 | II | 232 | (1030) | 03 | 1220 | 10 | AV |
| 14.6 | 146 | 292 | 123 | (13.8) | 1.60 | II | 243 | (1080) | 03 | 1220 | 12 | AV |
| 11.7 | 117 | 234 | 153 | (17.3) | 1.60 | II | 265 | (1180) | 03 | 1220 | 15 | AV |
| 8.75 | 87.5 | 175 | 204 | (23.1) | 1.60 | II | 297 | (1320) | 03 | 1220 | 20 | AV |
| 7.00 | 70.0 | 140 | 255 | (28.8) | 1.60 | II | 308 | (1370) | 03 | 1220 | 25 | AV |
| 5.83 | 58.3 | 117 | 306 | (34.6) | 1.60 | II | 330 | (1470) | 03 | 1220 | 30 | AV |
| 4.38 | 43.8 | 87.6 | 408 | (46.1) | 1.60 | II | 573 | (2550) | 03 | 1320 | 40 | AV |
| 3.50 | 35.0 | 70.0 | 510 | (57.7) | 1.60 | II | 618 | (2750) | 03 | 1320 | 50 | AV |
| 2.92 | 29.2 | 58.4 | 613 | (69.2) | 1.60 | II | 638 | (2840) | 03 | 1320 | 60 | AV |
| 2.19 | 21.9 | 43.8 | 817 | (92.3) | 1.60 | II | 960 | (4270) | 03 | 1430 | 80 | AV |
| 1.75 | 17.5 | 35.0 | 1020 | (115) | 1.60 | II | 980 | (4360) | 03 | 1430 | 100 | AV |
| 1.46 | 14.6 | 29.2 | 1230 | (138) | 1.60 | II | 980 | (4360) | 03 | 1430 | 120 | AV |
| 1.17 | 11.7 | 23.4 | 1530 | (173) | 1.60 | II | 980 | (4360) | 03 | 1430 | 150 | AV |
| 0.875 | 8.75 | 17.5 | 2040 | (231) | 1.39 | I | 980 | (4360) | 03 | 1430 | 200 | AV |
| 0.729 | 7.29 | 14.6 | 2450 | (277) | 1.16 | I | 980 | (4360) | 03 | 1430 | 240 | AV |
| 0.583 | 5.83 | 11.7 | 3060 | (346) | 1.60 | II | 1400 | (6230) | 03 | 1540 | 300 | AV |
| 0.486 | 4.86 | 9.72 | 3680 | (415) | 1.54 | II | 1400 | (6230) | 03 | 1540 | 360 | AV |
| 0.365 | 3.65 | 7.30 | 4900 | (554) | 1.16 | I | 1400 | (6230) | 03 | 1540 | 480 | AV |
| 0.292 | 2.92 | 5.84 | 5770 | (651) | 1.87 | II | 2210 | (9810) | 03 | 1640 | 600 | AV |
| 0.243 | 2.43 | 4.86 | 6920 | (782) | 1.56 | II | 2210 | (9810) | 03 | 1640 | 720 | AV |
| 0.194 | 1.94 | 3.88 | 8650 | (977) | 1.25 | I | 2210 | (9810) | 03 | 1640 | 900 | AV |
| 0.146 | 1.46 | 2.92 | 13100 | (1480) | * | - | 2210 | (9810) | 03 | 1640 | 1200 | AV |
| 0.122 | 1.22 | 2.44 | 13100 | (1480) | * | - | 2210 | (9810) | 03 | 1640 | 1440 | AV |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 AV = AF-motor (AV suffix) option required (not required EP motors [1HP+])

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.
 [2] Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)
 AV = AF-motor (AV suffix) option required (not required EP motors [1HP+])

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Selection Tables

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Selection Tables for (AV) Fractional HP, Inverter Ready

Selection Tables for (AV) Fractional HP, Inverter Ready

Three-Phase

Three-Phase

| | | | |
|--------------------------------|-----------------|----------|----------|
| 1/2 HP 0.4 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | | |
|--------------------|------------|-------------|------------|-------------|
| <i>Dimensions:</i> | Frame Size | Page | Frame Size | Page |
| | 1100 | 3.36 | 1400 | 3.40 |
| | 1200 | 3.37 | 1500 | 3.42 |
| | 1300 | 3.38 | 1600 | 3.44 |

| | | | |
|---------------------------------|-----------------|----------|----------|
| 3/4 HP 0.55 kW | Frequency | 50 Hz | 60 Hz |
| | Input Speed | 1450 RPM | 1750 RPM |
| | Number of Poles | 4 | |

| | | | | | | | | | | Selection | | | |
|------------------|-------|--------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|--------------------|--|
| Output Speed RPM | | | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| 6 Hz | 60 Hz | 120 Hz | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 35.0 | 350 | 700 | 77 | (8.65) | 2.00 | III | 308 | (1370) | 05 | 1320 | 5 | AV | |
| 25.0 | 250 | 500 | 107 | (12.1) | 2.00 | III | 353 | (1570) | 05 | 1320 | 7 | AV | |
| 17.5 | 175 | 350 | 153 | (17.3) | 2.00 | III | 387 | (1720) | 05 | 1320 | 10 | AV | |
| 14.6 | 146 | 292 | 184 | (20.8) | 2.00 | III | 407 | (1810) | 05 | 1320 | 12 | AV | |
| 11.7 | 117 | 234 | 230 | (26.0) | 2.00 | III | 441 | (1960) | 05 | 1320 | 15 | AV | |
| 8.75 | 87.5 | 175 | 306 | (34.6) | 2.00 | III | 486 | (2160) | 05 | 1320 | 20 | AV | |
| 7.00 | 70.0 | 140 | 383 | (43.3) | 2.00 | III | 508 | (2260) | 05 | 1320 | 25 | AV | |
| 5.83 | 58.3 | 117 | 459 | (51.9) | 2.00 | III | 528 | (2350) | 05 | 1320 | 30 | AV | |
| 4.38 | 43.8 | 87.6 | 613 | (69.2) | 2.00 | III | 859 | (3820) | 05 | 1420 | 40 | AV | |
| 3.50 | 35.0 | 70.0 | 766 | (86.5) | 2.00 | III | 904 | (4020) | 05 | 1420 | 50 | AV | |
| 2.92 | 29.2 | 58.4 | 919 | (104) | 2.00 | III | 937 | (4170) | 05 | 1420 | 60 | AV | |
| 2.19 | 21.9 | 43.8 | 1230 | (138) | 2.00 | III | 1380 | (6130) | 05 | 1530 | 80 | AV | |
| 1.75 | 17.5 | 35.0 | 1530 | (173) | 2.00 | III | 1400 | (6230) | 05 | 1530 | 100 | AV | |
| 1.46 | 14.6 | 29.2 | 1840 | (208) | 2.00 | III | 1400 | (6230) | 05 | 1530 | 120 | AV | |
| 1.17 | 11.7 | 23.4 | 2300 | (260) | 2.00 | III | 1400 | (6230) | 05 | 1530 | 150 | AV | |
| 0.875 | 8.75 | 17.5 | 3060 | (346) | 1.63 | II | 1400 | (6230) | 05 | 1530 | 200 | AV | |
| 0.729 | 7.29 | 14.6 | 3680 | (415) | 1.36 | I | 1400 | (6230) | 05 | 1530 | 240 | AV | |
| 0.583 | 5.83 | 11.7 | 4320 | (489) | 2.00 | III | 2210 | (9810) | 05 | 1640 | 300 | AV | |
| 0.486 | 4.86 | 9.72 | 5190 | (586) | 1.95 | II | 2210 | (9810) | 05 | 1640 | 360 | AV | |
| 0.365 | 3.65 | 7.30 | 6920 | (782) | 1.46 | II | 2210 | (9810) | 05 | 1640 | 480 | AV | |
| 0.292 | 2.92 | 5.84 | 8650 | (977) | 1.17 | I | 2210 | (9810) | 05 | 1640 | 600 | AV | |
| 0.243 | 2.43 | 4.86 | 13100 | (1480) | * | - | 2210 | (9810) | 05 | 1640 | 720 | AV | |
| 0.194 | 1.94 | 3.88 | 13100 | (1480) | * | - | 2210 | (9810) | 05 | 1640 | 900 | AV | |
| 0.146 | 1.46 | 2.92 | 13100 | (1480) | * | - | 2210 | (9810) | 05 | 1640 | 1200 | AV | |
| 0.122 | 1.22 | 2.44 | 13100 | (1480) | * | - | 2210 | (9810) | 05 | 1640 | 1440 | AV | |

| | | | | | | | | | | Selection | | | |
|------------------|-------|--------|---------------|--------|-------------------------------|------------|---------------------------|--------|------------------|-------------|-------|--------------------|--|
| Output Speed RPM | | | Output Torque | | Service Factor ^[1] | | Solid Shaft Overhung Load | | Base | | | VFD ^[2] | |
| 6 Hz | 60 Hz | 120 Hz | in-lbs | (N·m) | SF | AGMA Class | lbs | (N) | Motor Power Code | Frame Size | Ratio | | |
| 35.0 | 350 | 700 | 115 | (13.0) | 2.80 | III | 463 | (2060) | 08 | 1420 | 5 | AV | |
| 25.0 | 250 | 500 | 161 | (18.2) | 2.80 | III | 517 | (2300) | 08 | 1420 | 7 | AV | |
| 17.5 | 175 | 350 | 230 | (26.0) | 2.80 | III | 585 | (2600) | 08 | 1420 | 10 | AV | |
| 14.6 | 146 | 292 | 276 | (31.1) | 2.80 | III | 618 | (2750) | 08 | 1420 | 12 | AV | |
| 11.7 | 117 | 234 | 345 | (38.9) | 2.80 | III | 661 | (2940) | 08 | 1420 | 15 | AV | |
| 8.75 | 87.5 | 175 | 459 | (51.9) | 2.80 | III | 717 | (3190) | 08 | 1420 | 20 | AV | |
| 7.00 | 70.0 | 140 | 574 | (64.9) | 2.80 | III | 760 | (3380) | 08 | 1420 | 25 | AV | |
| 5.83 | 58.3 | 117 | 689 | (77.9) | 2.80 | III | 805 | (3580) | 08 | 1420 | 30 | AV | |
| 4.38 | 43.8 | 87.6 | 919 | (104) | 2.80 | III | 1250 | (5540) | 08 | 1520 | 40 | AV | |
| 3.50 | 35.0 | 70.0 | 1150 | (130) | 2.80 | III | 1310 | (5830) | 08 | 1520 | 50 | AV | |
| 2.92 | 29.2 | 58.4 | 1380 | (156) | 2.80 | III | 1360 | (6030) | 08 | 1520 | 60 | AV | |
| 2.19 | 21.9 | 43.8 | 1840 | (208) | 2.80 | III | 1380 | (6130) | 08 | 1531 | 80 | AV | |
| 1.75 | 17.5 | 35.0 | 2300 | (260) | 4.07 | III | 2210 | (9810) | 08 | 1630 | 100 | AV | |
| 1.46 | 14.6 | 29.2 | 2760 | (311) | 4.07 | III | 2210 | (9810) | 08 | 1630 | 120 | AV | |
| 1.17 | 11.7 | 23.4 | 3450 | (389) | 3.21 | III | 2210 | (9810) | 08 | 1631 | 150 | AV | |
| 0.875 | 8.75 | 17.5 | 4590 | (519) | 2.41 | III | 2210 | (9810) | 08 | 1631 | 200 | AV | |
| 0.729 | 7.29 | 14.6 | 5510 | (623) | 2.00 | III | 2210 | (9810) | 08 | 1631 | 240 | AV | |

Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.

[2] Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)

AV = AF-motor (AV suffix) option required (not required EP motors [1HP+])

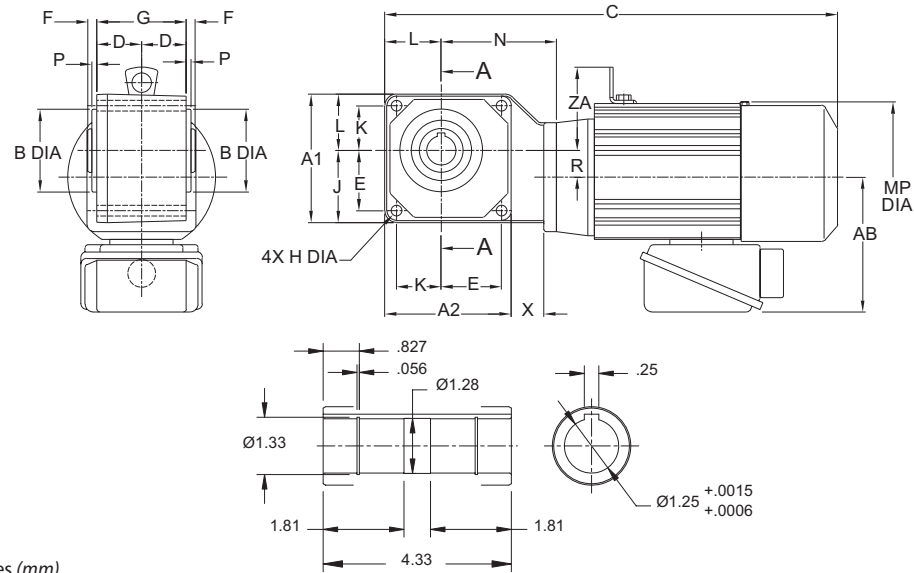
Note: [1] Selections with service factor marked with an asterisk (*) should be limited to the identified output torque.

[2] Variable Frequency Drive (VFD) notes (see page 3.8 for Constant Torque Speed Ranges)

AV = AF-motor (AV suffix) option required (not required EP motors [1HP+])

Dimensions

Frame Size 1100 RNYM-1120Y



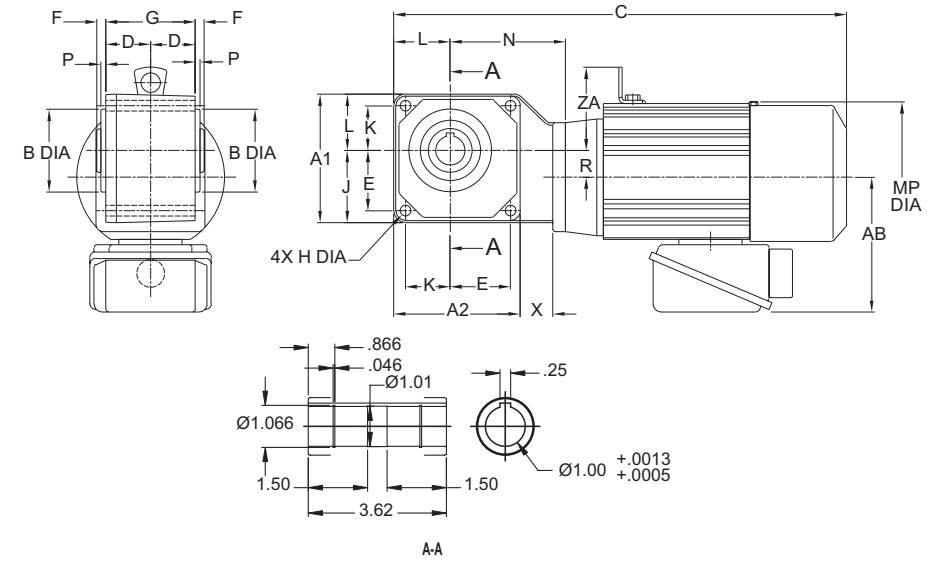
All dimensions are in inches (mm).

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|-------------|--------------|--------------|-------------------|----------------|--------------|--------------|-------------|-------------|---------------|--------------|--------------|--------------|--------------|-------------|--------------|--------------|
| 1120 | 3.54 (90) | 3.46 (88) | 2.0460 (51.97) | 2.0472 (52) | 1.30 (33) | 1.65 (42) | 0.31 (8) | 2.6 (66) | 0.26 (6.6) | 1.97 (50) | 1.26 (32) | 1.57 (40) | 3.23 (82) | 0.24 (6) | 0.79 (20) | 0.87 (22) |

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|----------------------------------|----------------------|---------------|----|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM01-1120Y (-B)-5~60 | 1/8 x 4 (0.1 x 4) | 4.63 (118) | - | 10.55 (268) | 4.69 (119) | 14 (7) | 11.93 (303) | 4.88 (124) | 17 (8) |
| RNYM02-1120Y (-B)-5~30 | 1/4 x 4 (0.2 x 4) | | | 12.20 (310) | 4.88 (124) | 16 (8) | 13.46 (342) | | 19 (9) |
| RNYM01-1120Y-AV (-B)-5~60 | 1/8 x 4 (0.1 x 4) | | | 11.54 (293) | | 19 (9) | 12.80 (325) | | 22 (10) |
| RNYM02-1120Y-AV (-B)-5~30 | 1/4 x 4 (0.2 x 4) | | | | | | | | |

Dimensions

Frame Size 1200 RNYM-1220/30Y



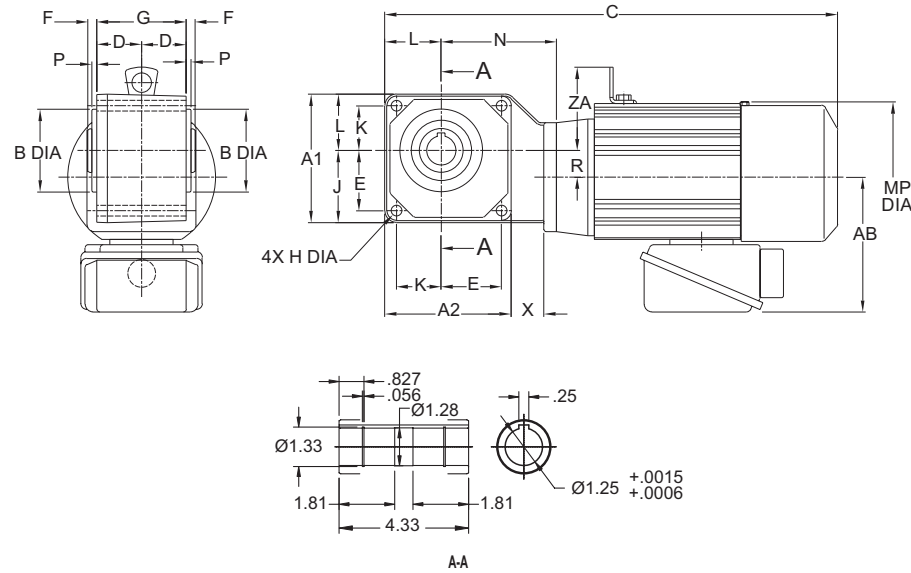
All dimensions are in inches (mm).

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|--------------|---------------|---------------|-------------------|----------------|--------------|--------------|-------------|--------------|-------------|--------------|--------------|--------------|--------------|-------------|--------------|--------------|
| 1220Y | 4.53 (115) | 4.45 (113) | 3.0697 (77.97) | 3.0709 (78) | 1.46 (37) | 2.24 (57) | 0.35 (9) | 2.91 (74) | 0.35 (9) | 2.60 (66) | 1.57 (40) | 1.93 (49) | 3.78 (96) | 0.20 (5) | 1.10 (28) | 0.79 (20) |
| 1230Y | 5.00 (127) | 5.00 (127) | 3.070 (77.97) | 3.071 (78) | 1.61 (41) | 2.56 (65) | | 3.23 (82) | | 2.99 (76) | | 2.01 (51) | 3.74 (95) | | 0.51 (13) | 0.31 (8) |

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|-----------------------------------|-----------------------|---------------|----|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM01-1220Y(-B)-40~60 | 1/8 X 4 (0.1 X 4) | 4.63 (118) | - | 11.46 (291) | 4.88 (124) | 17 (8) | 12.83 (326) | 4.88 (124) | 20 (9) |
| RNYM02-1220Y(-B)-5~60 | 1/4 X 4 (0.2 X 4) | | | 13.11 (333) | | 19 (9) | 14.37 (365) | | 22 (10) |
| RNYM03-1220Y(-B)-5~30 | 1/3 X 4 (0.25 X 4) | | | 13.90 (353) | | 22 (10) | 15.16 (385) | | 25 (12) |
| RNYM05-1220Y(-B)-5~30 | 1/2 X 4 (0.4 X 4) | | | | | | | | |
| RNYM01-1230Y(-B)-80~240 | 1/8 X 4 (0.1 X 4) | | | 11.50 (292) | | 17 (8) | 12.87 (327) | | 20 (9) |
| RNYM01-1220Y-AV(-B)-40~60 | | | | 13.11 (333) | | 19 (9) | 14.37 (365) | | 22 (10) |
| RNYM02-1220Y-AV(-B)-5~60 | 1/4 X 4 (0.2 X 4) | | | 13.90 (353) | | 22 (10) | 15.16 (385) | | 25 (12) |
| RNYM03-1220Y-AV(-B)-5~30 | 1/3 X 4 (0.25 X 4) | | | | | | | | |
| RNYM01-1230Y-AV(-B)-80~240 | 1/8 X 4 (0.1 X 4) | | | 13.15 (334) | | 19 (9) | 14.41 (366) | | 22 (10) |

Dimensions

Frame Size 1300 RNYM-1320/30/40Y



All dimensions are in inches (mm).

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|-------|---------------|---------------|-------------------|-------------------|--------------|--------------|-------------|--------------|--------------|--------------|--------------|--------------|---------------|-------------|----------------|--------------|
| 1320Y | 5.20 (132) | 5.12 (130) | | 3.346 (85) | | 2.44 (62) | | | | 2.91 (74) | 1.81 (46) | 2.28 (58) | 4.68 (119) | | 1.08 (27.5) | 1.34 (34) |
| 1330Y | 5.98 (152) | 5.98 (152) | 3.345 (84.965) | 3.346 (85.000) | 1.81 (46) | 3.11 (79) | 0.35 (9) | 3.62 (92) | 0.43 (11) | 3.62 (92) | 1.85 (47) | 2.36 (60) | 4.23 (108) | 0.20 (5) | 0.43 (11) | 0.14 (4) |
| 1340Y | | | | | | | | | | | | | 5.16 (131) | | 0.35 (9) | 1.04 (27) |

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|----------------------------|-----------------------|---------------|--------------|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM05-1320Y (-B)-5~60 | 1/2 x 4 (0.4 x 4) | 4.63 (118) | - | 15.00 (381) | 4.88 (124) | 26 (12) | 16.26 (413) | 4.88 (124) | 29 (14) |
| RNYM08-1320Y (-B)-5~30 | 3/4 x 4 (0.55 x 4) | 5.67 (144) | 3.33 (85) | 16.65 (423) | 5.94 (151) | 28 (13) | 18.35 (466) | 5.94 (151) | 34 (16) |
| RNYM05-1320Y-AV (-B)-5~30 | 1/2 x 4 (0.4 x 4) | 5.67 (144) | | | | 33 (15) | | | 39 (18) |
| RNYM1-1320Y-EP (-B)-5~30 | 1 x 4 (0.75 x 4) | 5.98 (152) | | 18.27 (464) | 6.22 (158) | 43 (20) | 20.77 (528) | 6.22 (158) | 53 (24) |
| RNYM02-1320Y (-B)-40~60 | 1/4 x 4 (0.2 x 4) | 4.63 (118) | - | 15.00 (381) | 4.88 (124) | 23 (11) | 16.26 (413) | 4.88 (124) | 26 (12) |
| RNYM03-1320Y (-B)-40~60 | 1/3 x 4 (0.25 x 4) | | | | | 25 (12) | | | 28 (13) |
| RNYM02-1320Y-AV (-B)-40~60 | 1/4 x 4 (0.2 x 4) | | | | | | | | |
| RNYM03-1320Y-AV (-B)-40~60 | 1/3 x 4 (0.25 x 4) | | | | | | | | |
| RNYM01-1330Y (-B)-80~240 | 1/8 x 4 (0.1 x 4) | | | 12.36 (314) | 4.69 (119) | 20 (9) | 13.74 (349) | | 23 (11) |
| RNYM02-1330Y (-B)-80~240 | 1/4 x 4 (0.2 x 4) | | | 14.02 (356) | 4.88 (124) | 22 (10) | 15.28 (388) | | 25 (12) |

Dimensions

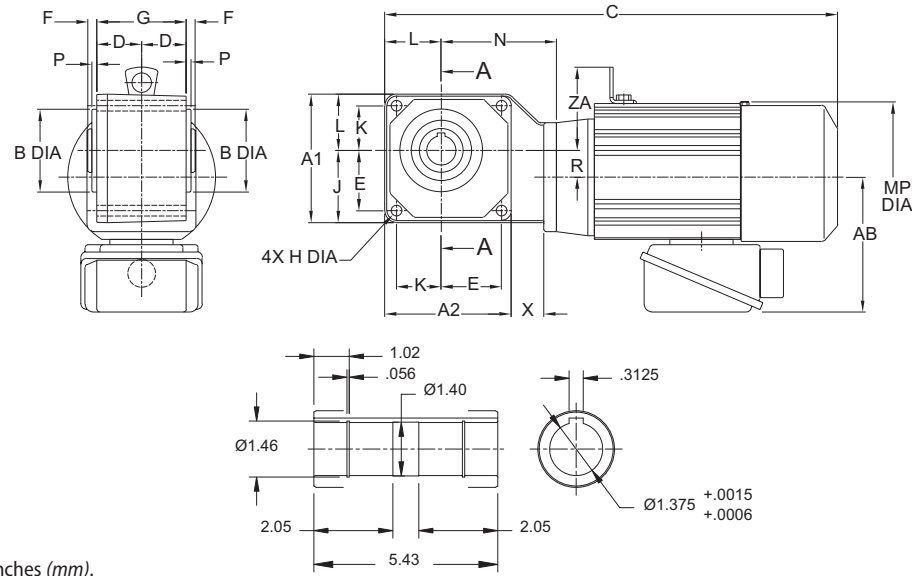
Frame Size 1300 RNYM-1320/30/40Y (cont.)

All dimensions are in inches (mm).

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|------------------------------|----------------------|---------------|----|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM01-1330Y-AV (-B)-5~30 | 1/8 x 4 (0.1 x 4) | 4.63 (118) | - | 14.02 (356) | 4.88 (124) | 22 (10) | 15.28 (388) | 4.88 (124) | 25 (12) |
| RNYM02-1330Y-AV (-B)-80~240 | 1/4 x 4 (0.2 x 4) | | | 13.35 (339) | | 25 (12) | 14.61 (371) | | 28 (13) |
| RNYM01-1340Y (-B)-80~240 | 1/8 x 4 (0.1 x 4) | | | 13.27 (337) | 4.69 (119) | 22 (10) | 14.65 (372) | | 25 (12) |
| RNYM01-1340Y-AV (-B)-300~480 | 1/8 x 4 (0.1 x 4) | | | 13.46 (342) | 4.88 (124) | 24 (11) | 14.72 (374) | | 27 (13) |

Dimensions

Frame Size 1400 RNYM-1420/30/40Y



All dimensions are in inches (mm).

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|-------|---------------|---------------|-------------------|-------------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|--------------|---------------|-------------|--------------|--------------|
| 1420Y | 6.22 (158) | 6.10 (155) | 3.739 (94.965) | 3.740 (95.000) | 2.32 (59) | 2.95 (75) | 0.39 (10) | 4.65 (118) | 0.55 (14) | 3.46 (88) | 2.24 (57) | 2.76 (70) | 5.75 (146) | 0.20 (5) | 0.79 (20) | 1.69 (43) |
| 1430Y | 7.01 (178) | 7.01 (178) | | | | 3.62 (92) | | | | 4.25 (108) | 2.13 (54) | | 5.12 (130) | | 0.55 (14) | 0.31 (8) |
| 1440Y | | | | | | 6.42 (163) | | | | 0.43 (11) | 1.73 (44) | | | | | |

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|----------------------------|-----------------------|---------------|--------------|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM08-1420Y-AV (-B)-5~30 | 3/4 x 4 (0.55 x 4) | 5.86 (149) | 3.82 (97) | 19.84 (504) | 6.30 (160) | 49 (22) | 22.28 (566) | 6.30 (160) | 4.53 (115) |
| RNYM1-1420Y-EP (-B)-5~60 | 1 x 4 (0.75 x 4) | 5.98 (152) | 3.62 (92) | 20.28 (515) | 6.22 (158) | 53 (24) | 22.78 (579) | 6.22 (158) | 4.80 (122) |
| RNYM1H-1420Y-EP (-B)-5~30 | 1.5 x 4 (1.1 x 4) | 6.16 (156) | 3.82 (97) | 21.34 (542) | 6.57 (167) | 63 (29) | 24.07 (612) | 6.57 (167) | 5.04 (128) |
| RNYM2-1420Y-EP (-B)-5~30 | 2 x 4 (1.5 x 4) | | | | | | | | |
| RNYM05-1420Y (-B)-40~60 | 1/2 x 4 (0.4 x 4) | 4.63 (118) | - | 16.24 (413) | 4.88 (124) | 34 (16) | 17.50 (445) | 4.88 (124) | 2.40 (61) |
| RNYM08-1420Y (-B)-40~60 | 3/4 x 4 (0.55 x 4) | 5.67 (144) | 3.62 (92) | 18.66 (474) | 5.94 (151) | 37 (17) | 20.35 (517) | 5.94 (151) | 3.66 (93) |
| RNYM05-1420Y-AV (-B)-40~60 | 1/2 x 4 (0.4 x 4) | | | | | 42 (19) | | | |
| RNYM02-1430Y (-B)-80~240 | 1/4 x 4 (0.2 x 4) | 4.63 (118) | - | 15.12 (384) | 4.88 (124) | 31 (14) | 16.38 (416) | 4.88 (124) | 2.40 (61) |
| RNYM03-1430Y (-B)-80~240 | 1/3 x 4 (0.25 x 4) | | | | | 33 (15) | | | |

Dimensions

Frame Size 1400 RNYM-1420/30/40Y (cont.)

