

Worldwide Sumitomo Network

U.S.A.

Sumitomo Machinery Corporation of America (SMA)
4200 Holland Blvd. Chesapeake,VA 23323,U.S.A.
Tel:+1-757-485-3355
Fax:+1-757-485-7490

Argentina

SM Cyclo de Argentina S.A. (SMAR)
Ing. Delpini, 2236Area de Promocion el Triangulo,
Partido Malvinas Argentinas Grand Bourg,
Buenos Aires, Argentina - B1615KGB
Tel:+54-3327-45-4095
Fax:+54-3327-45-4099

Brazil

SM Cyclo Redutores do Brasil, Com.Ltda. (SMBR)
Av. Marquês de São Vicente, 587 - Barra Funda,
São Paulo - SP, 01139-001, Brasil
Tel:+55-11-5585-3600
Fax:+55-11-5585-3600

Chile

SM Cyclo de Chile, Ltda. (SMCH)
San Pablo 3507, Quinta Normal
Santiago, Chile
Tel:+56-2-892-7000
Fax:+56-2-892-7001

Mexico

SM Cyclo de Mexico, S.A. de C.V. (SMME)
Av. Desarrollo No. 541, Parque Industrial Finsa
Guadalupe
Guadalupe, Nuevo Leon, Mexico, CP67114
Tel:+52-81-8144-5130
Fax:+52-81-8369-3699

Canada

SM Cyclo of Canada, Ltd. (SMC)
1453 Cornwall Road,Oakville,
Canada ON L6J 7T5
Tel:+1-905-469-1050
Fax:+1-905-469-1055

Guatemala

SM Cyclo de Guatemala Ensambadora, Ltda. (SMGT)
Parque Industrial Unisur, O Calle B 19-50 Zona 3,
Bodega D-1 Delta Bárcenas en Villa Nueva, Guatemala
Tel:+502-6648-0500
Fax:+502-6631-9171

Colombia

SM Cyclo Colombia, S.A.S.
Carrera 11, No.93A-53, Office 203, Bogotá, Colombia
Tel:+57-1-3000673

Germany

Sumitomo (SHI) Cyclo Drive Germany GmbH (SCG)
Cyclostraße 92, 85229 Markt Indersdorf, Germany
Tel:+49-8136-66-0
Fax:+49-8136-5771

Austria

Sumitomo (SHI) Cyclo Drive Germany GmbH (SCG)
SCG Branch Austria Office
Gruentalerstraße 30A, 4020 Linz, Austria
Tel:+43-732-330958
Fax:+43-732-331978

Belgium

Sumitomo (SHI) Cyclo Drive Germany GmbH (SCG)
SCG Branch Benelux Office
Heikneuterlaan 23, 3010 Kessel-Lo, Leuven, Belgium
Tel:+32-16-60-83-11
Fax:+32-16-60-16-39

France

SM-Cyclo France SAS (SMFR)
8 Avenue Christian Doppler, 77700 Serris, France
Tel:+33-164171717
Fax:+33-164171718

Italy

SM-Cyclo Italy Srl (SMIT)
Via dell' Artigianato 23, 20010 Cornaredo (MI), Italy
Tel:+39-293-481101
Fax:+39-293-481103

Turkey

SM Cyclo Turkey Güç Aktarım Sis. Tic. Ltd. Sti. (SMTR)
Büyükdere Çayırbaşı Cd. Dede Yusuf Sk. No:11,
34453 Sanyer Istanbul, Turkey
Tel:+90-216-384-4482
Fax:+90-216-384-4482

Spain

SM-Cyclo Iberia, S.L.U. (SMIB)
C/Landabari No. 3, 6^o B, 48940 Leioa, Vizcaya, Spain
Tel:+34-9448-05389
Fax:+34-9448-01550

Sweden

SM-Cyclo Scandinavia AB (SMSC)
Industrigatan 21B, 234 35 Lomma, Sweden
Tel:+46-40220030

United Kingdom

SM-Cyclo UK Ltd. (SMUK)
Unit 29, Bergen Way, Sutton Fields Industrial Estate,
Kingston upon Hull, HU7 0YQ, East Yorkshire,
United Kingdom
Tel:+44-1482-790340
Fax:+44-1482-790321

China

Sumitomo (SHI) Cyclo Drive China, Ltd. (SCT)
11F,SMEG Plaza, No.1386 Hongqiao Road,
Changning District, Shanghai. (P.C.200336)
Tel:+86-21-3462-7877
Fax:+86-21-3462-7922

Hong Kong

SM-Cyclo of Hong Kong Co.,Ltd. (SMHK)
Rm 1301, CED Tower, 77 Wing Hong Street,
Cheung Sha Wan, Kowloon, Hong Kong
Tel:+852-2460-1881
Fax:+852-2460-1882

Korea

Sumitomo (SHI) Cyclo Drive Korea, Ltd. (SCK)
Royal Bldg, 9F Rm.913, 5 Danju-Dong, Chongro-Ku,
Seoul, Korea 110-721
Tel:+852-2460-0151
Fax:+82-2-730-0156

Taiwan

Tatung SM-Cyclo Co., Ltd. (TSC)
22 Chungshan N. Road 3rd., Sec. Taipei, Taiwan 104,
R.O.C.
Tel:+886-2-2595-7275
Fax:+886-2-2595-5594

Singapore

Sumitomo (SHI) Cyclo Drive Asia Pacific Pte. Ltd. (SCA)
15 Kwong Min Road, Singapore 628718
Tel:+65-6591-7800
Fax:+65-6863-4238

Philippines

Sumitomo (SHI) Cyclo Drive Asia Pacific Pte. Ltd. (SCA)
Philippines Branch Office
B2B Granville Industrial Complex, Carmona,
Cavite, Philippines
Tel:+63-2-584-4921
Tel:+63-46-430-3591
Tel:+63-46-482-0580
Tel:+63-46-482-0581
Fax:+63-2-584-4922

Vietnam

Sumitomo (SHI) Cyclo Drive Asia Pacific Pte. Ltd. (SCA)
SCA Representative Office in Ho Chi Minh
10th Floor, ACB Tower. 444A-446 Cach Mang
Thang Tam Street, Ward 11, Dist.3, HCMC. Vietnam
Tel:+84-8-39-930-021
Fax:+84-8-39-930-061

Malaysia

SM-Cyclo of Malaysia Sdn. Bhd. (SMMA)
No.7C, Jalan Anggerik Mokara 31/56, Kota Kemuning,
Seksyen 31, 40460 Shah Alam, Selangor D.E., Malaysia
Tel:+60-3-51210455
Fax:+60-3-51210578

Indonesia

PT. SM-Cyclo Indonesia
Kawasan Industri Lippo Cikarang
Jalan Sungkai Blok F 25 No.09 K Delta Silicon 3
Lippo Cikarang, Bekasi, Indonesia
Tel:+62-21-5785-3181
Fax:+62-21-5795-1210

Thailand

SM-Cyclo (Thailand) Co., Ltd.
195 Empire Tower, 21st Fl., Unit 2103-4, South
Sathorn Rd.,
Yannawa Sathorn, Bangkok 10120, Thailand
Tel:+66-2-670-0998
Fax:+66-2-670-0999

Australia

Sumitomo (SHI) Hansen Australia Pty. Ltd. (SHAU)
181 Power Street Glendenning NSW 2761, Australia
Tel:+61-2-9208-3000
Fax:+61-2-9208-3050

India

Sumi-Cyclo Drive India Pvt. Ltd. (SMIN)
Survey No.130, Hissa No.02, Jeevan Nagar,
Off Mumbai-Bangalore bypass, Tathawade,
Pune-411 033, India
Tel:+91-20-6674-2900
Fax:+91-20-6674-2901

Japan

Sumitomo Heavy Industries, Ltd.
ThinkPark Tower, 1-1 Osaki 2-chome,
Shinagawa-ku, Tokyo 141-6025, Japan
Tel:+81-3-6737-2511
Fax:+81-3-6866-5160

Sumitomo Drive Technologies

Always on the Move

HF-430 α Series

High-performance Inverter

5.5~55kW/200V Class

5.5~55kW/400V Class

Operating and Maintenance Manual



NOTICE

1. Make sure that this operating and maintenance manual is delivered to the end user of inverter unit.
2. Read this manual before installing or operating the inverter unit, and store it in a safe place for reference.

Specifications, dimensions, and other items are subject to change without prior notice.



Sumitomo Heavy Industries, Ltd.

Power Transmission & Controls Group

Headquarter ThinkPark Tower, 1-1 Osaki 2-chome, Shinagawa-ku, Tokyo 141-6025, Japan

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Safety Instructions

Be sure to read this Instruction Manual and appended documents thoroughly before installing, operating, maintaining, or inspecting the inverter.

In this Instruction Manual, safety instructions are classified into two levels, namely WARNING and CAUTION.

 **WARNING** : Indicates that incorrect handling may cause hazardous situations, which may result in serious personal injury or death.

 **CAUTION** : Indicates that incorrect handling may cause hazardous situations, which may result in moderate or slight personal injury or physical damage alone.

Note that even a  **CAUTION** level situation may lead to a serious consequence according to circumstances. Be sure to follow every safety instruction, which contains important safety information. Also focus on and observe the items and instructions described under "Notes" in the text.

CAUTION

Many of the drawings in this Instruction Manual show the inverter with covers and/or parts blocking your view being removed.

Do not operate the inverter in the status shown in those drawings. If you have removed the covers and/or parts, be sure to reinstall them in their original positions before starting operation, and follow all instructions in this Instruction Manual when operating the inverter.

1. Installation

CAUTION

- Install the inverter on a non-flammable surface, e.g., metal. Otherwise, you run the risk of fire.
- Do not place flammable materials near the installed inverter. Otherwise, you run the risk of fire.
- When carrying the inverter, do not hold its top cover. Otherwise, you run the risk of injury by dropping the inverter.
- Prevent foreign matter (e.g., cut pieces of wire, sputtering welding materials, iron chips, wire, and dust) from entering the inverter. Otherwise, you run the risk of fire.
- Install the inverter on a structure able to bear the weight specified in this Instruction Manual. Otherwise, you run the risk of injury due to the inverter falling.
- Install the inverter on a vertical wall that is free of vibrations. Otherwise, you run the risk of injury due to the inverter falling.
- Do not install and operate the inverter if it is damaged or its parts are missing. Otherwise, you run the risk of injury.
- Install the inverter in a well-ventilated indoor site not exposed to direct sunlight. Avoid places where the inverter is exposed to high temperature, high humidity, condensation, dust, explosive gases, corrosive gases, flammable gases, grinding fluid mist, or salt water. Otherwise, you run the risk of fire.
- The inverter is precision equipment. Do not allow it to fall or be subject to high impacts, step on it, or place a heavy load on it. Doing so may cause the inverter to fail.

Safety Instructions

2. Wiring

WARNING

- Be sure to ground the inverter. Otherwise, you run the risk of electric shock or fire.
- Commit wiring work to a qualified electrician. Otherwise, you run the risk of electric shock or fire.
- Before wiring, make sure that the power supply is off. Otherwise, you run the risk of electric shock or fire.
- Perform wiring only after installing the inverter. Otherwise, you run the risk of electric shock or injury.
- Do not remove rubber bushings from the wiring section. Otherwise, the edges of the wiring cover may damage the wire, resulting in a short circuit or ground fault.

CAUTION

- Make sure that the voltage of AC power supply matches the rated voltage of your inverter. Otherwise, you run the risk of injury or fire.
- Do not input single-phase power into the inverter. Otherwise, you run the risk of fire.
- Do not connect AC power supply to any of the output terminals (U, V, and W). Otherwise, you run the risk of injury or fire.
- Do not connect a resistor directly to any of the DC terminals (P1, P, and N). Otherwise, you run the risk of fire.
- Connect an earth-leakage breaker to the power input circuit. Otherwise, you run the risk of fire.
- Use only the power cables, earth-leakage breaker, and magnetic contactors that have the specified capacity (ratings). Otherwise, you run the risk of fire.
- Do not use the magnetic contactor installed on the primary and secondary sides of the inverter to stop its operation.
- Tighten each screw to the specified torque. No screws must be left loose. Otherwise, you run the risk of fire.
- Before operating, slide switch SW1 in the inverter, be sure to turn off the power supply. Otherwise, you run the risk of electric shock and injury.
- Since the inverter supports two modes of cooling-fan operation, the inverter power is not always off, even when the cooling fan is stopped. Therefore, be sure to confirm that the power supply is off before wiring. Otherwise, you run the risk of electric shock and injury.

3. Operation

WARNING

- While power is supplied to the inverter, do not touch any terminal or internal part of the inverter, check signals, or connect or disconnect any wire or connector. Otherwise, you run the risk of electric shock or fire.
- Be sure to close the terminal block cover before turning on the inverter power. Do not open the terminal block cover while power is being supplied to the inverter or voltage remains inside. Otherwise, you run the risk of electric shock.
- Do not operate switches with wet hands. Otherwise, you run the risk of electric shock.
- While power is supplied to the inverter, do not touch the terminal of the inverter, even if it has stopped. Otherwise, you run the risk of injury or fire.
- If the retry mode has been selected, the inverter will restart suddenly after a break in the tripping status. Stay away from the machine controlled by the inverter when the inverter is under such circumstances. (Design the machine so that human safety can be ensured, even when the inverter restarts suddenly.) Otherwise, you run the risk of injury.
- Do not select the retry mode for controlling an elevating or traveling device because output free-running status occurs in retry mode. Otherwise, you run the risk of injury or damage to the machine controlled by the inverter.
- If an operation command has been input to the inverter before a short-term power failure, the inverter may restart operation after the power recovery. If such a restart may put persons in danger, design a control circuit that disables the inverter from restarting after power recovery. Otherwise, you run the risk of injury.
- The [STOP] key is effective only when its function is enabled by setting. Prepare an emergency stop switch separately. Otherwise, you run the risk of injury.
- If an operation command has been input to the inverter before the inverter enters alarm status, the inverter will restart suddenly when the alarm status is reset. Before resetting the alarm status, make sure that no operation command has been input.
- While power is supplied to the inverter, do not touch any internal part of the inverter or insert a bar in it. Otherwise, you run the risk of electric shock or fire.

CAUTION

- Do not touch the heat sink, which heats up during the inverter operation. Otherwise, you run the risk of burn injury.
- The inverter allows you to easily control the speed of motor or machine operations. Before operating the inverter, confirm the capacity and ratings of the motor or machine controlled by the inverter. Otherwise, you run the risk of injury.
- Install an external brake system if needed. Otherwise, you run the risk of injury.
- When using the inverter to operate a standard motor at a frequency of over 60 Hz, check the allowable motor speeds with the manufacturers of the motor and the machine to be driven and obtain their consent before starting inverter operation. Otherwise, you run the risk of damage to the motor and machine.
- During inverter operation, check the motor for the direction of rotation, abnormal sound, and vibrations. Otherwise, you run the risk of damage to the machine driven by the motor.

Safety Instructions

4. Maintenance, inspection, and parts replacement



- Before inspecting the inverter, be sure to turn off the power supply and wait for 10 minutes or more. Otherwise, you run the risk of electric shock.
(Before inspection, confirm that the Charge lamp on the inverter is off and the DC voltage between terminals P and N is 45 V or less.)
- Commit only a designated person to maintenance, inspection, and the replacement of parts.
(Be sure to remove wristwatches and metal accessories, e.g., bracelets, before maintenance and inspection work and to use insulated tools for the work.)
Otherwise, you run the risk of electric shock and injury.

5. Others



- Never modify the inverter. Otherwise, you run the risk of electric shock and injury.



- Do not discard the inverter with household waste. Contact an industrial waste management company in your area who can treat industrial waste without polluting the environment.

Caution for EMC (Electromagnetic Compatibility)

The HF-430 α series inverter conforms to the requirements of Electromagnetic Compatibility (EMC) Directive (2004/108/EC). However, when using the inverter in Europe, you must comply with the following specifications and requirements to meet the EMC Directive and other standards in Europe:



WARNING: This equipment must be installed, adjusted, and maintained by qualified engineers who have expert knowledge of electric work, inverter operation, and the hazardous circumstances that can occur. Otherwise, personal injury may result.

1. Power supply requirements
 - a. Voltage fluctuation must be -15% to +10% or less.
 - b. Voltage imbalance must be $\pm 3\%$ or less.
 - c. Frequency variation must be $\pm 4\%$ or less.
 - d. Total harmonic distortion (THD) of voltage must be $\pm 10\%$ or less.
2. Installation requirement
 - a. A special filter intended for the HF-430 α series inverter must be installed.
3. Wiring requirements
 - a. A shielded wire (screened cable) must be used for motor wiring, and the length of the cable must be according to the following table (Table 1).
 - b. The carrier frequency must be set according to the following table to meet an EMC requirement (Table 1).
 - c. The main circuit wiring must be separated from the control circuit wiring.
4. Environmental requirements (to be met when a filter is used)
 - a. Ambient temperature must be within the range -10°C to $+50^{\circ}\text{C}$.
 - b. Relative humidity must be within the range 20% to 90% (non-condensing).
 - c. Vibrations must be 5.9 m/s^2 (0.6 G) (10 to 55 Hz) or less. (5.5-22kW)
 2.94 m/s^2 (0.3 G) (10 to 55Hz) or less. (30 to 55kW)
 - d. The inverter must be installed indoors (not exposed to corrosive gases and dust) at an altitude of 1,000 m or less.

Safety Instructions

model	cat.	cable length(m)	carrier frequency(kHz)	model	cat.	cable length(m)	carrier frequency(kHz)
HF4312-5A5	C3	1	1	HF4314-5A5	C3	1	2.5
HF4312-7A5	C3	1	1	HF4314-7A5	C3	1	2.5
HF4312-011	C3	1	1	HF4314-011	C3	1	2.5
HF4312-015	C3	1	1	HF4314-015	C3	1	2.5
HF4312-022	C3	5	2.5	HF4314-022	C3	1	2.5
HF4312-030	C3	5	2.5	HF4314-030	C3	1	2.5
HF4312-037	C3	5	2.5	HF4314-037	C3	1	2.5
HF4312-045	C3	5	2.5	HF4314-045	C3	5	2.5
HF4312-055	C3	5	2.5	HF4314-055	C3	5	2.5

Table 1

Cautions for UL and cUL

(Standard to comply with : UL508C,CSA C22.2 No14-5)

Warning Markings

GENERAL:

These devices are open type and/or Enclosed Type 1 (when employing accessory Type 1 Chassis Kit) AC Inverters with three phase input and three phase output. They are intended to be used in an enclosure. They are used to provide both an adjustable voltage and adjustable frequency to the ac motor. The inverter automatically maintains the required volts-Hz ration allowing the capability through the motor speed range.

1. "Use 60/75 C CU wire only" or equivalent. For models HF-430 α series except for HF4312-030 and HF4312-037.
2. "Use 75C CU wire only" or equivalent. For models HF4312-030 and HF4312-037.
3. "Suitable for use on a circuit capable of delivering not more than 100 kA rms symmetrical amperes, 240 V maximum". For models with HF4312.
4. "Suitable for use on a circuit capable of delivering not more than 100 kA rms symmetrical amperes, 480 V maximum". For models with HF4314.
5. "Install device in pollution degree 2 environment" or equivalent.
6. "Maximum Surrounding Air Temperature 50°C".
7. "CAUTION- Risk of Electric Shock- Capacitor discharge time is at least 10 min."
8. "Solid state motor overload protection is provided in each model"
9. Tightening torque and wire range for field wiring terminals are in the table below:

Model No.	Required Torque (N·m)	Wire Range (AWG)
HF4312-5A5-N	3.0	8
HF4312-5A5	4.0	
HF4312-7A5	4.0	6
HF4312-011	4.0	6 or 4
HF4312-015	4.9	2
HF4312-022	8.8	1 or 1/0
HF4312-030	8.8	2/0 or Parallel of 1/0
HF4312-037	20.0	4/0 (Prepared wire only) or Parallel of 1/0
HF4312-045	20.0	4/0 (Prepared wire only) or Parallel of 1/0
HF4312-055	19.6	350 kcmil (Prepared wire only) or Parallel of 2/0 (Prepared wire only)

Model No.	Required Torque (N·m)	Wire Range (AWG)
HF4314-5A5-N	3.0	12
HF4314-5A5	4.0	
HF4314-7A5	4.0	10
HF4314-011	4.0	8
HF4314-015	4.9	6
HF4314-022	4.9	6 or 4
HF4314-030	4.9	3
HF4314-037	20.0	1
HF4314-045	20.0	1
HF4314-055	20.0	2/0

Safety Instructions

10. Distribution fuse/circuit breaker size marking is included in the manual to indicate that the unit shall be connected with a Listed inverse time circuit breaker, rated 600 V with the current ratings as shown in the table below:

Model No.	Fuse Size (A)		Circuit Breaker (A)	
	Type	Rating	Type	Rating
HF4312-5A5-N	J	30 A	-	-
HF4312-5A5			Inverse time	30 A
HF4312-7A5	J	40 A	Inverse time	40 A
HF4312-011	J	60 A	Inverse time	60 A
HF4312-015	J	80 A	Inverse time	80 A
HF4312-022	J	125 A	Inverse time	125 A
HF4312-030	J	150 A	Inverse time	150 A
HF4312-037	J	175 A	Inverse time	175 A
HF4312-045	J	225 A	Inverse time	225 A
HF4312-055	J	250 A	Inverse time	250 A

Model No.	Fuse Size (A)		Circuit Breaker (A)	
	Type	Rating	Type	Rating
HF4314-5A5-N	J	15 A	-	-
HF4314-5A5			Inverse time	15 A
HF4314-7A5	J	20 A	Inverse time	20 A
HF4314-011	J	30 A	Inverse time	30 A
HF4314-015	J	40 A	Inverse time	40 A
HF4314-022	J	60 A	Inverse time	60 A
HF4314-030	J	70 A	Inverse time	70 A
HF4314-037	J	90 A	Inverse time	90 A
HF4314-045	J	125 A	Inverse time	125 A
HF4314-055	J	125 A	Inverse time	125 A

11. "Field wiring connection must be made by a UL Listed and CSA Certified closed-loop terminal connector sized for the wire gauge involved. Connector must be fixed using the crimp tool specified by the connector manufacturer."
12. "Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the NEC and any additional local codes."
13. "Motor over temperature protection is not provided by the drive."