All dimensions are in inches (mm).

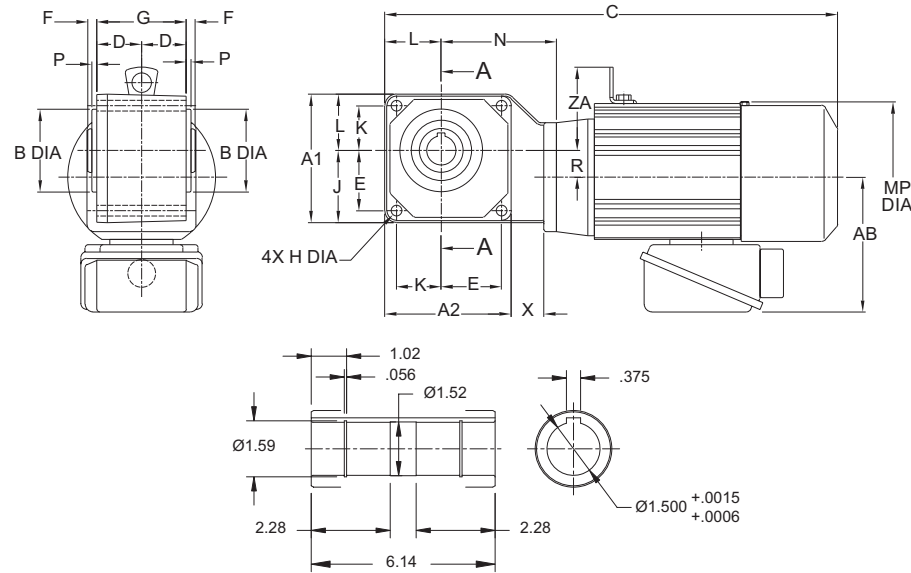
| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|-----------------------------|-----------------------|---------------|----|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM02-1430Y-AV (-B)-80~240 | 1/4 x 4 (0.2 x 4) | 4.63 (118) | - | 15.12 (384) | 4.88 (124) | 34 (16) | 17.17 (436) | - | 38 (17) |
| RNYM03-1430Y-AV (-B)-80~240 | 1/3 x 4 (0.25 x 4) | | | 15.91 (404) | | 35 (16) | | | |
| RNYM05-1430Y (-B)-80~240 | 1/2 x 4 (0.4 x 4) | | | 14.92 (379) | 4.69 (119) | 32 (15) | 16.30 (414) | 4.88 (124) | 35 (16) |
| RNYM01-1440Y (-B)-300~1440 | 1/8 x 4 (0.1 x 4) | | | 16.57 (421) | 4.88 (124) | 34 (16) | 17.83 (453) | | |
| RNYM02-1440Y (-B)-300~1440 | 1/4 x 4 (0.2 x 4) | | | 15.91 (404) | | 37 (17) | 17.17 (436) | 40 (18) | |

Hyponic®
Dimensions

Hyponic®
Dimensions

Dimensions

Frame Size 1500 RNYM-1520/21/22/30/31/40Y



All dimensions are in inches (mm).

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | X |
|------------|---------------|---------------|----------------------|-----------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|--------------|---------------|-------------|--------------|--------------|
| 1520/21/22 | 7.01 (178) | 6.89 (175) | | | | 3.15 (80) | | | 0.55 (14) | 3.7 (94) | 2.76 (70) | | 7.01 (178) | | 1.1 (28) | 2.68 (68) |
| 1530/31 | 8.39 (213) | 8.39 (213) | 4.32930 (109.965) | 4.3307 (110) | 2.68 (68) | 4.29 (109) | 0.39 (10) | 5.35 (136) | 0.71 (18) | 5.08 (129) | 2.52 (64) | 3.31 (84) | 6.18 (157) | 0.20 (5) | 0.67 (17) | 0.37 (10) |
| 1540 | | | | | | | | | 0.71 (18) | 5.08 (129) | 2.52 (64) | | 7.76 (197) | | 0.55 (14) | 2.13 (54) |

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|---------------------------|-----------------------|---------------|---------------|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM1-1520Y-EP(-B)-40~60 | 1 X 4 (0.75 X 4) | 5.98 (152) | 3.31 (84) | 21.46 (545) | 6.22 (158) | 69 (31) | 23.96 (609) | 6.22 (158) | 78 (36) |
| RNYM1H-1520Y-EP(-B)-40~60 | 1.5 X 4 (1.1 X 4) | 6.16 (156) | 3.5 (89) | 22.48 (571) | 6.57 (167) | 79 (36) | 25.22 (641) | 6.57 (167) | 91 (41) |
| RNYM2-1520Y-EP(-B)-5~60 | 2 X 4 (1.5 X 4) | | | | | 80 (36) | | | 91 (42) |
| RNYM3-1520Y-EP(-B)-5~30 | 3 X 4 (2.2 X 4) | 6.71 (170) | 3.82 (97) | 23.33 (593) | 7.24 (184) | 107 (49) | 26.40 (671) | 7.24 (184) | 123 (56) |
| RNYM3-1521Y-EP(-B)-5~25 | | | | | | 108 (49) | | | 124 (57) |
| RNYM5-1521Y-EP(-B)-5~25 | 5 X 4 (3.7 X 4) | 7.34 (186) | 4.92 (125) | 24.69 (627) | 8.74 (222) | 132 (60) | 28.25 (718) | 8.74 (222) | 156 (71) |
| RNYM5-1522Y-EP(-B)-5~15 | | | | | | 133 (60) | | | |
| RNYM8-1522Y-EP(-B)-5~15 | 7.5 X 4 (5.5 X 4) | | | 26.38 (670) | | 160 (73) | 29.94 (761) | | 184 (84) |
| RNYM05-1530Y(-B)-80~240 | 1/2 X 4 (0.4 X 4) | 4.63 (118) | - | 17.22 (438) | 4.88 (124) | 50 (23) | 18.48 (470) | 4.88 (124) | 54 (25) |
| RNYM08-1530Y(-B)-80~240 | 3/4 X 4 (0.55 X 4) | 5.67 (144) | 3.74 (95) | 19.65 (499) | 5.94 (151) | 54 (25) | 21.34 (542) | 5.94 (151) | 60 (27) |

Dimensions

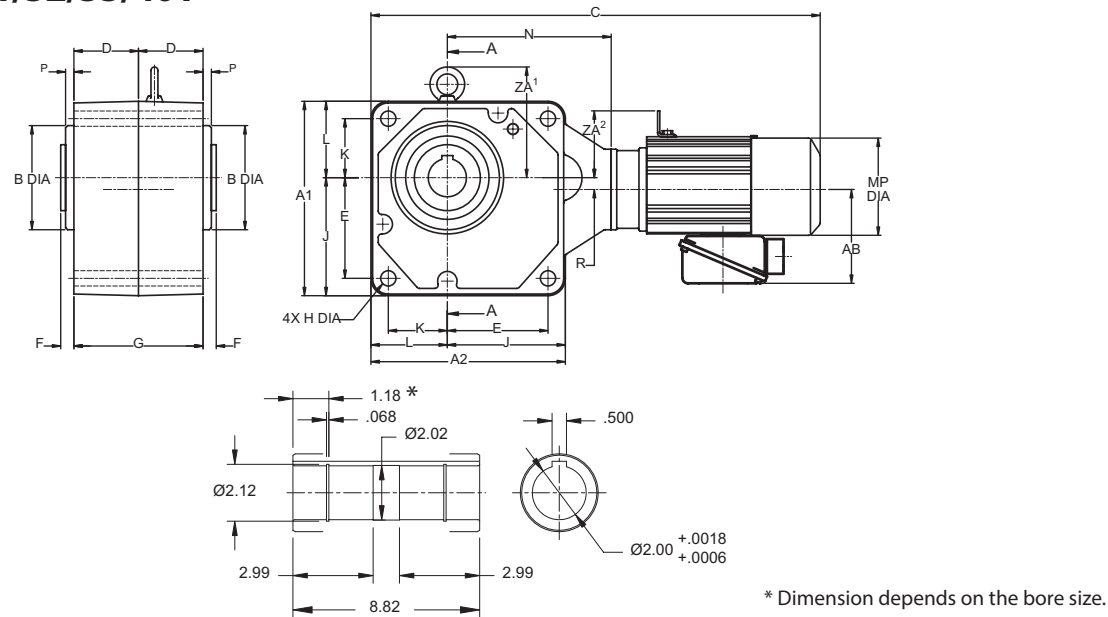
Frame Size 1500 RNYM-1520/21/22/30/31/40Y (cont.)

All dimensions are in inches (mm).

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | | |
|------------------------------|-----------------------|---------------|---------------|----------------|---------------|-------------------|----------------|---------------|-------------------|------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) | |
| RNYM1-1530Y-EP(-B)-80~240 | 1 X 4 (0.75 X 4) | 5.98 (152) | 3.74 (95) | 21.26 (540) | 6.22 (158) | 69 (31) | 23.96 (609) | 6.22 (158) | 79 (36) | |
| RNYM1-1531Y-EP(-B)-80 | | | | | | 68 (31) | | | 78 (36) | |
| RNYM1H-1531Y-EP(-B)-80 | 1.5 X 4 (1.1 X 4) | 6.16 (156) | 3.94 (100) | 22.32 (567) | 6.57 (167) | 78 (36) | 25.06 (637) | 6.57 (167) | 90 (41) | |
| RNYM2-1531Y-EP(-B)-40~80 | 2 X 4 (1.5 X 4) | | | | | | | | | |
| RNYM3-1531Y-EP(-B)-40~80 | 3 X 4 (2.2 X 4) | 6.71 (170) | 4.25 (108) | 22.50 (572) | 7.24 (184) | 97 (44) | 25.57 (650) | 7.24 (184) | 114 (52) | |
| RNYM02-1540Y(-B)-300~1440 | 1/4 X 4 (0.2 X 4) | 4.63 (118) | - | 18.31 (465) | 4.88 (124) | 51 (23) | 20.35 (517) | 4.88 (124) | 54 (25) | |
| RNYM03-1540Y(-B)-300~1440 | 1/3 X 4 (0.25 X 4) | | | | | 19.09 (485) | | | 54 (25) | 57 (26) |
| RNYM05-1540Y(-B)-300~1440 | 1/2 X 4 (0.4 X 4) | | | | | | | | | |
| RNYM08-1520Y-AV(-B)-40~60 | 3/4 X 4 (0.55 X 4) | 5.86 (149) | 3.50 (89) | 21.02 (534) | 6.30 (160) | 64 (30) | 23.46 (596) | 6.30 (160) | 75 (34) | |
| RNYM05-1530Y-AV(-B)-80~240 | 1/2 X 4 (0.4 X 4) | 5.67 (144) | 3.74 (95) | 19.65 (499) | 5.94 (151) | 58 (27) | 21.34 (542) | 5.94 (151) | 64 (29) | |
| RNYM08-1531Y-AV(-B)-80 | 3/4 X 4 (0.55 X 4) | 5.86 (149) | 3.94 (100) | 20.83 (529) | 6.30 (160) | 64 (29) | 23.27 (591) | 6.30 (160) | 75 (34) | |
| RNYM01-1540Y-AV(-B)-600~1440 | 1/8 X 4 (0.1 X 4) | 4.63 (118) | - | 18.31 (465) | 4.88 (124) | 51 (23) | 20.35 (517) | 4.88 (124) | 54 (25) | |
| RNYM02-1540Y-AV(-B)-300~1440 | 1/4 X 4 (0.2 X 4) | | | | | 19.09 (485) | | | 54 (25) | 57 (26) |
| RNYM03-1540Y-AV(-B)-300~480 | 1/3 X 4 (0.25 X 4) | | | | | | | | | |

Dimensions

Frame Size 1600 RNYM-1630/31/32/33/40Y



All dimensions are in inches (mm).

| Model | A1 | A2 | B min | B max | D | E | F | G | H | J | K | L | N | P | R | ZA' |
|-----------------------|-------------|-------------|---------------------|-----------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|---------------|-------------|--------------|---------------|
| 1630/31/32/33Y | 11 (280) | 11 (280) | 5.9039 (149.960) | 5.9055 (150) | 3.66 (93) | 5.71 (145) | 0.75 (19) | 7.32 (186) | 0.87 (22) | 6.69 (170) | 3.35 (85) | 4.33 (110) | 8.37 (213) | 0.5 (12) | 1.06 (27) | 6.26 (159) |
| 1640Y | | | | | | | | | | | | | 9.29 (236) | | 0.67 (17) | |

| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|-----------------------------|----------------------|---------------|--------------|----------------|---------------|-------------------|----------------|----------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM1-1630Y-EP(-B)-100~120 | 1 X 4 (0.75 X 4) | 5.98 (152) | 3.35 (85) | 23.76 (604) | 6.22 (158) | 151 (55) | 26.26 (667) | 6.22 (158) | 131 (60) |
| RNYM1H-1630Y-EP(-B)-100~120 | 1.5 X 4 (1.1 X 4) | 6.16 (156) | 3.54 (90) | 25.26 (642) | 6.57 (167) | 134 (61) | 27.99 (711) | 6.57 (167) | 145 (66) |
| RNYM2-1630Y-EP(-B)-80~120 | 2 X 4 (1.5 X 4) | | | | | | | | |
| RNYM3-1630Y-EP(-B)-80~120 | 3 X 4 (2.2 X 4) | 6.71 (170) | 3.86 (98) | 25.75 (654) | 7.24 (184) | 149 (68) | 28.82 (732) | 7.24 (184) | 166 (76) |
| RNYM1-1631Y-EP(-B)-150~240 | 1 X 4 (0.75 X 4) | 5.98 (152) | 3.35 (85) | 24.47 (622) | 6.22 (158) | 116 (53) | 26.97 (685) | 6.22 (158) | 126 (57) |
| RNYM1H-1631Y-EP(-B)-200~240 | 1.5 X 4 (1.1 X 4) | 6.16 (156) | 3.54 (90) | 25.26 (642) | 6.57 (167) | 126 (58) | 27.99 (711) | 6.57 (167) | 138 (63) |
| RNYM2-1631Y-EP(-B)-150~240 | 2 X 4 (1.5 X 4) | | | | | | | | |
| RNYM3-1631Y-EP(-B)-150~240 | 3 X 4 (2.2 X 4) | 6.71 (170) | 3.86 (98) | 7.24 (184) | 136 (62) | 136 (62) | 28.82 (732) | 136.00 (62) | 153 (70) |
| RNYM3-1632Y-EP(-B)-30~60 | | | | 25.87 (657) | 7.24 (184) | 152 (69) | 28.94 (735) | 7.24 (184) | 169 (77) |

Dimensions

Frame Size 1600 RNYM-1630/31/33/40Y (cont.)

All dimensions are in inches (mm).

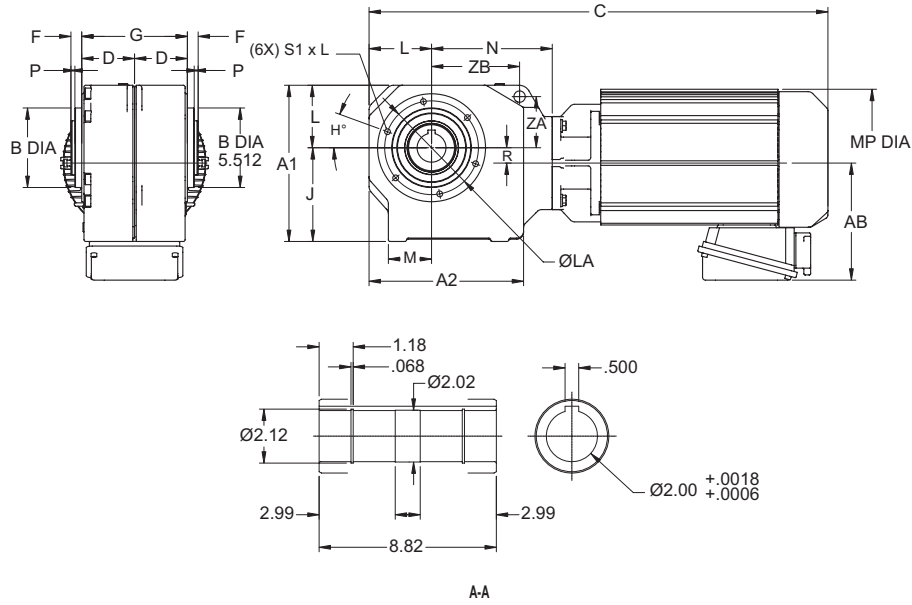
| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|------------------------------|-----------------------|---------------|---------------|----------------|---------------|-------------------|----------------|---------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM5-1632Y-EP(-B)-30~60 | 5 X 4 (3.7 X 4) | 7.34 (186) | 4.96 (126) | 27.11 (689) | 8.74 (222) | 181 (82) | 30.67 (779) | 8.74 (222) | 205 (93) |
| RNYM5-1633Y-EP(-B)-20~40 | | | | 178 (81) | | 202 (92) | | | |
| RNYM8-1633Y-EP(-B)-20~40 | 7.5 X 4 (5.5 X 4) | | | 28.80 (732) | | 206 (93) | 32.36 (822) | | 229 (104) |
| RNYM05-1640Y(-B)-300~1440 | 1/2 X 4 (0.4 X 4) | 4.63 (118) | - | 21.36 (543) | 4.88 (124) | 134 (61) | 22.62 (575) | 4.88 (124) | 137 (62) |
| RNYM08-1640Y(-B)-300~1440 | 3/4 X 4 (0.55 X 4) | 5.67 (144) | 3.74 (95) | 23.78 (604) | 5.94 (151) | 137 (63) | 25.47 (647) | 5.94 (151) | 143 (65) |
| RNYM1-1640Y-AV(-B)-300~1440 | 1 X 4 (0.75 X 4) | 5.98 (152) | | 25.39 (645) | 6.22 (158) | 152 (69) | 27.89 (709) | 6.22 (158) | 162 (74) |
| RNYM08-1630Y-AV(-B)-100~120 | 3/4 X 4 (0.55 X 4) | 5.86 (149) | 3.54 (90) | 23.33 (593) | 6.30 (160) | 117 (54) | 25.77 (655) | 6.30 (160) | 128 (58) |
| RNYM08-1631Y-AV(-B)-150~240 | | | | 24.04 (611) | | 112 (51) | 26.48 (673) | | 122 (56) |
| RNYM02-1640Y-AV(-B)-600~1440 | 1/4 X 4 (0.2 X 4) | 4.63 (118) | - | 21.36 (543) | 4.88 (124) | 134 (61) | 22.62 (575) | 4.88 (124) | 137 (62) |
| RNYM03-1640Y-AV(-B)-600~1440 | 1/3 X 4 (0.25 X 4) | | | | | | | | |
| RNYM05-1640Y-AV(-B)-300~1440 | 1/2 X 4 (0.4 X 4) | 5.67 (144) | 3.74 (95) | 23.78 (604) | 5.94 (151) | 142 (64) | 25.47 (647) | 5.94 (151) | 148 (67) |

Dimensions

Dimensions

Dimensions

Frame Size 1600 RNYM-1634Y



All dimensions are in inches (mm).

Hyponic®

Dimensions

| Model | A1 | A2 | B min | B max | D | F | G | H | J | L | N | P | R | ZA | ZB | LA | SxL |
|-------|----------------|----------------|---------------------|-----------------|--------------|--------------|---------------|----------------|---------------|---------------|---------------|-------------|--------------|--------------|--------------|--------------|--------------------------|
| 1634Y | 10.83 (275) | 10.83 (275) | 5.5102 (139.960) | 5.5118 (140) | 3.66 (93) | 0.75 (19) | 7.32 (186) | 20.00 (508) | 6.50 (165) | 4.33 (110) | 8.37 (213) | 0.28 (7) | 1.06 (27) | 3.54 (90) | 6.1 (155) | 6.5 (165) | M12 x 0.87 (M12 x 22) |

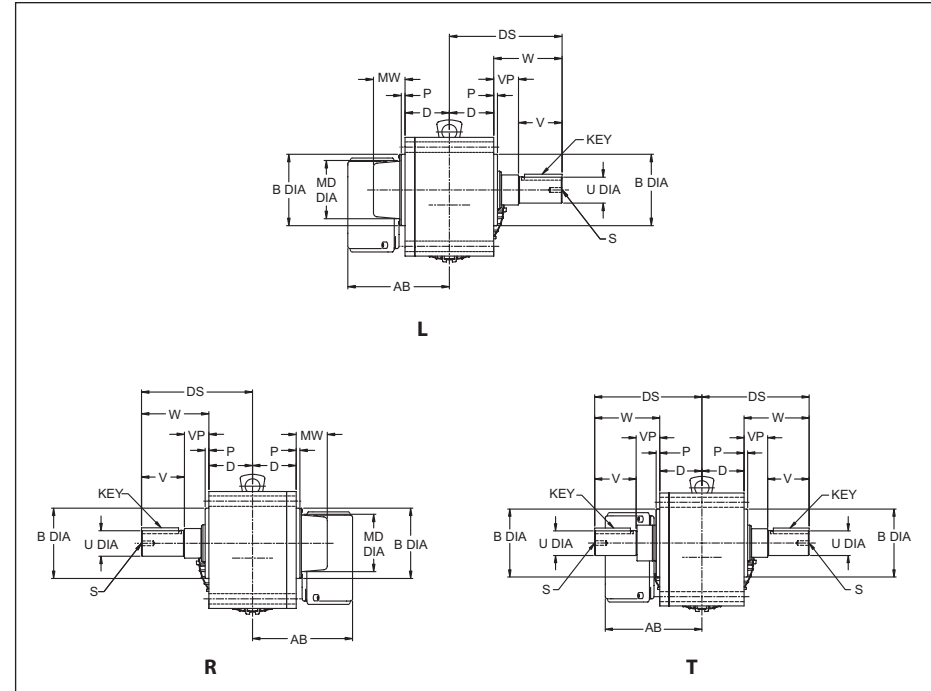
| Model | HP x P (kW x P) | AB | ZA | Without Brake | | | With Brake | | |
|---------------------------|----------------------|---------------|---------------|----------------|----------------|-------------------|----------------|----------------|-------------------|
| | | | | C | MP | Weight lb (kg) | C | MP | Weight lb (kg) |
| RNYM8-1634Y-EP (-B)-5~25 | 7.5 x 4 (5.5 x 4) | 7.34 (186) | 4.96 (126) | 28.97 (736) | 8.74 (222) | 258 (117) | 32.53 (826) | 8.74 (222) | 282 (128) |
| RNYM10-1634Y-EP (-B)-5~25 | 10 x 4 (7.5 x 4) | 9.04 (230) | 5.79 (147) | 29.70 (754) | 10.24 (260) | 285 (130) | 33.83 (859) | 10.24 (260) | 330 (150) |
| RNYM15-1634Y-EP (-B)-5~20 | 15 x 4 (11 x 4) | | | 32.14 (816) | | | | | |

4

Options

Plug-in Solid Output Shaft

Frame Size 1100 ~ 1300



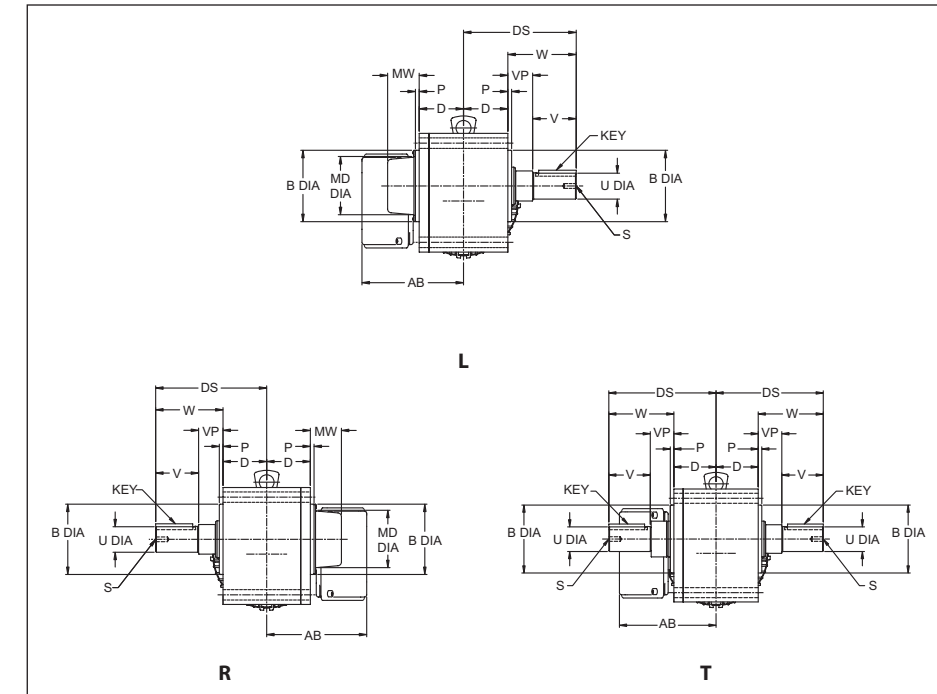
All dimensions are in inches.

| Model | B min | B max | D | DS | H | P | MD | MW |
|---------------|-------|-------|------|------|------|------|------|------|
| 1120L/R/TY-X1 | 2.046 | 2.047 | 1.30 | 3.27 | 0.26 | 0.24 | 2.20 | 0.79 |
| 1220L/R/TY-X1 | 3.070 | 3.071 | 1.46 | 3.96 | 0.35 | | 2.32 | |
| 1230L/R/TY-X1 | | | 1.61 | 4.11 | | | | |
| 1320L/R/TY-X1 | 3.345 | 3.346 | 1.81 | 4.61 | 0.43 | 0.20 | 2.64 | 1.26 |
| 1330L/R/TY-X1 | | | | | | | | |
| 1340L/R/TY-X1 | | | | | | | | |

| Model | Output Shaft | | | | | | Key |
|---------------|--------------|-------|------|------|------|---------------------|-------------|
| | U min | U max | W | V | VP | S | |
| 1120L/R/TY-X1 | 0.749 | 0.750 | 1.97 | 1.10 | 0.87 | 10-32 UNF x 0.630 | 3/16 x 3/16 |
| 1220L/R/TY-X1 | 0.999 | 1.000 | 2.50 | 1.42 | 1.08 | 5/16-18 UNC x 0.630 | 1/4 x 1/4 |
| 1230L/R/TY-X1 | | | | | | | |
| 1320L/R/TY-X1 | 1.249 | 1.250 | 2.80 | 1.65 | 1.14 | | |
| 1330L/R/TY-X1 | | | | | | | |
| 1340L/R/TY-X1 | | | | | | | |

Plug-in Solid Output Shaft

Frame Size 1400 ~ 1600



All dimensions are in inches.

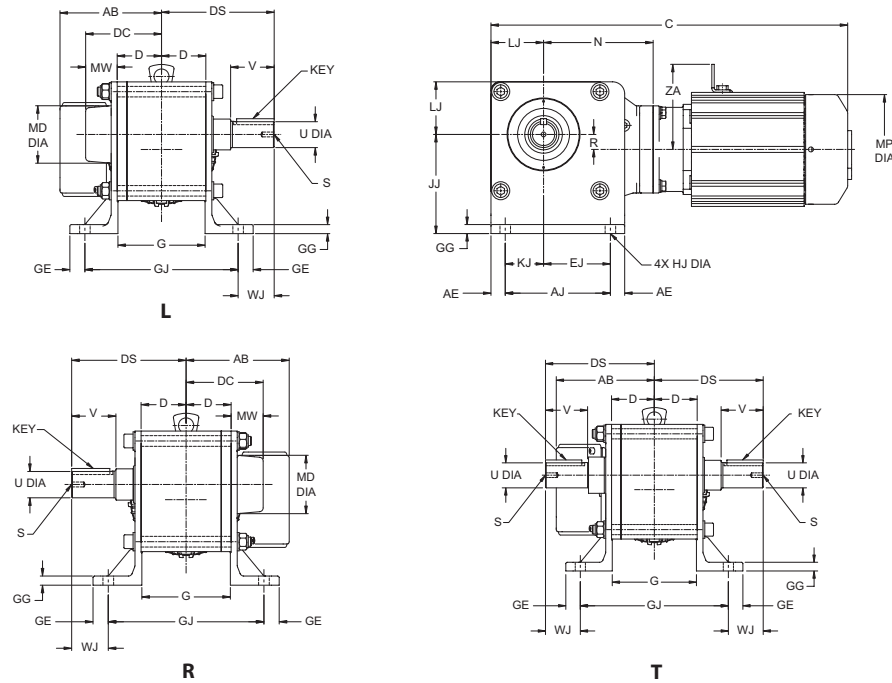
| Model | B min | B max | D | DS | H | P | MD | MW |
|-------------------------|-------|-------|------|------|------|------|------|------|
| 1420L/R/TY-X1 | 3.739 | 3.740 | 2.32 | 5.91 | 0.55 | 0.20 | 3.03 | 1.65 |
| 1430L/R/TY-X1 | | | | | | | | |
| 1440L/R/TY-X1 | | | | | | | | |
| 1520/21/22/L/R/TY-X1 | 4.329 | 4.331 | 2.68 | 7.40 | | | | |
| 1530/31/L/R/TY-X1 | | | | | | | | |
| 1540/L/R/TY-X1 | | | | | | | | |
| 1630/31/32/33/L/R/TY-X1 | 5.904 | 5.906 | 3.66 | 8.58 | 0.87 | 0.47 | 4.49 | 2.40 |
| 1640L/R/TY-X1 | | | | | | | | |

| Model | Output Shaft | | | | | | Key |
|-------------------------------------|--------------|-------|------|------|------|---------------------|-------------|
| | U min | U max | W | V | VP | S | |
| 1420L/R/TY-X1 | 1.374 | 1.375 | 3.58 | 2.28 | 1.30 | 5/16-18 UNC x 0.630 | 5/16 x 5/16 |
| 1430L/R/TY-X1 | | | | | | | |
| 1440L/R/TY-X1 | | | | | | | |
| 1520/21/22/L/R/TY-X1 ⁽¹⁾ | 1.749 | 1.750 | 4.72 | 3.23 | 1.50 | 3/8-16 UNC x 0.709 | 3/8 x 3/8 |
| 1530/31/L/R/TY-X1 ⁽¹⁾ | | | | | | | |
| 1540/L/R/TY-X1 ⁽¹⁾ | | | | | | | |
| 1630/31/32/33/L/R/TY-X1 | 1.999 | 2.000 | 4.92 | 3.23 | 1.69 | 3/8-16 UNC x 18 | 1/2 x 1/2 |
| 1640L/R/TY-X1 | | | | | | | |

Note: [1] For double extended output shaft, U min=1.499, U max = 1.500.

Plug-in Shaft with Bolt-on Feet

Frame Size 1100 ~ 1500



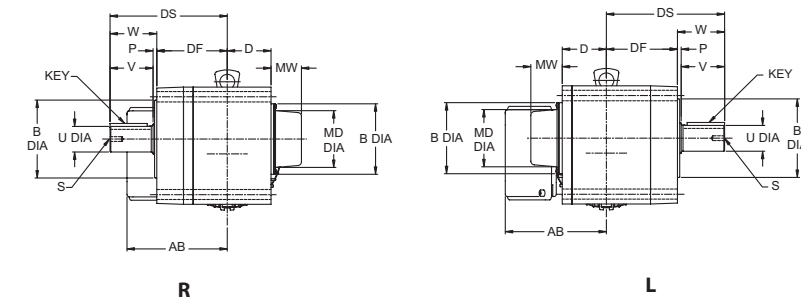
All dimensions are in inches.

| Model | AJ | AE | D | DS | DC | G | GJ | GE | JJ | LJ | GG | KJ | EJ | HJ | N | R | MD | MW |
|-------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 1120L/R/TY-J1 | 2.76 | 0.39 | 1.30 | 3.27 | 2.09 | 2.52 | 4.72 | 0.39 | 3.54 | 1.57 | 0.39 | 1.26 | 1.50 | 0.35 | 3.23 | 0.79 | 2.20 | 0.79 |
| 1220L/R/TY-J1 | 4.13 | 0.43 | 1.46 | 3.96 | 2.72 | 2.83 | 5.35 | 0.59 | 4.33 | 2.01 | 0.39 | 1.57 | 2.56 | 0.35 | 3.78 | 1.10 | 2.32 | 1.26 |
| 1230L/R/TY-J1 | | | 1.61 | 4.11 | 2.87 | 3.15 | 5.67 | | | | | | | | 3.74 | 0.51 | | |
| 1320L/R/TY-J1 | 4.96 | 0.51 | 1.81 | 4.61 | 3.07 | 3.54 | 6.46 | 0.79 | 4.41 | 2.36 | 0.47 | 1.85 | 3.11 | 0.43 | 4.69 | 1.08 | 2.64 | 1.65 |
| 1330L/R/TY-J1 | | | | | | | | | | | | | | | 4.25 | 0.43 | | |
| 1340L/R/TY-J1 | | | | | | | | | | | | | | | 5.16 | 0.35 | | |
| 1420L/R/TY-J1 | 5.51 | 0.75 | 2.32 | 5.91 | 3.98 | 4.57 | 8.03 | 0.79 | 5.20 | 2.76 | 0.47 | 2.01 | 3.50 | 0.55 | 5.75 | 0.79 | 3.03 | 1.65 |
| 1430L/R/TY-J1 | | | | | | | | | | | | | | | 5.12 | 0.55 | | |
| 1440L/R/TY-J1 | | | | | | | | | | | | | | | 6.42 | 0.43 | | |
| 1520L/R/TY-J1 | 6.81 | 0.79 | 2.68 | 7.40 | 4.33 | 5.28 | 9.61 | 0.79 | 6.30 | 3.31 | 0.59 | 2.52 | 4.29 | 0.71 | 7.01 | 1.10 | 3.54 | 1.65 |
| 1530/31/L/R/TY-J1 | | | | | | | | | | | | | | | 6.18 | 0.67 | | |
| 1540L/R/TY-J1 | | | | | | | | | | | | | | | 7.76 | 0.55 | | |

| Model | Output Shaft | | | | | |
|-------------------|--------------|-------|------|------|---------------------|-------------|
| | U min | U max | WJ | V | S | Key |
| 1120L/R/TY-J1 | 0.749 | 0.750 | 0.91 | 1.10 | 10-32 UNF x 0.630 | 3/16 x 3/16 |
| 1220L/R/TY-J1 | 0.999 | 1.000 | 1.28 | 1.42 | 5/16-18 UNC x 0.630 | 1/4 x 1/4 |
| 1230L/R/TY-J1 | | | | | | |
| 1320L/R/TY-J1 | 1.249 | 1.250 | 1.38 | 1.65 | 5/16-18 UNC x 0.630 | 5/16 x 5/16 |
| 1330L/R/TY-J1 | | | | | | |
| 1340L/R/TY-J1 | | | | | | |
| 1420L/R/TY-J1 | 1.374 | 1.375 | 1.89 | 2.28 | 3/8-16 UNC x 0.709 | 3/8 x 3/8 |
| 1430L/R/TY-J1 | | | | | | |
| 1440L/R/TY-J1 | | | | | | |
| 1520L/R/TY-J1 | 1.749 | 1.750 | 2.60 | 3.23 | 3/8-16 UNC x 0.709 | 3/8 x 3/8 |
| 1530/31/L/R/TY-J1 | | | | | | |
| 1540L/R/TY-J1 | | | | | | |

Extended Flange

Frame Size 1100 ~ 1500



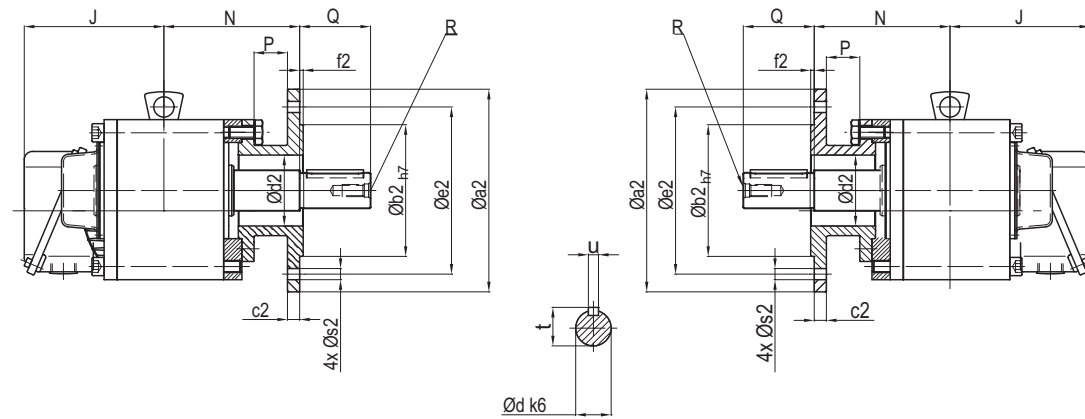
All dimensions are in inches.

| Model | B min | B max | H | D | DF | P | DS | MD | MW |
|-------------------|-------|-------|------|------|------|------|------|------|------|
| 1120L/R-P1/Q1 | 2.361 | 2.362 | 0.26 | 1.30 | 2.50 | 0.12 | 3.80 | 2.20 | 0.79 |
| 1220L/R-P1/Q1 | 3.345 | 3.346 | 0.35 | 1.46 | 3.25 | | 4.86 | 2.32 | 1.26 |
| 1230L/R-P1/Q1 | | | | 1.61 | 2.50 | 4.11 | | | |
| 1320L/R-P1/Q1 | 3.699 | 3.701 | 0.43 | 1.81 | 2.50 | 0.12 | 5.33 | 2.64 | 1.65 |
| 1330L/R-P1/Q1 | | | | | | | 4.35 | | |
| 1340L/R-P1/Q1 | | | | | | | 6.22 | | |
| 1420L/R-P1/Q1 | 4.132 | 4.134 | 0.55 | 2.32 | 3.74 | 0.12 | 5.73 | 3.03 | 1.65 |
| 1430L/R-P1/Q1 | | | | | | | 3.25 | | |
| 1440L/R-P1/Q1 | | | | | | | 7.17 | | |
| 1520L/R-P1/Q1 | 4.723 | 4.724 | 0.55 | 2.68 | 3.74 | 0.12 | 7.17 | 3.54 | 1.65 |
| 1530/31/L/R/P1/Q1 | | | 0.71 | | | | | | |
| 1540L/R-P1/Q1 | | | | | | | | | |

| Model | Output Shaft | | | | | |
|-------------------|--------------|-------|------|------|---------------------|-------------|
| | U min | U max | W | V | S | Key H |
| 1120L/R-P1/Q1 | 0.749 | 0.750 | 1.30 | 1.10 | 10-32 UNF x 0.630 | 3/16 x 3/16 |
| 1220L/R-P1/Q1 | 0.999 | 1.000 | 1.61 | 1.42 | 5/16-18 UNC x 0.630 | 1/4 x 1/4 |
| 1230L/R-P1/Q1 | | | | | | |
| 1320L/R-P1/Q1 | 1.249 | 1.250 | 1.85 | 1.65 | 5/16-18 UNC x 0.630 | 5/16 x 5/16 |
| 1330L/R-P1/Q1 | | | | | | |
| 1340L/R-P1/Q1 | | | | | | |
| 1420L/R-P1/Q1 | 1.374 | 1.375 | 2.48 | 2.28 | 3/8-16 UNC x 0.709 | 3/8 x 3/8 |
| 1430L/R-P1/Q1 | | | | | | |
| 1440L/R-P1/Q1 | | | | | | |
| 1520L/R-P1/Q1 | 1.749 | 1.750 | 3.43 | 3.23 | 3/8-16 UNC x 0.709 | 3/8 x 3/8 |
| 1530/31/L/R/P1/Q1 | | | | | | |
| 1540L/R-P1/Q1 | | | | | | |

Metric Flange

Frame Size 1320 ~ 1531

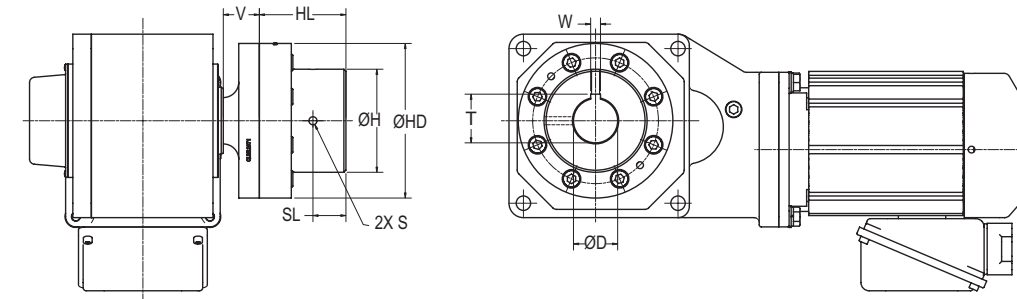


All dimensions are in mm.

| Frame | HP | a2 | b2 | c2 | d2 | e2 | f2 | s2 | J | N | d k6 | P | Q | R | t | u |
|-------|----------|-----|-----|----|----|-----|-----|------|-----|-----|------|----|----|---------|----|----|
| 1320 | 1 | 160 | 110 | 10 | 60 | 130 | 3.5 | 9 | 138 | 111 | 30 | 30 | 60 | M210x22 | 33 | 8 |
| 1420 | 1 | 200 | 130 | 12 | 70 | 165 | 3.5 | 11 | 138 | 134 | 35 | 33 | 70 | M12x28 | 38 | 10 |
| | 143 | | | | | | | | | | | | | | | |
| | 143 | | | | | | | | | | | | | | | |
| 1520 | 1 | 250 | 180 | 15 | 85 | 215 | 4 | 13.5 | 138 | 167 | 40 | 51 | 80 | M12x28 | 43 | 12 |
| | 1.5 | | | | | | | | 143 | | | | | | | |
| | 2 | | | | | | | | 143 | | | | | | | |
| | 3 | | | | | | | | 150 | | | | | | | |
| 1521 | 3 | 250 | 180 | 15 | 85 | 215 | 4 | 13.5 | 150 | 167 | 40 | 51 | 80 | M12x28 | 43 | 12 |
| | 5 | | | | | | | | 166 | | | | | | | |
| 1522 | 5 7.5 | 250 | 180 | 15 | 85 | 215 | 4 | 13.5 | 166 | 167 | 40 | 51 | 80 | M12x28 | 43 | 12 |
| 1530 | 1 | 250 | 180 | 15 | 85 | 215 | 4 | 13.5 | 138 | 169 | 40 | 49 | 80 | M12x28 | 43 | 12 |
| 1531 | 1 | 250 | 180 | 15 | 85 | 215 | 4 | 13.5 | 138 | 169 | 40 | 49 | 80 | M12x28 | 43 | 12 |
| | 1.5 | | | | | | | | 143 | | | | | | | |
| | 2 | | | | | | | | 143 | | | | | | | |
| | 3 | | | | | | | | 150 | | | | | | | |

Flange Shaft

Frame Size 1420 ~ 1531



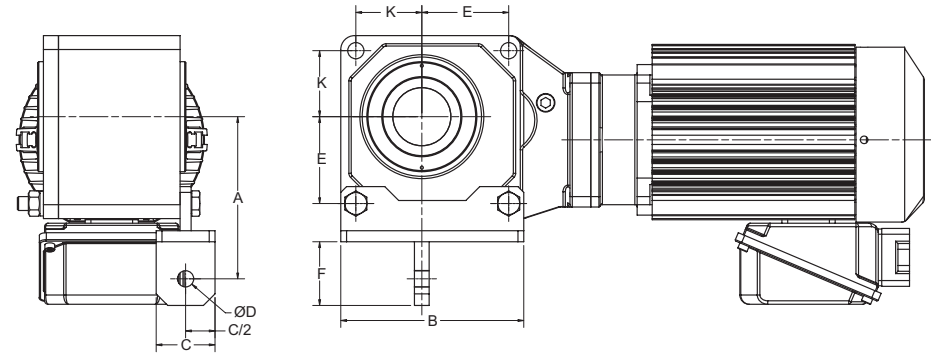
All dimensions are in inches.

| Frame | H | HD | HL | SL | V |
|----------------------------------|------|------|------|------|------|
| 1420Y 1520Y 1530Y 1531Y | 3.94 | 5.91 | 3.31 | 1.26 | 1.38 |

| Shaft Diameter | D | S | T | W |
|----------------|------------------------|-------------|---------------------------|----------------------------|
| 1-3/8 | 1.375 0.0015 -0 | 1/4"-20UNC | 1.518 +0.010 -0.000 | 0.3125 +0.002 -0.000 |
| 1-7/16 | 1.4375 0.0015 -0 | 5/16"-18UNC | 1.605 +0.010 -0.000 | 0.3750 +0.002 -0.000 |
| 1-11/16 | 1.6875 0.0015 -0 | 5/16"-18UNC | 1.859 +0.010 -0.000 | 0.3750 +0.002 -0.000 |
| 1-15/16 | 1.9375 0.0015 -0 | 3/8"-16UNC | 2.160 +0.010 -0.000 | 0.5000 +0.002 -0.000 |

T-Type Torque Arm

Frame Size 1420 ~ 1531



All dimensions are in inches.

| Frame | A | B | C | ØD | E | F | K |
|--------------|------|------|------|------|------|------|------|
| 1420Y | 5.51 | 6.22 | 2.00 | 0.55 | 2.95 | 2.17 | 2.24 |
| 1520Y | 5.67 | 7.00 | 2.00 | 0.55 | 3.15 | 2.28 | 2.76 |
| 1530Y | 7.83 | 8.39 | 2.50 | 0.71 | 4.29 | 2.76 | 2.52 |
| 1531Y | 7.83 | 8.39 | 2.50 | 0.71 | 4.29 | 2.76 | 2.52 |

Shaft Dimensions

Symbols: ● Standard ○ Optional ◆ Standard Stainless Steel (AISI 304)
Consult factory for price and delivery.

Table 4.1 Hollow Shaft Dimensions (in.)

| Bore Size (in.) | Frame Size | | | | | | |
|-----------------|------------|--------------|----------------------|----------------------|--|--|--|
| | 1120 | 1220 1230 | 1320 1330 1340 | 1420 1430 1440 | 1520 1521 1522 1530 1531 1540 | 1630 1631 1632 1633 1634 1640 | |
| 3/4 | ● | ○ | ○ | | | | |
| 13/16 | | ○ | ○ | | | | |
| 7/8 | | ○ | ○ | | | | |
| 15/16 | | ○ | ○ | | | | |
| 1 | | ●◆ | ○ | ○ | ○ | | |
| 1-1/8 | | | ○◆ | ○ | ○ | | |
| 1-3/16 | | | ○◆ | ○ | ○ | | |
| 1-1/4 | | | ●◆ | ○◆ | ○ | | |
| 1-5/16 | | | | ○ | ○ | | |
| 1-3/8 | | | | ●◆ | ○◆ | | |
| 1-7/16 | | | | ○ ^[1] ◆ | ○◆ | | |
| 1-1/2 | | | | | ●◆ | | |
| 1-5/8 | | | | | ○◆ | ○ | |
| 1-11/16 | | | | | ○◆ | ○ | |
| 1-3/4 | | | | | ○◆ | ○ | |
| 1-7/8 | | | | | | ○ | |
| 1-15/16 | | | | | | ○ | |
| 2 | | | | | | ● | |
| 2-1/16 | | | | | | ○ | |
| 2-1/8 | | | | | | ○ | |
| 2-3/16 | | | | | | ○ | |

Table 4.2 Hollow Shaft Metric Bore Dimensions (mm)

| Bore Size (mm) | Frame Size | | | | | | |
|----------------|------------|--------------|----------------------|--------------|------|--|--|
| | 1120 | 1220 1230 | 1320 1330 1340 | 1420 1440 | 1430 | 1520 1521 1522 1530 1531 1540 | 1630 1631 1632 1633 1634 1640 |
| 20 | ● | ○ | ○ | | | | |
| 25 | | ● | ○ | ○ | ○ | | |
| 30 | | | ● | ○ | ○ | ○ | |
| 35 | | | | ● | ● | ○ | |
| 38 | | | | | ○ | ○ | |
| 40 | | | | | | ○ | ○ |
| 45 | | | | | | ● | ○ |
| 50 | | | | | | | ○ |
| 55 | | | | | | | ● |

Table 4.3 Solid Shaft Dimensions (in.)

| Bore Size (in.) | Frame Size | | | | | | |
|-----------------|------------|--------------|----------------------|----------------------|--|--------------------------------------|--|
| | 1120 | 1220 1230 | 1320 1330 1340 | 1420 1430 1440 | 1520 1521 ^[2] 1522 ^[2] 1530 1531 1540 | 1630 1631 1632 1633 1640 | |
| 3/4 | ● | | | | | | |
| 1 | | ● | | | | | |
| 1-1/4 | | | ● | | | | |
| 1-5/16 | | | | | | | |
| 1-3/8 | | | | ● | | | |
| 1-7/16 | | | | | | | |
| 1-1/2 | | | | | ● ^[2] | | |
| 1-3/4 | | | | | ● | | |
| 2 | | | | | | ● ^[3] | |

Notes: [1] Special maximum bore size for frame size 1420 and 1430 is 1-7/16"; maximum bore size for frame sizes 1440 is 1-3/8".

[2] Standard shaft dimension for double extended type shaft.

[3] Plug-in shaft only, not available with foot.

Shrink Disc

A shrink disc provides a reliable, keyless, high-strength connection to the driven shaft with zero backlash. It is ideal for applications that typically require an interference between the shaft and hollow bore. Sumitomo strongly recommends a shrink disc for applications involving frequent starts per hour.

When ordering, use the Special Specification Code (SSC) R61 for right side (when viewed from the motor end), or R62 for left side (when viewed from the motor end).

The user shaft should conform to JIS h6 tolerances. Shafts outside that range may not develop sufficient clamping force. The shaft surface finish should be between 63 to 125 micro-inches RMS.

Shrink Disc Availability:

Not available for 5:1 ratio, frame sizes 1120~1521.

Not available for 10:1 ratio, frame sizes 1630 to 1633.

Table 4.4 Shrink Disc Availability

Symbols: ● Standard ○ Option ◆ Standard Stainless Steel (AIS 304)

| Bore Size (in.) | Driven Shaft Tolerance (JIS h6) | Frame Size* | | | | | | | | | | | | | |
|-----------------|---------------------------------|-------------|------|------|------|--------------|------|------|------|----------------------|--------------|------|------------------------------|--------------|---|
| | | 1120 | 1220 | 1230 | 1320 | 1330 1340 | 1420 | 1430 | 1440 | 1520 1521 1522 | 1530 1540 | 1531 | 1630 1632 1633 1634 | 1631 1640 | |
| 3/4 | +0.0000 -0.0051 | ● | ○ | | | | | | | | | | | | |
| 13/16 | +0.0000 -0.0051 | | ○ | | | | | | | | | | | | |
| 7/8 | +0.0000 -0.0051 | | ○ | ○ | ○ | | | | | | | | | | |
| 15/16 | +0.0000 -0.0051 | | ○ | ○ | ○ | | | | | | | | | | |
| 1 | +0.0000 -0.0051 | | ●◆ | ●◆ | ○ | | | | | | | | | | |
| 1-1/8 | +0.0000 -0.0051 | | | | ○◆ | ○◆ | ○ | | | | | | | | |
| 1-3/16 | +0.0000 -0.0063 | | | | ○◆ | ○◆ | ○ | ○ | ○ | | | | | | |
| 1-1/4 | +0.0000 -0.0063 | | | | ●◆ | ●◆ | ○◆ | ○◆ | ○◆ | ○ | | | | | |
| 1-5/16 | +0.0000 -0.0063 | | | | | | ○ | ○ | ○ | ○ | | | ○ | | |
| 1-3/8 | +0.0000 -0.0063 | | | | | | ●◆ | ●◆ | ●◆ | ○◆ | ○◆ | ○◆ | | | |
| 1-7/16 | +0.0000 -0.0063 | | | | | | ○◆ | ○◆ | ◆ | ○◆ | ○◆ | ○◆ | | | |
| 1-1/2 | +0.0000 -0.0063 | | | | | | | | | ●◆ | ●◆ | ●◆ | | | |
| 1-5/8 | +0.0000 -0.0063 | | | | | | | | | ○◆ | ○◆ | ○◆ | | | |
| 1-11/16 | +0.0000 -0.0063 | | | | | | | | | ○◆ | ○◆ | ○◆ | | | |
| 1-3/4 | +0.0000 -0.0063 | | | | | | | | | ○◆ | ○◆ | ○◆ | ○ | | |
| 1-7/8 | +0.0000 -0.0063 | | | | | | | | | | | | | ○ | |
| 1-15/16 | +0.0000 -0.0063 | | | | | | | | | | | | | ○ | |
| 2 | +0.0000 -0.0075 | | | | | | | | | | | | | ● | ● |
| 2-1/16 | +0.0000 -0.0075 | | | | | | | | | | | | | ○ | ○ |
| 2-1/8 | +0.0000 -0.0075 | | | | | | | | | | | | | ○ | ○ |
| 2-3/16 | +0.0000 -0.0075 | | | | | | | | | | | | | ○ | ○ |

Food Industry Packages

Four food-grade packages are available for use in machinery where there is incidental food contact. (Chemi SHIELD, SHIELD360, Food-Grade, and Ultra SHIELD360)

| Modification | Chemical Duty | Chemi SHIELD 360* | Low Temp | Weather Proof IP54 | IP55 | Food-Grade | SHIELD 360* | Ultra SHIELD 360* | Micro SHIELD 360* |
|--|---------------|-------------------|----------|--------------------|------|------------|-------------|-------------------|-------------------|
| Gasketed Conduit Box | X | X | | X | X | X | X | | X |
| V Ring Seal- Fan End | X | X | | X | X | X | X | | X |
| Silicone Oil Seal | | | X | | | | | | |
| Special Varnish On Windings | | | X | | | | | | |
| Sealer @ Joints | X | X | X | X | X | X | X | | X |
| Stainless Steel or Zinc Plated Hardware | X | | | | | | | | |
| Special Fan | | | X | | | | | | |
| DuPont Alesta® AM Powder Coat | X | | | | X | X | | | X |
| FDA White Acrylic Top Coat | | | | | | | X | | |
| FDA Stainless Steel Grey Acrylic Top Coat | | X | | | | | | | |
| Stainless Steel Grey 2-Part Epoxy Top Coat | | | | | | | | | |
| Brake Cover and Seal | X | X | | X | X | | X | | X |
| Reducer Portion | | | | | | | | | |
| DuPont Alesta® AM Powder Coat | X | | | | X | X | | | X |
| FDA White Acrylic Top Coat | | | | | | | X | | |
| FDA Stainless Steel Grey Acrylic Top Coat | | X | | | | | | | |
| Stainless Steel Grey 2-Part Epoxy Top Coat | | | | | | | | X | |
| FDA Approved Grease | | | | | | X | | X | X |
| Low Temp Grease / Oil | | | X | | | | | | |
| Triple Lip Nitrile Seals | | | | X | X | X | X | | |
| Silicone Seals | | | X | | | | | | |
| FKM Antimicrobial Seals | X | X | | | | | | X | X |
| Stainless Steel or Zinc Plated Hardware | | | | | | | | | X |
| Stainless Steel or Tesa Nameplate | X | X | | | | | | X | X |
| Stainless Steel Output Shaft | | X | | | | | | X | X |

Notes: † Modification list prices are in addition to base unit list price.

* Available from Glendale Heights, IL only. UltraSHIELD360 available for Quill only

Stainless Steel Solid Shaft - maximum torque ratings with standard solid shaft diameters are the same as those listed in this catalog for standard models. Consult the factory when ordering smaller than standard diameters, or if there will be overhung load.

* UltraShield360™ available in quill input option only

Low Temp Package = -30 degrees C Maximum. For lower temperature requirements consult factory.

High Temp Package = 50 degrees C Maximum. For higher temperature requirements consult factory.

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5

Technical Information

Hyponic®

Technical
Information

Exact Ratios

The exact reduction ratios for the Hyponic can be calculated given the number of gear teeth in a reduction stage.

Per reduction stage, the reduction ratio is determined by dividing the number of teeth in the gear by the number of teeth in the pinion. The overall gearbox reduction ratio is the product of the individual stage reduction ratios.

$$\text{Overall Reduction Ratio} = i_{\text{OVERALL}} = (1\text{ST}_{\text{GEAR}} / 1\text{ST}_{\text{PINION}}) (2\text{ST}_{\text{GEAR}} / 2\text{ST}_{\text{PINION}}) (3\text{ST}_{\text{GEAR}} / 3\text{ST}_{\text{PINION}}) (4\text{ST}_{\text{GEAR}} / 4\text{ST}_{\text{PINION}})$$

- where:
- 1ST_{GEAR} / 1ST_{PINION} = Tooth count of first stage pinion and gear respectively
 - 2ST_{GEAR} / 2ST_{PINION} = Tooth count of second stage pinion and gear respectively
 - 3ST_{GEAR} / 3ST_{PINION} = Tooth count of third stage pinion and gear respectively (if applicable)
 - 4ST_{GEAR} / 4ST_{PINION} = Tooth count of fourth stage pinion and gear respectively (if applicable)

Table 5.1: Tooth Counts and Calculated Reduction Ratios for Nominal Ratios 5-240:1

| Normal Ratio | Frame Size | Number of Teeth | | | | Calculated Ratio |
|--------------|------------|-----------------------|---------------------|-----------------------|---------------------|------------------|
| | | 1ST _{PINION} | 1ST _{GEAR} | 2ST _{PINION} | 2ST _{GEAR} | |
| 5 | 1120 | 9 | 45 | 38 | 38 | 5.0000 |
| | 1320 | 9 | 45 | 37 | 37 | 5.0000 |
| | 1420 | 9 | 45 | 39 | 39 | 5.0000 |
| | 1520 | 9 | 45 | 39 | 39 | 5.0000 |
| | 1521 | 9 | 45 | 39 | 39 | 5.0000 |
| | 1522 | 11 | 44 | 34 | 43 | 5.0588 |
| | 1634 | 12 | 42 | 35 | 49 | 4.9000 |
| 7 | 1120 | 9 | 45 | 32 | 45 | 7.0313 |
| | 1320 | 9 | 45 | 32 | 45 | 7.0313 |
| | 1420 | 9 | 45 | 33 | 46 | 6.9697 |
| | 1520 | 9 | 45 | 32 | 45 | 7.0313 |
| | 1521 | 9 | 45 | 32 | 45 | 7.0313 |
| | 1522 | 11 | 44 | 28 | 49 | 7.0000 |
| | 1634 | 12 | 42 | 28 | 57 | 7.1250 |

Table 5.1: Tooth Counts and Calculated Reduction Ratios for Nominal Ratios 5-240:1 (cont.)

| Normal Ratio | Frame Size | Number of Teeth | | | | Calculated Ratio |
|--------------|------------|-----------------------|---------------------|-----------------------|---------------------|------------------|
| | | 1ST _{PINION} | 1ST _{GEAR} | 2ST _{PINION} | 2ST _{GEAR} | |
| 10 | 1120 | 9 | 45 | 26 | 51 | 9.8077 |
| | 1320 | 9 | 45 | 26 | 51 | 9.8077 |
| | 1420 | 9 | 45 | 26 | 52 | 10.0000 |
| | 1520 | 9 | 45 | 26 | 51 | 9.8077 |
| | 1521 | 9 | 45 | 26 | 51 | 9.8077 |
| | 1522 | 11 | 44 | 22 | 55 | 10.0000 |
| | 1630 | 6 | 60 | 44 | 45 | 10.2273 |
| | 1632 | 7 | 49 | 36 | 53 | 10.3056 |
| | 1634 | 12 | 42 | 22 | 63 | 10.0227 |
| 12 | 1120 | 9 | 45 | 23 | 54 | 11.7391 |
| | 1320 | 9 | 45 | 23 | 54 | 11.7391 |
| | 1420 | 9 | 45 | 23 | 55 | 11.9565 |
| | 1520 | 9 | 45 | 23 | 54 | 11.7391 |
| | 1521 | 9 | 45 | 23 | 54 | 11.7391 |
| | 1522 | 11 | 44 | 19 | 58 | 12.2105 |
| | 1630 | 6 | 60 | 40 | 48 | 12.0000 |
| | 1632 | 7 | 49 | 32 | 57 | 12.4688 |
| | 1634 | 12 | 42 | 19 | 65 | 11.9737 |
| 15 | 1120 | 9 | 45 | 19 | 58 | 15.2632 |
| | 1320 | 9 | 45 | 19 | 58 | 15.2632 |
| | 1420 | 9 | 45 | 20 | 59 | 14.7500 |
| | 1520 | 9 | 45 | 19 | 58 | 15.2632 |
| | 1521 | 9 | 45 | 19 | 58 | 15.2632 |
| | 1522 | 11 | 44 | 16 | 61 | 15.2500 |
| | 1630 | 6 | 60 | 36 | 53 | 14.7222 |
| | 1632 | 7 | 49 | 29 | 60 | 14.4828 |
| | | 1634 | 12 | 42 | 16 | 69 |

Exact Ratios (cont.)