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Appendix

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Warranty

Chapter 1 Overview

This chapter describes the inspection of the purchased product and the names of parts.

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1.3	Exterior Views and Names of Parts	1 - 2

1.1 Inspection of the Purchased Product

1.1.1 Inspecting the product

After unpacking, inspect the product as described below.
 If you find the product to be abnormal or defective, contact your supplier.

- (1) Check the product for damage (including falling of parts and dents in the inverter body) caused during transportation.
- (2) Check that the product package contains an inverter set and this Instruction Manual.
- (3) Check the specification label to confirm that the product is the one you ordered.

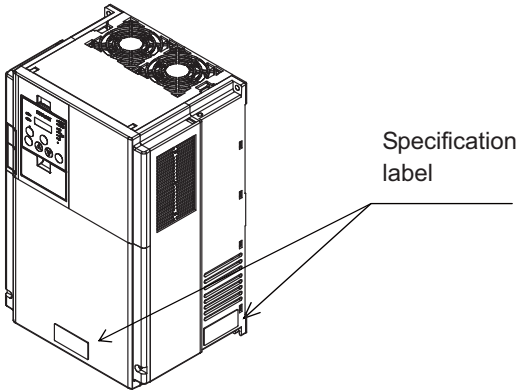


Figure 1-1 Location of the specifications label

Inverter model	UNIT No. : HF4314-5A5 / Model No. : HF4304-5A5
Input ratings	Input / Entree : 50Hz,60Hz V 1Ph A
Output ratings	50Hz,60Hz 380-480V 3Ph 13 A
Serial number	Output /Sorte : 0.1-400Hz 380-480V 3Ph 12 A
	MFG No. MASS :
	Sumitomo Heavy Industries, Ltd. Made In Japan

Figure 1-2 Contents of the specifications label

1.1.2 Instruction manual (this manual)

This Instruction Manual describes how to operate the Sumitomo HF-430 α Series Inverter.
 Read this Instruction Manual thoroughly before using the inverter, and then keep it handy for future reference.

When using the inverter, together with optional products for the inverter, also refer to the manuals supplied with the optional products.

Note that this Instruction Manual and the manual for each optional product to be used should be delivered to the end user of the inverter.

Chapter 1 Overview

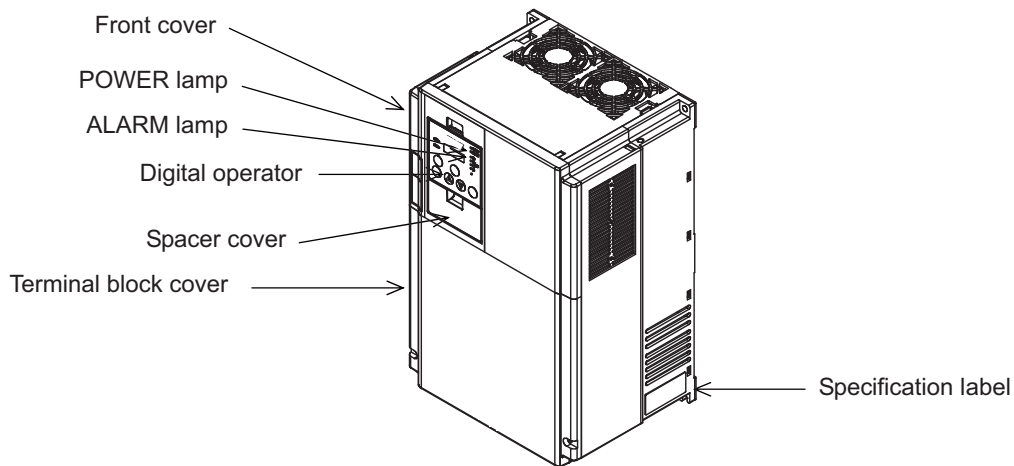
1.2 Method of Inquiry

For an inquiry about product damage or faults or a question about the product, notify your supplier of the following information:

- (1) Model of your inverter
- (2) Serial number (MFG No.)
- (3) Date of purchase
- (4) Content of inquiry
 - Location and condition of damage
 - Content of your question

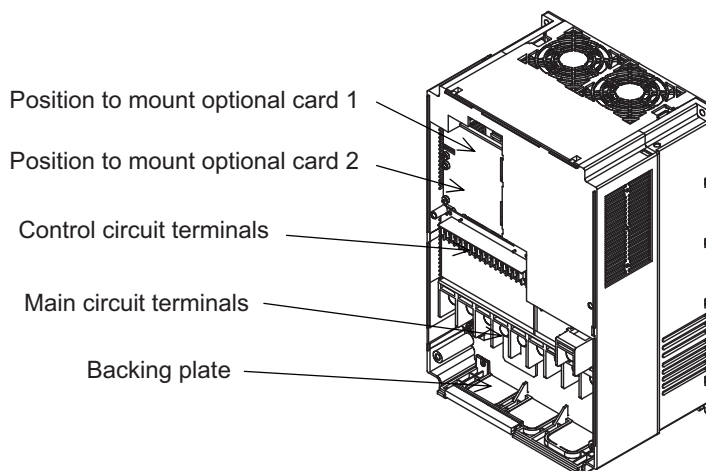
1.3 Exterior Views and Names of Parts

The figure below shows an exterior view of the inverter (model HF431*-015 and HF431*-022).



Exterior view of shipped inverter

For the wiring of the main circuit and control circuit terminals, open the terminal block cover.
For mounting optional circuit cards, open the front cover.



Exterior view of inverter with front and terminal block covers removed

Chapter 2 Installation and Wiring

This chapter describes how to install the inverter and the wiring of main circuit and control signal terminals with typical examples of wiring.

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2.2	Wiring	2 - 5

2.1 Installation



- Install the inverter on a non-flammable surface, e.g., metal. Otherwise, you run the risk of fire.
- Do not place flammable materials near the installed inverter. Otherwise, you run the risk of fire.
- When carrying the inverter, do not hold its top cover. Otherwise, you run the risk of injury by dropping the inverter.
- Prevent foreign matter (e.g., cut pieces of wire, sputtering welding materials, iron chips, wire, and dust) from entering the inverter. Otherwise, you run the risk of fire.
- Install the inverter on a structure able to bear the weight specified in this Instruction Manual. Otherwise, you run the risk of injury due to the inverter falling.
- Install the inverter on a vertical wall that is free of vibrations. Otherwise, you run the risk of injury due to the inverter falling.
- Do not install and operate the inverter if it is damaged or its parts are missing. Otherwise, you run the risk of injury.
- Install the inverter in a well-ventilated indoor site not exposed to direct sunlight. Avoid places where the inverter is exposed to high temperature, high humidity, condensation, dust, explosive gases, corrosive gases, flammable gases, grinding fluid mist, or salt water. Otherwise, you run the risk of fire.
- The inverter is precision equipment. Do not allow it to fall or be subject to high impacts, step on it, or place a heavy load on it. Doing so may cause the inverter to fail.

2.1.1 Precautions for installation

(1) Transportation

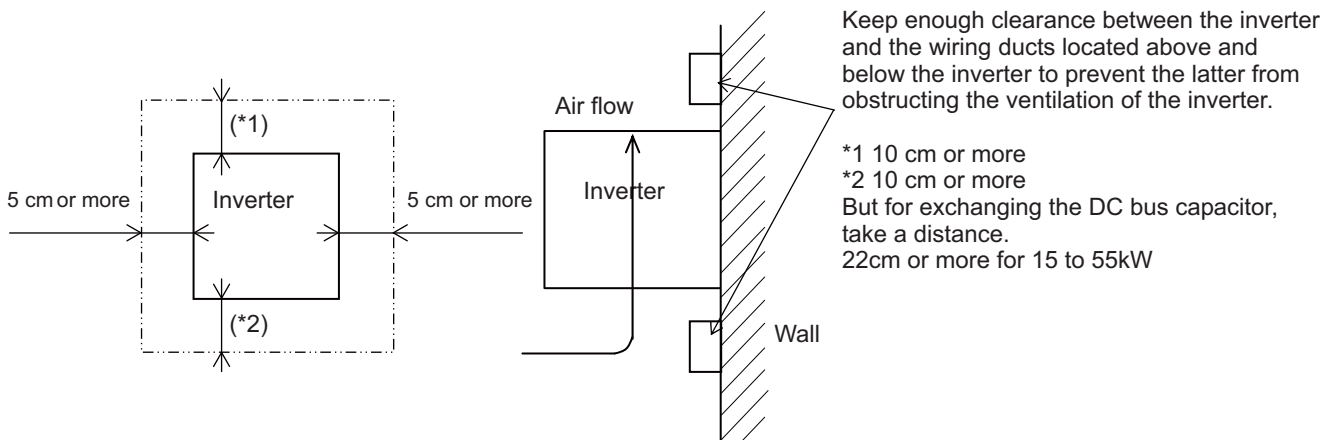
The inverter uses plastic parts. When carrying the inverter, handle it carefully to prevent damage to the parts.

Do not carry the inverter by holding the front or terminal block cover. Doing so may cause the inverter to fall. Do not install and operate the inverter if it is damaged or its parts are missing.

(2) Surface on which to install the inverter

The inverter will reach a high temperature (up to about 150°C) during operation. Install the inverter on a vertical wall surface made of nonflammable material (e.g., metal) to avoid the risk of fire.

Leave sufficient space around the inverter. In particular, keep sufficient distance between the inverter and other heat sources (e.g., braking resistors and reactors) if they are installed in the vicinity.



(3) Ambient temperature

Avoid installing the inverter in a place where the ambient temperature goes above or below the allowable range (-10°C to +50°C), as defined by the standard inverter specification.

Measure the temperature in a position about 5 cm distant from the bottom-center point of the inverter, and check that the measured temperature is within the allowable range.

Operating the inverter at a temperature outside this range will shorten the inverter life (especially the capacitor life).

(4) Humidity

Avoid installing the inverter in a place where the relative humidity goes above or below the allowable range (20% to 90% RH), as defined by the standard inverter specification.

Avoid a place where the inverter is subject to condensation.

Condensation inside the inverter will result in short circuits and malfunctioning of electronic parts. Also avoid places where the inverter is exposed to direct sunlight.

(5) Ambient air

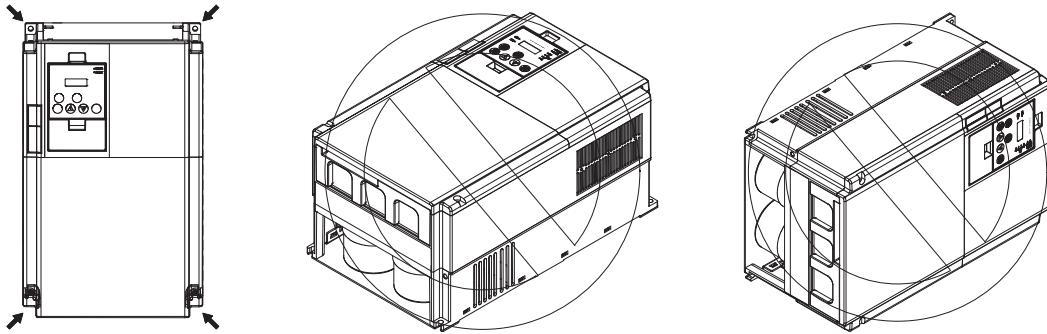
Avoid installing the inverter in a place where the inverter is subject to dust, corrosive gases, combustible gases, flammable gases, grinding fluid mist, or salt water.

Foreign particles or dust entering the inverter will cause it to fail. If you use the inverter in a considerably dusty environment, install the inverter inside a totally enclosed panel.

(6) Installation method and position

Install the inverter vertically and securely with screws or bolts on a surface that is free from vibrations and that can bear the inverter weight.

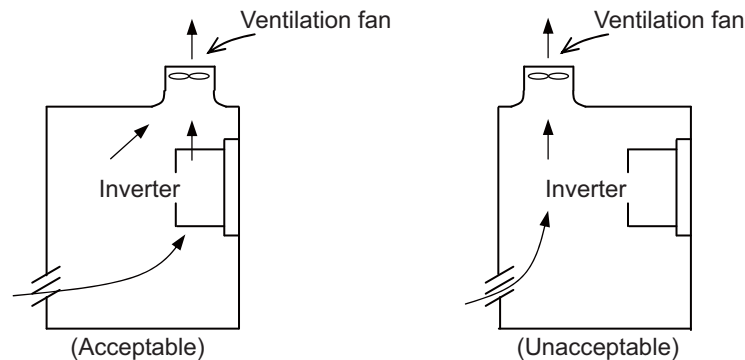
If the inverter is not installed vertically, its cooling performance may be degraded and tripping or inverter damage may result.



(7) Mounting in an enclosure

When mounting multiple inverters in an enclosure with a ventilation fan, carefully design the layout of the ventilation fan, air intake port, and inverters.

An inappropriate layout will reduce the inverter-cooling effect and raise the ambient temperature. Plan the layout so that the inverter ambient temperature will remain within the allowable range.



Position of ventilation fan

(8) Reduction of enclosure size

If you mount the inverter inside an enclosure such that the heat sink of the inverter is positioned outside the enclosure, the amount of heat produced inside the enclosure can be reduced and likewise the size of the enclosure.

Mounting the inverter in an enclosure with the heat sink positioned outside requires an optional dedicated special metal fitting.

To mount the inverter in an enclosure with the heat sink positioned outside, cut out the enclosure panel according to the specified cutting dimensions.

The cooling section (including the heat sink) positioned outside the enclosure has a cooling fan.

Therefore, do not place the enclosure in any environment where it is exposed to waterdrops, oil mist, or dust.

(9) Approximate loss by inverter capacity

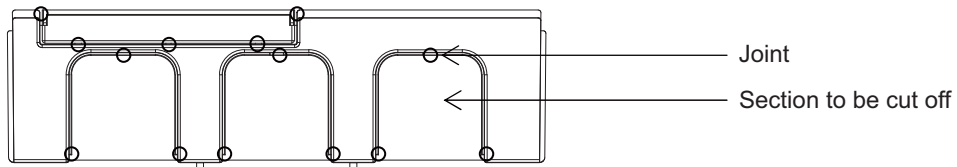
Inverter capacity (kW)	5.5	7.5	11	15	22	30	37	45	55
Loss with 70% load (W)	242	312	435	575	820	1100	1345	1625	1975
Loss with 100% load (W)	325	425	600	800	1150	1550	1900	2300	2800
Efficiency at rated output (%)	94.4	94.6	94.8	94.9	95.0	95.0	95.1	95.1	95.1

Chapter 2 Installation and Wiring

2.1.2 Backing plate

- (1) For models with 22 kW or less capacity

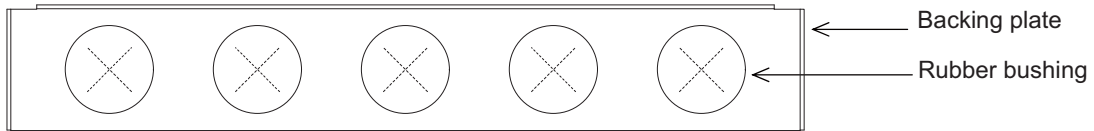
On the backing plate, cut the joints around each section to be cut off with cutting pliers or a cutter, remove them, and then perform the wiring.



- (2) For the models with 30 kW to 55kW

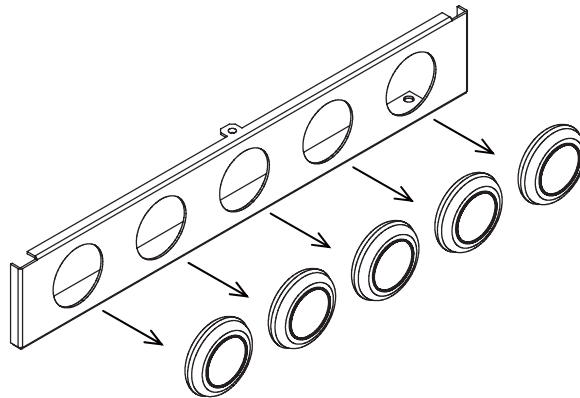
- 1) For wiring without using conduits

Cut an X in each rubber bushing of the backing plate with cutting pliers or a cutter, and then perform the wiring.



- 2) For wiring using conduits

Remove the rubber bushings from the holes to be used for wiring with conduits, and then fit conduits into the holes.



Note: Do not remove the rubber bushing from holes that are not used for wiring with a conduit.

If a cable is connected through the plate hole without a rubber bushing and conduit, the cable insulation may be damaged by the edge of the hole, resulting in a short circuit or ground fault.

2.2 Wiring

WARNING

- Be sure to ground the inverter. Otherwise, you run the risk of electric shock or fire.
- Commit wiring work to a qualified electrician. Otherwise, you run the risk of electric shock or fire.
- Before wiring, make sure that the power supply is off. Otherwise, you run the risk of electric shock or fire.
- Perform wiring only after installing the inverter. Otherwise, you run the risk of electric shock or injury.
- Do not remove rubber bushings from the wiring section. Otherwise, the edges of the wiring cover may damage the wire, resulting in a short circuit or ground fault.

CAUTION

- Make sure that the voltage of AC power supply matches the rated voltage of your inverter. Otherwise, you run the risk of injury or fire.
- Do not input single-phase power into the inverter. Otherwise, you run the risk of fire.
- Do not connect AC power supply to any of the output terminals (U, V, and W). Otherwise, you run the risk of injury or fire.
- Do not connect a resistor directly to any of the DC terminals (P1, P, and N). Otherwise, you run the risk of fire.
- Connect an earth-leakage breaker to the power input circuit. Otherwise, you run the risk of fire.
- Use only the power cables, earth-leakage breaker, and magnetic contactors that have the specified capacity (ratings). Otherwise, you run the risk of fire.
- Do not use the magnetic contactor installed on the primary and secondary sides of the inverter to stop its operation.
- Tighten each screw to the specified torque. No screws must be left loose. Otherwise, you run the risk of fire.
- Before operating, slide switch SW1 in the inverter, be sure to turn off the power supply. Otherwise, you run the risk of electric shock and injury.
- Since the inverter supports two modes of cooling-fan operation, the inverter power is not always off, even when the cooling fan is stopped. Therefore, be sure to confirm that the power supply is off before wiring. Otherwise, you run the risk of electric shock and injury.