Table 5.1: Tooth Counts and Calculated Reduction Ratios for Nominal Ratios 5-240:1 (cont.)

| Normal Ratio | Frame Size | Number of Teeth | | | | | | Calculated Ratio |
|--------------|------------|-----------------------|---------------------|-----------------------|---------------------|-----------------------|---------------------|------------------|
| | | 1ST _{PINION} | 1ST _{GEAR} | 2ST _{PINION} | 2ST _{GEAR} | 3ST _{PINION} | 3ST _{GEAR} | |
| 20 | 1120 | 9 | 45 | 15 | 62 | — | — | 20.6667 |
| | 1320 | 9 | 45 | 15 | 62 | — | — | 20.6667 |
| | 1420 | 9 | 45 | 16 | 63 | — | — | 19.6875 |
| | 1520 | 9 | 45 | 15 | 62 | — | — | 20.6667 |
| | 1521 | 9 | 45 | 15 | 62 | — | — | 20.6667 |
| | 1630 | 6 | 60 | 29 | 60 | — | — | 20.6897 |
| | 1632 | 7 | 49 | 23 | 67 | — | — | 20.3913 |
| | 1633 | 9 | 45 | 17 | 71 | — | — | 20.8824 |
| | 1634 | 12 | 42 | 24 | 39 | 17 | 60 | 20.0735 |
| 25 | 1120 | 9 | 45 | 13 | 64 | — | — | 24.6154 |
| | 1320 | 9 | 45 | 13 | 64 | — | — | 24.6154 |
| | 1420 | 9 | 45 | 13 | 65 | — | — | 25.0000 |
| | 1520 | 9 | 45 | 13 | 64 | — | — | 24.6154 |
| | 1521 | 9 | 45 | 13 | 64 | — | — | 24.6154 |
| | 1630 | 6 | 60 | 25 | 62 | — | — | 24.8000 |
| | 1632 | 7 | 49 | 20 | 69 | — | — | 24.1500 |
| | 1633 | 9 | 45 | 15 | 73 | — | — | 24.3333 |
| | 1634 | 12 | 42 | 21 | 43 | 17 | 60 | 25.2941 |
| 30 | 1120 | 9 | 45 | 11 | 66 | — | — | 30.0000 |
| | 1320 | 9 | 45 | 11 | 66 | — | — | 30.0000 |
| | 1420 | 9 | 45 | 11 | 67 | — | — | 30.4545 |
| | 1520 | 9 | 45 | 11 | 66 | — | — | 30.0000 |
| | 1630 | 6 | 60 | 23 | 67 | — | — | 29.1304 |
| | 1632 | 7 | 49 | 17 | 71 | — | — | 29.2353 |
| | 1633 | 9 | 45 | 25 | 42 | 18 | 63 | 29.4000 |
| | 1634 | 12 | 42 | 21 | 43 | 17 | 60 | 25.2941 |
| 40 | 1120 | 6 | 60 | 15 | 62 | — | — | 41.3333 |
| | 1320 | 6 | 60 | 15 | 62 | — | — | 41.3333 |
| | 1420 | 6 | 60 | 16 | 63 | — | — | 39.3750 |
| | 1520 | 6 | 60 | 15 | 62 | — | — | 41.3333 |
| | 1531 | 9 | 45 | 20 | 49 | 20 | 64 | 39.2000 |
| | 1630 | 6 | 60 | 17 | 71 | — | — | 41.7647 |
| | 1632 | 7 | 49 | 25 | 42 | 18 | 63 | 41.1600 |
| | 1633 | 9 | 45 | 20 | 46 | 18 | 63 | 40.2500 |
| | 1634 | 12 | 42 | 21 | 43 | 17 | 60 | 25.2941 |
| 50 | 1120 | 6 | 60 | 13 | 64 | — | — | 49.2308 |
| | 1320 | 6 | 60 | 13 | 64 | — | — | 49.2308 |
| | 1420 | 6 | 60 | 13 | 65 | — | — | 50.0000 |
| | 1520 | 6 | 60 | 13 | 64 | — | — | 49.2308 |
| | 1531 | 9 | 45 | 17 | 53 | 20 | 64 | 49.8824 |
| | 1630 | 6 | 60 | 15 | 73 | — | — | 48.6667 |
| | 1632 | 7 | 49 | 22 | 44 | 18 | 63 | 49.0000 |
| | 1634 | 12 | 42 | 21 | 43 | 17 | 60 | 25.2941 |

Table 5.1: Tooth Counts and Calculated Reduction Ratios for Nominal Ratios 5-240:1 (cont.)

| Normal Ratio | Frame Size | Number of Teeth | | | | | | Calculated Ratio |
|--------------|------------|-----------------------|---------------------|-----------------------|---------------------|-----------------------|---------------------|------------------|
| | | 1ST _{PINION} | 1ST _{GEAR} | 2ST _{PINION} | 2ST _{GEAR} | 3ST _{PINION} | 3ST _{GEAR} | |
| 60 | 1120 | 6 | 60 | 11 | 66 | — | — | 60.0000 |
| | 1320 | 6 | 60 | 11 | 66 | — | — | 60.0000 |
| | 1420 | 6 | 60 | 11 | 67 | — | — | 60.9091 |
| | 1520 | 6 | 60 | 11 | 66 | — | — | 60.0000 |
| | 1531 | 9 | 45 | 15 | 54 | 20 | 64 | 57.6000 |
| | 1630 | 6 | 60 | 25 | 42 | 18 | 63 | 58.8000 |
| | 1632 | 7 | 49 | 20 | 46 | 18 | 63 | 56.3500 |
| | 1634 | 12 | 42 | 24 | 39 | 17 | 60 | 20.0735 |
| 80 | 1230 | 6 | 60 | 16 | 47 | 22 | 61 | 81.4489 |
| | 1330 | 6 | 60 | 18 | 50 | 20 | 59 | 81.9444 |
| | 1430 | 6 | 60 | 18 | 49 | 21 | 62 | 80.3704 |
| | 1530 | 6 | 60 | 20 | 49 | 20 | 65 | 79.6250 |
| | 1531 | 9 | 45 | 14 | 55 | 17 | 67 | 77.4160 |
| 100 | 1630 | 6 | 60 | 20 | 46 | 18 | 63 | 80.5000 |
| | 1230 | 6 | 60 | 14 | 51 | 22 | 61 | 101.006 |
| | 1330 | 6 | 60 | 15 | 52 | 20 | 59 | 102.267 |
| | 1430 | 6 | 60 | 15 | 52 | 21 | 62 | 102.349 |
| | 1530 | 6 | 60 | 17 | 53 | 20 | 65 | 101.324 |
| 120 | 1630 | 6 | 60 | 17 | 50 | 18 | 63 | 102.941 |
| | 1230 | 3 | 45 | 14 | 51 | 22 | 61 | 151.510 |
| | 1330 | 3 | 45 | 15 | 52 | 20 | 59 | 153.400 |
| | 1430 | 3 | 45 | 15 | 52 | 21 | 62 | 153.524 |
| | 1530 | 3 | 45 | 17 | 53 | 20 | 64 | 149.647 |
| 150 | 1631 | 3 | 45 | 17 | 50 | 18 | 63 | 154.412 |
| | 1230 | 3 | 45 | 14 | 51 | 22 | 61 | 151.510 |
| | 1330 | 3 | 45 | 15 | 52 | 20 | 59 | 153.400 |
| | 1430 | 3 | 45 | 15 | 52 | 21 | 62 | 153.524 |
| | 1530 | 3 | 45 | 17 | 53 | 20 | 64 | 149.647 |
| 200 | 1631 | 3 | 45 | 17 | 50 | 18 | 63 | 154.412 |
| | 1230 | 3 | 45 | 11 | 53 | 22 | 61 | 200.393 |
| | 1330 | 3 | 45 | 12 | 54 | 20 | 59 | 199.125 |
| | 1430 | 3 | 45 | 12 | 54 | 21 | 62 | 199.286 |
| | 1530 | 3 | 45 | 14 | 55 | 20 | 64 | 188.571 |
| 240 | 1631 | 3 | 45 | 18 | 49 | 14 | 67 | 195.417 |
| | 1230 | 3 | 45 | 11 | 53 | 20 | 64 | 231.273 |
| | 1330 | 3 | 45 | 12 | 54 | 18 | 62 | 232.500 |
| | 1430 | 3 | 45 | 12 | 54 | 18 | 64 | 240.000 |
| | 1530 | 3 | 45 | 14 | 55 | 17 | 67 | 232.248 |
| 1631 | 3 | 45 | 15 | 51 | 14 | 67 | 244.071 | |

Exact Ratios (cont.)

Shaft Rotation

Table 5.2: Tooth Counts and Calculated Reduction Ratios for Nominal Ratios 300-1440:1

| Normal Ratio | Frame Size | Number of Teeth | | | | | | | | Calculated Ratio |
|--------------|------------|-----------------------|---------------------|-----------------------|---------------------|-----------------------|---------------------|-----------------------|---------------------|------------------|
| | | 1ST _{PINION} | 1ST _{GEAR} | 2ST _{PINION} | 2ST _{GEAR} | 3ST _{PINION} | 3ST _{GEAR} | 4ST _{PINION} | 4ST _{GEAR} | |
| 300 | 1340 | 6 | 60 | 14 | 51 | 18 | 49 | 19 | 58 | 302.7192 |
| | 1440 | 6 | 60 | 15 | 52 | 18 | 53 | 20 | 59 | 301.1185 |
| | 1540 | 6 | 60 | 15 | 52 | 18 | 53 | 19 | 58 | 311.5945 |
| | 1640 | 6 | 60 | 17 | 53 | 18 | 59 | 23 | 67 | 297.6826 |
| 360 | 1340 | 6 | 60 | 14 | 51 | 18 | 49 | 19 | 58 | 302.7192 |
| | 1440 | 6 | 60 | 15 | 52 | 18 | 53 | 20 | 59 | 301.1185 |
| | 1540 | 6 | 60 | 15 | 52 | 18 | 53 | 19 | 58 | 311.5945 |
| | 1640 | 6 | 60 | 17 | 53 | 18 | 59 | 23 | 67 | 297.6826 |
| 480 | 1340 | 6 | 60 | 14 | 51 | 18 | 49 | 19 | 58 | 302.7192 |
| | 1440 | 6 | 60 | 15 | 52 | 18 | 53 | 20 | 59 | 301.1185 |
| | 1540 | 6 | 60 | 15 | 52 | 18 | 53 | 19 | 58 | 311.5945 |
| | 1640 | 6 | 60 | 17 | 53 | 18 | 59 | 23 | 67 | 297.6826 |
| 600 | 1340 | 6 | 60 | 14 | 51 | 18 | 49 | 11 | 66 | 595.0000 |
| | 1440 | 6 | 60 | 15 | 52 | 18 | 53 | 11 | 67 | 621.7239 |
| | 1540 | 6 | 60 | 13 | 54 | 18 | 53 | 13 | 64 | 602.1302 |
| | 1640 | 6 | 60 | 17 | 53 | 18 | 59 | 13 | 77 | 605.2765 |
| 720 | 1340 | 6 | 60 | 12 | 52 | 18 | 49 | 11 | 66 | 707.7778 |
| | 1440 | 6 | 60 | 13 | 54 | 18 | 53 | 11 | 67 | 744.9650 |
| | 1540 | 3 | 45 | 15 | 52 | 18 | 53 | 13 | 64 | 753.7778 |
| | 1640 | 6 | 60 | 15 | 55 | 18 | 59 | 13 | 77 | 711.8661 |
| 900 | 1340 | 3 | 45 | 14 | 51 | 18 | 49 | 11 | 66 | 892.5000 |
| | 1440 | 3 | 45 | 15 | 52 | 18 | 53 | 11 | 67 | 932.5859 |
| | 1540 | 3 | 45 | 13 | 54 | 18 | 53 | 13 | 64 | 903.1953 |
| | 1640 | 3 | 45 | 17 | 53 | 18 | 59 | 13 | 77 | 907.9148 |
| 1200 | 1340 | 3 | 45 | 11 | 53 | 18 | 49 | 11 | 66 | 1180.4545 |
| | 1440 | 3 | 45 | 12 | 54 | 18 | 53 | 11 | 67 | 1210.5682 |
| | 1540 | 3 | 45 | 11 | 55 | 17 | 55 | 13 | 64 | 1194.5701 |
| | 1640 | 3 | 45 | 14 | 55 | 18 | 59 | 13 | 77 | 1144.0705 |
| 1440 | 1340 | 3 | 45 | 11 | 53 | 16 | 51 | 11 | 66 | 1382.2159 |
| | 1440 | 3 | 45 | 12 | 54 | 16 | 55 | 11 | 67 | 1413.2813 |
| | 1540 | 3 | 45 | 11 | 55 | 15 | 57 | 13 | 64 | 1403.0769 |
| | 1640 | 3 | 45 | 14 | 55 | 15 | 60 | 13 | 77 | 1396.1538 |

Figure 5.1 Counter Clockwise Ratios

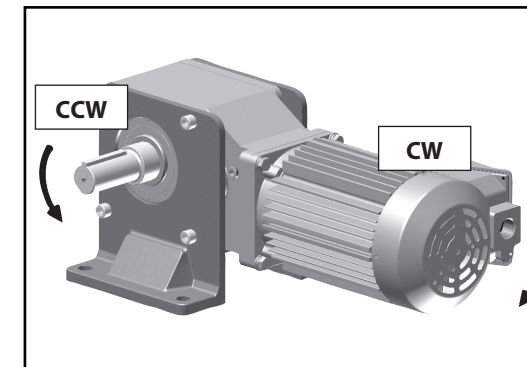


Figure 5.2 Clockwise Ratios

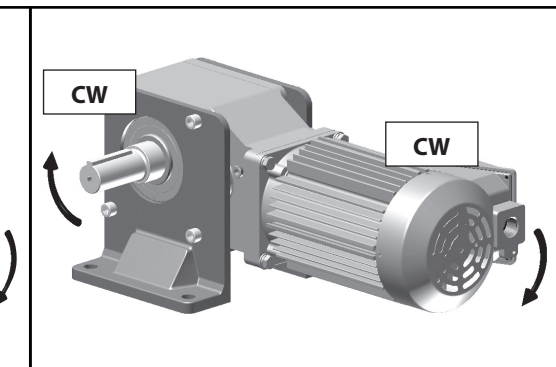


Table 5.3 Shaft Rotation Direction

| Model | Counter Clockwise Reduction Ratio (:1) | Model | Clockwise Reduction Ratio (:1) |
|-------|--|-------|--------------------------------|
| 1120 | 5, 7, 10, 12, 15, 20, 25, 30, 40, 50, 60 | 1120 | - |
| 1220 | 5, 7, 10, 12, 15, 20, 25, 30, 40, 50, 60 | 1220 | - |
| 1230 | - | 1230 | 80, 100, 120, 150, 200, 240 |
| 1320 | 5, 7, 10, 12, 15, 20, 25, 30, 40, 50, 60 | 1320 | - |
| 1330 | - | 1330 | 80, 100, 120, 150, 200, 240 |
| 1340 | 300, 360, 480, 600, 720, 900, 1200, 1440 | 1340 | - |
| 1420 | 5, 7, 10, 12, 15, 20, 25, 30, 40, 50, 60 | 1420 | - |
| 1430 | - | 1430 | 80, 100, 120, 150, 200, 240 |
| 1440 | 300, 360, 480, 600, 720, 900, 1200, 1440 | 1440 | - |
| 1520 | 5, 7, 10, 12, 15, 20, 25, 30, 40, 50, 60 | 1520 | - |
| 1521 | 5, 7, 10, 12, 15, 20, 25 | 1521 | - |
| 1522 | 5, 7, 10, 12, 15 | 1522 | - |
| 1530 | - | 1530 | 80, 100, 120, 150, 200, 240 |
| 1531 | - | 1531 | 40, 50, 60, 80 |
| 1540 | 300, 360, 480, 600, 720, 900, 1200, 1440 | 1540 | - |
| 1630 | 10, 12, 15, 20, 25, 30, 40, 50 | 1630 | 60, 80, 100, 120 |
| 1631 | - | 1631 | 150, 200, 240 |
| 1632 | 10, 12, 15, 20, 25, 30 | 1632 | 40, 50, 60 |
| 1633 | 20, 25 | 1633 | 30, 40 |
| 1634 | 5, 7, 10, 12, 15 | 1634 | 20, 25 |
| 1640 | 300, 360, 480, 600, 720, 900, 1200, 1440 | 1640 | - |

Special Load Guidelines Overhung Load

Reducer/Gearmotor Allowable Overhung Load

When a sprocket, sheave, or gear is mounted on the shaft of a reducer, an overhung load is applied on that shaft. It is necessary to check if the shaft of the Hyponic® Speed Reducer will allow the overhung load. Calculate the overhung load using this formula:

$$Pr = \frac{TI}{R} \leq \frac{Pro}{Lf \cdot Cf \cdot Fs} \quad (\text{lbs, N})$$

LEGEND

- Pr: Actual radial load (lbs, N)
- TI: Actual transmitted torque on slow speed shaft of reducer (lb-in, N-m)
- R: Pitch circle radius of sprocket, gear, pulley, ect. (inch, meter)
- Pro: Allowable radial load (lbs, N)
- Cf: Coupling factor
- Fs: Shock factor
- Lf: Load Location factor = 1.0

Table 5.4 Load Connection Factor

| Type of Connection | | Cf |
|-------------------------|------------|------|
| General Purpose Chain | Single Row | 1.00 |
| | Double Row | 1.25 |
| Machined Gear or Pinion | | 1.25 |
| Synchronous Belt | | 1.50 |
| V-Belt | | 1.50 |
| Flat Belt | | 2.50 |

Table 5.5 Shock Factor

| Shock Factor | Fs |
|----------------|-----|
| No Shock | 1.0 |
| Moderate Shock | 1.3 |
| Heavy Shock | 1.6 |

Table 5.6 RNFM-X1, RNHM-J1 Slow Speed Shaft Load Location Factor (Lf)

| Model ^[1] | L (in.) | | | | | | | | | |
|----------------------|---------|------|------|-------|-------|-------|------|-------|-------|-------|
| | 1/2 | 3/4 | 1 | 1-1/4 | 1-1/2 | 1-3/4 | 2 | 2-1/4 | 2-1/2 | 2-3/4 |
| 1120 | 1.05 | 1.18 | 1.25 | 1.32 | 1.38 | 1.44 | 1.51 | 1.57 | 1.67 | 1.80 |
| 1220/30/40 | 1.13 | 1.19 | 1.25 | 1.32 | 1.38 | 1.44 | 1.51 | 1.57 | 1.64 | 1.70 |
| 1320/30/40 | 1.13 | 1.19 | 1.25 | 1.32 | 1.38 | 1.44 | 1.51 | 1.57 | 1.64 | 1.70 |
| 1420/30/40 | 1.13 | 1.19 | 1.25 | 1.30 | 1.30 | 1.34 | 1.41 | 1.47 | 1.54 | 1.60 |
| 1520/21/22 | 1.13 | 1.19 | 1.25 | 1.30 | 1.30 | 1.34 | 1.41 | 1.47 | 1.54 | 1.60 |
| 1530/31/40 | 1.28 | 1.47 | 1.66 | 1.85 | 2.04 | 2.23 | 2.43 | 2.69 | 2.91 | 3.10 |
| 1630/31/32/33/40 | 1.00 | 1.00 | 1.05 | 1.10 | 1.10 | 1.14 | 1.20 | 1.20 | 1.24 | 1.30 |

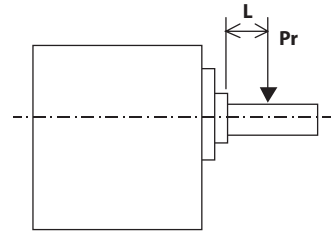


Figure 5.3

Note: [1] Please refer to the Options section in this catalog for the availability of feet.

Table 5.7 RNFM-P1, Q1 Extended Flange Slow Speed Shaft Load Location Factor (Lf)

| Model | L (in.) | | | | | | | | | |
|------------|---------|------|------|-------|-------|-------|------|-------|-------|-------|
| | 1/2 | 3/4 | 1 | 1-1/4 | 1-1/2 | 1-3/4 | 2 | 2-1/4 | 2-1/2 | 2-3/4 |
| 1120 | 1.24 | 1.32 | 1.39 | 1.47 | 1.55 | 1.62 | 1.70 | 1.77 | 1.85 | 1.93 |
| 1220 | 1.37 | 1.44 | 1.51 | 1.58 | 1.65 | 1.72 | 1.79 | 1.85 | 1.92 | 1.99 |
| 1230 | 1.11 | 1.18 | 1.25 | 1.31 | 1.38 | 1.44 | 1.51 | 1.57 | 1.64 | 1.70 |
| 1320 | 1.29 | 1.35 | 1.41 | 1.47 | 1.53 | 1.59 | 1.65 | 1.71 | 1.77 | 1.83 |
| 1330/40 | 1.06 | 1.12 | 1.18 | 1.24 | 1.30 | 1.36 | 1.42 | 1.48 | 1.54 | 1.60 |
| 1420 | 1.18 | 1.23 | 1.28 | 1.33 | 1.38 | 1.43 | 1.48 | 1.52 | 1.57 | 1.62 |
| 1430/40 | 1.09 | 1.13 | 1.18 | 1.23 | 1.28 | 1.33 | 1.38 | 1.42 | 1.47 | 1.52 |
| 1520 | 1.10 | 1.14 | 1.19 | 1.23 | 1.27 | 1.31 | 1.36 | 1.40 | 1.47 | 1.56 |
| 1530/31/40 | 1.14 | 1.29 | 1.48 | 1.68 | 1.88 | 2.08 | 2.28 | 2.47 | 2.67 | 2.87 |

Special Load Guidelines Inertia

Table 5.8 Reducer Moment of Inertia, Ratios 5 ~ 240

Units: lb-inch² (x 10⁻⁴ kg-m²)

| Model | Reduction Ratio | | | | | | | | | | | | | | | | |
|-------|-----------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 5 | 7 | 10 | 12 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 200 | 240 |
| 1120 | 0.149 | 0.145 | 0.143 | 0.143 | 0.142 | 0.142 | 0.141 | 0.141 | 0.134 | 0.134 | 0.134 | - | - | - | - | - | - |
| 1220 | 0.216 | 0.200 | 0.194 | 0.192 | 0.190 | 0.189 | 0.188 | 0.188 | 0.168 | 0.168 | 0.168 | - | - | - | - | - | - |
| 1230 | - | - | - | - | - | - | - | - | - | - | - | 0.135 | 0.135 | 0.135 | 0.134 | 0.134 | 0.134 |
| 1320 | 0.351 | 0.336 | 0.323 | 0.317 | 0.310 | 0.304 | 0.302 | 0.300 | 0.238 | 0.238 | 0.237 | - | - | - | - | - | - |
| 1330 | - | - | - | - | - | - | - | - | - | - | - | 0.169 | 0.168 | 0.168 | 0.166 | 0.166 | 0.166 |
| 1420 | 0.647 | 0.607 | 0.566 | 0.553 | 0.540 | 0.525 | 0.515 | 0.510 | 0.367 | 0.364 | 0.363 | - | - | - | - | - | - |
| 1430 | - | - | - | - | - | - | - | - | - | - | - | 0.239 | 0.238 | 0.238 | 0.186 | 0.185 | 0.185 |
| 1520 | 2.977 | 2.840 | 2.743 | 2.704 | 2.656 | 2.616 | 2.599 | 2.582 | 2.009 | 2.008 | 2.004 | - | - | - | - | - | - |
| 1521 | 2.977 | 2.840 | 2.743 | 2.704 | 2.656 | 2.616 | 2.599 | - | - | - | - | - | - | - | - | - | - |
| 1522 | 2.977 | 2.840 | 2.743 | 2.704 | 2.656 | 2.616 | - | - | - | - | - | - | - | - | - | - | - |
| 1530 | - | - | - | - | - | - | - | - | - | - | - | 0.369 | 0.366 | 0.365 | 0.337 | 0.336 | 0.336 |
| 1531 | - | - | - | - | - | - | - | - | 1.135 | 1.135 | 1.135 | 1.135 | - | - | - | - | - |
| 1630 | - | - | 4.723 | 4.500 | 4.493 | 4.378 | 4.331 | 4.308 | 4.252 | 4.238 | 4.251 | 4.223 | 4.211 | 4.205 | - | - | - |
| 1631 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4.090 | 4.089 | 4.085 |
| 1632 | - | - | 5.238 | 5.115 | 5.002 | 4.859 | 4.807 | 4.746 | 4.743 | 4.706 | 4.686 | - | - | - | - | - | - |

Table 5.9 Reducer Moment of Inertia, Ratios 300 ~ 1440

Units: lb-inch² (x 10⁻⁴ kg-m²)

| Model | Reduction Ratio | | | | | | | |
|-------|-----------------|-------|-------|-------|-------|-------|-------|-------|
| | 300 | 360 | 480 | 600 | 720 | 900 | 1200 | 1440 |
| 1340 | 0.135 | 0.134 | 0.135 | 0.135 | 0.134 | 0.134 | 0.134 | 0.134 |
| 1440 | 0.168 | 0.168 | 0.168 | 0.168 | 0.168 | 0.166 | 0.166 | 0.166 |
| 1540 | 0.238 | 0.237 | 0.238 | 0.237 | 0.186 | 0.186 | 0.185 | 0.185 |
| 1640 | 0.366 | 0.365 | 0.368 | 0.365 | 0.364 | 0.337 | 0.336 | 0.336 |

Table 4.13 Moment of Inertia on Motor Shaft of N-Frame Integral Motor

Units: lb-inch² (x 10⁻⁴ kg-m²)

| 1 HP (0.75 kW) x 4 Pole | | 1.5 HP (1.1 kW) x 4 Pole | | 2 HP (1.5 kW) x 4 Pole | | 3 HP (2.2 kW) x 4 Pole | | 5 HP (3.7 kW) x 4 Pole | |
|--------------------------|----------------|--------------------------|----------------|------------------------|--------------|------------------------|----------------|------------------------|---------------|
| Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake |
| 8.03 (23.5) | 8.82 (25.8) | 11.5 (33.7) | 13.5 (39.6) | 13.4 (39.1) | 15.4 (45) | 30.1 (88) | 33.4 (97.8) | 66.3 (194) | 71.4 (209) |
| 7.5 HP (5.5 kW) x 4 Pole | | 10 HP (7.5 kW) x 4 Pole | | 15 HP (11 kW) x 4 Pole | | | | | |
| Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | | | | |
| 99.4 (291) | 105 (306) | 140 (409) | 154 (450) | 192 (561) | 206 (602) | | | | |

Table 5.11 Moment of Inertia on Motor Shaft of V-Frame Standard Integral Motor

Units: lb-inch² (x 10⁻⁴ kg-m²)

| 1/8 HP (0.1 kW) x 4 Pole | | 1/4 HP (0.2 kW) x 4 Pole | | 1/3 HP (0.25 kW) x 4 Pole | | 1/2 HP (0.4 kW) x 4 Pole | | 3/4 HP (0.55 kW) x 4 Pole | |
|--------------------------|--------------|--------------------------|---------------|---------------------------|---------------|--------------------------|----------------|---------------------------|----------------|
| Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake |
| 1.11 (3.25) | 1.2 (3.5) | 1.71 (5) | 1.88 (5.5) | 1.71 (5) | 1.88 (5.5) | 2.22 (6.5) | 2.31 (6.75) | 3.45 (10.1) | 3.79 (11.1) |

Table 5.12 Moment of Inertia on Motor Shaft of V-Frame AF Integral Motor

Units: lb-inch² (x 10⁻⁴ kg-m²)

| 1/8 HP (0.1 kW) x 4 Pole | | 1/4 HP (0.2 kW) x 4 Pole | | 1/3 HP (0.25 kW) x 4 Pole | | 1/2 HP (0.4 kW) x 4 Pole | | 3/4 HP (0.55 kW) x 4 Pole | |
|--------------------------|---------------|--------------------------|----------------|---------------------------|----------------|--------------------------|--------------|---------------------------|----------------|
| Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake | Standard | w/ Brake |
| 1.71 (5) | 1.88 (5.5) | 2.22 (6.5) | 2.31 (6.75) | 2.22 (6.5) | 2.31 (6.75) | 4.1 (12) | 4.44 (13) | 6.32 (18.5) | 7.11 (20.8) |

Construction

Construction

Figure 5.4 Hollow Shaft Type Example (RNYM1-1530-EP-120)

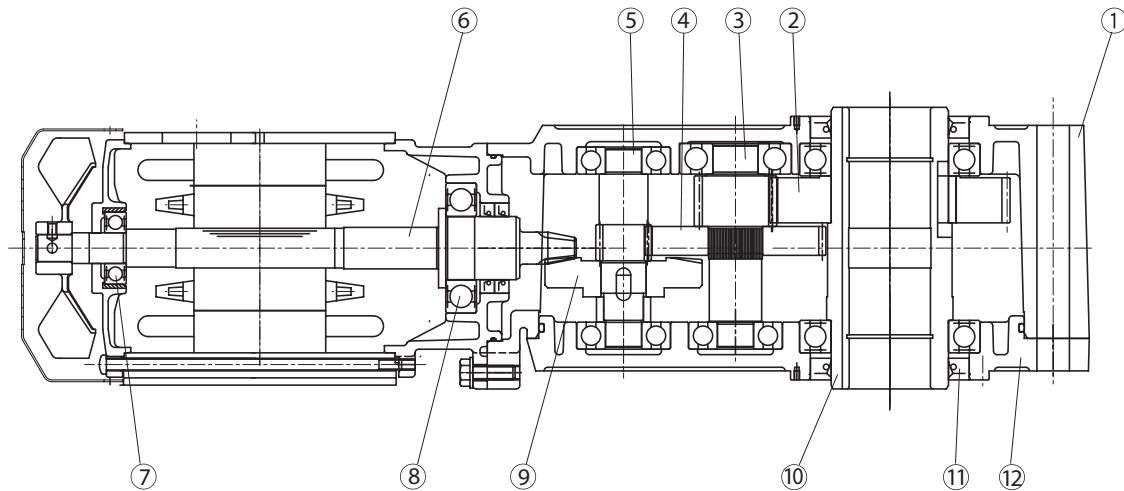


Table 5.13 Hollow Shaft Type Parts

| Part No. | Description | Part No. | Description | Part No. | Description | Part No. | Description |
|----------|--------------|----------|---------------------|----------|-------------|----------|--------------|
| 1 | Casing (1) | 4 | Gear | 7 | Bearing | 10 | Output shaft |
| 2 | Gear | 5 | Pinion shaft | 8 | Bearing | 11 | Oil seal |
| 3 | Pinion shaft | 6 | Hypoid pinion shaft | 9 | Hypoid gear | 12 | Casing (2) |

Recommended Shaft Tolerances for Hollow Bore Hyponic®

According to JIS standard and based on loading conditions, recommended shaft tolerances for hollow bore Hyponic® are:

- Steady, uniform loads: **JIS h6/js6 (low shock load)**
- Shock load or large overung load: **JIS js6/k6 (high shock load)**
- Snap ring size is in accordance with: **JIS B2804C**

Refer to tables 5.15 and 5.16 for corresponding shaft diameters.