Chapter 2 Installation and Wiring

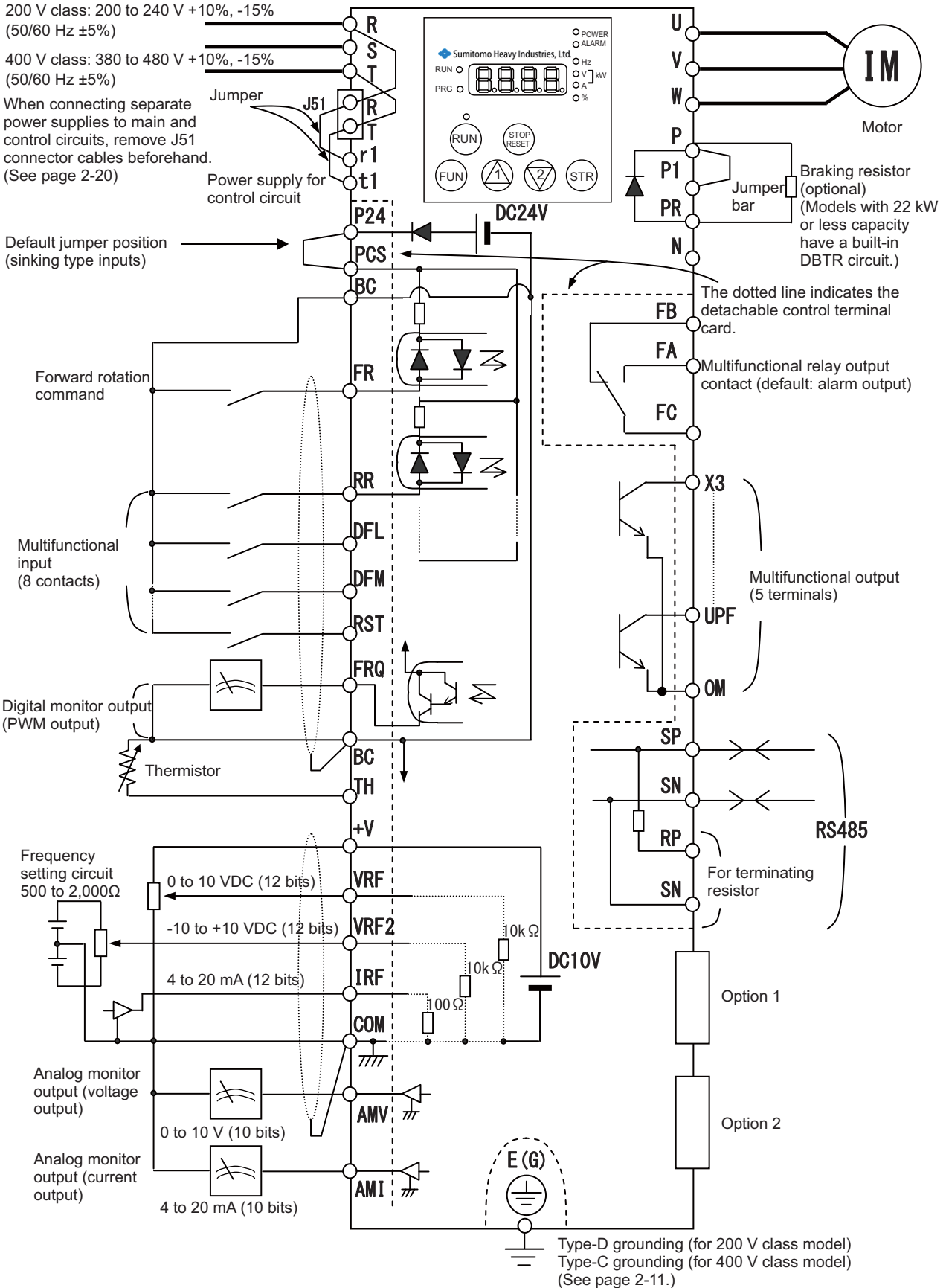
2.2.1 Terminal connection diagram and explanation of terminals and switch settings

3-phase power supply

200 V class: 200 to 240 V +10%, -15%
(50/60 Hz ±5%)

400 V class: 380 to 480 V +10%, -15%
(50/60 Hz ±5%)

When connecting separate power supplies to main and control circuits, remove J51 connector cables beforehand. (See page 2-20)



(1) Explanation of main circuit terminals

Symbol	Terminal name	Description
R, S, T (L1, L2, L3)	Main power input	Connect to the AC power supply.
U, V, W (T1, T2, T3)	Inverter output	Connect a 3-phase motor.
P1, P (+1, +)	DC reactor connection	Remove the jumper from terminals P1 and P, and connect the optional power factor reactor (DCL).
P, PR (+, PR)	External braking resistor connection	Connect the optional external braking resistor. (The PR terminal is provided on models with 22 kW or less capacity.)
P, N (+, -)	Regenerative braking unit connection	Connect the optional regenerative braking unit (DBU).
E(G) ⊕	Inverter ground	Connect to ground for grounding the inverter chassis by type-D grounding (for 200 V class models) or type-C grounding (for 400 V class models).

(2) Explanation of control circuit terminals

		Symbol	Terminal name	Description	Electric property	
Analog	Power supply	COM	Analog power supply (common)	This common terminal supplies power to frequency command terminals (VRF, VRF2, and IRF) and analog output terminals (AMV and AMI). Do not ground this terminal.	/	
		+V	Frequency setting power supply	This terminal supplies 10 VDC power to the VRF, VRF2, IRF terminals.	Allowable load current: 20 mA or less	
	Frequency setting input	VRF	Frequency command (voltage)	Input a voltage (0 to 10 VDC) as a frequency command. 10 V specifies the maximum frequency. To specify the maximum frequency with a voltage of 10 V or less, set the voltage using function "A014".	Input impedance: 10kΩ Allowable input voltages: -0.3 to +12 VDC	
		VRF2	Auxiliary frequency command (voltage)	Input a voltage (0 to ±10 VDC) as a signal to be added to the frequency command input from the VRF or IRF terminal. You can input an independent frequency command from this terminal (VRF2 terminal) alone by changing the setting.	Input impedance: 10kΩ Allowable input voltages: 0 to ±12 VDC	
		IRF	Frequency command (current)	Input a current (4 to 20 mA DC) as a frequency command. 20 mA specifies the maximum frequency. The IRF signal is valid only when the AUT signal is on. Assign the AUT function to a multifunctional input terminal.	Input impedance: 10kΩ Maximum allowable current: 24 mA	
	Monitor output	AMV	Analog monitor (voltage)	This terminal outputs one of the selected "0 to 10 VDC voltage output" monitoring items. The monitoring items available for selection include output frequency, output current, output torque (signed or unsigned), output voltage, input power, electronic thermal overload, LAD frequency, motor temperature, heat sink temperature, and general output.	Maximum allowable current: 2 mA	
AMI		Analog monitor (current)	This terminal outputs one of the selected "4 to 20 mA DC current output" monitoring items. The monitoring items available for selection include output frequency, output current, output torque (unsigned), output voltage, input power, electronic thermal overload, LAD frequency, motor temperature, heat sink temperature, and general output.	Allowable load impedance: 250Ω or less		
Digital (contact)	Monitor output	FRQ	Digital monitor (voltage)	This terminal outputs one of the selected "0 to 10 VDC voltage output (PWM output mode)" monitoring items. The monitoring items available for selection include output frequency, output current, output torque (unsigned), output voltage, input power, electronic thermal overload, LAD frequency, motor temperature, heat sink temperature, general output, digital output frequency, and digital current monitor. For the items "digital output frequency" and "digital current monitor," this terminal outputs a digital pulse signal at 0/10 VDC with a duty ratio of 50%.	Maximum allowable current: 1.2 mA Maximum frequency: 3.6 kHz	
	Power supply	P24	Interface power supply	This terminal supplies 24 VDC power for contact input signals. If the source logic is selected, this terminal is used as a common contact input terminal.	Maximum allowable output current: 100 mA	
		BC	Interface power supply (common)	This common terminal supplies power to the interface power supply (P24), thermistor input (TH), and digital monitor (FRQ) terminals. If the sink logic is selected, this terminal is used as a common contact input terminal. Do not ground this terminal.	/	
	Contact input	Operation command	FR	Forward rotation command	Turn on this FR signal to start the forward rotation of the motor; turn it off to stop forward rotation after deceleration.	[Conditions for turning contact input on] Voltage across input and PCS: 18 VDC or more
		Function selection and logic switching	RST ES JOG MBS AUT DFM DFL RR	Multifunctional input	Select eight of a total 69 functions, and assign these eight functions to terminals RST to RR. Note: If the emergency stop function is used, terminals RST and JOG are used exclusively for the function. For details, see Item (3), "Emergency stop function" (on page 2-8).	Input impedance between input and PCS: 4.7kΩ Maximum allowable voltage across input and PCS: 27 VDC Load current with 27 VDC power: about 5.6 mA

Chapter 2 Installation and Wiring

		Symbol	Terminal name	Description	Electric property												
Digital (contact)	Contact input	PCS	Multifunctional input (common)	To switch the control logic between sink logic and source logic, change the jumper connection of this (PCS) terminal to another terminal on the control circuit terminal block. Jumper terminals P24 and PCS for the sink logic; jumper terminals BC and PCS for the sink logic. To use an external power supply to drive the contact inputs, remove the jumper, and connect the PCS terminal to the external interface circuit.													
	Open collector output	Status and factor	UPF DRV X1 X2 X3	Multifunctional output	Select five of a total 51 functions, and assign these five functions to terminals UPF to X3. If you have selected an alarm code using the function "C062", terminals UPF to X1 or UPF to X2 are used exclusively for the output of cause code for alarm (e.g., inverter trip). The control logic between each of these terminals and the OM terminal always follows the sink or source logic.	Voltage drop between each terminal and OM when output signal is on: 4 V or less											
			OM	Multifunctional output (common)	This terminal serves as the common terminal for multifunctional output terminals [UPF] to [X3].	Maximum allowable voltage: 27 VDC Maximum allowable current: 50 mA											
	Relay contact output	Status and alarm	FC FB FA	Multifunctional relay output	Select functions from the 43 available, and assign the selected functions to these terminals, which serve as C contact output terminals. In the initial setting, these terminals output an alarm indicating that the inverter protection function has operated to stop inverter output. <table border="1" style="width: 100%; text-align: center;"> <tr> <td style="width: 25%;">Power OFF</td> <td style="width: 25%;"></td> <td style="width: 25%;">Power ON C036=01 (Default setting)</td> <td style="width: 25%;">Power ON C036=00</td> </tr> <tr> <td></td> <td>Normal</td> <td></td> <td></td> </tr> <tr> <td></td> <td>Error</td> <td></td> <td></td> </tr> </table>	Power OFF		Power ON C036=01 (Default setting)	Power ON C036=00		Normal				Error		
Power OFF		Power ON C036=01 (Default setting)	Power ON C036=00														
	Normal																
	Error																
Analog	Analog input	Sensor	TH	External thermistor input	Allowable range of input voltages 0 to 8 VDC [Input circuit] 												

(3) Explanation of switch settings

The internal slide switch (SW1) is used to enable or disable the emergency stop function (the function is disabled by factory setting).

* For the location of the slide switch, see page 2-9.

About the emergency stop function (disabled by the factory setting)

- The emergency stop function shuts off the inverter output (i.e. stops the switching operation of the main circuit elements) in response to a command from a hardware circuit via a multifunctional input terminal without the operation by internal CPU software.

Note: The emergency stop function does not electrically shut off the inverter but merely stops the switching operation of the main circuit elements. Therefore, do not touch any terminals of the inverter or any power lines, e.g., motor cables. Otherwise, electric shock, injury, or ground fault may result.

- When the emergency stop function is enabled, multifunctional input terminals RST and JOG are used exclusively for this function, and no other functions can be assigned to these terminals. Even if other functions have been assigned to these terminals, these are automatically disabled and these terminals are used exclusively for the emergency stop function.

Terminal [RST] function:

This terminal always serves as the a (NO) contact for the reset (RST) signal.

This signal resets the inverter and releases the inverter from the trip due to emergency stop (E37.*).

Terminal [JOG] function:

This terminal always serves as the b (NC) contact for the emergency stop (EMR) signal.

This signal shuts off the inverter output without the operation by internal CPU software.

This signal makes the inverter trip due to emergency stop (E37.*).

- Note: If multifunctional input terminal JOG is left unconnected, the cable connected to the terminal is disconnected, or the signal logic is improper, the inverter trips due to emergency stop (E37.*). If this occurs, check and correct the wiring and signal logic, and then input the reset (RST) signal.

Only the reset (RST) signal input from multifunctional input terminal [RST] can release the inverter from tripping due to emergency stop (E37.*). (The inverter cannot be released from the E37.* status by any operation from the digital operator.)

- To enable the emergency stop function, set the slide lever of slide switch SW1 to ON. (With the factory setting, slide switch SW1 is set to OFF to disable the function.)

Note: Before operating slide switch SW1, make sure that the input power supply is off.

Setting of slide switch SW1 setting and function selection for multifunctional input terminals [RST] and [JOG]								
Setting of slide switch SW1	Multifunctional input terminal [RST]				Multifunctional input terminal [JOG]			
	Terminal [RST] function [C001]		a/b (NO/NC) selection [C011] (*1)		Terminal [JOG] function [C003]		a/b (NO/NC) selection [C013] (*1) (*2)	
SW1 is OFF. Emergency stop disabled (factory setting)	Selectable arbitrarily (*4)				Selectable arbitrarily (*4)			
	Factory setting	18 (RST)	Factory setting	00 (NO)	Factory setting	06 (JOG)	Factory setting	00 (NO)
SW1 is ON. Emergency stop enabled (*5)	Automatic assignment of functions to multifunctional input terminals [RST] and [JOG] and the terminal to which function "18 (RST)" has been assigned (*3)							
	Fixed function (cannot be changed)	18 (RST)	Fixed function (cannot be changed)	00 (NO)	Fixed function (cannot be changed)	64 (EMR)	Fixed function (cannot be changed)	01 (NC)
SW1 is ON (after setting to OFF once). Emergency stop disabled (*3) (*5)	Selectable arbitrarily (*4)				Selectable arbitrarily (*4)			
	Setting made when SW1 is set ON retained	18 (RST)	Setting made when SW1 is set ON retained	00 (NO)	Released from emergency stop function	no (No function assigned)	Setting made when SW1 is set ON retained	01 (NC)

*1 When function "18 (RST)" is assigned to the input terminal, "a/b (NO/NC)" selection is always "00 (NO)".

*2 When terminal setting "C003" is "64 (EMR)", terminal setting "C013" is always "01 (NC)".

*3 If function "18 (RST)" has been assigned to a multifunctional input terminal other than multifunctional input terminals [RST] and [JOG] before slide switch SW1 is set to ON, the input terminal setting for said terminal is automatically changed to "no (no function assigned)" when slide switch SW1 is set to ON to prevent any duplication of terminal functions. Even if slide switch SW1 is subsequently returned to OFF, the original function setting for said terminal will not be restored. If necessary, the original function will have to be re-assigned to said terminal.

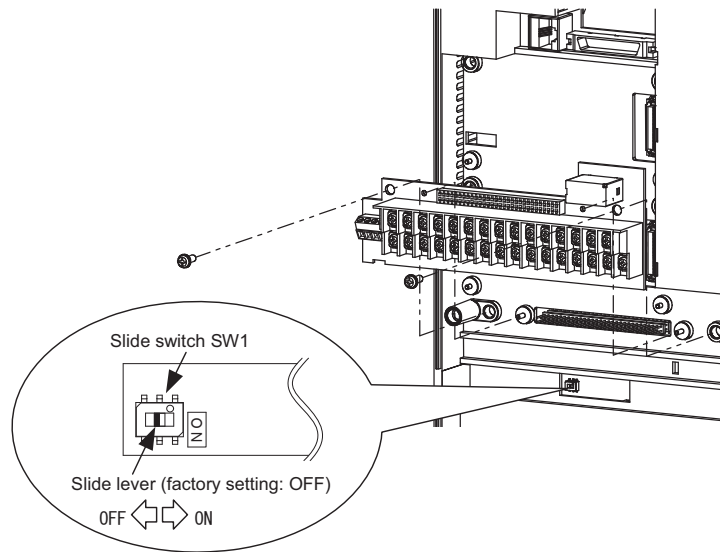
Example: If slide switch SW1 is set to ON when function "18 (RST)" has been assigned to input terminal ES (by terminal setting "C002"), terminal setting "C002" is changed to "no (no function assigned)," and function "18 (RST)" is assigned to input terminal RST (by terminal setting "C001").

Even if slide switch SW1 is subsequently returned to OFF, terminal [ES] function "C002" and terminal [RST] function "C001" will remain as "no (no function assigned)" and "18 (RST)," respectively.

*4 Function "64 (EMR)" cannot be assigned to input terminal JOG by an operation from the digital operator. The function is automatically assigned to the terminal when slide switch SW1 is set to ON.

*5 After slide switch SW1 has been set to ON once, function assignments to multifunctional input terminals [RST] and [JOG] are not returned to their original assignments. If necessary, re-assign original functions to the multifunctional input terminals.

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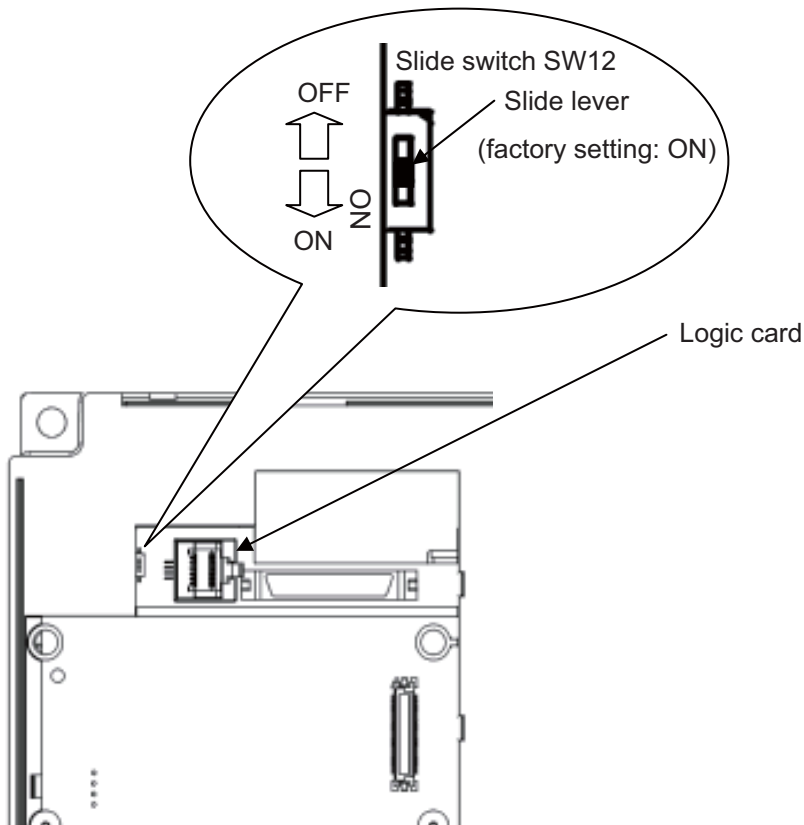


Note: If the data of an optional operator (OS-41) is copied:

If operator data is copied to your HF-430 α series inverter whose slide switch SW1 is ON from another HF-430 α series inverter whose slide switch SW1 is OFF or an HF-430 series inverter, the digital operator on your HF-430 α series inverter may display [R-ERROR COPY ROM] for a moment. This event may occur because the data on multifunctional input terminals [RST] and [JOG] cannot be copied since, on your inverter, exclusive functions have already been assigned to multifunctional input terminals [RST] and [JOG] due to the slide switch SW1 setting to ON. Note that other data is copied. If this event occurs, check the settings on both copy-source and copy-destination inverters.

Note: Slide Switch 12

Some models have slide switch in the position as shown below. Default setting of this switch is at "ON" position. Please don't change the setting. If it is changed, inverter may trip and disabled to run.



2.2.2 Wiring of the main circuit

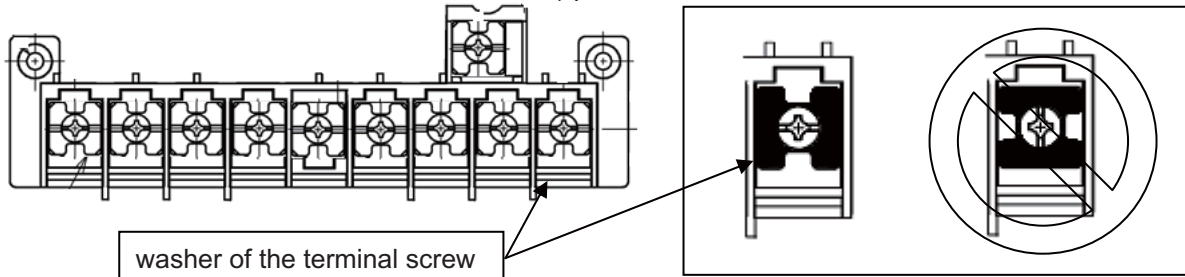
(1) Wiring instructions

Before wiring, be sure to confirm that the Charge lamp on the inverter is off.

When the inverter power has been turned on once, a dangerous high voltage remains in the internal capacitors for some time after power-off, regardless of whether the inverter has been operated.

When rewiring after power-off, always wait 10 minutes or more after power-off, and check with a multimeter that the residual voltage across terminals P and N is zero to ensure safety during rewiring work.

[Caution] As for the 5.5-7.5kW (the filterless models except) inverters, the washer on the main terminal screw (R, S, T, P1, P, N, U, V, W, PR) has two cutouts. Since those cutouts are to avoid the cable fixing portion of crimp terminal goes under the washer, it should be fixed in direction with those two cutouts in line with cable as described below. Otherwise, you run the risk of loose connection and fire.