Table 5.14 Metric Bore Shaft Diameters (mm)

| Bore Size | Low Shock Load JIS h6/js6 | | High Shock Load JIS js6/k6 | |
|-----------|------------------------------|---------|-------------------------------|---------|
| | Min | Max | Min | Max |
| 20 | 19.9870 | 20.0065 | 19.9935 | 20.0150 |
| 25 | 24.9870 | 25.0065 | 24.9935 | 25.0150 |
| 30 | 29.9870 | 30.0065 | 29.9935 | 30.0150 |
| 35 | 34.9840 | 35.0080 | 34.9920 | 35.0180 |
| 40 | 39.9840 | 40.0080 | 39.9920 | 40.0180 |
| 45 | 44.9840 | 45.0080 | 44.9920 | 45.0180 |
| 50 | 49.9840 | 50.0080 | 49.9920 | 50.0180 |
| 55 | 54.9810 | 55.0095 | 54.9905 | 55.0210 |

Table 5.15 Inch Bore Shaft Diameters (in.)

| Bore Size | Low Shock Load JIS h6/js6 | | High Shock Load JIS js6/k6 | |
|-----------|------------------------------|---------|-------------------------------|---------|
| | Min | Max | Min | Max |
| 3/4 | 0.74950 | 0.75025 | 0.74975 | 0.75060 |
| 13/16 | 0.81200 | 0.81275 | 0.81225 | 0.81310 |
| 7/8 | 0.87450 | 0.87525 | 0.87475 | 0.87560 |
| 15/16 | 0.93700 | 0.93775 | 0.93725 | 0.93810 |
| 1 | 0.99950 | 1.00025 | 0.99975 | 1.00060 |
| 1-1/8 | 1.12450 | 1.12525 | 1.12475 | 1.12560 |
| 1-3/16 | 1.18700 | 1.18775 | 1.18725 | 1.18810 |
| 1-1/4 | 1.24940 | 1.25030 | 1.24970 | 1.25070 |
| 1-5/16 | 1.31190 | 1.31280 | 1.31220 | 1.31320 |
| 1-3/8 | 1.37440 | 1.37530 | 1.37470 | 1.37570 |
| 1-7/16 | 1.43690 | 1.43780 | 1.43720 | 1.43820 |
| 1-1/2 | 1.49940 | 1.50030 | 1.49970 | 1.50070 |
| 1-5/8 | 1.62440 | 1.62530 | 1.62470 | 1.62570 |
| 1-11/16 | 1.68690 | 1.68780 | 1.68720 | 1.68820 |
| 1-3/4 | 1.74940 | 1.75030 | 1.74970 | 1.75070 |
| 1-7/8 | 1.87440 | 1.87530 | 1.87470 | 1.87570 |
| 1-15/16 | 1.93690 | 1.93780 | 1.93720 | 1.93820 |
| 2 | 1.99930 | 2.00030 | 1.99970 | 2.00080 |
| 2-1/16 | 2.06180 | 2.06280 | 2.06220 | 2.06330 |
| 2-1/8 | 2.12430 | 2.12530 | 2.12470 | 2.12580 |
| 2-3/16 | 2.18680 | 2.18780 | 2.18720 | 2.18830 |

4. Securing the Hyponic® Drive to Prevent Movement Away from the Machine Side (Figures 5.5 – 5.7)

Figure 5.5 Secured by Spacer and Snap Ring

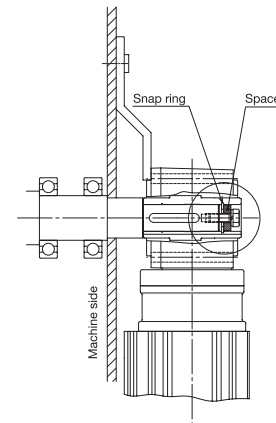


Figure 5.6 Secured by End Plate

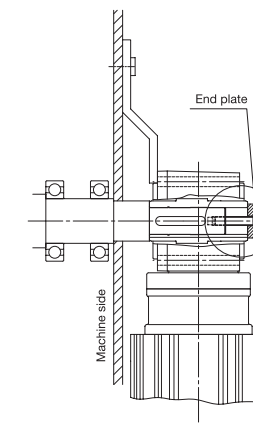
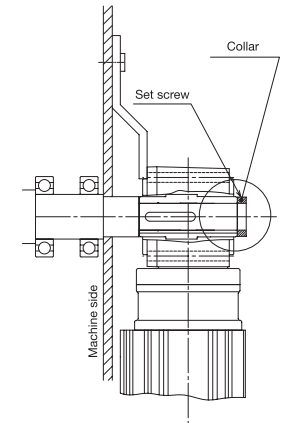


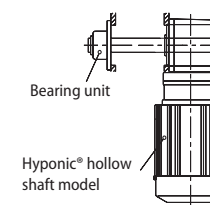
Figure 5.7 Secured by Set Screw and Collar



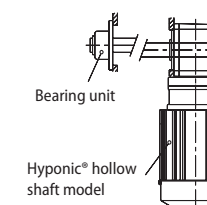
5. Flange Mounting and Casing Bottom Mounting (optional)

Handle with care. Do not apply excessive force to the driven shaft or hollow shaft by twisting the Hyponic® casing. Excessive force on the Hyponic® and bearing unit may damage internal parts.

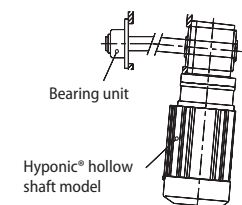
Figure 5.8 Flange Mounting Surface



Correct



Incorrect: Poor concentricity of driven shaft and mounting flange



Incorrect: Poor perpendicularity of driven shaft center and mounting flange surface

Accessories Output Shaft Safety Cover, Torque Arm

Output Shaft Safety Cover

Included with all hollow bore models.

Table 5.16 Output Shaft Safety Cover Dimensions for keyed hollow bore.

Symbols: M: Screw size P: Thread pitch L: Thread length P.C.D: Mounting pitch N: Quantity

| Model | Safety Cover | | | | | | | Output Shaft End | | |
|-------|--------------|------|----|-------|------|-------------------------------------|---|------------------|------|--------|
| | A | øB | C° | D | t | øP.C.D | N | MxPxL (mm) | øE | Fig. # |
| 1100 | 0.39 | 2.20 | 45 | R0.12 | 0.08 | (screw not required for this model) | | | 1.18 | 5.14 |
| 1200 | 0.83 | 2.32 | 5 | R0.20 | 0.08 | 2.76 | 2 | M3x0.5x6 | 1.57 | 5.15 |
| 1300 | 0.83 | 2.64 | 5 | R0.20 | 0.08 | 3.07 | 2 | M3x0.5x6 | 1.77 | 5.15 |
| 1400 | 1.18 | 3.03 | 5 | R0.20 | 0.08 | 3.46 | 2 | M3x0.5x6 | 2.17 | 5.15 |
| 1500 | 1.18 | 3.54 | 5 | R0.20 | 0.08 | 4.06 | 2 | M3x0.5x6 | 2.56 | 5.15 |
| 1600 | 1.57 | 4.48 | 5 | R0.20 | 0.08 | 5.31 | 2 | M3x0.5x6 | 3.74 | 5.15 |

Note: Safety cover dimensions may differ for other style hollow shafts.

Torque Arm

Figure 5.16 Recommended Dimensions for customer designed torque arms

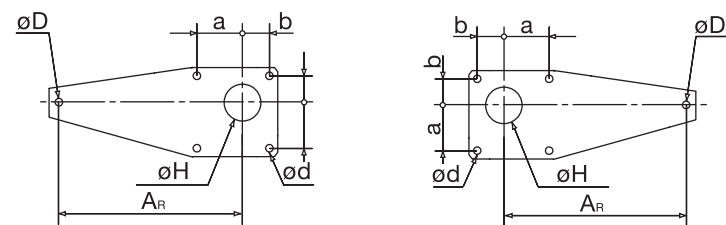


Table 5.17 Hyponic® Torque Arm Recommended Dimensions (in.)^[1]

| Model | Length | Bore | Stop Hole | Mounting Pitch | | Mounting Hole | Thickness |
|------------------------------|----------------|------|-----------|----------------|------|---------------|-----------|
| | A _R | øH | øD | a | b | ød | |
| 1120 | 3.15 | 2.13 | 0.35 | 1.65 | 1.26 | 0.28 | 0.13 |
| 1220 | 3.94 | 3.15 | 0.43 | 2.24 | 1.57 | 0.35 | 0.18 |
| 1230 | 3.94 | 3.15 | 0.35 | 2.56 | 1.57 | 0.35 | 0.24 |
| 1320 | 4.72 | 3.43 | 0.55 | 2.44 | 1.81 | 0.43 | 0.18 |
| 1330, 1340 | 5.12 | 3.43 | 0.43 | 3.11 | 1.85 | 0.43 | 0.35 |
| 1420 | 5.51 | 3.82 | 0.71 | 2.95 | 2.24 | 0.55 | 0.24 |
| 1430, 1440 | 6.30 | 3.82 | 0.55 | 3.62 | 2.13 | 0.55 | 0.35 |
| 1520, 1521, 1522 | 5.91 | 4.41 | 0.87 | 3.15 | 2.76 | 0.55 | 0.35 |
| 1530, 1531, 1540 | 7.87 | 4.41 | 0.71 | 4.29 | 2.52 | 0.71 | 0.35 |
| 1630, 1631, 1632, 1633, 1640 | 11.02 | 5.98 | 0.87 | 5.71 | 3.35 | 0.87 | 0.47 |

Note 1: These dimensions do not correspond to Sumitomo designed torque arms

Accessories Torque Arm continued

Figure 5.9 Frame Size 1100

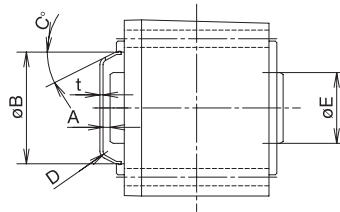


Figure 5.10 Frame Sizes 1200 ~1600

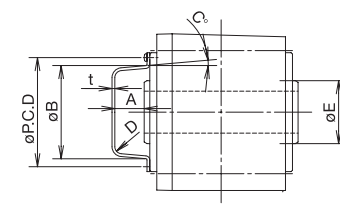
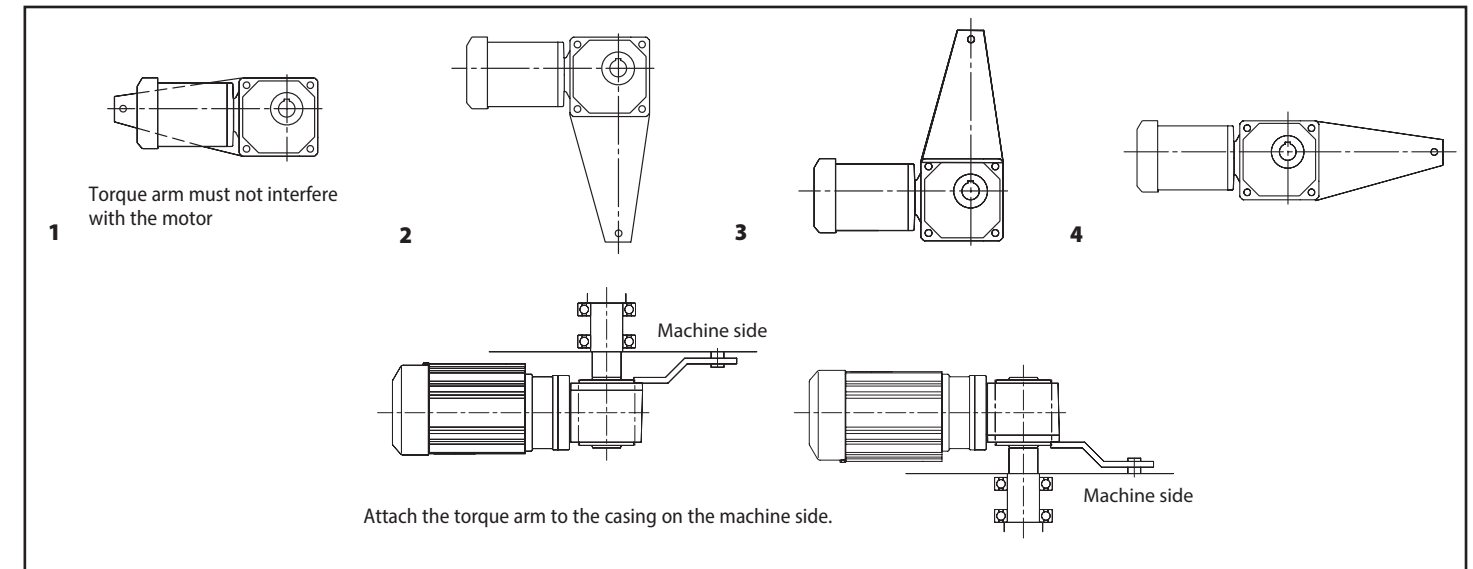


Figure 5.12 Hyponic® Torque Arm Mounting Examples



Accessories Torque Arm continued

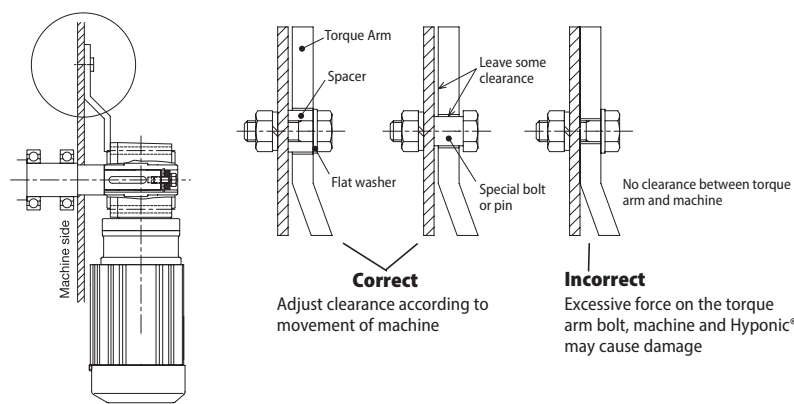
Torque Arm Mounting:

1. Attach the torque arm to the Hyponic® casing on the machine side using hex socket head cap screws. Refer to Table 5.18 for bolt sizes.
2. Leave some clearance between the torque arm and machine, and the torque arm and mounting bolt, so excessive force will not be applied to the Hyponic® and driven shaft. **3.** For frequent start/stop applications, or repeated normal/reverse operations, use a rubber bushing between the torque arm and mounting bolt (or spacer) to absorb the shock.

Table 5.18 Torque Arm Bolt Sizes

| Model | Bolt |
|--|------|
| 1120, 1230 | M8 |
| 1220, 1330, 1340 | M10 |
| 1320, 1430, 1440 | M12 |
| 1420, 1530, 1531 | M16 |
| 1520, 1521, 1522, 1630, 1631, 1632, 1633, 1640 | M20 |

Figure 5.13 Hyponic® Torque Arm Clearance



Lubrication

Hyponic® drives are filled with long-life grease and sealed, so replenishment is unnecessary, but overhaul in approximately 20,000 hours or three to five years of operation will provide longer service life. Operating conditions affect oil seal durability. Under severe conditions, they may require changing in less than 20,000 hours or three years of operation. Gearmotors must be overhauled at factory-authorized locations.

Table 5.19 Hyponic Greases

| Grease | Description | Temperature Range |
|--------------------------|------------------------|--------------------------------|
| Nihon Koyu BA-11A | Standard Grease | 14°F to 104°F (-10°C to 40°C) |
| Nihon Koyu BH-17B | Low Temperature Grease | -22°F to 14°F (-30°C to -10°C) |
| Cassida-SGG 000 | Food Grade Grease | 14°F to 104°F (-10°C to 40°C) |

Paint and Rust-proofing Specifications

Table 5.20 Paint Specifications

| Paint Classification | Coating Name | Paint Color | Resin Type | Dry Time (hrs.) |
|---|------------------------------------|----------------------------|-----------------------------|-----------------|
| Food and Beverage Industry Antimicrobial Powder Coating (standard) | Dupont Alesta | Silver Freeze | TGIC-Polyester | - |
| SMA Blue Paint (optional) | DTM Water-Based Enamel | Blue | Water-Based Acrylic Polymer | 1 - 1½ |
| Epoxy (optional) | Heavy-Duty Epoxy | Blue | Polymide Converted Epoxy | 4 - 6 |
| FDA-USDA (optional) | Food and Beverage Industry Coating | High Gloss White or Silver | Modified Alkyd | 4 - 7 |

- All completely assembled models receive rust-proofing treatment prior to shipment.
- All models for export receive rust-proofing treatment that is effective for 12 months. Please specify "export Rust-proofing" for all export models.
- Please consult factory for storage longer than those listed in Table 5.21 or in the event of adverse storage conditions.

Table 5.21 Rust-proofing Specifications

| | |
|-----------------------------|--|
| Rust-Proofing Period | 1 Year |
| Storage Condition | Indoor environment that is relatively free of humidity, dust, extreme temperature fluctuation, corrosive gas, etc. |

North American Motor Specifications

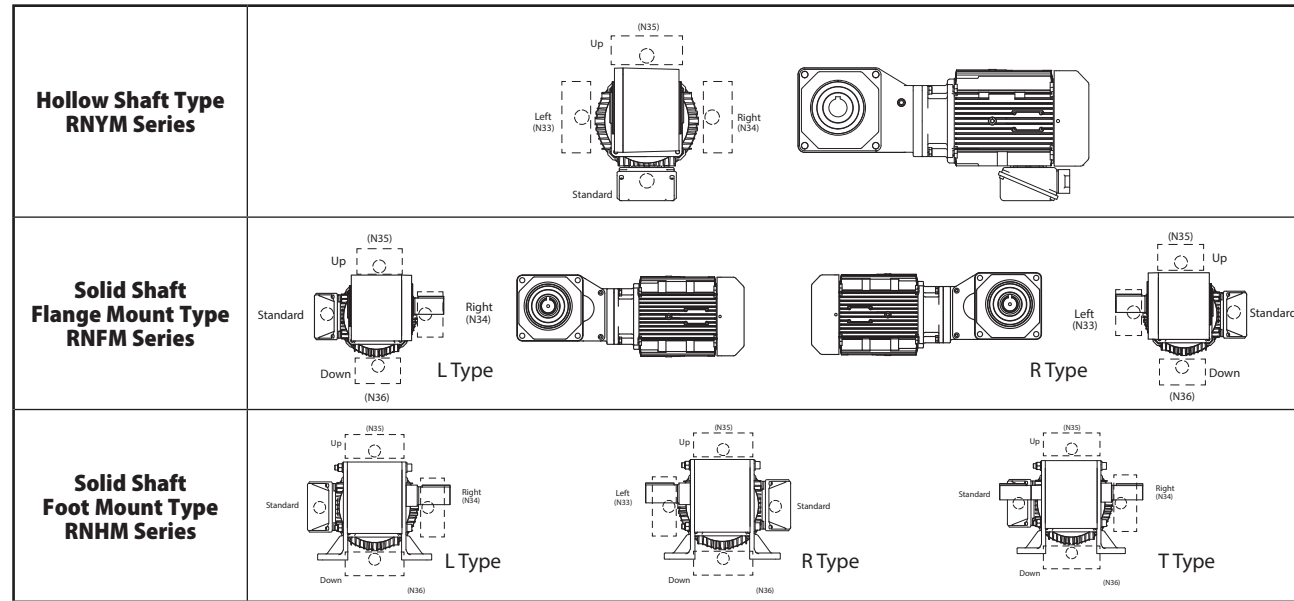
| Feature | All Motors |
|-----------------------------|--|
| Motor Type | 3-Phase AC Asynchronous Squirrel Cage Induction Motor |
| Motor Standard | NEMA |
| Power Range | 1/8 through 15 HP (0.1 through 11 kW) |
| Number of Poles | 4 Poles |
| Motor Power Supply | 230 / 460 Volts, 60 Hz, 3 phase 575 Volts, 60 Hz, 3 phase |
| Synchronous RPM (Slip) | 1800 RPM (20 - 100 RPM - See Motor Nameplate) |
| NEMA Design | A or B (See Motor Nameplate) |
| Efficiency | 1/8 through 3/4 HP (Standard Efficiency - IE1) 1 through 15 HP (Premium Efficiency - IE3) |
| Motor Temperature Rise | Class B |
| Motor Insulation | Class F Tropicalized |
| Service Factor | Sinusoidal Utility Power: 1.15, Inverter Power: 1.0 |
| Time Rating | Continuous |
| Frame Material | Diecast Aluminum |
| Enclosure Type | 1/8 HP - TENV, 1/4 HP - 15 HP - TEFC |
| Enclosure Rating | IP55 Outdoor and Indoor Neoprene v-ring, gaskets and slinger shaft seals |
| Conduit Box | Outdoor Gasketed Oversized Diecast Aluminum, NPT Conduit Thread (Optional Indoor Steel) |
| Certification | UL Recognition, CSA Certification, CE Marked |
| Inverter Compatibility | Motor Insulation MG1 Part 31 Compliant |
| Constant Torque Speed Range | See Below |
| Overspeed Operation | Up to 120 Hz Check Reducer and Driven Equipment Overspeed Rating! |
| Motor Bearings | Double shielded, Deep Groove, Sealed for Life, CM Reduced Clearance Ball Bearings |
| Fan Guard (TEFC) | Steel |
| Fan (TEFC) | 1/8 - 3/4 HP (PBT) 1 - 15 HP (Nylon Resin - PA66 with 30% Glass Fiber) |
| Lifting Provisions | (1 - 15 HP) Eyebolt |

| Feature | Non-Brake Motor | Brake Motor |
|--------------------------------|-------------------------|---|
| Constant Torque Speed Range | See page 3.8 for table. | See page 3.8 for table. |
| 208V Motor Power | Usable on 208V Network | Motor usable on 208V network but supply 230V for brake control |
| Brake Power Supply | ----- | 230 / 460 Volts, 60 Hz, 1 phase 575 Volts, 60 Hz, 1 phase |
| Brake Insulation | ----- | Class F |
| Manual Brake Release Mechanism | ----- | 1/8 - 1/2 HP - no release mechanism 3/4 - 15 HP - one-touch lever type release |

Conduit Box Mounting Direction

The conduit box mounting direction may be changed in 90° increments. A mounting direction other than standard must be specified when an order is placed and changed by the factory. When ordering, refer to Figure 5.14 for lead wire opening direction and mounting direction. The direction cannot be changed after shipment.

Figure 5.14 Conduit Box Mounting Direction – Three-Phase (Standard Motor and Inverter) and Single-Phase



Motor Installation: Fan/Brake Cover Clearance Requirements

Required gearmotor clearance dimension FA and FB for installation to achieve best performance and proper maintenance.

Dimension FA: Clearance necessary to remove fan cover or brake cover without moving the gearmotor.

Dimension FB: Minimum clearance to provide adequate airflow for ventilating the motor.

Notes: 1. In some cases, it may be necessary to move the gearmotor to remove the fan cover or brake cover.