1) Main power input terminals (R, S, and T)

- Connect an earth-leakage breaker for circuit (wiring) protection between the power supply and main power input terminals (R, S, and T).
- Use an earth-leakage breaker with a high rating of a high-frequency sensitive current to prevent the breaker from malfunctioning under the influence of high frequency.
- When the protective function of the inverter operates, a fault or accident may occur in your system. Therefore, you are recommended to connect a magnetic contactor that interrupts the power supply to the inverter.
- Do not use the magnetic contactor connected to the power input terminal (primary side) or power output terminal (secondary side) of the inverter to start or stop the inverter.
To start and stop inverter operation by external signals, use only the operation commands (FR and RR signals) that are input via control circuit terminals.
- This inverter does not support a single-phase power supply but supports only a three-phase power supply.
If you need to use a single-phase power input, contact your supplier or local Sumitomo Distributor.
- Do not operate the inverter with a phase loss power input, or it may be damaged.
Since the factory setting of the inverter disables the phase loss input protection, the inverter will revert to the following status if a phase of power supply input is interrupted:
R or T phase interrupted: The inverter does not operate.
S phase interrupted: The inverter reverts to single-phase operation, and may trip because of insufficient voltage or overcurrent or be damaged.
Internal capacitors remain charged, even when the power input is under a phase loss condition. Therefore, touching an internal part may result in electric shock and injury.
When rewiring the main circuit, follow the instructions given in Item (1), "Wiring instructions."
- Carefully note that the internal converter module of the inverter may be damaged if:
 - the imbalance of power voltage is 3% or more,
 - the power supply capacity is at least 10 times as high as the inverter capacity and 500 KVA or more, or
 - the power voltage changes rapidly.
- Example: The above conditions may occur when multiple inverters are connected to each other by a short bus line or your system includes a phase-advanced capacitor that is turned on and off during operation.
- Do not turn the inverter power on and off more often than once every 3 minutes.
Otherwise, the inverter may be damaged.

2) Inverter output terminals (U, V, and W)

- Use a cable thicker than the specified applicable cable for the wiring of output terminals to prevent the output voltage between the inverter and motor dropping. Especially at low frequency output, a voltage drop due to cable will cause the motor torque to decrease.
- Do not connect a phase-advanced capacitor or surge absorber on the output side of the inverter. If

Chapter 2 Installation and Wiring

connected, the inverter may trip or the phase-advanced capacitor or surge absorber may be damaged.

- If the cable length between the inverter and motor exceeds 20 m (especially in the case of 400 V class models), the stray capacitance and inductance of the cable may cause a surge voltage at motor terminals, resulting in a motor burnout.

A special filter to suppress the surge voltage is available. If you need this filter, contact your supplier or local Sumitomo Distributor.

- When connecting multiple motors to the inverter, connect a thermal relay to the inverter output circuit for each motor.
- The RC rating of the thermal relay must be 1.1 times as high as the rated current of the motor. The thermal relay may go off too early, depending on the cable length. If this occurs, connect an AC reactor to the output of the inverter.

3) DC reactor connection terminals (P1 and P)

- Use these terminals to connect the optional DC power factor reactor (DCL).
As the factory setting, terminals P and P1 are connected by a jumper. Remove this to connect the DCL.
- The cable length between the inverter and DCL must be 5 m or less.

Remove the jumper only when connecting the DCL.

If the jumper is removed and the DCL is not connected, power is not supplied to the main circuit of the inverter, and the inverter cannot operate.

4) External braking resistor connection terminals (P and PR) and regenerative braking unit connection terminals (P and N)

- Inverter models with 22 kW or less capacity have a built-in regenerative braking (DBTR) circuit. If you need increased braking performance, connect an optional external braking resistor to terminals P and PR.

Do not connect an external braking resistor with resistance less than the specified value. Such a resistor may cause damage to the regenerative braking (DBTR) circuit.

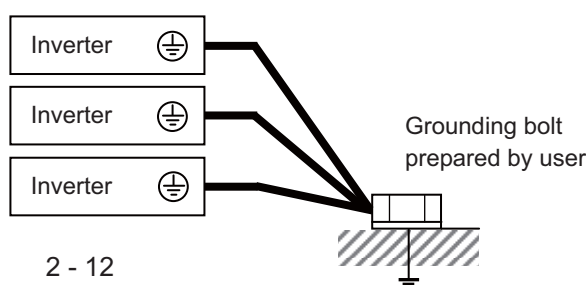
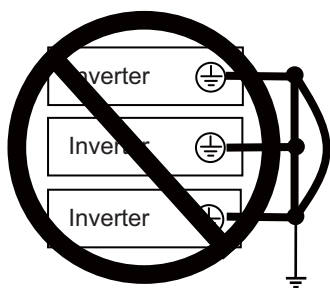
- Inverter models with capacity of 30 kW or more do not have a built-in regenerative braking (DBTR) circuit.

Increasing the braking performance of these models requires an optional regenerative braking unit and an external braking resistor. Connect the P and N terminals of the optional regenerative braking unit to the P and N terminals of the inverters.

- The cable length between the inverter and optional regenerative braking unit must be 5 m or less, and the two cables must be twisted for wiring.
- Do not use these terminals for connecting any devices other than the optional external braking resistor and regenerative braking unit.

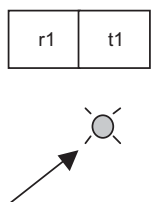
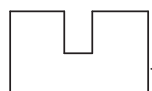
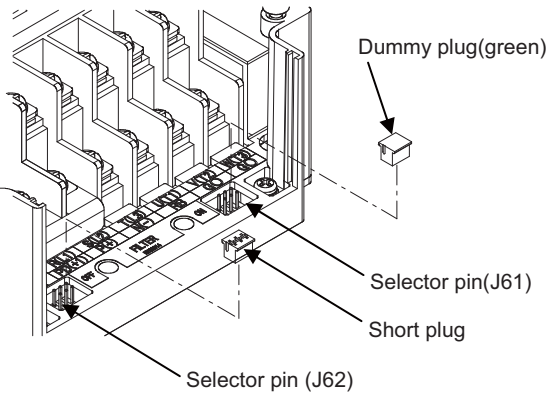
5) Inverter ground terminal (E(G)⊕)

- Be sure to ground the inverter and motor to prevent electric shock.
- According to the Electric Apparatus Engineering Regulations, connect 200 V class models to grounding electrodes constructed in compliance with type-D grounding (conventional type-III grounding with ground resistance of 100Ω or less) or the 400 V class models to grounding electrodes constructed in compliance with type-C grounding (conventional special type-III grounding with ground resistance of 10Ω or less).
- Use a grounding cable thicker than the specified applicable cable, and make the ground wiring as short as possible.
- When grounding multiple inverters, avoid a multi-drop connection of the grounding route and formation of a ground loop, otherwise the inverter may malfunction.

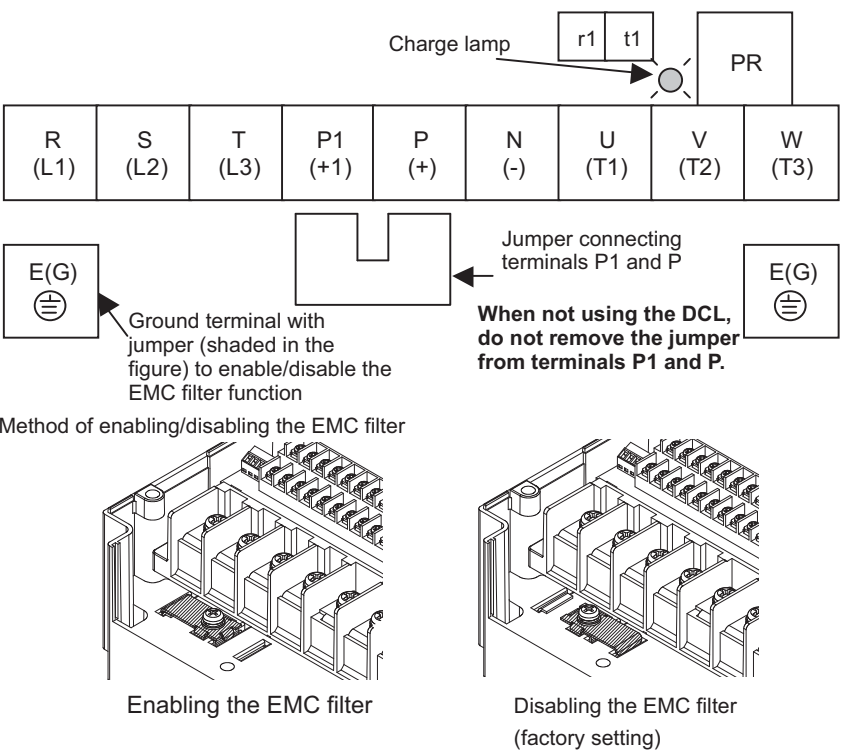
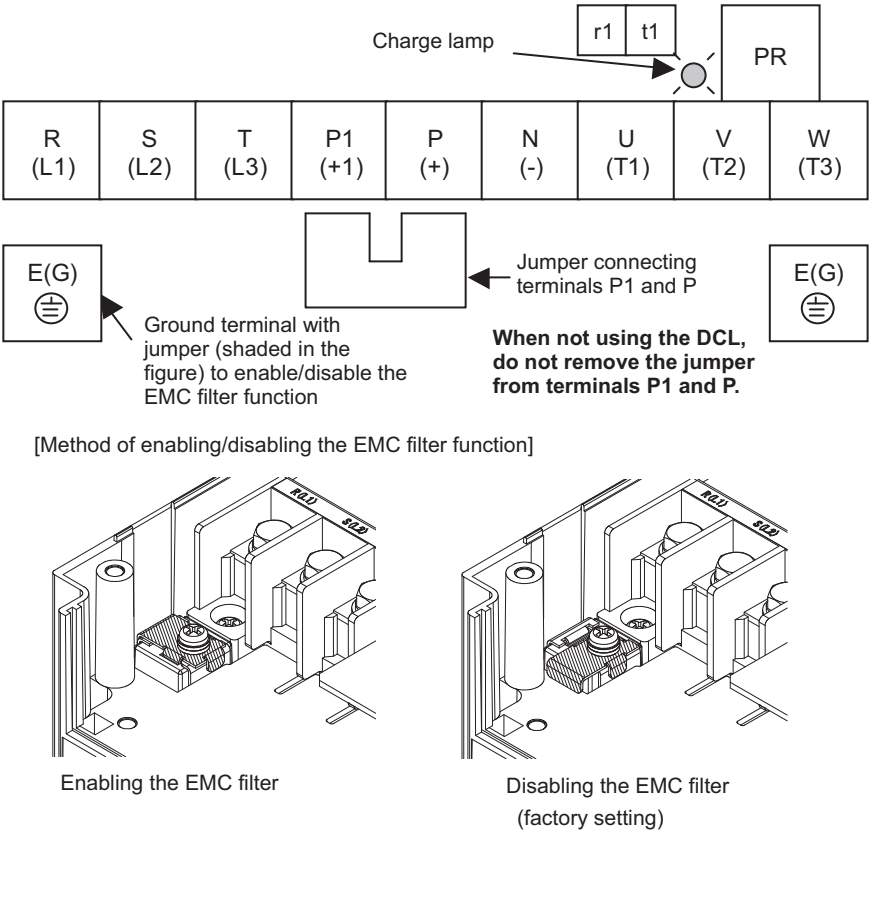


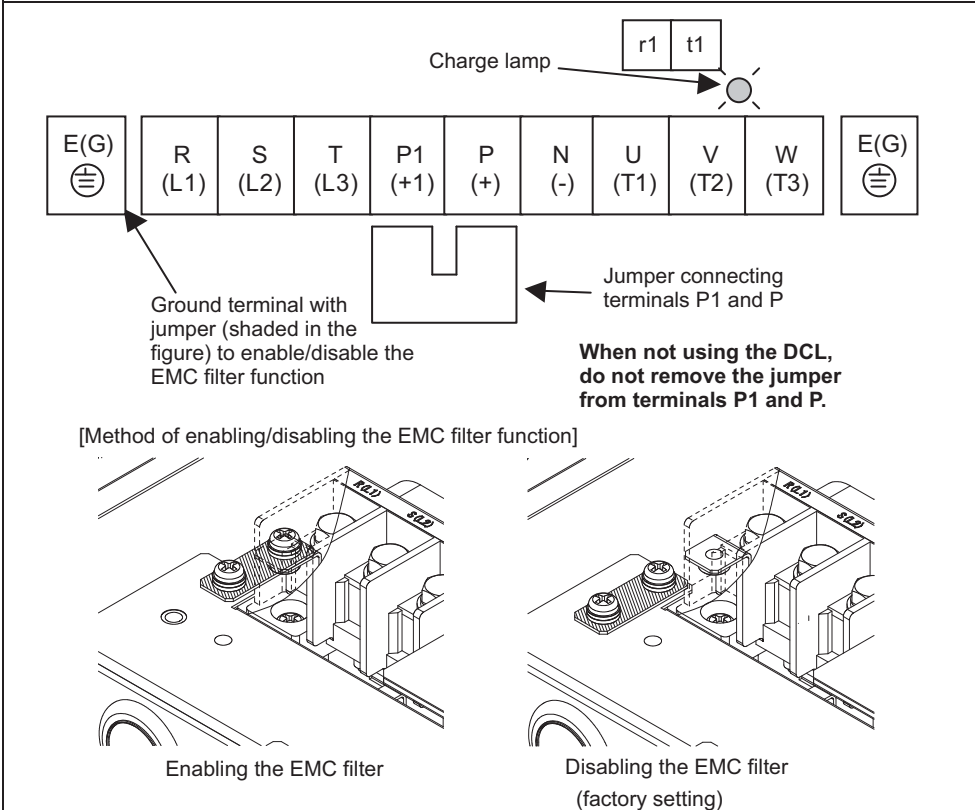
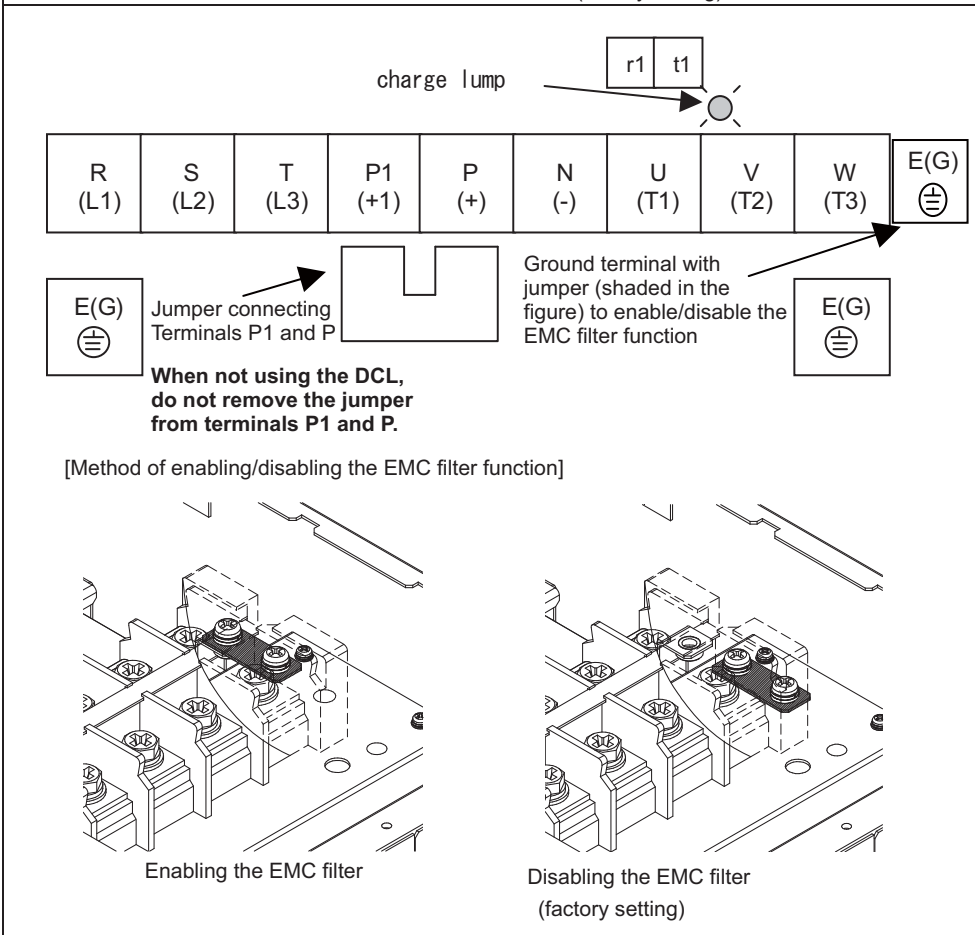
(2) Layout of main circuit terminals

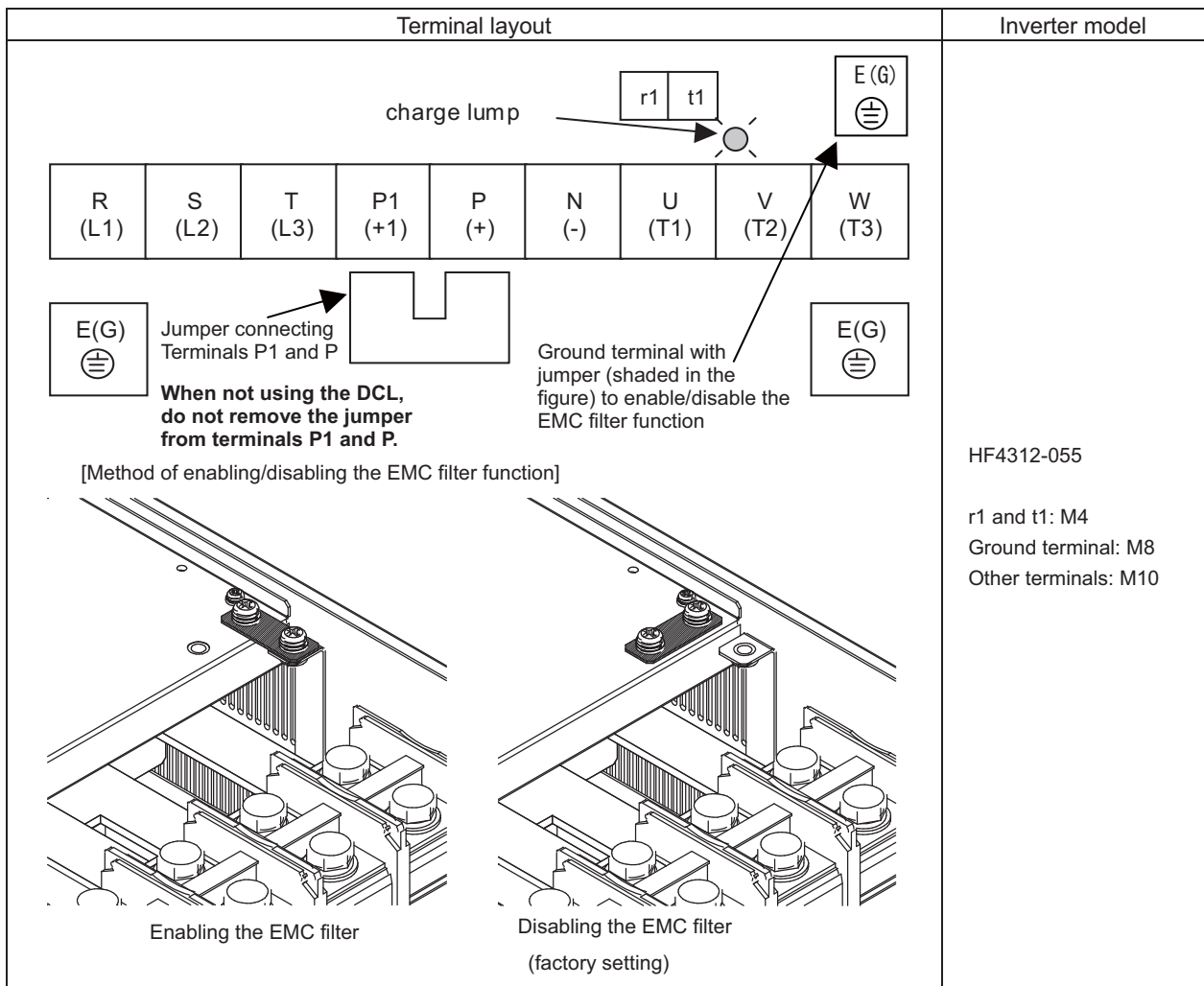
The figures below show the terminal layout on the main circuit terminal block of the inverter.

Terminal layout	Inverter model																					
<div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>charge lump</p> </div> <table border="1" style="border-collapse: collapse; text-align: center;"> <tr> <td>R (L1)</td> <td>S (L2)</td> <td>T (L3)</td> <td>U (T1)</td> <td>V (T2)</td> <td>W (T3)</td> </tr> <tr> <td>P1 (+1)</td> <td>P (+)</td> <td>N (-)</td> <td>PR</td> <td>E(G) ⊖</td> <td>E(G) ⊖</td> </tr> </table> <div style="text-align: center; margin-top: 10px;">  <p>Jumper connecting Terminals P1 and P</p> </div> </div> <p style="text-align: center; margin-top: 10px;">When not using the DCL, do not remove the jumper from terminals P1 and P.</p> <p>[Method of enabling/disabling the EMC filter function]</p> <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;">  </div> <div style="width: 50%;"> <p>To activate EMC filter, please configure the setting with the filter activate pin (J61) and deactivate pin (J62) as indicated below table.</p> <p>Please make sure that the power is off before modifying the setting. There is a danger of electrical shock..</p> <p>Please be sure to operate the inverter with the plugs inserted properly.</p> </div> </div> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th></th> <th style="text-align: center;">selector pin(J61)</th> <th style="text-align: center;">selector pin (J62)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Enabling the EMC filter</td> <td style="text-align: center;">Short plug</td> <td style="text-align: center;">Dummy plug(green)</td> </tr> <tr> <td style="text-align: center;">Disabling the EMC filter (factory setting)</td> <td style="text-align: center;">Dummy plug(green)</td> <td style="text-align: center;">Short plug</td> </tr> </tbody> </table>	R (L1)	S (L2)	T (L3)	U (T1)	V (T2)	W (T3)	P1 (+1)	P (+)	N (-)	PR	E(G) ⊖	E(G) ⊖		selector pin(J61)	selector pin (J62)	Enabling the EMC filter	Short plug	Dummy plug(green)	Disabling the EMC filter (factory setting)	Dummy plug(green)	Short plug	<p>HF4312-5A5-N</p> <p>HF4314-5A5-N</p> <p>r1 and t1:M4 Ground terminal:M4 Other terminal:M4</p>
R (L1)	S (L2)	T (L3)	U (T1)	V (T2)	W (T3)																	
P1 (+1)	P (+)	N (-)	PR	E(G) ⊖	E(G) ⊖																	
	selector pin(J61)	selector pin (J62)																				
Enabling the EMC filter	Short plug	Dummy plug(green)																				
Disabling the EMC filter (factory setting)	Dummy plug(green)	Short plug																				

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Terminal layout	Inverter model
 <p>Charge lamp</p> <p>r1 t1 PR</p> <p>R (L1) S (L2) T (L3) P1 (+1) P (+) N (-) U (T1) V (T2) W (T3)</p> <p>E(G) E(G)</p> <p>Ground terminal with jumper (shaded in the figure) to enable/disable the EMC filter function</p> <p>When not using the DCL, do not remove the jumper from terminals P1 and P.</p> <p>[Method of enabling/disabling the EMC filter]</p> <p>Enabling the EMC filter</p> <p>Disabling the EMC filter (factory setting)</p>	<p>HF4312-5A5 to HF4312-7A5,</p> <p>HF4314-5A5 to HF4314-7A5</p> <p>r1 and t1: M4 Ground terminal: M5 Other terminals: M5</p> <p>HF4312-011 HF4314-011</p> <p>r1 and t1: M4 Ground terminal: M5 Other terminals: M6</p>
 <p>Charge lamp</p> <p>r1 t1 PR</p> <p>R (L1) S (L2) T (L3) P1 (+1) P (+) N (-) U (T1) V (T2) W (T3)</p> <p>E(G) E(G)</p> <p>Ground terminal with jumper (shaded in the figure) to enable/disable the EMC filter function</p> <p>When not using the DCL, do not remove the jumper from terminals P1 and P.</p> <p>[Method of enabling/disabling the EMC filter function]</p> <p>Enabling the EMC filter</p> <p>Disabling the EMC filter (factory setting)</p>	<p>HF4312-015 HF4314-015 to HF4314-022</p> <p>r1 and t1: M4 Ground terminal: M6 Other terminals: M6</p> <p>HF4312-022</p> <p>r1 and t1: M4 Ground terminal: M6 Other terminals: M8</p>

Terminal layout	Inverter model
 <p>Charge lamp</p> <p>r1 t1</p> <p>E(G)</p> <p>R (L1) S (L2) T (L3) P1 (+1) P (+) N (-) U (T1) V (T2) W (T3) E(G)</p> <p>Ground terminal with jumper (shaded in the figure) to enable/disable the EMC filter function</p> <p>Jumper connecting terminals P1 and P</p> <p>When not using the DCL, do not remove the jumper from terminals P1 and P.</p> <p>[Method of enabling/disabling the EMC filter function]</p> <p>Enabling the EMC filter</p> <p>Disabling the EMC filter (factory setting)</p>	<p>HF4312-030</p> <p>r1 and t1: M4 Ground terminal: M6 Other terminals: M8</p> <p>HF4314-030</p> <p>r1 and t1: M4 Ground terminal: M6 Other terminals: M6</p>
 <p>charge lump</p> <p>r1 t1</p> <p>R (L1) S (L2) T (L3) P1 (+1) P (+) N (-) U (T1) V (T2) W (T3) E(G)</p> <p>E(G)</p> <p>Jumper connecting Terminals P1 and P</p> <p>Ground terminal with jumper (shaded in the figure) to enable/disable the EMC filter function</p> <p>When not using the DCL, do not remove the jumper from terminals P1 and P.</p> <p>[Method of enabling/disabling the EMC filter function]</p> <p>Enabling the EMC filter</p> <p>Disabling the EMC filter (factory setting)</p>	<p>HF4312-037 HF4314-037</p> <p>r1 and t1: M4 Ground terminal: M8 Other terminals: M8</p> <p>HF4312-045 HF4314-045 HF4314-055</p> <p>r1 and t1: M4 Ground terminal: M8 Other terminals: M8</p>



Reference: Leakage current by inverter with model EMC filter enabled or disabled (reference data)

The table below lists the reference currents that may leak from the inverter when the internal EMC filter is enabled or disabled.

(Leakage current is in proportion to the voltage and frequency of input power.)

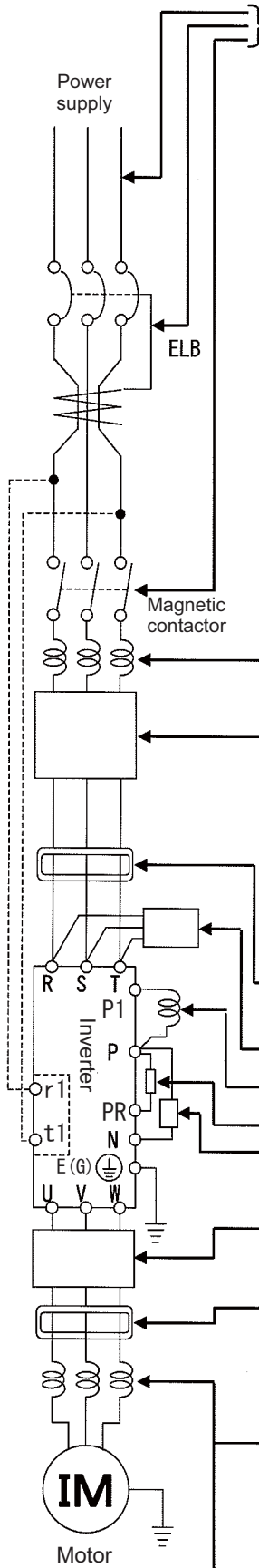
Note that the values listed in the table below indicate the reference currents leaking from the inverter alone. The values exclude current leakage from external devices and equipment (e.g., power cables).

The 75kW inverter doesn't have the switch to activate and deactivate the internal EMC filter. They complies EMC directive C3 level in standard condition.

	200 V class model (input power: 200 VAC, 50 Hz)			400 V class model (input power: 400 VAC, 50 Hz)			
	5.5kW~ 11kW	15kW~37kW	45kW~55kW	0.75kW~ 3.7kW	5.5kW~ 11kW	15kW~37kW	45kW~55kW
Internal EMC filter enabled	Ca.48mA	Ca.23mA	Ca.23mA	Ca.5mA	Ca.95mA	Ca.56mA	Ca.56mA
Internal EMC filter disabled	Ca.0.1mA	Ca.0.1mA	Ca.0.1mA	Ca.0.2mA	Ca.0.2mA	Ca.0.2mA	Ca.0.2mA

Chapter 2 Installation and Wiring

(3) Applicable peripheral equipment



See Item (4), "Recommended cable gauges, wiring accessories, and crimp terminals."

- Note 1: The peripheral equipment described here is applicable when the inverter connects a standard Sumitomo 3-phase, 4-pole squirrel-cage motor.
- Note 2: Select breakers that have proper capacity. (Use breakers that comply with inverters.)
- Note 3: Use earth-leakage breakers (ELB) to ensure safety.
- Note 4: Use copper electric wire (HIV cable) of which the maximum allowable temperature of the insulation is 75°C.
- Note 5: If the power line exceeds 20 m, cable that is thicker than the specified applicable cable must be used for the power line.
- Note 6: Use a 0.75 mm² cable to connect the alarm output contact.
- Note 7: Tighten each terminal screw with the specified tightening torque. Loose terminal screws may cause short circuits and fire. Tightening a terminal screw with excessive torque may cause damage to the terminal block or inverter body.
- Note 8: Select an earth-leakage breaker (ELB) of which the rated sensitivity current matches the total length of cables connected between the inverter and power supply and between the inverter and motor. Do not use a high-speed type ELB but use a delayed-type ELB because the high-speed type may malfunction.
- Note 9: When a CV cable is used for wiring through a metal conduit, the average current leakage is 30 mA/km.
- Note 10: When an IV cable, which has a high relative dielectric constant, is used, the leakage current is about eight times as high as the standard cable. Therefore, when using an IV cable, use the ELB of which the rated sensitivity current is eight times as high as that given in the table below. If the total cable length exceeds 100 m, use a CV cable.

Total cable length	Sensitivity current (mA)
100 m or less	50
300 m or less	100

Name	Description
Reactor on input side (for harmonic control, power supply coordination, and power factor improvement)	Use this reactor to control harmonic waves or when the imbalance of power supply voltage is 3% or more, when the power supply capacity is 500 KVA or more, or when the power voltage may change rapidly. This reactor also improves the power factor.
Noise filter for inverter	This noise filter reduces the conductive noise that is generated by the inverter and transmitted in cables. Connect this noise filter to the primary side (input side) of the inverter.
Radio noise filter (Zero-phase reactor)	The inverter may generate radio noise through power supply wiring during operation. Use this noise filter to reduce the radio noise (radiant noise).
Radio noise filter on input side (Capacitor filter)	Use this noise filter to reduce the radiant noise radiated from input cables.
DC reactor	Use this reactor to control the harmonic waves generated by the inverter.
Braking resistor Regenerative braking unit	Use these devices to increase the braking torque of the inverter for operation in which the inverter turns the connected load on and off very frequently or decelerates the load running with a high moment of inertia.
Noise filter on the output side	Connect this noise filter between the inverter and motor to reduce the radiant noise radiated from cables for the purpose of reducing the electromagnetic interference with radio and television reception and preventing malfunctions of measuring equipment and sensors.
Radio noise filter (Zero-phase reactor)	Use this noise filter to reduce the noise generated on the output side of the inverter. (This noise filter can be used on both the input and output sides.)
AC reactor for the output side For reducing vibrations and preventing thermal relay malfunction	Using the inverter to drive a general-purpose motor may cause larger vibrations of the motor when compared with driving it directly with the commercial power supply. Connect this AC reactor between the inverter and motor to lessen the pulsation of motor. Also, connect this AC reactor between the inverter and motor, when the cable length between them is long (10 m or more), to prevent thermal relay malfunction due to the harmonic waves that are generated by the switching operation on the inverter. Note that the thermal relay can be replaced with a current sensor to avoid the malfunction.
LCR filter	This filter converts the inverter output into a sinusoidal waveform.

(4) Recommended cable gauges, wiring accessories, and crimp terminals

Note: For compliance with CE and UL standards, see the safety precautions concerning EMC and the compliance with UL and CUL standards under Safety Instructions.

The table below lists the specifications of cables, crimp terminals, and terminal screw tightening torques for reference.

Motor output (kW)	Applicable inverter model	Gauge of power line cable (mm ²) (Terminals: R, S, T, U, V, W, P, P1, and N)	Grounding cable (mm ²)	External braking resistor across terminals P and PR (mm ²)	Size of terminal screw	Crimp terminal	Tightening torque (N·m)	Applicable device			
								Circuit breaker and earth-leakage breaker (ELB) made by Mitsubishi Elec.		Magnetic contactor (with reactor) made by Fuji Elec.	
								Without reactor	With reactor		
200 V class	5.5	HF4312-5A5-N	5.5	5.5	5.5	M5	R5.5-5	2.0(MAX3.0)	NF50,NV50 50A	NF50,NV50 40A	SC-1N(“)
		HF4312-5A5						2.4(MAX4.0)			
	7.5	HF4312-7A5	8	8	8	M5	R8-5	2.4(MAX4.0)	NF100,NV100 60A	NF50,NV50 50A	SC-2N(“)
	11	HF4312-011	14	14	14	M6	R14-6	4.0(MAX4.4)	NF100,NV100 75A	NF100,NV100 60A	SC-2SN(“)
	15	HF4312-015	22	22	22	M6	22-6	4.5(MAX4.9)	NF100,NV100 100A	NF100,NV100 75A	SC-3N(“)
	22	HF4312-022	38	30	38	M8	38-8	8.1(MAX8.8)	NF225,NV225 150A	NF225,NV225 125A	SC-5N(“)
	30	HF4312-030	60 (22 × 2)	30	—	M8	60-8	8.1(MAX8.8)	NF225,NV225 200A	NF225,NV225 150A	SC-7N(6N)
	37	HF4312-037	100 (38 × 2)	38	—	M8*	100-8	8.1(MAX20)	NF400,NV400 250A	NF225,NV225 175A	SC-8N(7N)
400 V class	5.5	HF4314-5A5-N	3.5*1)	3.5*1)	3.5*1)	M5	3.5-5	2.0(MAX3.0)	NF30,NV30 30A	NF30,NV30 20A	SC-5-1(“)
		HF4314-5A5						2.4(MAX4.0)			
	7.5	HF4314-7A5	3.5	3.5	3.5	M5	3.5-5	2.4(MAX4.0)	NF30,NV30 30A	NF30,NV30 30A	SC-5-1(“)
	11	HF4314-011	5.5	5.5	5.5	M6	R5.5-6	4.0(MAX4.4)	NF50,NV50 50A	NF50,NV50 40A	SC-1N(“)
	15	HF4314-015	8	8	8	M6	8-6	4.5(MAX4.9)	NF100,NV100 60A	NF50,NV50 50A	SC-2N(“)
	22	HF4314-022	14	14	14	M6	14-6	4.5(MAX4.9)	NF100,NV100 100A	NF100,NV100 60A	SC-2SN(“)
	30	HF4314-030	22	22	—	M6	22-6	4.5(MAX4.9)	NF225,NV225 125A	NF100,NV100 100A	SC-3N(“)
	37	HF4314-037	38	22	—	M8*	38-8	8.1(MAX20)	NF225,NV225 150A	NF100,NV100 100A	SC-4N(“)
55	HF4314-045	38	22	—	M8*	38-8	8.1(MAX20)	NF225,NV225 175A	NF225,NV225 125A	SC-5N(“)	
	HF4314-055	60	30	—	M8*	R60-8	8.1(MAX20)	NF225,NV225 200A	NF225,NV225 150A	SC-7N(6N)	

Note: Cable gauges indicate those of HIV cables (maximum heat resistance: 75°C).

*1) When replacing HF4304-5A5 with HF4314-5A5 or HF4314-5A5-N, power cables of 2mm² can be used.

*2) Please use the round type crimp terminals (for the UL standard) suitable for the use electric wire when you connect the electric wire with the main circuit terminal stand. Please put on pressure to the crimp terminals I with a crimp tool that the terminal stand maker recommends.

Chapter 2 Installation and Wiring

(5) Connecting the control circuit to a power supply separately from the main circuit

If the protective circuit of the inverter operates to open the magnetic contactor in the input power supply circuit, the inverter control circuit power is lost, and the alarm signal cannot be retained.

To retain the alarm signal, connect control circuit terminals r1 and t1 to a power supply.

In details, connect the control circuit power supply terminals r1 and t1 to the primary side of the magnetic contactor as shown below.

(Connection method)

Power-receiving specifications

200 V class model:

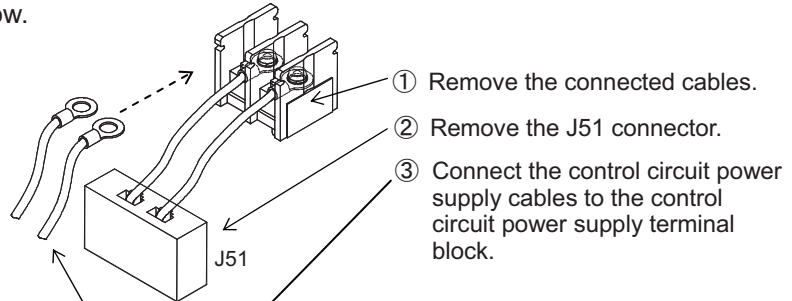
200 to 240 V (+10%, -15%)

(50/60 Hz $\pm 5\%$), (282 to 339 VDC)

400 V class model:

380 to 480 V (+10%, -15%)

(50/60 Hz $\pm 5\%$), (537 to 678 VDC)



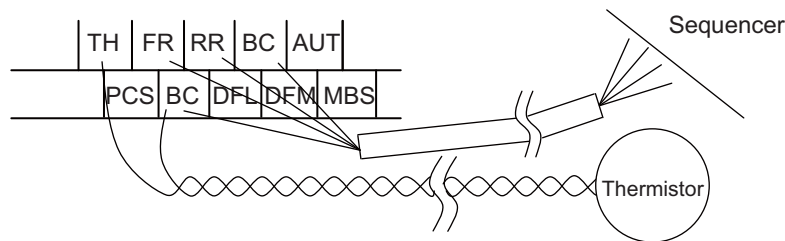
Note the following when connecting separate power supplies to control circuit power supply terminals (r1 and t1) and main circuit power supply terminals (R, S, and T):

- Use a cable thicker than 1.25 mm^2 to connect the terminals r1 and t1 (terminal screw size: M4).
- Connect a 3A fuse in the control circuit power supply line. (Tightening torque: 1.2Nm, max torque: 1.4Nm)
- If the control circuit power supply (connected to r1 and t1) is turned on earlier than the main circuit power supply (connected to R, S, and T), ground fault is not checked at power-on.
- When supplying DC power to the control circuit power supply terminals (r1 and t1), specify "00" as the "a/b (NO/NC)" selection (function code C031 to C036) for multifunctional output terminals ([UPF] to [X3]) and multifunctional relay terminals (FC, FB, and FA). If "01" is specified as the "a/b (NO/NC)" selection, output signals may chatter when the DC power supply is shut off.

2.2.3 Wiring of the control circuit

(1) Wiring instructions

- 1) Terminals COM and BC are common to I/O signals and isolated from each other.
Do not connect these common terminals to each other or ground them.
Do not ground these terminals via any external devices. (Check that the external devices connected to these terminals are not grounded.)
- 2) Use a shielded, twisted-pair cable (recommended gauge: 0.75 mm²) for connection to control circuit terminals, and connect the cable insulation to the corresponding common terminal. (Tightening torque:0.7Nm,max torque:0.8Nm)
- 3) The length of cables connected to control circuit terminals must be 20 m or less. If the cable length exceeds 20 m unavoidably, use an insulated signal converter.
- 4) Separate the control circuit wiring from the main circuit wiring (power line) and relay control circuit wiring.
If these wirings intersect with each other unavoidably, square them with each other. Otherwise, the inverter may malfunction.
- 5) Twist the cables connected from a thermistor to the thermistor input terminal (TH) and terminal BC, and separate the twisted cables from other cables connected to other common terminals.
Since very low current flows through the cables connected to the thermistor, separate the cables from those (power line cables) connected to the main circuit. The length of the cables connected to the thermistor must be 20 m or less.



- 6) When connecting a contact to a control circuit terminal (e.g., a multifunctional input terminal), use a relay contact (e.g., crossbar twin contact) in which even a very low current or voltage will not trigger any contact fault.
- 7) When connecting a relay to a multifunctional output terminal, also connect a surge-absorbing diode in parallel with the relay.
- 8) Do not connect analog power supply terminals +V and COM or interface power supply terminals P24 and BC to each other.
Otherwise, the inverter may fail.