Figure 5.15 Motor End Clearance

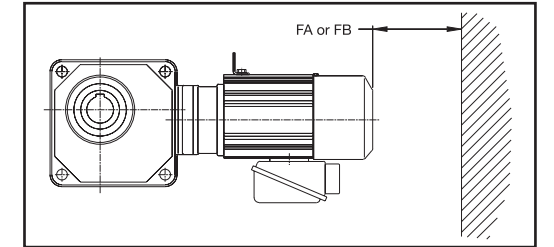


Table 5.22a Motor Clearance Requirements for Standard IE1 motors (1/8 to 3/4 hp)

inch (mm)

| IE1 Motor | | | Standard 3-Phase Motor | | 3-Phase With Brake Motor | |
|------------|-----------|-----------|------------------------|----------|--------------------------|----------|
| Frame Size | HP x Pole | kW x Pole | FA | FB | FA | FB |
| V-63S | 1/8 x 4 | 0.1 x 4 | - | - | 2.0 (49) | - |
| V-63M | 1/4 x 4 | 0.2 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| V-63M | 1/3 x 4 | 0.25 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| V-71M | 1/2 x 4 | 0.4 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| V-80S | 3/4 x 4 | 0.55 x 4 | 2.0 (49) | 0.8 (20) | 3.7 (93) | 0.8 (20) |

Table 5.22b Motor Clearance Requirements for AF - motors (1/8 to 3/4 hp)

inch (mm)

| IE1 Motor | | | Standard 3-Phase Motor | | 3-Phase With Brake Motor | |
|------------|-----------|-----------|------------------------|----------|--------------------------|----------|
| Frame Size | HP x Pole | kW x Pole | FA | FB | FA | FB |
| VA-63S | 1/8 x 4 | 0.1 x 4 | - | - | 2.5 (61) | - |
| VA-63M | 1/4 x 4 | 0.2 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| VA-63M | 1/3 x 4 | 0.25 x 4 | 1.9 (48) | 0.8 (20) | 2.5 (61) | 0.8 (20) |
| VA-71M | 1/2 x 4 | 0.4 x 4 | 2.0 (49) | 0.8 (20) | 3.7 (93) | 0.8 (20) |
| VA-80S | 3/4 x 4 | 0.55 x 4 | 2.1 (52) | 0.8 (20) | 4.6 (115) | 0.8 (20) |

Table 5.22c Motor Clearance Requirements for EP motors (1 to 15 hp)

inch (mm)

| IE3 Motor | | | 3-Phase Without Brake Motor | | 3-Phase Brake (B) Motor | |
|------------|-----------|-----------|-----------------------------|----------|-------------------------|----------|
| Frame Size | HP x Pole | kW x Pole | FA | FB | FA | FB |
| N-80M | 1 x 4 | 0.75 x 4 | 2.3 (58) | 0.8 (20) | 4.8 (122) | 0.8 (20) |
| N-90S | 1.5 x 4 | 1.1 x 4 | 2.3 (59) | 0.8 (20) | 5.0 (128) | 0.8 (20) |
| N-90L | 2 x 4 | 1.5 x 4 | 2.3 (59) | 0.8 (20) | 5.0 (128) | 0.8 (20) |
| N-100L | 3 x 4 | 2.2 x 4 | 2.4 (60) | 0.8 (20) | 5.4 (138) | 0.8 (20) |
| N-112M | 5 x 4 | 3.7 x 4 | 2.5 (63) | 1.0 (25) | 6.0 (153) | 0.8 (20) |
| N-132S | 7.5 x 4 | 5.5 x 4 | 2.5 (63) | 1.0 (25) | 6.0 (153) | 0.8 (20) |
| N-132M | 10 x 4 | 7.5 x 4 | 3.3 (84) | 1.2 (30) | 7.4 (189) | 1 (25) |
| N-160M | 15 x 4 | 11 x 4 | 3.3 (84) | 1.2 (30) | 7.4 (189) | 1 (25) |

Motor Conduit Box Details

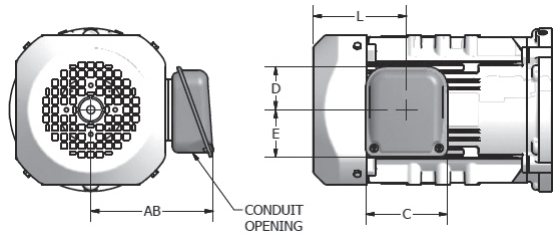


Figure 4.22 Indoor Duty (Optional) Box

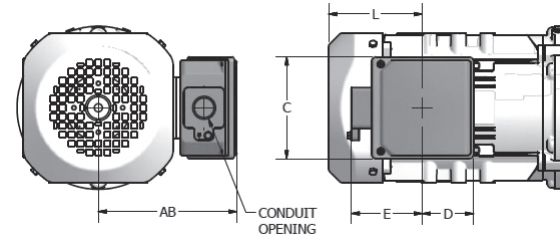


Figure 4.23 Global EP.NA and Outdoor Duty Box

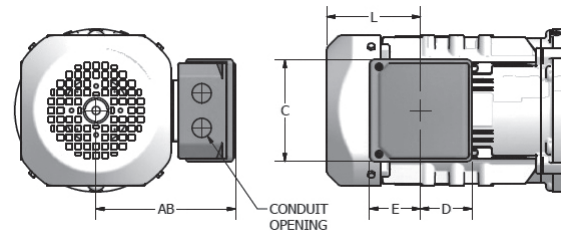


Figure 4.24 Global IE3 CE Box

Table 5.23 Conduit Box Information

| Frame Size | Duty Rating | General Dimensions | | | | Without Brake | | With Brake | | Conduit Opening | Material |
|------------------------------------|------------------------------|--------------------|------------|-----------|-----------|---------------|------------|-----------------------|------------|-----------------------|------------|
| | | AB | C | D | E | Availability | L | Availability | L | | |
| V-63S | Indoor Duty (Optional) | 4.11 (105) | 3.35 (85) | 2.09 (53) | 1.69 (43) | Yes | 1.38 (35) | CF ⁽¹⁾ | 2.76 (70) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 4.32 (110) | 3.94 (100) | 2.29 (58) | 2.10 (53) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 4.98 (127) | 3.94 (100) | 2.42 (62) | 2.76 (70) | | | NPT1/2 ⁽²⁾ | | Steel | |
| | Global | 4.63 (118) | 4.09 (104) | 2.24 (57) | 2.16 (55) | | | Yes | | NPT1/2 | Al Diecast |
| | Global CE | 4.63 (118) | 4.09 (104) | 2.24 (57) | 2.16 (55) | | | Yes | | M16, M25 | Al Diecast |
| VA-63S V-63M VA-63M V-71M | Indoor Duty (Optional) | 4.11 (105) | 3.35 (85) | 2.09 (53) | 1.69 (43) | Yes | 2.32 (59) | CF ⁽¹⁾ | 3.58 (91) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 4.32 (110) | 3.94 (100) | 2.29 (58) | 2.10 (53) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 4.98 (127) | 3.94 (100) | 2.42 (62) | 2.76 (70) | | | Yes | | NPT1/2 ⁽²⁾ | Steel |
| | Global | 4.63 (118) | 4.09 (104) | 2.24 (57) | 2.16 (55) | | | Yes | | NPT1/2 | Al Diecast |
| | Global CE | 4.63 (118) | 4.09 (104) | 2.24 (57) | 2.16 (55) | | | Yes | | M16, M25 | Al Diecast |
| VA-71M V-80S | Indoor Duty (Optional) | 4.69 (119) | 3.35 (85) | 1.72 (44) | 2.04 (52) | Yes | 3.82 (97) | CF ⁽¹⁾ | 5.51 (140) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 5.68 (144) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 5.55 (141) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global | 5.67 (144) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global CE | 5.71 (145) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| VA-80S | Indoor Duty (Optional) | 4.88 (124) | 3.35 (85) | 1.72 (44) | 2.04 (52) | Yes | 3.94 (100) | CF ⁽¹⁾ | 6.38 (162) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 5.87 (149) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 5.75 (146) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global | 5.86 (149) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global CE | 5.91 (150) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |

(1) Consult factory for brake configuration supporting this conduit box.
 (2) Default thread option shown. Alternate thread options available. Please consult factory for alternate conduit thread options.

Table 5.23 Conduit Box Information (cont.)

| Frame Size | Duty Rating | General Dimensions | | | | Without Brake | | With Brake | | Conduit Opening | Material |
|------------------|------------------------------|--------------------|------------|-----------|------------|---------------|------------|-------------------|------------|-------------------------|------------|
| | | AB | C | D | E | Availability | L | Availability | L | | |
| N-80M | Indoor Duty (Optional) | 4.85 (123) | 3.35 (85) | 1.72 (44) | 2.04 (52) | Yes | 3.82 (97) | CF ⁽¹⁾ | 6.32 (161) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 5.99 (152) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 5.87 (149) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 5.98 (152) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 6.02 (153) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-90S N-90L | Indoor Duty (Optional) | 5.03 (128) | 3.35 (85) | 1.72 (44) | 2.04 (52) | Yes | 3.82 (97) | CF ⁽¹⁾ | 6.56 (167) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 6.17 (157) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 6.04 (154) | 3.94 (100) | 2.20 (56) | 2.95 (75) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 6.16 (156) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 6.20 (158) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-100L N-112S | Indoor Duty (Optional) | 5.93 (151) | 3.94 (100) | 2.09 (53) | 2.29 (58) | Yes | 4.53 (115) | CF ⁽¹⁾ | 7.60 (193) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 6.72 (171) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 7.21 (183) | 4.84 (123) | 2.52 (64) | 3.43 (87) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 6.71 (170) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 6.75 (172) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-112M | Indoor Duty (Optional) | 6.56 (167) | 3.94 (100) | 2.09 (53) | 2.29 (58) | Yes | 4.65 (118) | CF ⁽¹⁾ | 8.21 (209) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 7.35 (187) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 7.84 (199) | 4.84 (123) | 2.52 (64) | 3.43 (87) | | | Yes | | G3/4 ⁽²⁾ | Steel |
| | Global EP.NA | 7.34 (186) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT3/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 7.38 (188) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| | Global CE | 7.38 (188) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-132S | Indoor Duty (Optional) | 6.56 (167) | 3.94 (100) | 2.09 (53) | 2.29 (58) | Yes | 4.65 (118) | CF ⁽¹⁾ | 8.21 (209) | Ø0.90 (Ø23) | Steel |
| | Indoor Duty Brake (Optional) | 7.35 (187) | 4.80 (122) | 2.60 (66) | 2.84 (72) | | | Yes | | Ø0.90 (Ø23) | Steel |
| | Outdoor Duty (Optional) | 7.84 (199) | 4.84 (123) | 2.52 (64) | 3.43 (87) | | | Yes | | G1 ⁽²⁾ | Steel |
| | Global EP.NA | 7.34 (186) | 4.92 (125) | 2.50 (64) | 3.43 (87) | | | Yes | | NPT1 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 7.38 (188) | 4.92 (125) | 2.50 (64) | 2.47 (63) | | | Yes | | 2 - M25 | Al Diecast |
| N-132M | Indoor Duty (Optional) | 7.98 (203) | 4.80 (122) | 2.60 (66) | 2.84 (72) | Yes | 5.43 (138) | Yes | 9.57 (243) | Ø1.69 (Ø43) | Steel |
| | Outdoor Duty (Optional) | 9.26 (235) | 6.06 (154) | 3.11 (79) | 4.13 (105) | | | | | G1 ⁽²⁾ | Steel |
| | Global EP.NA | 9.04 (230) | 6.69 (170) | 3.40 (86) | 4.43 (113) | | | | | NPT1 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 9.04 (230) | 6.69 (170) | 3.40 (86) | 3.51 (89) | | | | | 2-M32 | Al Diecast |
| N-160M | Indoor Duty (Optional) | 7.98 (203) | 4.80 (122) | 2.60 (66) | 2.84 (72) | Yes | 5.43 (138) | Yes | 9.57 (243) | Ø1.69 (Ø43) | Steel |
| | Outdoor Duty (Optional) | 9.26 (235) | 6.06 (154) | 3.11 (79) | 4.13 (105) | | | | | G1-1/4 ⁽²⁾ | Steel |
| | Global EP.NA | 9.04 (230) | 6.69 (170) | 3.40 (86) | 4.43 (113) | | | | | NPT1-1/4 ⁽²⁾ | Al Diecast |
| | Global IE3 CE | 9.04 (230) | 6.69 (170) | 3.40 (86) | 3.51 (89) | | | | | 2-M32 | Al Diecast |
| | Global CE | 9.04 (230) | 6.69 (170) | 3.40 (86) | 3.51 (89) | | | | | 2-M32 | Al Diecast |

(1) Consult factory for brake configuration supporting this conduit box.
 (2) Default thread option shown. Alternate thread options available. Please consult factory for alternate conduit thread options.

Fractional Motor Performance Data - 60Hz Operation

Table 5.24a Standard Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, TEFC - UL Recognized

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 230V | 460V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1730 | 4.55 | 0.514 | 0.66 | 0.33 | 86.1 | 424 | 326 | 308 | 63.3 | 60.0 | K |
| 1/4 | 0.2 | V-63M | 1730 | 9.10 | 1.03 | 1.12 | 0.56 | 79.6 | 464 | 300 | 287 | 69.2 | 65.1 | K |
| 1/3 | 0.25 | V-63M | 1700 | 12.2 | 1.38 | 1.24 | 0.62 | 72.0 | 419 | 237 | 226 | 70.1 | 72.0 | G |
| 1/2 | 0.4 | V-71M | 1750 | 18.0 | 2.03 | 2.15 | 1.08 | 77.7 | 456 | 295 | 276 | 71.5 | 65.4 | J |
| 3/4 | 0.55 | V-80S | 1720 | 27.5 | 3.11 | 2.47 | 1.24 | 68.4 | 500 | 266 | 261 | 76.5 | 73.1 | H |

** 1/8 HP is TENV

Table 5.24b Standard Three Phase, 240/480V, 60Hz, 1800 RPM Synchronous Speed, TEFC - UL Recognized

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 240V | 480V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1740 | 4.53 | 0.512 | 0.69 | 0.35 | 87.4 | 429 | 364 | 341 | 61.9 | 56.3 | L |
| 1/4 | 0.2 | V-63M | 1740 | 9.05 | 1.02 | 1.16 | 0.58 | 83.6 | 466 | 335 | 317 | 68.2 | 61 | K |
| 1/3 | 0.25 | V-63M | 1710 | 12.3 | 1.39 | 1.27 | 0.63 | 77.0 | 429 | 268 | 238 | 69.8 | 68.1 | H |
| 1/2 | 0.4 | V-71M | 1750 | 18.0 | 2.04 | 2.27 | 1.13 | 83.2 | 460 | 328 | 303 | 70.4 | 60.4 | K |
| 3/4 | 0.55 | V-80S | 1730 | 27.3 | 3.09 | 2.52 | 1.26 | 73.4 | 508 | 294 | 285 | 76.0 | 69.2 | H |

** 1/8 HP is TENV

Table 5.24c Non-Standard Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, TEFC - CSA

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 230V | 460V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1730 | 4.55 | 0.514 | 0.66 | 0.33 | 86.1 | 424 | 326 | 308 | 63.3 | 60.0 | K |
| 1/4 | 0.2 | V-63M | 1730 | 9.10 | 1.03 | 1.12 | 0.56 | 79.6 | 464 | 300 | 287 | 69.2 | 65.1 | K |
| 1/3 | 0.25 | V-63M | 1700 | 12.2 | 1.38 | 1.24 | 0.62 | 72.0 | 419 | 237 | 226 | 70.1 | 72.0 | G |
| 1/2 | 0.4 | V-71M | 1750 | 18.0 | 2.03 | 2.15 | 1.08 | 77.7 | 456 | 295 | 276 | 71.5 | 65.4 | J |
| 3/4 | 0.55 | V-80S | 1720 | 27.5 | 3.11 | 2.47 | 1.24 | 68.4 | 500 | 266 | 261 | 76.5 | 73.1 | H |

** 1/8 HP is TENV

Table 5.24d Non-Standard Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, TEFC - CSA Approved

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|--|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 575V | | | | | | | | |
| 1/8** | 0.1 | V-63S | 1720 | 4.58 | 0.518 | 0.28 | | 91.8 | 464 | 376 | 391 | 65.5 | 54.1 | M |
| 1/4 | 0.2 | V-63M | 1730 | 9.10 | 1.03 | 0.48 | | 85.4 | 458 | 316 | 340 | 69.4 | 60.1 | K |
| 1/3 | 0.25 | V-63M | 1710 | 12.2 | 1.38 | 0.52 | | 78.8 | 423 | 250 | 270 | 71.3 | 67.5 | H |
| 1/2 | 0.4 | V-71M | 1700 | 18.5 | 2.09 | 0.79 | | 75.8 | 468 | 309 | 300 | 75.2 | 63.1 | J |
| 3/4 | 0.55 | V-80S | 1700 | 27.8 | 3.14 | 1.00 | | 74.0 | 530 | 260 | 268 | 75.4 | 71.4 | H |

** 1/8 HP is TENV

Fractional AF-Motor (AV) Performance Data - 60Hz Operation

Table 5.25a Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC

| Motor Capacity | | Frame Size | Wiring | Full Load Torque | | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|-------------|--------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP | kW | | | in-lbs | N-m | | | | | | | |
| | | | | | | | | | | | | |
| | | Low Voltage | 230 | 0.98 | 34 | 0.74 | | | | | | |
| 1/4 | 0.2 | VA-63M | High Voltage | 9.6 | 1.08 | 460 | 0.91 | 1765 | 68 | 0.79 | 125 | 0.87 |
| | | Low Voltage | 230 | | | | | | | | | |
| 1/3 | 0.25 | VA-63M | High Voltage | 12 | 1.36 | 460 | 0.94 | 1755 | 78 | 0.87 | 125 | 0.87 |
| | | Low Voltage | 230 | | | | | | | | | |
| 1/2 | 0.4 | VA-71M | High Voltage | 19.2 | 2.17 | 460 | 1.3 | 1750 | 70 | 1.1 | 115 | 1.21 |
| | | Low Voltage | 230 | | | | | | | | | |
| 3/4 | 0.55 | VA-80S | High Voltage | 26.3 | 2.97 | 460 | 1.7 | 1760 | 62 | 1.6 | 125 | 1.54 |
| | | Low Voltage | 230 | | | | | | | | | |

Table 5.25b Three Phase, 230/460V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC - CSA

| Motor Capacity | | Frame Size | Wiring | Full Load Torque | | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|-------------|--------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP | kW | | | in-lbs | N-m | | | | | | | |
| | | | | | | | | | | | | |
| | | Low Voltage | 230 | 0.98 | 34 | 0.74 | 0.92 | | | | | |
| 1/4 | 0.2 | VA-63M | High Voltage | 9.57 | 1.08 | 460 | 0.91 | 1765 | 68 | 0.79 | 125 | 0.87 |
| | | Low Voltage | 230 | | | | | | | | | |
| 1/3 | 0.25 | VA-63M | High Voltage | 12.0 | 1.36 | 460 | 0.94 | 1755 | 78 | 0.87 | 125 | 0.87 |
| | | Low Voltage | 230 | | | | | | | | | |
| 1/2 | 0.4 | VA-71M | High Voltage | 19.3 | 2.17 | 460 | 1.3 | 1750 | 70 | 1.1 | 115 | 1.21 |
| | | Low Voltage | 230 | | | | | | | | | |
| 3/4 | 0.55 | VA-90S | High Voltage | 26.3 | 2.97 | 460 | 1.7 | 1765 | 62 | 1.5 | 145 | 1.54 |
| | | Low Voltage | 230 | | | | | | | | | |

Table 5.25c Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, 10:1 Constant Torque Speed Range TEFC - CSA Approved

| Motor Capacity | | Frame Size | Full Load Torque | | Voltage V | 60 Hz Current Amp | Speed RPM | Voltage V | 6 Hz Current Amp | Speed RPM | No Load Current @ 60 Hz |
|----------------|------|------------|------------------|------|-----------|-------------------|-----------|-----------|------------------|-----------|-------------------------|
| HP | kW | | in-lbs | N-m | | | | | | | |
| | | | | | | | | | | | |
| 1/4 | 0.2 | VA-63M | 9.57 | 1.08 | 575 | 0.7 | 1765 | 77 | 0.5 | 85 | 0.62 |
| 1/3 | 0.25 | VA-63M | 12.0 | 1.36 | 575 | 0.7 | 1755 | 95 | 0.7 | 120 | 0.62 |
| 1/2 | 0.4 | VA-71M | 19.4 | 2.17 | 575 | 0.94 | 1745 | 88 | 0.86 | 110 | 0.86 |
| 3/4 | 0.55 | VA-90S | 26.3 | 2.97 | 575 | 1.3 | 1765 | 76 | 1.1 | 140 | 0.98 |

Motor Performance Data - Small HP CE Motor, 50Hz Operation

Table 5.26a IE1 Three Phase, 220/380V, 50Hz, 1500 RPM Synchronous Speed, TEFC - CE (Not for Europe or UK)

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 220V | 380V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1400 | 6.03 | 0.682 | 0.6 | 0.35 | 78.3 | 371 | 230 | 226 | 63.3 | 69.1 | H |
| 1/4 | 0.2 | V-63M | 1390 | 12.2 | 1.37 | 1.05 | 0.61 | 71.5 | 361 | 206 | 206 | 67.6 | 73.7 | F |
| 1/3 | 0.25 | V-63M | 1360 | 15.5 | 1.75 | 1.22 | 0.71 | 61.4 | 338 | 195 | 181 | 69.1 | 77.8 | E |
| 1/2 | 0.4 | V-71M | 1410 | 24.0 | 2.71 | 2.06 | 1.19 | 68.3 | 353 | 201 | 204 | 69.7 | 73.5 | F |
| 3/4 | 0.55 | V-80S | 1400 | 33.2 | 3.75 | 2.45 | 1.42 | 58.5 | 373 | 206 | 196 | 73.4 | 80.2 | E |

** 1/8 HP is TENV

Table 5.26b IE1 Three Phase, 230/400V, 50Hz, 1500 RPM Synchronous Speed, TEFC - CE (Not for Europe or UK)

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 230V | 400V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1420 | 5.95 | 0.672 | 0.62 | 0.36 | 83.6 | 361 | 261 | 255 | 62.1 | 64.9 | H |
| 1/4 | 0.2 | V-63M | 1410 | 12.0 | 1.35 | 1.08 | 0.62 | 77.3 | 371 | 236 | 233 | 67.1 | 69.5 | G |
| 1/3 | 0.25 | V-63M | 1380 | 15.3 | 1.73 | 1.22 | 0.7 | 68.4 | 371 | 225 | 205 | 69.4 | 74.2 | F |
| 1/2 | 0.4 | V-71M | 1420 | 23.8 | 2.69 | 2.13 | 1.23 | 75.6 | 366 | 229 | 229 | 68.5 | 68.7 | G |
| 3/4 | 0.55 | V-80S | 1410 | 32.9 | 3.72 | 2.45 | 1.41 | 65.2 | 390 | 225 | 219 | 73.6 | 76.7 | F |

** 1/8 HP is TENV

Table 5.26c IE1 Three Phase, 240/415V, 50Hz, 1500 RPM Synchronous Speed, TEFC - CE (Not for Europe or UK)

| Motor Capacity | | Frame Size | Full Load (A) | | | Current | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|----------------|------|------------|---------------|--------|-------|-----------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 240V | 415V | | | | | | | |
| 1/8** | 0.1 | V-63S | 1420 | 5.95 | 0.672 | 0.65 | 0.37 | 88.1 | 378 | 286 | 277 | 60.9 | 60.9 | J |
| 1/4 | 0.2 | V-63M | 1410 | 12.0 | 1.35 | 1.1 | 0.64 | 80.9 | 375 | 260 | 253 | 66.4 | 65.7 | H |
| 1/3 | 0.25 | V-63M | 1390 | 15.2 | 1.72 | 1.23 | 0.71 | 73.0 | 380 | 247 | 223 | 69.5 | 70.6 | G |
| 1/2 | 0.4 | V-71M | 1430 | 23.6 | 2.67 | 2.23 | 1.29 | 80.6 | 364 | 250 | 247 | 67.0 | 64.4 | H |
| 3/4 | 0.55 | V-80S | 1420 | 32.7 | 3.7 | 2.46 | 1.43 | 70.6 | 413 | 248 | 237 | 73.6 | 73.1 | G |

** 1/8 HP is TENV

Table 5.26d IE1 Three Phase, 230/400V, 50Hz, 1500 RPM Synchronous Speed, 6 lead, CE Marked, TEFC (for Europe or UK)

| Motor Capacity | | Frame Size | Full Load Ratings | | | | | | | Current as % Full Load | | Torque as % of Full Load | |
|----------------|-------|------------|-------------------|------|------|--------|--------|--------------------|--------------|------------------------|----------|--------------------------|-----------|
| HP | kW | | Current | | RPM | Torque | | Nominal Efficiency | Power Factor | No Load | Starting | Starting | Breakdown |
| | | | 230V | 400V | | N-m | in-lbs | | | | | | |
| 1/8** | 0.1** | V-63S | 0.62 | 0.35 | 1420 | 0.672 | 5.95 | 62.1 | 0.65 | 83.6 | 361 | 261 | 255 |
| 1/8 | 0.12 | VA-63S | 0.7 | 0.41 | 1430 | 0.8 | 7.08 | 72.5 | 0.59 | 84.3 | 571 | 283 | 346 |
| 1/4 | 0.2 | VA-63M | 1.08 | 0.63 | 1410 | 1.35 | 11.95 | 76.5 | 0.60 | 77.8 | 565 | 277 | 331 |
| 1/3 | 0.25 | VA-63M | 1.19 | 0.69 | 1400 | 1.71 | 15.13 | 76.1 | 0.69 | 70.6 | 513 | 219 | 262 |
| 1/2 | 0.4 | VA-71M | 1.86 | 1.08 | 1420 | 2.68 | 23.72 | 79.1 | 0.68 | 72.6 | 559 | 311 | 362 |
| 3/4 | 0.55 | N-80S | 2.31 | 1.33 | 1430 | 3.66 | 32.39 | 83.5 | 0.71 | 36.4 | 647 | 293 | 365 |

** 0.12 kW (1/8 HP) is TENV

Motor Performance Data - EP.NA Motor, 60Hz Operation

Table 5.27 Three Phase, 230/460v, 60Hz, 1800 RPM Synchronous Speed, TEFC

Units: inches (mm)

| Motor Power HP (kW) | | Frame Size | Full Load | | | Current (A) | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|---------------------|------|------------|-----------|--------|------|-------------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 230V | 460V | | | | | | | |
| 1 | 0.75 | N-80M | 1730 | 36.6 | 4.14 | 3.06 | 1.53 | 62.0 | 692 | 343 | 403 | 85.5 | 72.0 | K |
| 1.5 | 1.1 | N-90S | 1730 | 53.7 | 6.07 | 4.15 | 2.08 | 52.1 | 659 | 277 | 341 | 86.5 | 76.5 | J |
| 2 | 1.5 | N-90L | 1730 | 73.2 | 8.28 | 5.61 | 2.80 | 52.7 | 694 | 284 | 356 | 86.5 | 77.2 | J |
| 3 | 2.2 | N-100L | 1740 | 107 | 12.1 | 7.66 | 3.83 | 47.5 | 824 | 317 | 389 | 89.5 | 80.7 | K |
| 5 | 3.7 | N-112M | 1750 | 179 | 20.2 | 12.3 | 6.17 | 44.5 | 821 | 244 | 379 | 89.5 | 83.9 | K |
| 7.5 | 5.5 | N-132S | 1760 | 264 | 29.8 | 17.8 | 8.90 | 42.9 | 1000 | 290 | 461 | 91.7 | 84.2 | L |
| 10 | 7.5 | N-132M | 1760 | 360 | 40.7 | 24.4 | 12.2 | 36.1 | 606 | 193 | 277 | 91.7 | 84.1 | G |
| 15 | 11 | N-160M | 1770 | 525 | 59.3 | 38.4 | 19.2 | 48.0 | 736 | 274 | 369 | 92.4 | 77.8 | J |

Table 5.28 Three Phase, 240/480V, 60Hz, 1800 RPM Synchronous Speed, TEFC

Units: inches (mm)

| Motor Power HP (kW) | | Frame Size | Full Load | | | Current (A) | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|---------------------|------|------------|-----------|--------|------|-------------|------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 240V | 480V | | | | | | | |
| 1 | 0.75 | N-80M | 1740 | 36.4 | 4.12 | 3.05 | 1.52 | 66.2 | 723 | 380 | 439 | 85.5 | 69.2 | L |
| 1.5 | 1.1 | N-90S | 1740 | 53.4 | 6.04 | 4.09 | 2.05 | 56.6 | 704 | 310 | 375 | 86.5 | 74.1 | J |
| 2 | 1.5 | N-90L | 1730 | 73.2 | 8.28 | 5.54 | 2.77 | 57.8 | 722 | 316 | 387 | 86.5 | 74.5 | K |
| 3 | 2.2 | N-100L | 1750 | 106 | 12.0 | 7.53 | 3.77 | 52.1 | 911 | 352 | 446 | 89.5 | 78.4 | L |
| 5 | 3.7 | N-112M | 1760 | 178 | 20.1 | 12.1 | 6.06 | 49.3 | 886 | 268 | 421 | 89.5 | 81.7 | K |
| 7.5 | 5.5 | N-132S | 1760 | 264 | 29.8 | 17.5 | 8.76 | 47.6 | 1060 | 321 | 506 | 91.7 | 82.0 | M |
| 10 | 7.5 | N-132M | 1760 | 360 | 40.7 | 23.8 | 11.9 | 40.3 | 652 | 212 | 308 | 91.7 | 82.2 | H |
| 15 | 11 | N-160M | 1770 | 525 | 59.3 | 38.7 | 19.3 | 54.0 | 760 | 305 | 405 | 92.4 | 74.0 | K |

Motor Performance Data - EP.NA Motor, 60Hz Operation (continued)

Table 5.29 Three Phase, 575V, 60Hz, 1800 RPM Synchronous Speed, TEFC

Units: inches (mm)

| Motor Power HP (kW) | | Frame Size | Full Load | | | Current (A) | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|---------------------|------|------------|-----------|--------|------|----------------|-----------------|------------------|-------------------------|--------------------------|----------------------|----------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load 575V | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | | | | | | | | |
| 1 | 0.75 | N-80M | 1740 | 36.4 | 4.12 | 1.36 | 72.7 | 768 | 430 | 500 | 85.5 | 64.4 | M |
| 1.5 | 1.1 | N-90S | 1740 | 53.4 | 6.04 | 1.69 | 57.8 | 743 | 313 | 386 | 86.5 | 74.5 | K |
| 2 | 1.5 | N-90L | 1730 | 73.2 | 8.28 | 2.22 | 52.3 | 685 | 272 | 341 | 86.5 | 77.9 | J |
| 3 | 2.2 | N-100L | 1740 | 107 | 12.1 | 3.05 | 47.2 | 839 | 322 | 404 | 89.5 | 80.8 | K |
| 5 | 3.7 | N-112M | 1750 | 179 | 20.2 | 4.86 | 42.0 | 798 | 230 | 355 | 89.5 | 84.9 | J |
| 7.5 | 5.5 | N-132S | 1760 | 264 | 29.8 | 7.12 | 42.5 | 957 | 263 | 429 | 91.7 | 84.7 | L |
| 10 | 7.5 | N-132M | 1760 | 360 | 40.7 | 10.1 | 43.9 | 704 | 230 | 332 | 91.7 | 81.3 | H |
| 15 | 11 | N-160M | 1760 | 528 | 59.7 | 14.5 | 41.7 | 710 | 237 | 331 | 92.4 | 82.3 | H |

Motor Performance Data - IE3 CE Motor, 50Hz Operation

Table 5.30 Three Phase, 220/380V, 50Hz, 1800 RPM Synchronous Speed, TEFC

Units: inches (mm)

| Motor Power HP (kW) | | Frame Size | Full Load | | | Current (A) | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|---------------------|------|------------|-----------|--------|------|-------------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 220V | 380V | | | | | | | |
| 1 | 0.75 | N-80M | 1430 | 44.3 | 5.01 | 3.46 | 2.00 | 66.2 | 579 | 383 | 402 | 84.7 | 67.9 | K |
| 1.5 | 1.1 | N-90S | 1430 | 65.0 | 7.35 | 4.49 | 2.59 | 54.4 | 606 | 296 | 343 | 85.4 | 75.1 | J |
| 2 | 1.5 | N-90L | 1420 | 89.2 | 10.1 | 6.10 | 3.52 | 54.9 | 578 | 304 | 338 | 85.4 | 75.5 | H |
| 3 | 2.2 | N-100L | 1440 | 129 | 14.6 | 8.58 | 4.96 | 52.2 | 758 | 344 | 418 | 88.6 | 78.0 | K |
| 4 | 3.0 | N-112S | 1430 | 177 | 20.0 | 11.3 | 6.50 | 45.6 | 676 | 316 | 365 | 87.7 | 80.8 | J |
| 5 | 3.7 | N-112M | 1460 | 214 | 24.2 | 13.5 | 7.80 | 48.5 | 743 | 266 | 378 | 89.6 | 81.2 | J |
| 5.5 | 4.0 | N-112M | 1450 | 233 | 26.3 | 14.4 | 8.30 | 45.2 | 692 | 266 | 378 | 88.9 | 82.9 | J |
| 7.5 | 5.5 | N-132S | 1460 | 318 | 36.0 | - | 11.5 | 49.6 | 907 | 316 | 471 | 90.6 | 80.7 | L |
| 10 | 7.5 | N-132M | 1460 | 434 | 49.1 | - | 15.8 | 44.9 | 590 | 213 | 315 | 90.8 | 79.6 | H |
| 15 | 11 | N-160M | 1460 | 636 | 71.9 | - | 22.3 | 38.5 | 551 | 200 | 283 | 91.4 | 81.6 | G |