(2) Layout of control circuit terminals

+V	VRF2	AMV	FRQ	TH	FR	RR	BC	AUT	JOG	RST	X2	X1	UPF	FB	
COM	VRF	IRF	AMI	P24	PCS	BC	DFL	DFM	MBS	ES	X3	OM	DRV	FC	FA

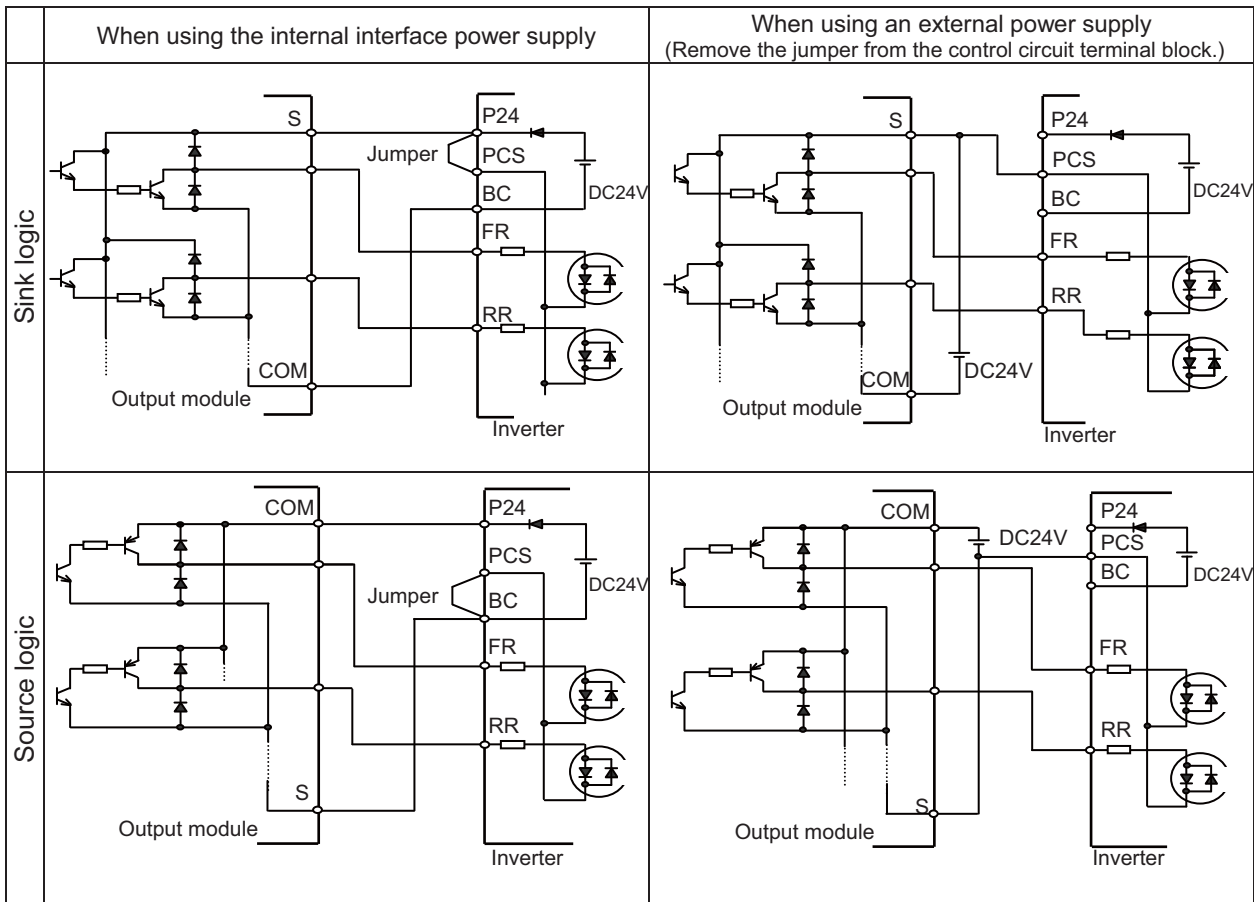
Terminal screw size: M3(Tightening torque:0.7Nm,max torque:0.8Nm)

(3) Switching the input control logic

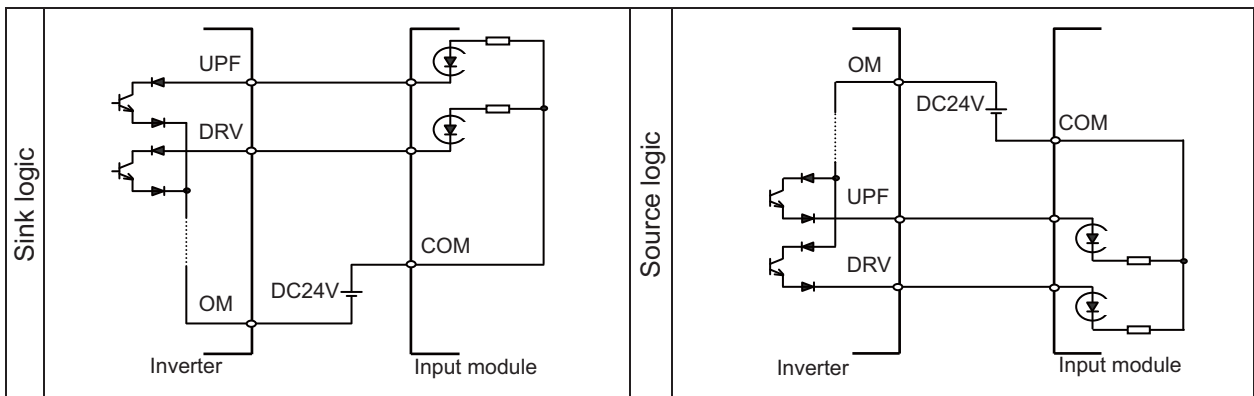
- In the factory setting, the input control logic for terminal FR and multifunctional input terminals is the sink logic.
To switch the input control logic to the source logic, remove the jumper connecting terminals P24 and PCS on the control circuit block, and then connect terminals PCS and BC with the jumper.

Chapter 2 Installation and Wiring

(4) Connecting a programmable controller to multifunctional input terminals



(5) Connecting a programmable controller to multifunctional output terminals



2.2.4 Wiring of the digital operator

- You can operate the inverter with not only the digital operator mounted in the inverter as standard equipment but also an optional digital operator (OS-40, OS-42 or OS-43).
- When you intend to remove the standard digital operator from the inverter and use it as remote equipment, request your local Sumitomo Distributor to supply a connection cable, ICS-1 (1-meter cable) or ICS-3 (3-meter cable).

If you prepare the cable by yourself, the following product is recommended:

HUTP5 PC 4P -X-X: Straight cable equipped with connector at both ends (made by Hitachi Cable, Ltd.)

- The length of the connection cable must be 3 m or less. If a cable over 3 m is used, the inverter may malfunction.

2.2.5 Selection and wiring of regenerative braking resistor (on 5.5 kW to 22 kW models)

The HF-430 α series inverter models with capacities of 5.5 to 22 kW have an internal regenerative braking circuit.

Connecting an optional regenerative braking resistor to PR and P terminals increases the regenerative torque.

Model	Motor capacity (kW)	Without a resistor connected	With a standard resistor (10%ED) connected		Minimum connectable resistance		Minimum resistance during continuous operation (Ω)
		Regenerative torque (%)	Resistance of connected resistor (Ω)	Regenerative torque (%)	Resistance (Ω)	DBR usage rate (%)	
HF4312-5A5-N HF4312-5A5	5.5	20	20	100 over	16	10	50
HF4312-7A5	7.5	20	20		10		50
HF4312-011	11	10	13.5		10		50
HF4312-015	15	10	10		7.5		35
HF4312-022	22	10	6.6		5		35
HF4314-5A5-N HF4312-5A5	5.5	20	83		70		200
HF4314-7A5	7.5	20	36		35		150
HF4314-011	11	10	54		35		150
HF4314-015	15	10	40		24		100
HF4314-022	22	10	27		20		100

Chapter 3 Operation

This chapter describes typical methods of operating the inverter, how to operate the digital operator, and how to make a test run of the inverter.

3.1	Operating Methods	3 - 1
3.2	How To Operate the Digital Operator (OS-40) ..	3 - 3
3.3	How To Make a Test Run	3 - 10

3.1 Operating Methods

WARNING

- While power is supplied to the inverter, do not touch any terminal or internal part of the inverter, check signals, or connect or disconnect any wire or connector. Otherwise, you run the risk of electric shock or fire.
- Be sure to close the terminal block cover before turning on the inverter power. Do not open the terminal block cover while power is being supplied to the inverter or voltage remains inside. Otherwise, you run the risk of electric shock.
- Do not operate switches with wet hands. Otherwise, you run the risk of electric shock.
- While power is supplied to the inverter, do not touch the terminal of the inverter, even if it has stopped. Otherwise, you run the risk of injury or fire.
- If the retry mode has been selected, the inverter will restart suddenly after a break in the tripping status. Stay away from the machine controlled by the inverter when the inverter is under such circumstances. (Design the machine so that human safety can be ensured, even when the inverter restarts suddenly.) Otherwise, you run the risk of injury.
- Do not select the retry mode for controlling an elevating or traveling device because output free-running status occurs in retry mode. Otherwise, you run the risk of injury or damage to the machine controlled by the inverter.
- If an operation command has been input to the inverter before a short-term power failure, the inverter may restart operation after the power recovery. If such a restart may put persons in danger, design a control circuit that disables the inverter from restarting after power recovery. Otherwise, you run the risk of injury.
- The [STOP] key is effective only when its function is enabled by setting. Prepare an emergency stop switch separately. Otherwise, you run the risk of injury.
- If an operation command has been input to the inverter before the inverter enters alarm status, the inverter will restart suddenly when the alarm status is reset. Before resetting the alarm status, make sure that no operation command has been input.
- While power is supplied to the inverter, do not touch any internal part of the inverter or insert a bar in it. Otherwise, you run the risk of electric shock or fire.

CAUTION

- Do not touch the heat sink, which heats up during the inverter operation. Otherwise, you run the risk of burn injury.
- The inverter allows you to easily control the speed of motor or machine operations. Before operating the inverter, confirm the capacity and ratings of the motor or machine controlled by the inverter. Otherwise, you run the risk of injury and damage to machine.
- Install an external brake system if needed. Otherwise, you run the risk of injury.
- When using the inverter to operate a standard motor at a frequency of over 60 Hz, check the allowable motor speeds with the manufacturers of the motor and the machine to be driven and obtain their consent before starting inverter operation. Otherwise, you run the risk of damage to the motor and machine and injury.
- During inverter operation, check the motor for the direction of rotation, abnormal sound, and vibrations. Otherwise, you run the risk of damage to the machine driven by the motor.

Chapter 3 Operation

You can operate the inverter in different ways, depending on how to input the operation and frequency-setting commands as described below.

This section describes the features of operating methods and the items required for operation.

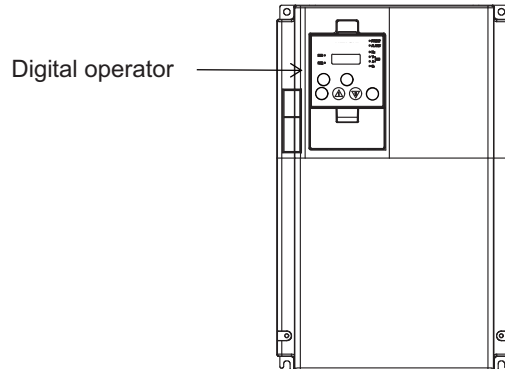
(1) Entering operation and frequency-setting commands from the digital operator

This operating method allows you to operate the inverter through key operations on the standard digital operator mounted in the inverter or an optional digital operator.

When operating the inverter with a digital operator alone, you need not wire the control circuit terminals.

(Items required for operation)

- 1) Optional digital operator (not required when you use the standard digital operator)



(2) Entering operation and frequency-setting commands via control circuit terminals

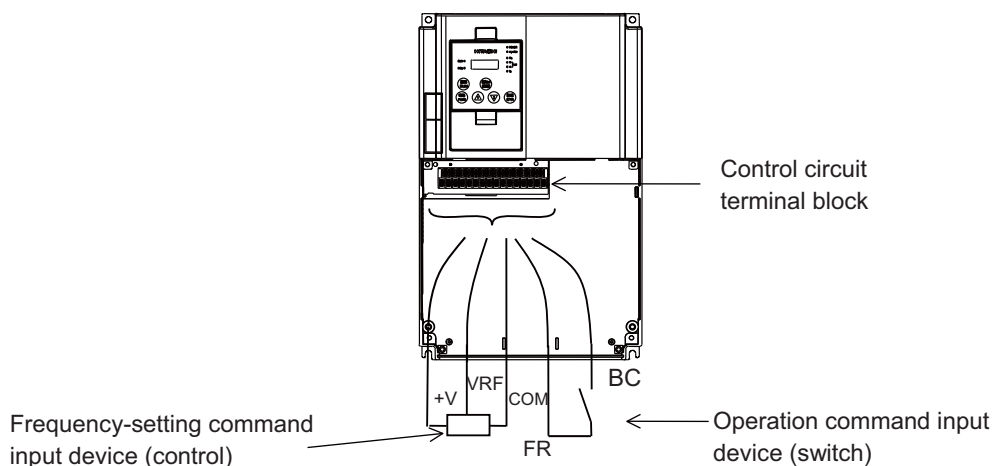
This operating method allows you to operate the inverter via the input of operation signals from external devices (e.g., frequency-setting circuit and start switch) to control circuit terminals.

The inverter starts operation when the input power supply is turned on and then an operation command signal (FR or RR) is turned on.

You can select the frequency-setting method (setting by voltage specification or current specification) through the input to a control circuit terminal according to your system. For details, see Item (2), "Explanation of control circuit terminals," in Section 2.2.1 (on pages 2-7 and 2-8).

(Items required for operation)

- 1) Operation command input device: External switch or relay
- 2) Frequency-setting command input device: External device to input signals (0 to 10 VDC, -10 to +10 VDC, or 4 to 20 mA)



(3) Entering operation and frequency-setting commands; both from a digital operator and via control circuit terminals

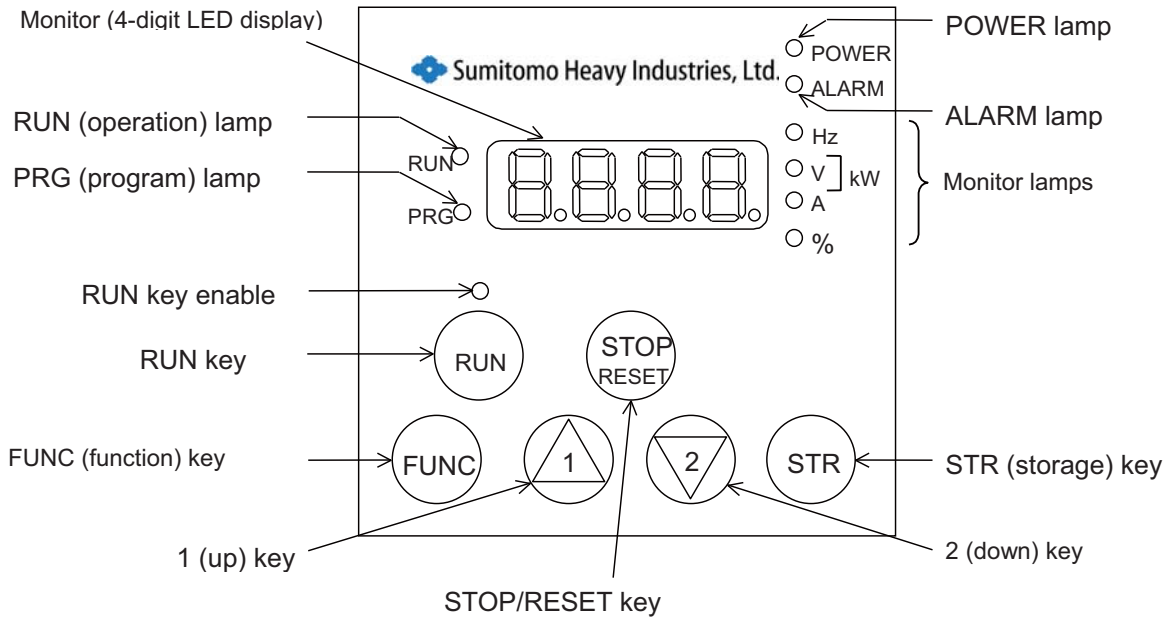
This operating method allows you to arbitrarily select the digital operator or control circuit terminals as the means to input operation commands and frequency-setting commands.

(Items required for operation)

- 1) See the items required for the above two operating methods.

3.2 How To Operate the Digital Operator (OS-40)

3.2.1 Names and functions of components






Name	Function
POWER lamp	Lights when the control circuit power is on.
ALARM lamp	Lights to indicate that the inverter has tripped.
RUN (operation) lamp	Lights to indicate that the inverter is operating.
PRG (program) lamp	Lights when the monitor shows a value set for a function. This lamp starts blinking to indicate a warning (when the set value is invalid).
Monitor	Displays a frequency, output current, or set value.
Monitor lamps	Indicates the type of value and units displayed on the monitor. "Hz" (frequency), "V" (voltage), "A" (current), "kW" (electric power), and "%" (percentage)
RUN key enable LED	Lights up when the inverter is ready to respond to the RUN key. (When this lamp is on, you can start the inverter with the RUN key on the digital operator.)
RUN key	Starts the inverter to run the motor. This key is effective only when the operating device is the digital operator. (To use this key, confirm that the operating device indicator lamp is on.)
STOP/RESET key	Decelerates and stops the motor or resets the inverter from alarm status.
FUNC (function) key	Makes the inverter enter the monitor, function, or extended function mode.
STR (storage) key	Stores each set value. (Always press this key after changing a set value.)
1 (up) or 2 (down) key	Switches the inverter operation mode (among monitor, function, and extended function modes) or increases or decreases the value set on the monitor for a function.

Chapter 3 Operation

3.2.2 Code display system and key operations

This section describes typical examples of digital operator operation (in basic and full display modes) and an example of special digital operator operation in extended function mode U.


The initial display on the monitor screen after power-on depends on the setting of function "b038". For details, see Section 4.2.81, "Initial-screen selection," (on page 4-76).




When the setting of function "b038" is "01" (factory setting), the monitor initially shows  as the setting of function "d001" (output frequency monitoring). Pressing the  key in this status changes the display to .





Note: The display contents on the monitor depend on the settings of functions "b037" (function code display restriction), "b038" (initial-screen selection), and "b039" (automatic setting of user parameters). For details, see Sections 4.2.80, "Function code display restriction," (on page 4-74), 4.2.81, "Initial-screen selection," (on page 4-76), and 4.2.82, "Automatic user-parameter setting," (on page 4-77).


Item	Function code	Data	Description
Function code display restriction	b037	00	Full display
		01	Function-specific display
		02	User setting
		03	Data comparison display
		04	Basic display (factory setting)
Initial-screen selection (Initial display at power-on)	b038 (*1)	00	Screen displayed when the [STR] key was pressed last (same as the operation on the HF-430 series)
		01	d001 (output frequency monitoring)
		02	d002 (output current monitoring)
		03	d003 (rotation direction monitoring)
		04	d007 (Scaled output frequency monitoring)
Selection of automatic user-parameter settings	b039 (*1)	00	Disable
		01	Enable

*1 Not displayed with the factory setting

* The following procedure enables you to turn the monitor display back to  or  (*1) regardless of the current display mode:

- Hold down the  key for 3 seconds or more. The monitor shows  and  (*1) alternately.

During this status, press the  key. The monitor will show only  or  (*1), which is shown when the  is pressed.

*1 The monitor shows  only when the motor driven by the inverter is stopped. While the motor is running, the monitor shows an output frequency.

(1) Example of operation in basic display mode ("b037" = "04" [factory setting])

- Only basic parameters can be displayed in basic display mode. (All parameters in monitor mode, four parameters in function mode, or 20 parameters in extended function mode)
- Other parameters are not displayed. To display all parameters, select the full display mode ("b037" = "00").

<Displayable parameters and sequence of display>

No.	Display code	Item
1	d001 to d104	Monitor display
2	F001	Output frequency setting
3	F002	Acceleration (1) time setting
4	F003	Deceleration (1) time setting
5	F004	Operation direction setting
6	A001	Frequency source setting
7	A002	Run command source setting
8	A003	Base frequency setting
9	A004	Maximum frequency setting
10	A020	Multispeed frequency setting
11	A021	Multispeed 1 setting
12	A022	Multispeed 2 setting
13	A023	Multispeed 3 setting
14	A042	Manual torque boost
15	A044	Control
16	A045	V/F gain setting
17	A085	Operation mode selection
18	b001	Selection of restart mode
19	b002	Allowable under-voltage power failure time
20	b008	Retry-after-trip selection
21	b011	Retry wait time after trip
22	b012	Electronic thermal level
23	b013	Electronic thermal characteristic selection
24	b037	Function code display restriction
25	b083	Carrier frequency setting
26	b084	Initialization mode selection
27	b090	DBTR usage ratio
28	b095	DBTR selection
29	C021	Setting of multifunctional output terminal UPF
28	C022	Setting of multifunctional output terminal DRV
29	C036	Alarm relay active state
30	H002	Motor constant selection
31	H003	Motor capacity selection
32	H004	Motor pole selection

Note:

If a desired parameter is not displayed, check the setting of function "b037" (function code display restriction). To display all parameters, specify "00" for "b037".