Table 5.31 Three Phase, 230/400V, 50Hz, 1800 RPM Synchronous Speed, TEFC

Units: inches (mm)

| Motor Power HP (kW) | | Frame Size | Full Load | | | Current (A) | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter | |
|---------------------|------|------------|-----------|--------|------|-------------|------|-----------------|-------------------------|--------------------------|----------------------|----------------|------------------|------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | | | | | | Starting % of FL |
| | | | | in-lbs | N-m | 230V | 400V | | | | | | | |
| 1 | 0.75 | N-80M | 1440 | 44.0 | 4.97 | 3.54 | 2.05 | 72.3 | 613 | 423 | 446 | 84.6 | 62.7 | L |
| 1.5 | 1.1 | N-90S | 1440 | 64.5 | 7.29 | 4.50 | 2.60 | 61.4 | 640 | 336 | 387 | 85.6 | 71.1 | K |
| 2 | 1.5 | N-90L | 1430 | 88.6 | 10.0 | 6.17 | 3.56 | 62.2 | 601 | 338 | 375 | 85.8 | 72.3 | J |
| 3 | 2.2 | N-100L | 1450 | 128 | 14.5 | 8.56 | 4.95 | 60.2 | 798 | 382 | 465 | 88.7 | 74.1 | L |
| 4 | 3.0 | N-112S | 1440 | 176 | 19.9 | 11.2 | 6.45 | 53.2 | 727 | 352 | 419 | 87.9 | 76.9 | K |
| 5 | 3.7 | N-112M | 1460 | 214 | 24.2 | 13.7 | 7.90 | 56.0 | 766 | 294 | 420 | 89.0 | 77.5 | K |
| 5.5 | 4.0 | N-112M | 1460 | 231 | 26.2 | 14.4 | 8.30 | 53.4 | 733 | 273 | 388 | 89.1 | 78.8 | K |
| 7.5 | 5.5 | N-132S | 1460 | 318 | 36.0 | - | 11.6 | 56.6 | 937 | 351 | 524 | 90.6 | 76.2 | M |
| 10 | 7.5 | N-132M | 1460 | 434 | 49.1 | - | 16.0 | 51.9 | 704 | 206 | 350 | 91.2 | 75.5 | K |
| 15 | 11 | N-160M | 1470 | 632 | 71.5 | - | 22.2 | 54.4 | 635 | 257 | 378 | 91.5 | 73.0 | J |

Motor Performance Data - EP.NA Motor, 60Hz Operation (continued)

Table 5.32 Three Phase, 240/415V, 50Hz, 1800 RPM Synchronous Speed, TEFC

Units: inches (mm)

| Motor Power HP (kW) | | Frame Size | Full Load | | | Current (A) | | | | Starting Torque % of FL | Breakdown Torque % of FL | Nominal Efficiency % | Power Factor % | NEMA Code Letter |
|---------------------------|------|------------|--------------|--------|------|-------------|------|--------------------|---------------------|-------------------------------|--------------------------------|----------------------------|----------------------|------------------------|
| HP | kW | | Rated RPM | Torque | | Full Load | | No Load % of FL | Starting % of FL | | | | | |
| | | | | in-lbs | N-m | 240V | 415V | | | | | | | |
| 1 | 0.75 | N-80M | 1450 | 43.7 | 4.94 | 3.65 | 2.11 | 76.3 | 600 | 461 | 484 | 84.1 | 59.4 | L |
| 1.5 | 1.1 | N-90S | 1440 | 64.5 | 7.29 | 4.57 | 2.64 | 66.3 | 654 | 368 | 422 | 85.5 | 67.4 | K |
| 2 | 1.5 | N-90L | 1440 | 88.0 | 9.95 | 6.29 | 3.63 | 68.7 | 611 | 366 | 406 | 85.4 | 67.3 | K |
| 3 | 2.2 | N-100L | 1450 | 128 | 14.5 | 8.83 | 5.10 | 66.1 | 805 | 412 | 502 | 88.3 | 69.3 | M |
| 4 | 3.0 | N-112S | 1440 | 176 | 19.9 | 11.3 | 6.55 | 59.8 | 751 | 387 | 458 | 87.9 | 73.2 | L |
| 5 | 3.7 | N-112M | 1460 | 214 | 24.2 | 13.9 | 8.00 | 62.5 | 788 | 319 | 453 | 89.2 | 72.7 | L |
| 5.5 | 4.0 | N-112M | 1460 | 231 | 26.2 | 14.5 | 8.35 | 59.7 | 752 | 294 | 418 | 89.0 | 74.8 | K |
| 7.5 | 5.5 | N-132S | 1470 | 316 | 35.7 | - | 11.9 | 64.1 | 958 | 378 | 564 | 90.2 | 72.0 | N |
| 10 | 7.5 | N-132M | 1470 | 431 | 48.7 | - | 16.2 | 58.5 | 629 | 254 | 378 | 90.6 | 71.1 | J |
| 15 | 11 | N-160M | 1470 | 632 | 71.5 | - | 22.4 | 50.6 | 617 | 249 | 354 | 91.6 | 74.6 | H |

Motor Selection Considerations for Inverter (VFD) Operation

Benefits:

Operating a three-phase AC Motor with an Inverter (Variable Frequency Drive – VFD) brings benefits to the design of a process control system:

- Extending a motor's acceleration time (soft starting) can greatly reduce motor starting current levels. Inrush current is limited typically to 150% of a motor's ampere ratings.
- Controlled and extended acceleration and deceleration rates reduce or eliminate the stress of high torque demands on the motor, reducer and driven load.
- Motor speed can be infinitely adjusted electronically to operate the process at the optimum speed.
- Full-rated motor torque levels can be applied to the load over as much as a 10:1 speed range (6 to 60 Hz, approximately 180 to 1800 RPM motor shaft speed). (See note on next page about Constant Torque Speed Range)
- Overspeed operation: within the operating limits of the motor, reducer and driven load, motor speed range can be extended beyond 60 Hz (1800 RPM). (See note on next page about Constant Horsepower Speed Range)
- Regulation of motor speed and/or torque without additional feedback devices.
- A properly sized and adjusted Sensorless Flux Vector AC drive can regulate motor shaft speed to almost eliminate motor slip over the motor's entire loading range.
- Electronic programmable motor torque limiting.
- Electronic overload and short circuit protection for the motor.
- Electronic Reversing: upon command, a VFD will follow preprogrammed deceleration rate to stop motor and then follow acceleration rate to bring motor to commanded speed in reverse direction. No additional power or mechanical components needed to reverse the motor.
- Motor braking (up to 150% of motor rated torque level with optional VFD components).
NOTE: VFDs do not provide HOLDING brake capability. VFDs can be used to sequence a motor-mounted holding brake.
- Many VFDs include basic process control functions and easily interface with Programmable Logic Controllers for more advance process control schemes.
- Serial communication capability for remote monitoring of motor, VFD and process status.
- Within a small limited HP range, VFDs can be selected to power a three-phase 230V motor from a single phase 240V power feed.

Constant Torque Operation:

For most gearmotor applications, a constant-torque rated VFD is required.

Constant-torque rated VFDs carry various manufacturer designations:

- Constant Torque, Heavy Duty or Normal Duty.

All constant-torque rated VFDs carry a 60-second ampere overload capability level of 150% of the VFD's continuous output ampere rating.

VFDs that offer a 110% or 120% 60-second ampere overload capability are designed for variable-torque type loads like fans and pumps with propellers and impellers and are most likely undersized for gearmotor applications.

When a VFD applies power to a motor, it simultaneously varies both the applied motor voltage level (amplitude) and the motor frequency (Hz) so that the torque delivered at the motor shaft can be held constant from a motor's base speed (typically 60 Hz) down to below 20 Hz.

The lower frequency limit is dependent on the design complexity of the VFD:

Basic V/Hz control (6 Hz), Sensorless Vector control (0.6 Hz), full Flux Vector control (0.06 Hz).

To achieve the Vector levels of motor control, the VFD must control only one motor, the VFD and motor must be closely matched in power ratings and the VFD must be properly adjusted, perhaps even "tuned" to the motor.

Most electrical motors are not designed to operate continuously at such low frequencies.

(See note on next page about Constant Torque Speed Range)

Motor Selection Considerations for Inverter (VFD) Operation (cont.)

Constant Horsepower (CHP) Operation:

It may be possible to configure a VFD to operate a motor at speeds beyond the motor's base frequency (typically 60 Hz – 1800 RPM).

To avoid unsafe and unreliable operation, never power a motor, reducer or a driven load beyond the manufacturer's maximum safe operating speed.

See "Motor Specifications" on page (5.15) for the Sumitomo motor maximum operating speed rating. Consult Sumitomo factory for the Hyponic reducer maximum operating speed rating. Consult the manufacturer of the driven load for its maximum operating speed rating.

A motor's full-load power rating is the product of its full-load torque rating and its base speed rating. A motor's power rating does not increase when it is operated above its base speed.

Operation above a motor's base frequency is called Constant Horsepower (CHP) operation. When a motor is operated above its base frequency, its output torque capability drops as its frequency is increased.

Constant Torque Speed Range (CTSR):

Most motors are not designed to operate for prolonged periods of time at low speed (typically below 20 Hz). Most motors (i.e TEFC) depend upon a motor shaft-mounted fan for ventilation.

When the motor is operating at low speed, this motor shaft-mounted fan does not provide sufficient air movement to keep the motor's internal temperature within proper operating limits.

Operating a motor continuously beyond its CTSR can result in premature motor failure. Be sure to properly configure the VFD's motor overload protection to match the motor type.

Motors listed for control by a VFD at low speed have been specifically designed to dissipate the heat through means other than the motor shaft-mounted fan.

A motor's ability to operate continuously at low speed is defined by its CTSR or Constant Torque Speed Range.

Examples of a CTSR rating are: 4:1, 6:1, 10:1.

A motor with a CTSR rating of 4:1 can operate continuously at 15 Hz (60 Hz / 4 = 15 Hz).

A motor with a CTSR rating of 10:1 can operate continuously at 6 Hz (60 Hz / 10 = 6 Hz).

See "Constant Torque Speed Ranges: Gearmotors" on page 3.8 for the Sumitomo motor constant torque speed rating (CTSR).

Consult the instructional material supplied with the VFD for additional important information.

Standard Wiring Diagrams

Illustrated below are the wiring diagrams for our standard motors. For additional information please refer to the motor name plate. Due to changes in design features, this diagram may not always agree with that on the motor. If different, the motor diagram found inside the conduit box cover should be used.

Three-Phase EP.NA Motor

Table 5.33 Wiring Configuration for 230/460V, 60Hz and 575V, 60Hz by EP.NA Motor

| Motor HP x P | 230/460V, 60Hz | | | 575V, 60Hz | | |
|-----------------|----------------|--------------|-----------------|------------|--------------|---------|
| | Internal | No. of Leads | Diagram | Internal | No. of Leads | Diagram |
| 1 x 4 | WYE | 9 | 9-Lead WYE | WYE | 3 | 3-Lead |
| 1.5 x 4 | | | | | | |
| 2 x 4 | | | | | | |
| 3 x 4 | | | | | | |
| 5 x 4 | | | | | | |
| 7.5 x 4 | DELTA | 9 | 9-Lead DELTA | DELTA | 3 | 3-Lead |
| 10 x 4 | | | | | | |
| 15 x 4 | | | | | | |
| 20 x 4 | | | | | | |
| 25 x 4 | | | | | | |
| 30 x 4 | | | | | | |
| 40 x 4 | | | | | | |
| 50 x 4 | | | | | | |
| 60 x 4 | | | | | | |
| 75 x 4 | | | | | | |

Figure 5.25 EP.NA - WYE

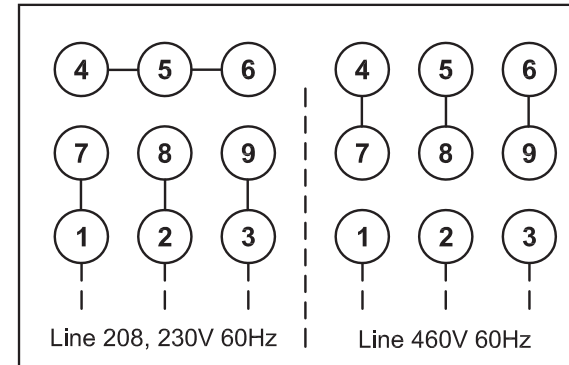


Figure 5.26 EP.NA - DELTA

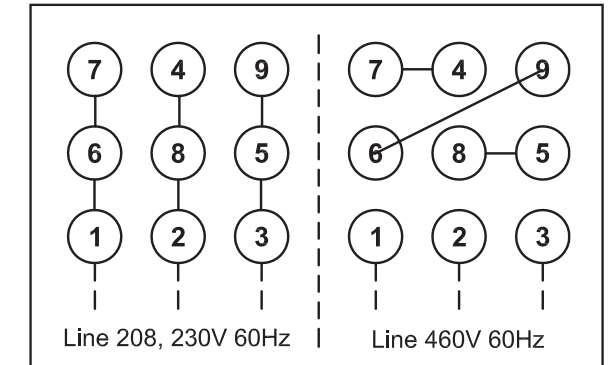


Figure 5.27 EP.NA - SINGLE

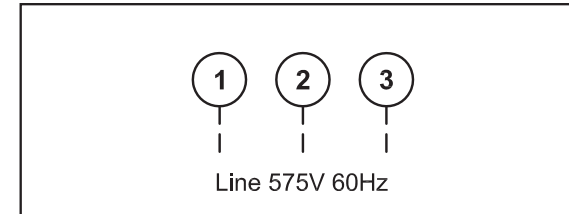


Table 4.34 Wiring Configuration by IE3 CE Motor

| Motor kW x P | Voltage Configuration | Wiring Diagram |
|--------------|-------------------------------|------------------------|
| .75 x 4 | 220/380V, 50Hz Three Phase | DELTA-WYE |
| 1.1 x 4 | | |
| 1.5 x 4 | | |
| 2.2 x 4 | | |
| 3.0 x 4 | | |
| 3.7 x 4 | 380V, 50Hz Three Phase | WYE-Start DELTA-Run |
| 5.5 x 4 | | |
| 7.5 x 4 | | |
| 11 x 4 | | |
| 15 x 4 | | |
| 18.5 x 4 | | |
| 22 x 4 | | |
| 30 x 4 | | |
| 37 x 4 | | |
| 45 x 4 | | |
| 55 x 4 | | |

Figure 4.28 DELTA-WYE Diagram

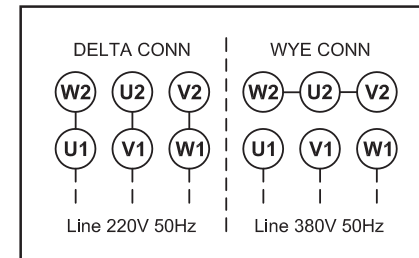
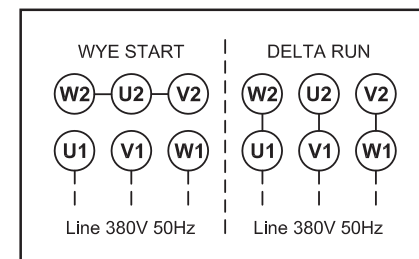


Figure 4.29 WYE-Start DELTA-Run Diagram



Motor Thermal Rating for Cyclic Applications

Table 5.35 Motor Thermal Rating Table

| Motor Power HP (kW) | Allowable C x Z | | | | Motor Inertia lb-in ² (kg-m ²) | |
|---------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------|---|----------------|
| | below 35% ED ^[1] | 35% ~ 50% ED ^[1] | 50% ~ 80% ED ^[1] | 80% ~ 100% ED ^[1] | Standard | with Brake |
| 1 (0.75) | 1400 | 1400 | 800 | 500 | 8.03 (0.00235) | 8.82 (0.00258) |
| 1.5 (1.1) | 1400 | 1400 | 800 | 500 | 11.5 (0.00337) | 13.5 (0.00396) |
| 2 (1.5) | 1200 | 1200 | 500 | 400 | 13.4 (0.00391) | 15.4 (0.0045) |
| 3 (2.2) | 1000 | 900 | 400 | 200 | 30.1 (0.0088) | 33.4 (0.00978) |
| 5 (3.7) | 800 | 800 | 800 | 700 | 66.3 (0.0194) | 71.4 (0.0209) |
| 7.5 (5.5) | 300 | 300 | 200 | 150 | 99.4 (0.0291) | 105 (0.0306) |
| 10 (7.5) | 400 | 350 | 300 | 300 | 140 (0.0409) | 154 (0.045) |
| 15 (11) | 200 | 200 | 150 | 150 | 192 (0.0561) | 206 (0.0602) |
| 20 (15) | 100 | 90 | 78 | 68 | 340 (0.0995) | 393 (0.115) |
| 25 (18.5) | 75 | 65 | 55 | 50 | 875 (0.256) | 926 (0.271) |
| 30 (22) | 75 | 65 | 55 | 50 | 875 (0.256) | 926 (0.271) |
| 40 (30) | 55 | 40 | 17 | 10 | 1110 (0.326) | 1170 (0.342) |

Note: [1] % ED = Duty Cycle.

The calculated C x Z value (steps 1 – 3 outlined below) should be less than the allowable value listed in Motor Thermal Rating table above.

1. Obtain the C value:

$$C = \frac{I_M + I_L}{I_M}$$

I_M = Moment of Inertia of the Motor.
 I_L = Moment of Inertia of the Load as seem from the motor shaft.

2. Obtain the Z value (number of starts per hour):

- (a) Assume that one operating period consists of "on-time" t_a (sec.), "off-time" t_b (sec.) and the motor is started nr (times/cycle).

$$Z_r = \frac{3600 \cdot nr}{t_a + t_b} \text{ (times/hour)}$$

- (b) When inching, ni (times/cycle) is included in 1 cycling (t_a+t_b), the number of inching times per hour Z_i , is then included in the number of starts.

$$Z_i = \frac{3600 \cdot ni}{t_a + t_b} \text{ (times/hour)}$$

- (c) Calculate Z by adding Z_r to Z_i by the following formula.

$$Z = Z_r + \frac{1}{2} \cdot Z_i = \frac{3600}{t_a + t_b} \cdot \left(nr + \frac{1}{2} ni \right) \text{ (times/hour)}$$

3. Calculate C x Z (the product of C and Z)

Use the value of C obtained in Step (1) and value of Z obtained in Step (2).

4. Obtain the duty cycle %ED and compare calculated C x Z in the appropriate column from Motor Thermal Rating Table.

$$\%ED = \frac{t_a}{t_a + t_b} \cdot 100$$

t_a = on-time
 t_b = off-time

Motor continued

Brakemotor Characteristics

The brakemotor on Cyclo® gearmotors operates with direct current supplied by a dual voltage rectifier for 230/460V, or single voltage rectifier/power module for other noted voltages. Rectifier or power module is mounted in the motor conduit box.

When used for outdoor installations, standard brakemotor must be protected by a cover. Such covers are available from the factory, please inquire when ordering.

Note: Advise the factory when ordering if you require brake torque greater or lesser than those shown as standard in the Brakemotor Characteristics table below.

Brake Characteristics

Table 5.36 Brake Characteristics - Standard torque, Delay Time, Work Capacity

| Brake Model | Motor Capacity | | Standard Braking Torque ft - lbs (N - m) | Braking Delay Time (sec) | | | Brake Work Capacity | | |
|-------------|----------------|------------|---|--------------------------|--------------------------------|---------------------|----------------------------------|----------------------------------|--|
| | HP x 4P | kW x 4P | | Normal Braking Action | | Fast Braking Action | Allowable E ₀ (J/min) | Gap Adjust (x 10 ⁷ J) | Total E ₁ (x 10 ⁷ J) |
| | | | | Standard Wiring | Inverter Wiring ^[1] | | | | |
| FB-01A1 | 1/8 | 0.1 | 0.7 (1.0) | 0.15 ~ 0.2 | 0.08 ~ 0.12 | 0.015 ~ 0.02 | 1080 | 2.6 | 6.7 |
| FB-02A1 | 1/8 ~ 1/3 | 0.1 ~ 0.25 | 1.4 (2.0) | | | | | | |
| FB-05A1 | 1/4 ~ 1/2 | 0.2 ~ 0.4 | 2.9 (4.0) | | | | | | |
| FB-1D | 1/2 ~ 3/4 | 0.4 ~ 0.55 | 5.8 (7.5) | 0.2 ~ 0.3 | 0.1 ~ 0.15 | 0.01 ~ 0.02 | 1620 | 7.0 | 33.1 |
| FB-2D | 3/4 | 0.55 | 11 (15) | | | | 2580 | 6.8 | 29.5 |
| FB-1E | 1 | 0.75 | 5.5 (7.5) | 0.25 ~ 0.45 | 0.15 ~ 0.25 | 0.01 ~ 0.03 | 2580 | 11.6 | 38.7 |
| FB-1HE | 1.5 | 1.1 | 8.0 (11) | 0.45 ~ 0.65 | 0.25 ~ 0.35 | | 3360 | 20.8 | 46.3 |
| FB-2E | 2 | 1.5 | 11 (15) | 0.35 ~ 0.55 | 0.15 ~ 0.25 | | | | |
| FB-3E | 3 | 2.2 | 16 (22) | 0.75 ~ 0.95 | 0.4 ~ 0.5 | 0.02 ~ 0.04 | 5720 | 26.3 | 105.3 |
| FB-5E | 5 | 3.7 | 30 (40) | 1.1 ~ 1.3 | 0.4 ~ 0.5 | | 6900 | 57.4 | 382.8 |
| FB-8E | 7.5 | 5.5 | 40 (55) | 1.0 ~ 1.2 | 0.3 ~ 0.4 | | 10800 | 110.2 | 551.1 |
| FB-10E | 10 | 7.5 | 59 (80) | 1.8 ~ 2.0 | 0.6 ~ 0.7 | | | | |
| FB-15E | 15 | 11 | 80 (110) | 1.6 ~ 1.8 | 0.5 ~ 0.6 | | | | |

Notes: Above table applies to standard brake specification under standard brake torque. Special brakes may perform differently from those shown. Initial brake torque may be lower than specified brake torque. If this is the case, under light load start and stop the motor to wear-in the braking surface. To improve performance for positioning accuracy or lifting applications, consider using fast braking action circuit. If the brake is operated at a rate greater than the Allowable Brake Work Capacity, E₀, the brake performance may degrade or become inoperable.

[1] Also applies to wiring where brake is powered separately from the motor leads.

Brakemotor Characteristics

Table 5.37 Brake Maintenance: Brake Gap, Lining Thickness

| Brake Model | Brake Gap | | | Brake Lining Thickness | |
|-------------|--------------------------------|-----------------|-------------------|---------------------------|-----------------|
| | Spec. (Initial) inch (mm) | Limit inch (mm) | Adjustment Method | Spec. (Initial) inch (mm) | Limit inch (mm) |
| FB-01A1 | 0.008 ~ 0.014 (0.2 ~ 0.35) | 0.020 (0.5) | Twist detent | 0.276 (7.0) | 0.256 (6.5) |
| FB-02A1 | | | | | |
| FB-05A1 | | | | | |
| FB-1D | 0.012 ~ 0.016 (0.3 ~ 0.4) | 0.024 (0.60) | Shim | 0.347 (8.8) | 0.236 (6.0) |
| FB-2D | | | | | 0.307 (7.8) |
| FB-1E | | | | | 0.307 (7.8) |
| FB-1HE | 0.010 ~ 0.014 (0.25 ~ 0.35) | 0.030 (0.75) | | 0.355 (9.0) | 0.315 (8.0) |
| FB-2E | | | | | 0.331 (8.4) |
| FB-3E | | | | | 0.410 (10.4) |
| FB-5E | 0.014 ~ 0.018 (0.35 ~ 0.45) | 0.040 (1.0) | Nut | 0.394 (10.0) | 0.236 (6.0) |
| FB-8E | | | | | 0.276 (7.0) |
| FB-10E | | | | | 0.433 (11.0) |
| FB-15E | | 0.047 (1.2) | | | |

Brakemotor: Brake Current Rating - 60Hz

Table 5.38a Brake Current for Standard Fractional Motor and AF-Motor (AV)

| Brake Model | 230VAC, 60Hz | | | 460VAC, 60Hz | | | 575VAC, 60Hz | | |
|-------------|---------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) |
| FB-01A1 | 207VDC Full Wave | 0.05 | 0.06 | 207VDC Half Wave | 0.05 | 0.04 | 259VDC Half Wave | 0.05 | 0.03 |
| FB-02A1 | | 0.08 | 0.1 | | 0.08 | 0.06 | | 0.09 | 0.07 |
| FB-05A1 | | 0.1 | 0.1 | | 0.1 | 0.1 | | 0.1 | 0.1 |
| FB-1D | | 0.1 | 0.1 | | 0.1 | 0.1 | | 0.1 | 0.1 |
| FB-2D | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 |

Table 5.38b Brake Current for EP.NA Motor

| Brake Model | 230VAC, 60Hz | | | 240VAC, 60Hz | | | 460VAC, 60Hz | | | 480VAC, 60Hz | | |
|-------------|---------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) |
| FB-1E | 207VDC Full Wave | 0.1 | 0.1 | 216VDC Full Wave | 0.1 | 0.1 | 207VDC Half Wave | 0.1 | 0.1 | 216VDC Half Wave | 0.1 | 0.1 |
| FB-1HE | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 | | | |
| FB-2E | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 | | | |
| FB-3E | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.2 | 0.2 | | | |
| FB-5E | | 0.4 | 0.4 | | 0.4 | 0.4 | | 0.4 | 0.3 | | | |
| FB-8E | | 0.4 | 0.4 | | 0.4 | 0.4 | | 0.3 | 0.3 | | | |
| FB-10E | | 0.4 | 0.4 | | 0.5 | 0.5 | | 0.4 | 0.4 | | | |
| FB-15E | | 0.4 | 0.4 | | 0.5 | 0.5 | | 0.4 | 0.4 | | | |

Table 5.38b continued... Brake Current for EP.NA Motor

| Brake Model | 575VAC, 60Hz | | |
|-------------|---------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) |
| FB-1E | 259VDC Half Wave | 0.1 | 0.1 |
| FB-1HE | | 0.2 | 0.2 |
| FB-2E | | 0.2 | 0.2 |
| FB-3E | | 0.4 | 0.3 |
| FB-5E | | 0.4 | 0.3 |
| FB-8E | | 0.5 | 0.4 |
| FB-15E | | 0.5 | 0.4 |

Note: Brake coil design will be specific to brake voltage specified at time of order. Check motor nameplate, to determine brake voltage rating.

Brakemotor: Brake Current Rating - 50 Hz

Table 5.39a Brake Current for Fractional Motor CE Motor

| Brake Model | 220VAC, 50Hz | | | 230VAC, 50Hz | | | 380VAC, 50Hz | | | 400VAC, 50Hz | | |
|-------------|--------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) |
| FB-01A1 | 99VDC Half Wave | 0.13 | 0.12 | 104VDC Half Wave | 0.13 | 0.12 | 171VDC Half Wave | 0.06 | 0.04 | 180VDC Half Wave | 0.06 | 0.04 |
| FB-02A1 | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.08 | 0.07 | | | |
| FB-05A1 | | 0.2 | 0.2 | | 0.2 | 0.2 | | 0.1 | 0.1 | | | |
| FB-1D | | 0.3 | 0.2 | | 0.1 | 0.1 | | 0.1 | 0.1 | | | |

Table 5.39b Brake Current for IE3 CE Motor

| Brake Model | 220VAC, 50/60Hz | | | 230VAC, 50/60Hz | | | 380VAC, 50/60Hz | | | 400VAC, 50/60Hz | | |
|-------------|--------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|---------------------|---------|---------|
| | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) | Vdc (V) | Idc (A) | Iac (A) |
| FB-1E | 99VDC Half Wave | 0.2 | 0.2 | 104VDC Half Wave | 0.2 | 0.2 | 171VDC Half Wave | 0.1 | 0.1 | 180VDC Half Wave | 0.1 | 0.1 |
| FB-1HE | | 0.5 | 0.4 | | 0.5 | 0.4 | | 0.2 | 0.2 | | | |
| FB-2E | | 0.5 | 0.4 | | 0.5 | 0.4 | | 0.2 | 0.2 | | | |
| FB-3E | | 0.6 | 0.5 | | 0.6 | 0.5 | | 0.3 | 0.2 | | | |
| FB-4E | | 0.6 | 0.5 | | 0.6 | 0.5 | | 0.3 | 0.2 | | | |
| FB-5E | | 1 | 0.7 | | 1 | 0.8 | | 0.4 | 0.3 | | | |
| FB-8E | | 1 | 0.7 | | 1 | 0.8 | | 0.4 | 0.3 | | | |
| FB-10E | | 1.1 | 0.9 | | 1.2 | 0.9 | | 0.5 | 0.4 | | | |
| FB-15E | | 1.1 | 0.9 | | 1.2 | 0.9 | | 0.5 | 0.4 | | | |

Notes: Brake coil design will be specific to brake voltage specified at time of order. Check motor nameplate, to determine brake voltage rating.

Brakemotor: Optional Brake Torques

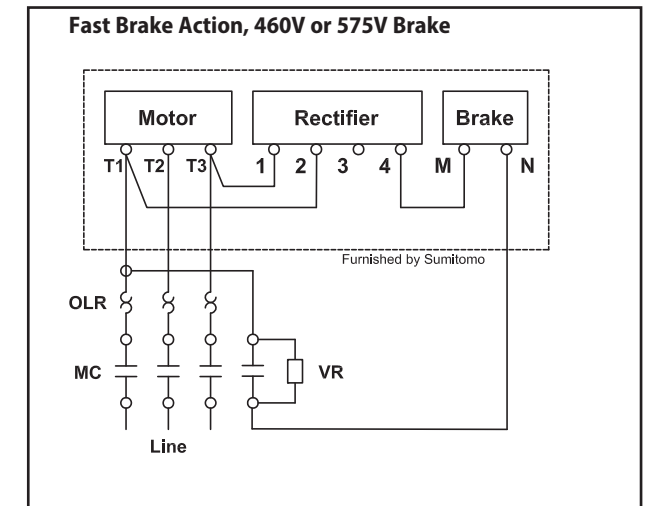
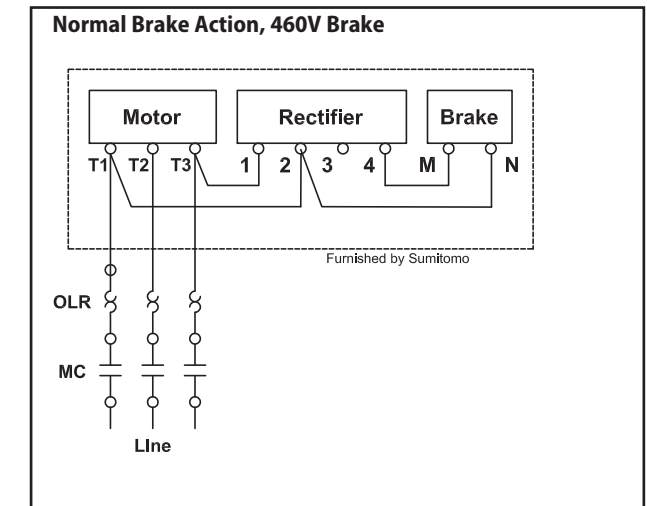
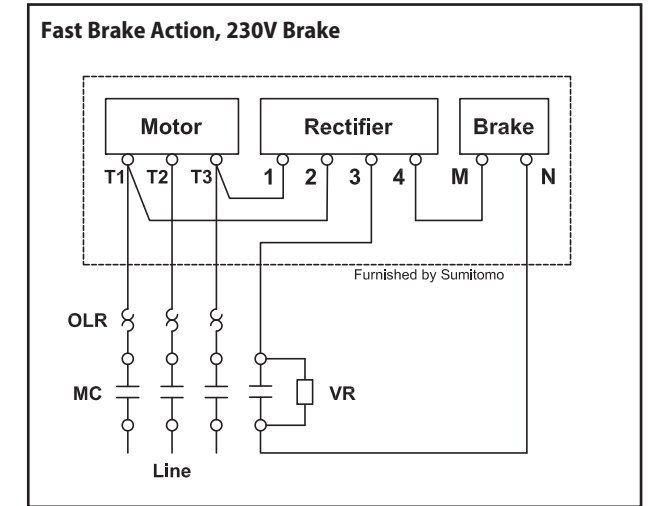
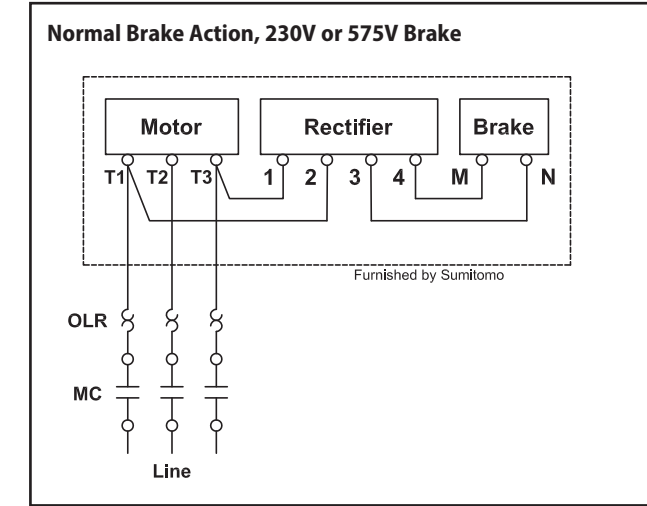
Table 5.40 Brake Torques: Standard and Inverter

| Brake Model | Motor Capacity | | | Braking Torque ft-lbs (N-m) | | | | |
|-------------|----------------|--------------|--------------|-----------------------------|-------------|-----------|------------|-------------|
| | Model | HP x 4P (ST) | HP x 4P (AV) | kW x 4P (ST) | Standard | Optional | | |
| FB-01A1 | 1/8 | - | 0.1 | 0.7 (1.0) | 0.25 (0.34) | 0.3 (0.4) | 0.4 (0.54) | 0.48 (0.65) |
| | | | | | 0.6 (0.8) | 0.7 (1.0) | 1.0 (1.4) | - |
| FB-02A1 | 1/4 - 1/3 | 1/8 | 0.2 - 0.25 | 1.4 (2.0) | 0.48 (0.65) | 0.6 (0.8) | 0.7 (1.0) | 1.0 (1.4) |
| | | | | | 1.4 (2.0) | 1.9 (2.6) | 2.3 (3.1) | - |
| FB-05A1 | 1/2 | 1/4 - 1/3 | 0.37 | 2.9 (4.0) | 0.7 (1.0) | 1.0 (1.4) | 1.4 (2.0) | - |
| | | | | | 1.9 (2.6) | 2.3 (3.1) | - | - |
| FB-1D | 3/4 | 1/2 | 0.55 | 5.8 (7.5) | 2.7 (3.7) | 3.9 (5.3) | - | - |
| | | | | | 4.6 (6.2) | 6.9 (9.4) | 7.7 (10) | - |
| FB-2D | - | 3/4 | - | 11 (15) | 3.6 (4.9) | 4.3 (5.8) | 5.1 (6.9) | 7.2 (9.8) |
| | | | | | 8.7 (12) | 13 (18) | 14 (19) | - |
| FB-1E | 1 | 1 | 0.75 | 5.5 (7.5) | 2.2 (3.0) | 3.0 (4.0) | 4.0 (5.5) | 7.4 (10) |
| FB-1HE | 1.5 | - | 1.1 | 8.0 (11) | 2.2 (3.0) | 3.7 (5.0) | 5.5 (7.5) | 11 (15) |
| FB-2E | 2 | 1.5 | 1.5 | 11 (15) | 3.7 (5.0) | 5.5 (7.5) | 8.0 (11) | 15 (20) |
| FB-3E | 3 | 2 | 2.2 | 16 (22) | 4.4 (6.0) | 7.4 (10) | 11 (15) | 22 (30) |
| FB-5E | 5 | 3 | 3.7 | 30 (40) | 7.4 (10) | 15 (20) | 22 (30) | 40 (55) |
| FB-8E | 7.5 | 5 | 5.5 | 40 (55) | 15 (20) | 22 (30) | 30 (40) | 53 (72) |
| FB-10E | 10 | 7.5 | 7.5 | 59 (80) | 15 (20) | 30 (40) | 44 (66) | 80 (110) |
| FB-15E | 15 | 10 | 11 | 80 (110) | 29 (40) | 44 (60) | 59 (80) | 110 (150) |

ST - Standard Motor, AV - Inverter Motor

Brakemotor Standard Wiring Connection

Models FB-01A1 through FB-15E, 230/460V, 60Hz or 575V, 60Hz



Key:
MC: Motor Contactor
OLR: Overload or Thermal Relay
VR: Varistor (protective device, refer to Varistor Specification Table)

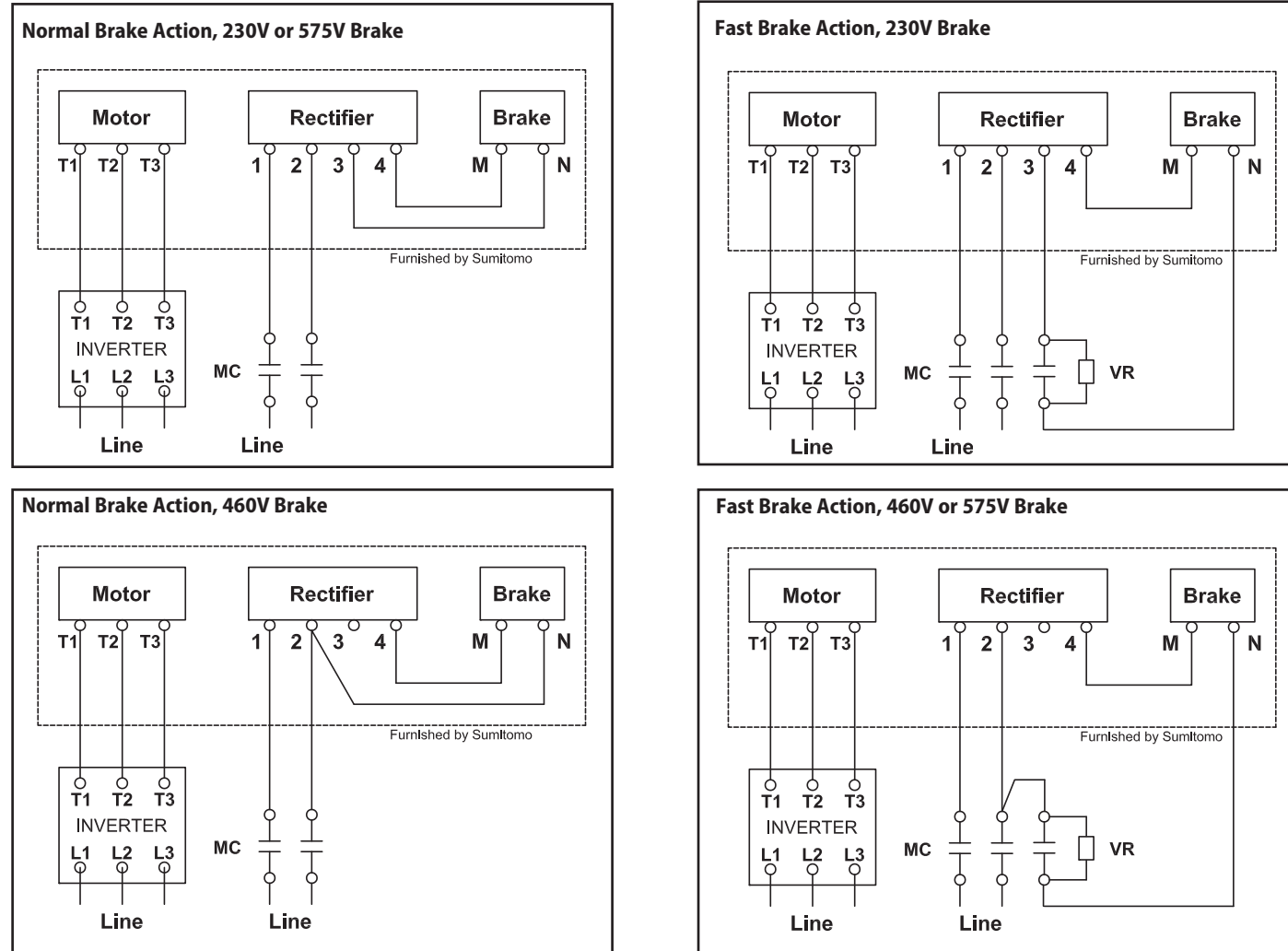
Brakemotor Standard Wiring Connection

Table 5.41 Varistor Specification Table

| Operating Voltage | | 190-230V | 380-460V | 575V |
|------------------------|---------------------|------------|-----------|-----------|
| Varistor Rated Voltage | | AC260-300V | AC510V | AC604V |
| Varistor Voltage | | 430-470V | 820V | 1000V |
| Rated Watt | FB-01A1, 02A1, 05A1 | Over 0.4W | Over 0.4W | Over 0.4W |
| | FB-1E, 1D | Over 0.6W | Over 0.6W | Over 0.4W |
| | FB-1HE, 2E, 2D, 3E | Over 1.5W | Over 1.5W | Over 0.6W |
| | FB-5E, 8E, 10E, 15E | Over 1.5W | Over 1.5W | Over 1.5W |

Brakemotor Inverter Wiring Connection

Models FB-01A1 through FB-15E, 230/460V, 60Hz or 575V, 60Hz



Key:
MC: Motor Contactor
OLR: Overload or Thermal Relay
VR: Varistor (protective device, refer to Varistor Specification Table)

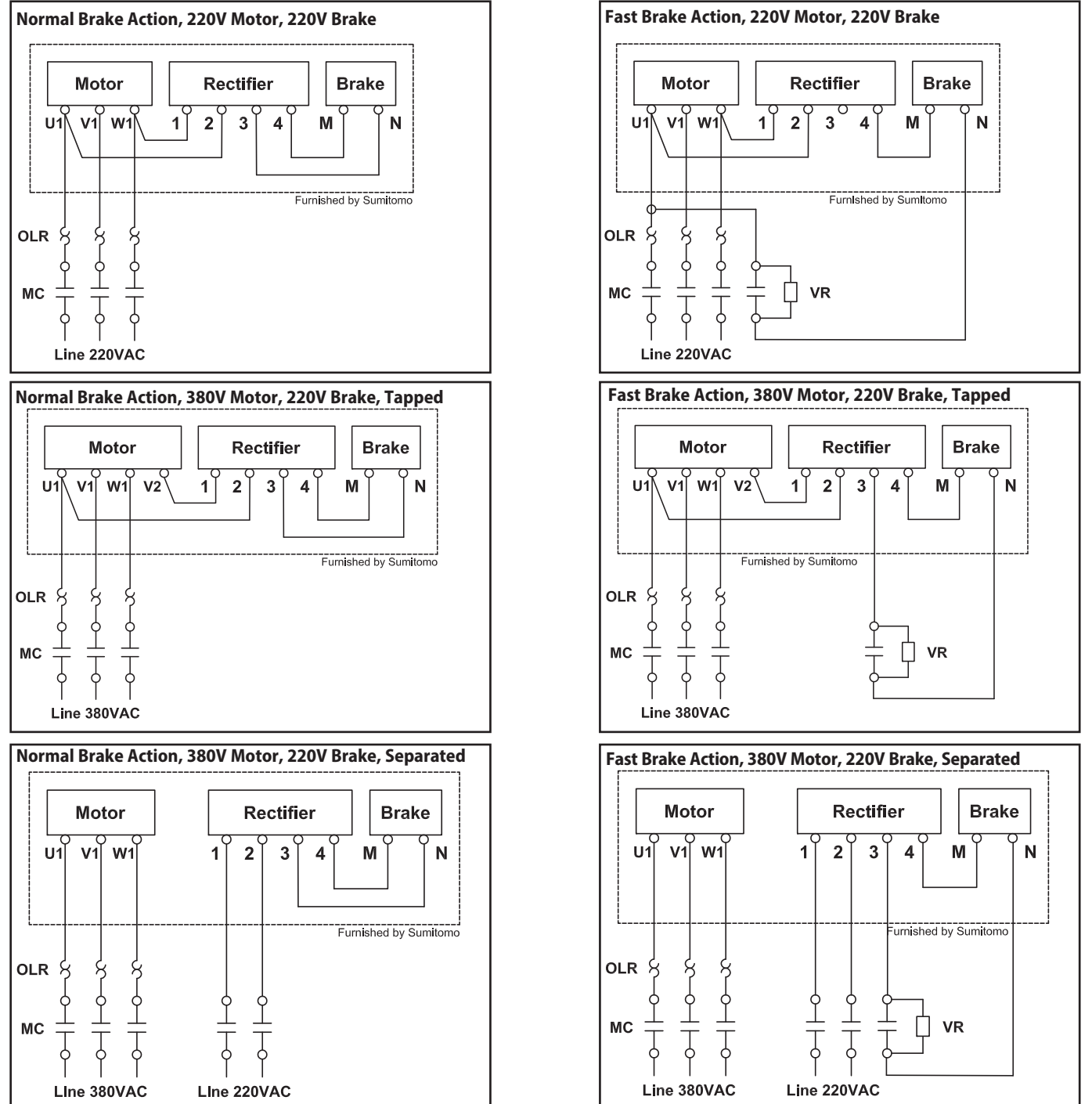
Brakemotor Inverter Wiring Connection

Table 5.42 Varistor Specification Table

| Operating Voltage | | 190-230V | 380-460V | 575V |
|------------------------|---------------------|------------|-----------|-----------|
| Varistor Rated Voltage | | AC260-300V | AC510V | AC604V |
| Varistor Voltage | | 430-470V | 820V | 1000V |
| Rated Watt | FB-01A1, 02A1, 05A1 | Over 0.4W | Over 0.4W | Over 0.4W |
| | FB-1E, 1D | Over 0.6W | Over 0.6W | Over 0.4W |
| | FB-1HE, 2E, 2D, 3E | Over 1.5W | Over 1.5W | Over 0.6W |
| | FB-5E, 8E, 10E, 15E | Over 1.5W | Over 1.5W | Over 1.5W |

Brakemotor Standard Wiring Connection for CE Motors

Models FB-01A1 through FB-5E, 220/380V, 50Hz (see page 5.39 for wiring with inverter)



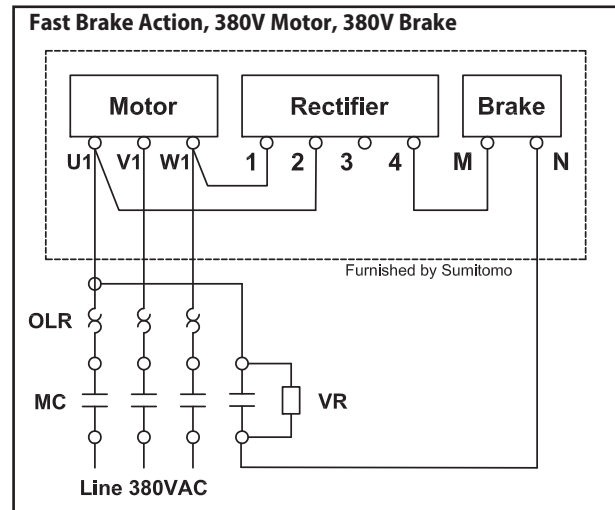
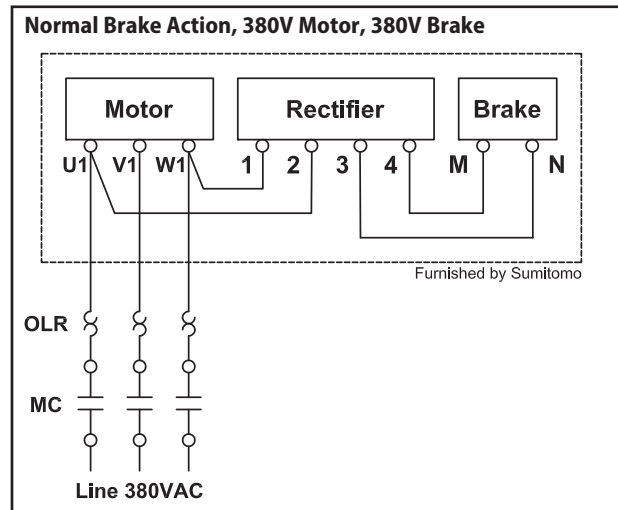
Key:
MC: Motor Contactor
OLR: Overload or Thermal Relay
MCB: Magnetic Circuit Breaker
VR: Varistor (protective device, refer to Varistor Specification Table on page 5.39)

Motor continued

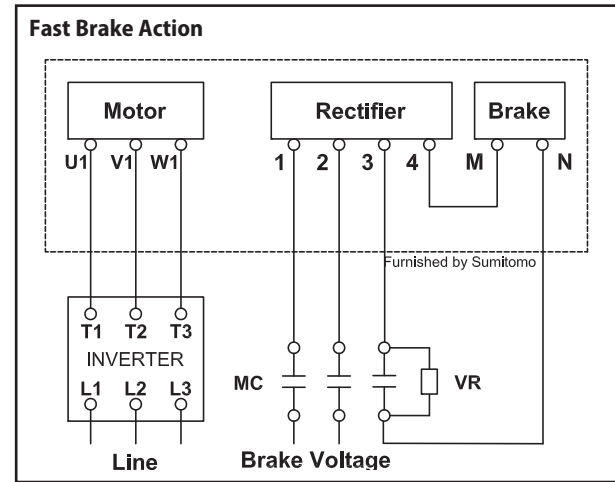
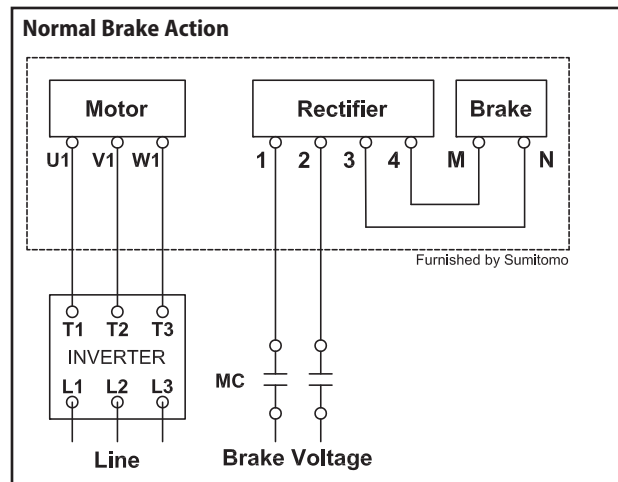
Motor continued

Brakemotor Standard Wiring Connection for CE Motors (continued)

Models FB-8E through FB-15E, 380V, 50Hz



Models FB-01A1 through FB-15E with Inverter 220/380V, 50Hz



Key: MC: Motor Contactor OLR: Overload or Thermal Relay VR: Varistor (protective device, refer to Varistor Specification Table)

Table 5.43a CE Motor, Motor/Brake Voltage Table

| Motor Power kW x 4P | Brake Model | Motor Voltage | Brake Voltage |
|---------------------|-------------|----------------|---------------|
| 0.1 | FB-01A1 | 220/380V, 50Hz | 220V, 50Hz* |
| 0.2, 0.25 | FB-02A1 | | |
| 0.37 | FB-05A1 | | |
| 0.55 | FB-1D | | |
| 0.75 | FB-1E | | |
| 1.1 | FB-1HE | | |
| 1.5 | FB-2E | | |
| 2.2 | FB-3E | | |
| 3.0 | FB-4E | | |
| 3.7 | FB-5E | | |
| 5.5 | FB-8E | 380V, 50Hz | 380V, 50Hz |
| 7.5 | FB-10E | | |
| 11 | FB-15E | | |

Table 5.43b Varistor Specification Table

| Operating Voltage | 220V | 380V | |
|-------------------|------------------------|-----------|-----------|
| | Varistor Rated Voltage | AC300V | AC510V |
| Varistor Voltage | 470V | 820V | |
| Rated Watt | FB-01A1, 02A1, 05A1 | Over 0.4W | Over 0.4W |
| | FB-1E, 1D | Over 0.6W | Over 0.6W |
| | FB-1HE, 2E | Over 1.5W | Over 1.5W |
| | FB-3E, 4E | Over 1.5W | Over 1.5W |
| | FB-5E, 8E | Over 1.5W | Over 1.5W |
| | FB-10E, 8E | Over 1.5W | Over 1.5W |

*optional 380V 50Hz Brake Available

Brake Rectifiers and Brake Power Modules

Table 5.44a Brake Rectifiers for Fractional Motors

| Brake Type | Motor Power HP x P | 230V/460V Rectifier | | 575V Rectifier | |
|------------|--------------------|---------------------|-------------|----------------|-------------|
| | | Model Number | Part Number | Model Number | Part Number |
| FB-01A1 | 1/8 X 4 | 25FW-4FB3 | EY477WW-01 | 10F-6FB3 | EY498WW-01 |
| FB-02A1 | 1/4 - 1/3 X 4 | | | | |
| FB-05A1 | 1/2 X 4 | | | | |
| FB-1D | 3/4 X 4 | | | | |
| FB-20 | 3/4 X 4 | | | | |

Table 5.44b Brake Rectifiers for Fractional Motors

| Brake Type | Motor Power kW x P | 220V Rectifier | |
|------------|--------------------|----------------|-------------|
| | | Model Number | Part Number |
| FB-01A1 | 0.1 X 4 | 10F-2FB2 | MP983WW-01 |
| FB-02A1 | 0.2 - 0.25 X 4 | | |
| FB-05A1 | 0.37 X 4 | | |
| FB-1D | 0.55 X 4 | | |

Table 5.44c Brake Rectifiers for EP.NA Motors

| Brake Type | Motor Power HP x P | 230V/460V Rectifier | | 575V Rectifier | |
|------------|--------------------|---------------------|-------------|----------------|-------------|
| | | Model Number | Part Number | Model Number | Part Number |
| FB-1E | 1 x 4 | 25FW-4FB3 | EY477WW-01 | 10F-6FB3 | EY498WW-01 |
| FB-1HE | 1.5 x 4 | | | | |
| FB-2E | 2 x 4 | | | | |
| FB-3E | 3 x 4 | | | | |
| FB-5E | 5 x 4 | | | | |
| FB-8E | 7.5 x 4 | | | | |
| FB-10E | 10 x 4 | | | | |
| FB-15E | 15 x 4 | | | | |

Table 5.44d Brake Rectifiers for IE3 CE Motors

| Brake Type | Motor Power kW x P | 220V Rectifier | | 380V Rectifier | | | | | |
|------------|--------------------|----------------|-------------|----------------|-------------|--|--|----------|------------|
| | | Model Number | Part Number | Model Number | Part Number | | | | |
| FB-1E | 0.75 x 4 | 10F-2FB2 | MP983WW-01 | 05F-4FB2 | MP985WW-01 | | | | |
| FB-1HE | 1.1 x 4 | | | | | | | | |
| FB-2E | 1.5 x 4 | | | | | | | | |
| FB-3E | 2.2 x 4 | | | | | | | | |
| FB-4E | 3.0 x 4 | | | | | | | | |
| FB-5E | 3.7 x 4 | | | | | | | | |
| FB-8E | 5.5 x 4 | | | | | | | | |
| FB-10E | 7.5 x 4 | | | | | | | | |
| FB-15E | 11 x 4 | | | | | | | 15F-4FB1 | EW397WW-01 |

Warranty

Company warrants that (i) all new equipment and parts (collectively, "Equipment") sold by Company will conform to printed drawings and specification sheets issued by Company and (ii) are free of defects in material and workmanship for the time period shown in Table 1. The warranty period commences on the date of shipment of the Equipment by Company.

If, within the warranty period, Company receives from Buyer written notice of any alleged defect in any of the Equipment and, if the Equipment is found by Company not to conform with these warranties (after Buyer has provided Company a reasonable opportunity to perform any appropriate tests on the allegedly defective Equipment), Company will, at its sole option and expense, either repair or replace the Equipment. In all instances, Company reserves the right to require Buyer to deliver the Equipment for repair or replacement to a designated service center and require Buyer to pay all charges for inbound and outbound transportation and for services of any kind, diagnostic or otherwise, excepting only the direct and actual cost of Equipment repair or replacement. Warranty coverage is limited to parts and labor and does not include travel and other expenses. Buyer applications and use of the Equipment may require installation of safety features. Buyer is responsible for furnishing and installing guards or other safety equipment needed to protect operating personnel, even though such equipment may not be furnished by Company with the Equipment purchased. Equipment supplied, but not manufactured, by Company is warranted only to the extent of the original manufacturer's warranty.

Table 5.45 - Product Warranty

| Product | Warranty Period (After Shipment) | Components Excluded |
|---|----------------------------------|------------------------|
| Cyclo® Speed Reducers and Gearmotors | 2 Years | Normally Wearing Items |
| Cyclo® Bevel Buddybox Speed Reducers and Gearmotors | 2 Years | Normally Wearing Items |
| Cyclo® Helical Buddybox Speed Reducers and Gearmotors | 2 Years | Normally Wearing Items |
| Fine Cyclo® Speed Reducers | 2 Years | Normally Wearing Items |
| Beier® Variator Mechanical Adjustable Speed Reducers | 2 Years | Normally Wearing Items |
| Hyponic® Speed Reducers and Gearmotors | 2 Years | Normally Wearing Items |
| Hedcon® Double Enveloping Worm Gear Speed Reducers | 2 Years | Normally Wearing Items |
| Helical Shaft Mount Speed Reducers | 2 Years | Normally Wearing Items |
| Rhytax® | 2 Years | Normally Wearing Items |
| IB Series Servo Gearheads | 1 Year | Normally Wearing Items |
| Astero Gearmotors | 1 Year | Normally Wearing Items |
| Variable Frequency Inverters | 1 Year | --- |
| Paramax® Speed Reducers | 2 Years | Normally Wearing Items |
| Compower Planetary Speed Reducers | 1 Year | Normally Wearing Items |
| Hansen UniMiner | 2 Years | Normally Wearing Items |
| Hansen P4 | 2 Years | Normally Wearing Items |
| Parts | 1 Year | --- |
| Repairs | 1 Year | Normally Wearing Items |

Hyponic®
 Technical Information