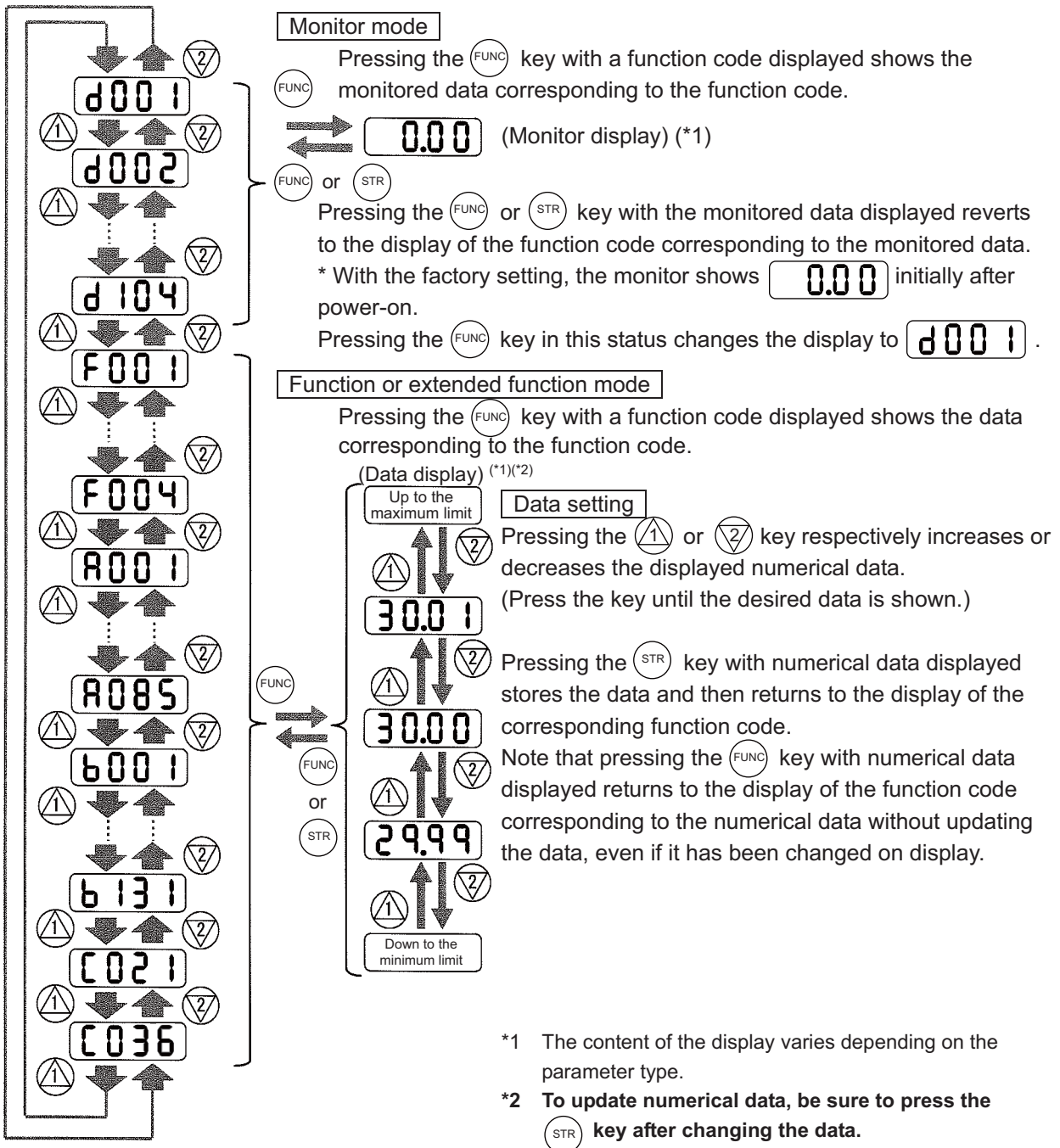
Chapter 3 Operation

Key operation and transition of the codes on display

Key operation and transition of the monitored data on display

Pressing the \triangle or ∇ key respectively scrolls up or down the code displayed in code display mode or increases or decreases the numerical data displayed in data display mode.

Press the \triangle or ∇ key until the desired code or numerical data is shown. To scroll codes or increase/decrease numerical data faster, press and hold the key.



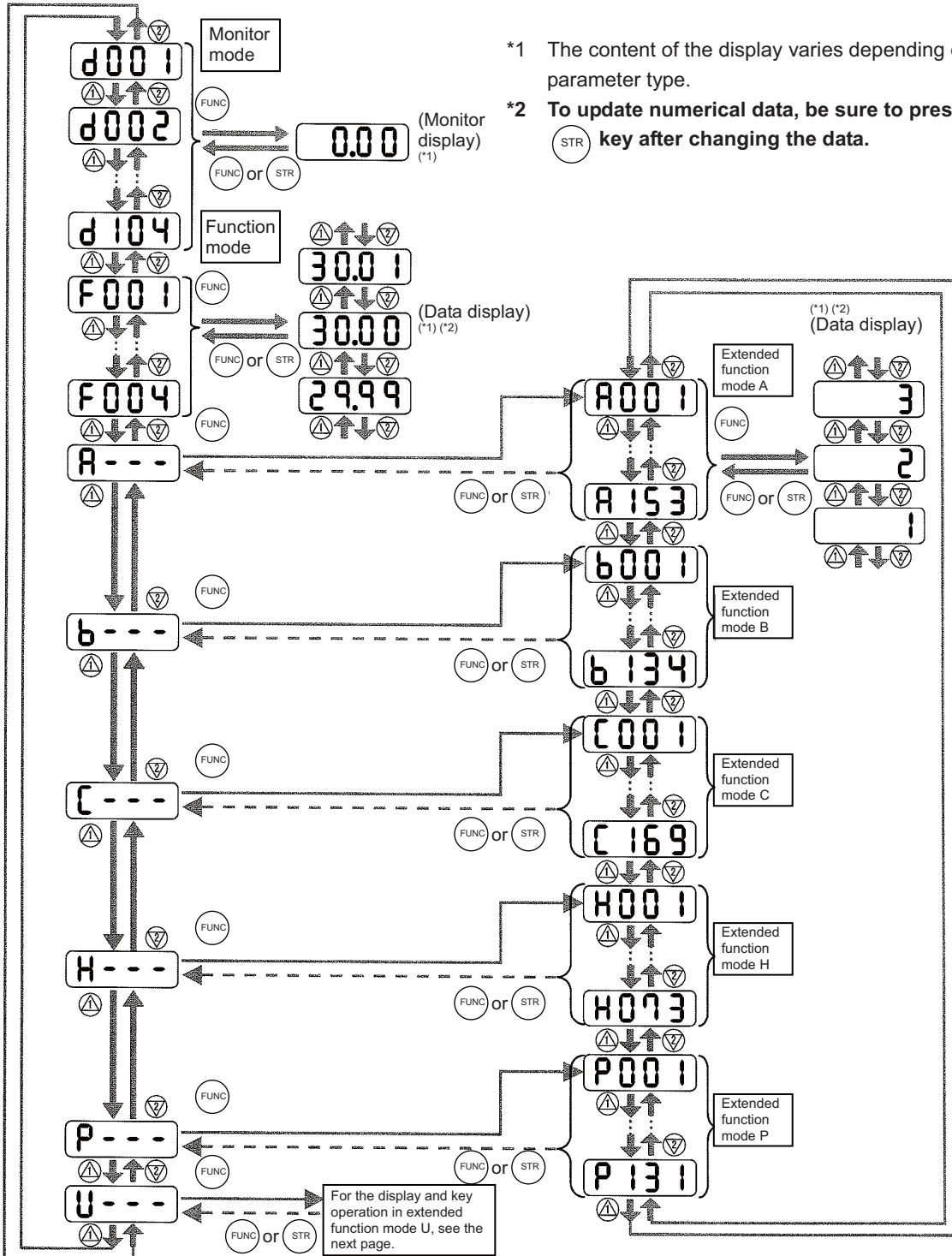
(2) Example of operation in full display mode ("b037" = "00")

All parameters can be displayed in full display mode. The display sequence of parameters matches their sequence shown in Chapter 8, "List of Data Settings."

Key operation and transition of codes on display (in monitor or function mode)	Key operation and transition of monitored data on display (in monitor or function mode)	Key operation and transition of codes on display (in extended function mode)	Key operation and transition of monitored data on display (in extended function mode)
--	---	--	---

Pressing the Δ or ∇ key respectively scrolls up or down the code displayed in code display mode or increases or decreases the numerical data displayed in data display mode.

Press the Δ or ∇ key until the desired code or numerical data is shown. To scroll codes or increase/decrease numerical data fast, press and hold the key.



Chapter 3 Operation

(3) Code/data display and key operation in extended function mode U

The extended function mode U differs in operation from other extended function modes because the extended function mode U is used to register (or automatically record) other extended-function codes as user-specified U parameters.

Key operation and transition of codes on display (in monitor or function mode)

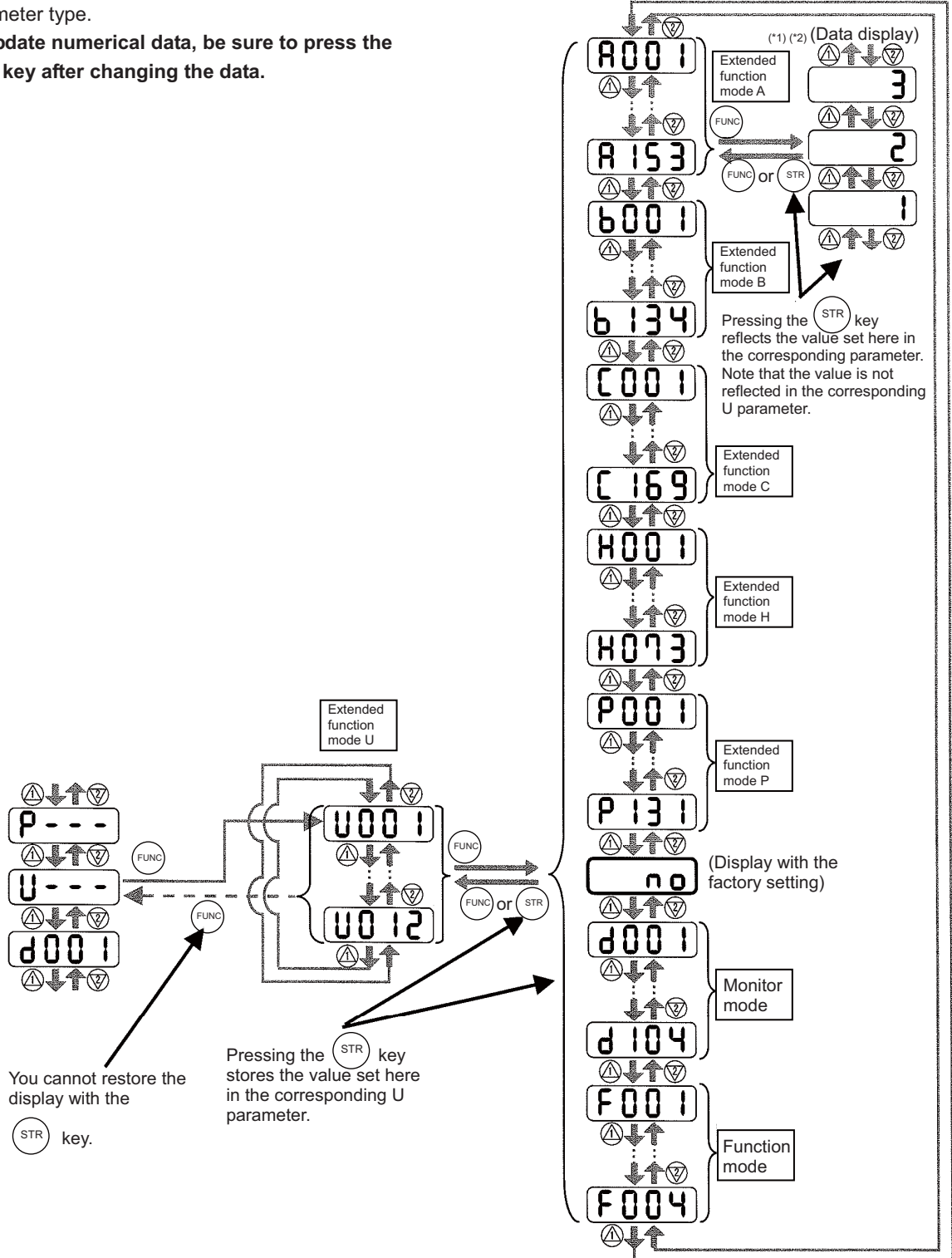
Key operation and transition of codes on display (in extended function mode U)

Key operation and transition of codes on display (when displaying extended-function mode parameters from the extended function mode U)

Key operation and transition of codes on display (in monitor, function, or extended)

*1 The content of the display varies depending on the parameter type.

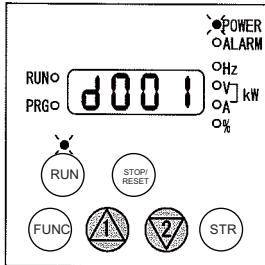
*2 To update numerical data, be sure to press the **STR** key after changing the data.



(4) Procedure for directly specifying or selecting a code

- You can specify or select a code or data by entering each digit of the code or data instead of scrolling codes or data in the monitor, function, or extended function mode.
- The following shows an example of the procedure for changing the monitor mode code "d001" displayed to extended function code "A029":

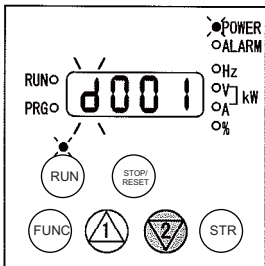
1) Display the monitor mode code.
("d001" is displayed.)



(*2)
(*3)

Press the and keys together. (*1)

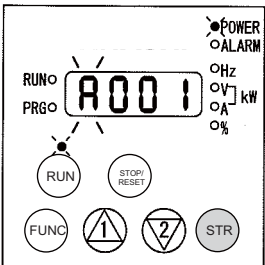
2) Change to the extended function mode.



- Character "d" in the leftmost digit (fourth digit from the right) starts blinking.

Press the key twice.

("A001" is displayed.)



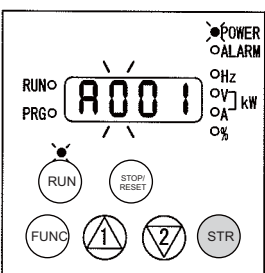
(*3)

- Character "A" is blinking.
- Pressing the [STR] key determines the blinking character.

(*2)

Press the key (to determine character "A").

3) Change the third digit of the code.

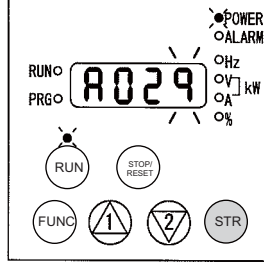


Press the key.

(Character "0" is determined.)

- Character "0" in the third digit is blinking.
- Since the third digit need not be changed, press the [STR] key to determine the character "0".

("A029" is displayed.)

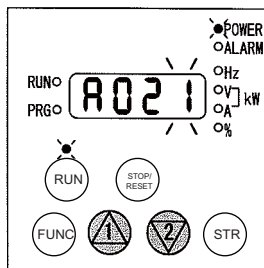


(*2)

- Character "9" in the first digit is blinking.

Press the key eight times or the key twice.

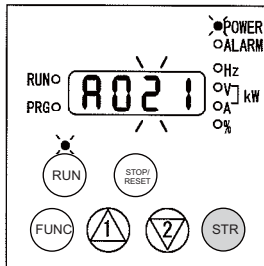
5) Change the first digit of the code.



- Character "1" in the first digit is blinking.

Press the key.

("A021" is displayed.)

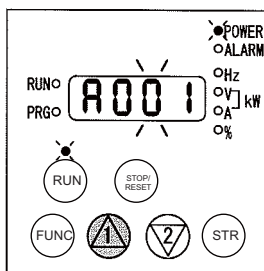


(*2)

- Character "2" in the second digit is blinking.

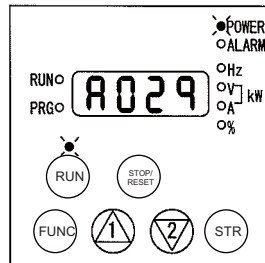
Press the key twice.

4) Change the second digit of the code.



- Character "0" in the second digit is blinking.

6) End the change of the extended function code.



Press the key.

(Character "9" is determined.)

- Selection of code "A029" is completed.

* If a code that is not defined in the code list or not intended for display is entered, the leftmost digit (fourth digit) (character "A" in this example) will start blinking again.

In such a case, confirm the code to be entered and enter it correctly. For further information, refer to Section 4.2.80. "Function code display restriction," (on page 4-74), Section 4.2.81. "Initial-screen selection," (on page 4-76), Section 4.2.82. "Automatic user-parameter setting," (on page 4-77), and Chapter 8, "List of Data Settings."

7) Press the key to display the data corresponding to the function code, change the data with the and/or key, and then press the key to store the changed data. (*4)

Note that you can also use the procedure (steps 1) to 6) described here to change the data. (*3)(*4)

*1

This procedure can also be used on screens displaying a code other than "d001".

*2

If the key is pressed while a digit is blinking, the display will revert to the preceding status for entering the digit to the right of the blinking digit.

*3

If the key is pressed while the leftmost (fourth) digit is blinking, the characters having been entered to change the code will be cancelled and the display will revert to the original code shown before the and keys were pressed in step 1).

*4

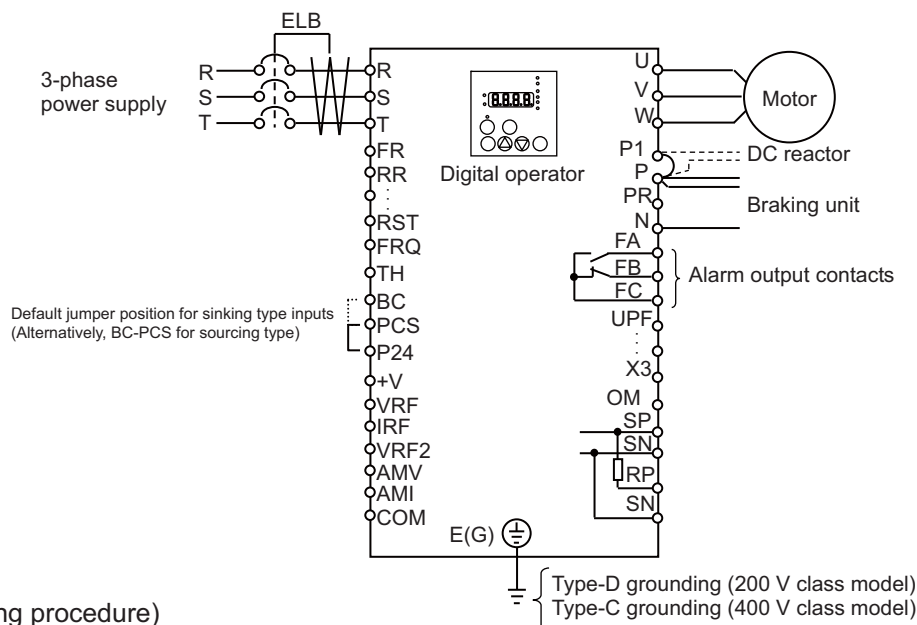
When changing data, be sure to press the key first.

3.3 How To Make a Test Run

This section describes how to make a test run of the inverter that is wired and connected to external devices in a general way as shown below.











For the detailed method of using the digital operator, see Section 3.2, "How To Operate the Digital Operator."

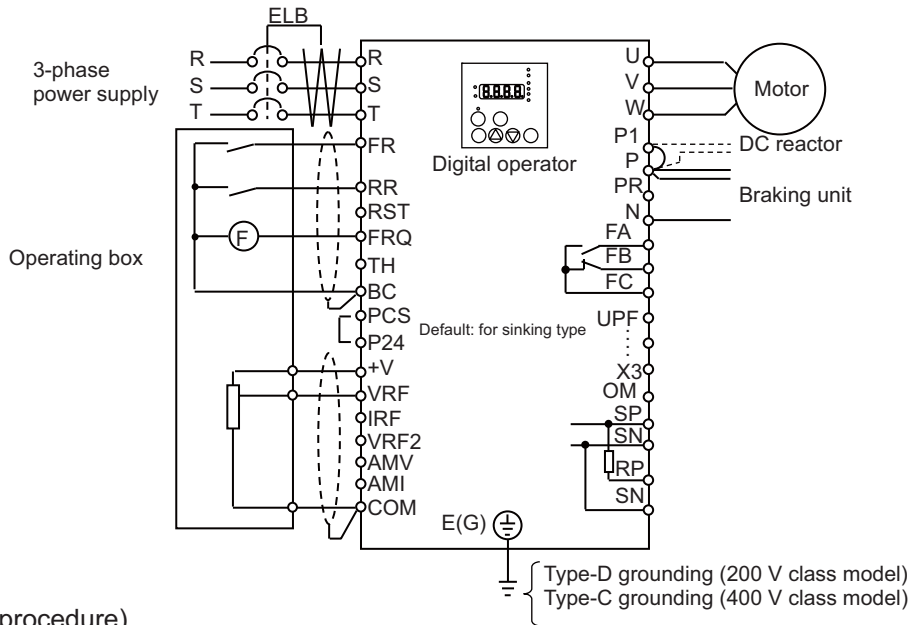
- (1) When entering operation and frequency-setting commands from the digital operator:
(The operating procedure below is common to the standard and optional digital operators.)



(Operating procedure)

- 1) Confirm that all wirings are correct.
- 2) Turn on the earth-leakage breaker (ELB) to supply power to the inverter.
(The POWER lamp [red LED] of the digital operator goes on.)
* When using an inverter with the factory setting, proceed to step 5).
- 3) Select the digital operator as the operating device via the frequency source setting function.
 - Display the function code "A001" on the monitor screen, and then press the **FUNC** key once.
(The monitor shows a 2-digit numeric value.)
 - Use the **▲** and/or **▼** key to change the displayed numeric value to [02], and then press the **STR** key once to specify the digital operator as the operating device to input frequency-setting commands.
(The display reverts to [A001].)
- 4) Select the digital operator as the operating device by the run command source setting function.
 - Display the function code "A002" on the monitor screen, and then press the **FUNC** key once.
(The monitor shows a 2-digit numeric value.)
 - Use the **▲** and/or **▼** key to change the displayed numeric value to "02", and then press the **STR** key once to specify the digital operator as the operating device to input operation commands.
(The display reverts to [A002]. The operating device indicator lamp above the [RUN] key goes on.)
- 5) Set the output frequency.
 - Display the function code "F001" on the monitor screen, and then press the **FUNC** key once.
(The monitor shows a preset output frequency. With the factory setting, **0.00** [0 Hz] is shown.)
 - Use the **▲** and/or **▼** key to change the displayed numeric value to the desired output frequency, and then press the **STR** key once to determine the frequency.
(The display reverts to [F001].)
- 6) Set the operation direction of the motor.
 - Display the function code "F004" on the monitor screen, and then press the **FUNC** key once.
(The monitor shows "00" or "01".)

- Use the  and/or  key to change the displayed value to "00" for forward operation or "01" for reverse operation, and then press the  key once to determine the operation direction.
(The display reverts to [F004].)
- 7) Set the monitor mode.
- To monitor the output frequency, display the function code "d001", and then press the  key once.
(The monitor shows the output frequency.)
To monitor the operation direction, display the function code "d003", and then press the  key once.
(The monitor shows  for forward operation,  for reverse operation, or  for stopping.)
- 8) Press the  key to start the motor.
(The RUN lamp [green LED] goes on.)
- 9) Press the  key to decelerate or stop the motor.
(When the motor stops, the RUN lamp [green LED] goes off.)
- During the test run, confirm that the inverter does not trip while accelerating or decelerating the motor and that the motor speed and frequencies are correct.
 - If a trip due to overcurrent or overvoltage has occurred during the test run, increase the acceleration and deceleration time.
 - Make sure that there is enough margin to trip level by monitoring the output current (d002) and DC voltage (d102).



(Operating procedure)

- 1) Confirm that all wirings are correct.
- 2) Turn on the earth-leakage breaker (ELB) to supply power to the inverter.
(The POWER lamp [red LED] of the digital operator goes on.)
- 3) Select the control circuit terminal block as the device to input frequency-setting commands by the frequency source setting function.
 - Display the function code "A001" on the monitor screen, and then press the **(FUNC)** key once.
(The monitor shows a 2-digit numeric value.)
 - Use the **(1)** and/or **(2)** key to change the displayed numeric value to [01], and then press the **(STR)** key once to specify the control circuit terminal block as the device to input frequency-setting commands.
(The display reverts to [A001].)
- 4) Select the control circuit terminal block as the device to input operation commands by the run command source setting function.
 - Display the function code "A002" on the monitor screen, and then press the **(FUNC)** key once.
(The monitor shows a 2-digit numeric value.)
 - Use the **(1)** and/or **(2)** key to change the displayed numeric value to "01", and then press the **(STR)** key once to specify the digital operator as the device to input operation commands.
(The display reverts to [A002].)
- 5) Set the monitor mode.
 - To monitor the output frequency, display the function code "d001", and then press the **(FUNC)** key once.
(The monitor shows the output frequency.)
 - To monitor the operation direction, display the function code "d003", and then press the **(FUNC)** key once.
(The monitor shows **F** for forward operation, **R** for reverse operation, or **0** for stopping.)
- 6) Start the motor operation.
 - Set the FR signal (at the FR terminal on the control terminal block) to the ON level to start the motor.
(The RUN lamp [green LED] goes on.)
 - Apply a voltage across the terminals VRF and COM on the control circuit block to output the frequency corresponding to the applied voltage from the inverter.
- 7) Stop the motor.
 - Set the FR signal (at the FR terminal on the control terminal block) to the OFF level to decelerate and stop the motor.
(When the motor stops, the RUN lamp [green LED] goes off.)

Chapter 4 Explanation of Functions

This chapter describes the functions of the inverter.

4.1	Monitor Mode	4 - 1
4.2	Function Mode	4 - 7
4.3	Functions Available When the PG Feedback Option Card Is Mounted	4 - 98
4.4	Communication Functions	4 – 115

4.1 Monitor Mode

4.1.1 Output frequency monitoring

When the output frequency monitoring function (d001) is selected, the inverter displays the output frequency. The inverter displays "0.00" when the frequency output is stopped.

Related code
d001: Output frequency monitoring

The Hz monitor lamp lights up while the inverter is displaying the output frequency.

(Display)

0.00 to 99.99 in steps of 0.01 Hz
100.0 to 400.0 in steps of 0.1 Hz

Note: When you have selected the digital operator as the device to input frequency-setting commands (A001=02), you can change the output frequency setting by using the Δ and/or ∇ key (only while the inverter is operating the motor).

- The change in output frequency made in this mode can be reflected in the frequency setting (function "F001"). Press the STR key to write the new frequency over the currently selected frequency setting.
- You cannot change the output frequency while the PID function is enabled or the inverter is not operating the motor.

4.1.2 Output current monitoring

When the output current monitoring function (d002) is selected, the inverter displays the output current. The inverter displays "0.0" when the current output is stopped.

Related code
d002: Output current monitoring

The A monitor lamp lights up while the inverter is displaying the output current.

(Display)

0.0 to 999.9 in steps of 0.1 A

4.1.3 Rotation direction monitoring

When the rotation direction monitoring function (d003) is selected, the inverter displays the motor operation direction.

Related code
d003: Rotation direction monitoring

The RUN lamp lights up while the inverter is operating the motor (in forward or reverse direction).

(Display)

F: Forward operation
o: Motor stopped
r: Reverse operation

4.1.4 Process variable (PV), PID feedback monitoring

When "01" (enabling PID operation) or "02" (enabling inverted-data output) has been specified for function "A071" (PID Function Enable) and the process variable (PV), PID feedback monitoring function (d004) is selected, the inverter displays the PID feedback data.

Related code
d004: Process variable (PV), PID
feedback monitoring
A071: PID Function Enable
A075: PV scale conversion

You can also convert the PID feedback to gain data by setting a PV scale conversion (with function "A075").

Value displayed by function "d004" = "feedback quantity" (%) x "PV scale conversion (A075)"

The PV scale conversion can be set (by function "A075") within the range 0.01 to 99.99 in steps of 0.01.

(Display)

0.00 to 99.99 in steps of 0.01
100.0 to 999.9 in steps of 0.1
1000. to 9999. in steps of 1
┌100 to ┌999 in units of 10

Chapter 4 Explanation of Functions

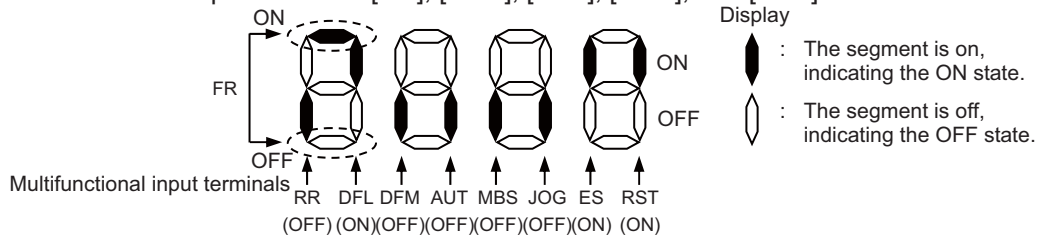
4.1.5 Multifunctional input terminal status

When the multifunctional input terminal status function (d005) is selected, the inverter displays the states of the inputs to the multifunctional input terminals.

Related code
d005: Multifunctional input terminal status

The internal CPU of the inverter checks each multifunctional input for significance, and the inverter displays active inputs as those in the ON state. (*1) Multifunctional input terminal status is independent of the a/b contact selection for the multifunctional input terminals.

(Example) FR terminal and multifunctional input terminals [DFL], [ES], and [RST]: ON
Multifunctional input terminals [RR], [DFM], [AUT], [MBS], and [JOG]: OFF



(*1) When input terminal response time is set, terminal recognition is delayed. (refer 4.2.79)

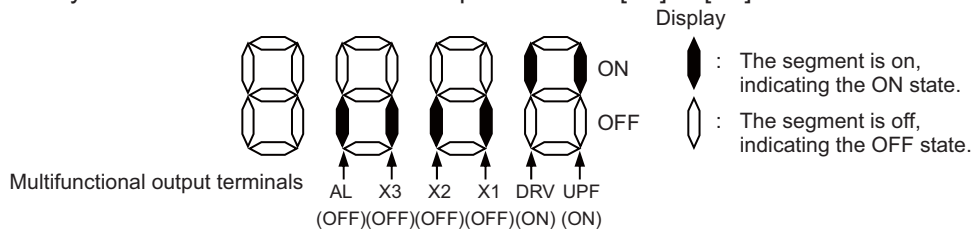
4.1.6 Multifunctional output terminal status

When the multifunctional output terminal status function (d006) is selected, the inverter displays the states of the outputs from the multifunctional output terminals.

Related code
d006: Multifunctional output terminal status

This function does not monitor the states of the control circuit terminals but monitors those of the outputs from the internal CPU. Multifunctional input terminal status is independent of the a/b contact selection for the multifunctional input terminals.

(Example) Multifunctional output terminals [DRV] and [UPF]: ON
Alarm relay terminal and multifunctional output terminals [X3] to [X1]: OFF



4.1.7 Scaled output frequency monitoring

When the scaled output frequency monitoring (d007) is selected, the inverter displays the gain data converted from the output frequency with the frequency scaling conversion factor (b086).

Related code
d007: Scaled output frequency monitoring
b086: Frequency scaling conversion factor

Use this function, for example, to change the unit of a value (e.g., motor speed) on display.

Value displayed by function "d007" = "output frequency monitor(d001)" x "frequency scaling conversion factor (b086)"

The frequency scaling conversion factor (b086) can be set within the range 0.1 to 99.9 in steps of 0.1.

(Example) Displaying the speed of a 4-pole motor

$$\text{Speed } N \text{ (min}^{-1}\text{)} = (120 \times f \text{ [Hz]}) / \text{pole} = f \text{ (Hz)} \times 30$$

As the result of the above calculation with the factor (b086) set to 30.0, the inverter displays "1800" (60 x 30.0) when the output frequency is 60 Hz.

(Display)

0.00 to 99.99 in steps of 0.01

100.0 to 999.9 in steps of 0.1

1000. to 9999. in steps of 1

1000 to 3996 in units of 10

Note: When you have selected the digital operator as the device to input frequency-setting commands, you can change the output frequency setting by using the Δ and/or ∇ key (only while the inverter is operating the motor).

- The change in output frequency made in this mode can be reflected in the frequency setting (function "F001"). Press the STR key to write the new frequency over the currently selected frequency setting. (The precision of the storable frequency data depends on the frequency setting.)
- You cannot change the output frequency while the PID function is enabled or the inverter is not operating the motor.

4.1.8 Actual-frequency monitoring

The actual-frequency monitoring function is effective only when a motor equipped with a PG is connected to the inverter and the PG feedback option card is mounted in the inverter. When the actual-frequency monitoring function (d008) is selected, the inverter displays the actual operating frequency of the motor (regardless of the motor control method (A044 or A244)).

— Related code —

d008: Actual-frequency monitoring
 P011: PG pulse-per-revolution (PPR) setting
 H004: Motor poles setting
 H204: Motor poles setting, B mode

(Display)

Forward operation:

0.00 to 99.99 in steps of 0.01 Hz
 100.0 to 400.0 in steps of 0.1 Hz

Reverse operation:

- 0.0 to -99.9 in steps of 0.1 Hz
 - 100 to -400 in steps of 1 Hz

Note: To use this monitoring function, set the PG pulse-per-revolution (PPR) setting (P011) and the number of motor poles (H004 or H204) correctly.

4.1.9 Torque command monitoring

The torque command monitoring function is effective when you have selected control by torque for the PG vector control. When the torque command monitoring function (d009) is selected, the inverter displays the value of the currently input torque command.

— Related code —

d009: Torque command monitoring
 P033: Torque command input selection
 P034: Torque command setting
 A044: V/f characteristic curve selection
 C001 to C008: Terminal [RST] to [RR] functions

The % monitor lamp lights up while the inverter is displaying the torque command value. Assign 52 (ATR) on multifunctional input terminal and turn on to activate torque control.

(Display)

0. to 200. in steps of 1 %

4.1.10 Torque bias monitoring

The torque bias monitoring function is effective when you have selected the PG vector control. When the torque bias monitoring function (d010) is selected, the inverter displays the value of the currently set value of torque bias.

The % monitor lamp lights up while the inverter is displaying the torque bias value.

(Display)

-200. to +200. in steps of 1 %

4.1.11 Torque monitoring

When the torque monitoring function (d012) is selected, the inverter displays the estimated value of the torque output from the inverter.

— Related code —

d012: Torque monitoring
 A044: V/f characteristic curve selection

The % monitor lamp lights up while the inverter is displaying the estimated output torque.

(Display)

-300. to +300. in steps of 1 %

Note: This monitoring function is effective only when you have selected the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control as the control mode.

Displayed value is not accurate when the other control method is selected.

4.1.12 Output voltage monitoring

When the output voltage monitoring function (d013) is selected, the inverter displays the voltage output from the inverter.

— Related code —

d013: Output voltage monitoring

The V monitor lamp lights up while the inverter is displaying the output voltage.

(Display)

0.0 to 600.0 in steps of 0.1 V

(remark) Displayed value may not be accurate when the rated voltage is differ from input voltage.

4.1.13 Power monitoring

When the power monitoring function (d014) is selected, the inverter displays the electric power (momentary value) input to the inverter.

— Related code —

d014: Power monitoring

The kW monitor lamps (V and A lamps) light up while the inverter is displaying the input power.

(Display)

0.0 to 999.9 in steps of 0.1 kW

Chapter 4 Explanation of Functions

4.1.14 Cumulative power monitoring

When the cumulative power monitoring function is selected, the inverter displays the cumulative value of electric power input to the inverter. You can also convert the value to be displayed to gain data by setting the cumulative input power display gain setting (b079).

Related code
d015: Cumulative power monitoring
b078: Cumulative power clearance
b079: Cumulative input power display gain setting

Value displayed by function "d015" = "calculated value of input power (kW/h)"/"cumulative input power display gain setting (b079)"

The cumulative power input gain can be set within the range 1 to 1000 in steps of 1.

You can clear the cumulative power data by specifying "01" for the cumulative power clearance function (b078) and pressing the STR key.

You can also clear the cumulative power data at a multifunctional input terminal by assigning function "53" (KHC: cumulative power clearance) to the multifunctional input terminal.

When the cumulative input power display gain setting (b079) is set to "1000", the cumulative power data up to 999000 (kW/h) can be displayed.

(Display)

0.0 to 999.9 in steps of 1 kW/h, or the unit set for function "b079"

1000 to 9999 in units of 10 kW/h, or the unit set for function "b079"

┌ 100 to ┌ 999 in units of 1,000 kW/h, or the unit set for function "b079"

4.1.15 Cumulative operation RUN time monitoring

When the cumulative operation RUN time monitoring function (d016) is selected, the inverter displays the cumulative time of the inverter operation.

Related code
d016: Cumulative operation RUN time monitoring

(Display)

0. to 9999. in units of 1 hour

1000 to 9999 in units of 10 hours

┌ 100 to ┌ 999 in units of 1,000 hours

4.1.16 Cumulative power-on time monitoring

When the cumulative power-on time monitoring function (d017) is selected, the inverter displays the cumulative time throughout which the inverter power has been on.

Related code
d017: Cumulative power-on time monitoring

(Display)

0. to 9999. in units of 1 hour

1000 to 9999 in units of 10 hours

┌ 100 to ┌ 999 in units of 1,000 hours

4.1.17 Heat sink temperature monitoring

When the heat sink temperature monitoring function (d018) is selected, the inverter displays the temperature of the internal heat sink of the inverter.

Related code
d018: Heat sink temperature monitoring

(Display)

-20.0 to 200.0 in steps of 0.1 °C

4.1.18 Motor temperature monitoring

When the motor temperature monitoring function is selected, the inverter displays the temperature of the thermistor connected between control circuit terminals TH and BC.

Related code
d019: Motor temperature monitoring
b098: Thermistor for thermal protection control

Use the thermistor model PB-41E made by Shibaura Electronics Corporation.

Specify "02" (enabling NTC) for the thermistor for thermal protection control (function "b098").

(Display)

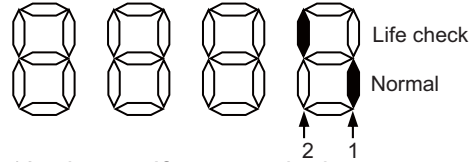
-20.0 to 200.0 in steps of 0.1 °C.

Note: If "01" (enabling PTC) is specified for the thermistor for thermal protection control (function "b098"), motor temperature monitoring is disabled.

4.1.19 Life-check monitoring

When the life-check monitoring function (d002) is selected, the inverter displays the operating life status of two inverter parts output from corresponding multifunctional output terminals by using LED segments of the monitor.

The two targets of life-check monitoring are:
 1: Life of the capacitor on the main circuit card
 2: Degradation of cooling fan speed



Related code
d022: Life-check monitoring

Note 1: The inverter estimates the capacitor life every 10 minutes. If you turn the inverter power on and off repeatedly at intervals of less than 10 minutes, the capacitor life cannot be checked correctly.

Note 2: If you have specified "01" for the selection of cooling fan operation (function "b092"), the inverter determines the cooling fan speed to be normal while the cooling fan is stopped.

4.1.20 Program counter display (easy sequence function)

While the easy sequence function is operating, the inverter displays the program line number that is being executed.

For details, refer to the "Programming Software EzSQ" manual.

Related code
d023: Program counter

4.1.21 Program number monitoring (easy sequence function)

When the program number monitoring function (d024) is selected, the inverter displays the program number of the downloaded easy sequence program.

Note that you must describe a program number in the program you create. For details, refer to the "Programming Software EzSQ" manual.

Related code
d024: Program number monitoring

4.1.22 User Monitors 0 to 2 (easy sequence function)

The user monitor function allows you to monitor the results of operations in an easy sequence program. For details, refer to the "Programming Software EzSQ" manual.

Related code
d025: User monitor 0
d026: User monitor 1
d027: User monitor 2

4.1.23 Pulse counter monitor

Pulse counter monitor allows you to monitor the accumulated pulse of multifunctional input terminals pulse counter 74 (PCNT).

Related code
d028: Pulse counter monitor

4.1.24 Position command monitor (in absolute position control mode)

Position command monitor function allows you to monitor the position command in absolute position control mode.

For details, see Section 4.3.12.

Related code
d029: Position command monitor

4.1.25 Current position monitor (in absolute position control mode)

The current position monitor function allows you to monitor the current position in absolute position control mode.

For details, see Section 4.3.12.

Related code
d030: Position feedback monitor

4.1.26 Trip Counter

When the trip counter function (d080) is selected, the inverter displays the number of times the inverter has tripped.

(Display)

- 0. to 9999. in units of 1 trip
- 1000 to 6553 in units of 10 trips

Related code
d080: Trip Counter

Chapter 4 Explanation of Functions

4.1.27 Trip monitoring 1 to 6

When the trip monitoring function (d081 to d086) is selected, the inverter displays the trip history data. The last six protective trips the inverter made can be displayed.

Select the trip monitoring 1 (d081) to display the data on the most recent trip.

Related code

d081: Trip monitoring 1
d082: Trip monitoring 2
d083: Trip monitoring 3
d084: Trip monitoring 4
d085: Trip monitoring 5
d086: Trip monitoring 6

(Display contents)

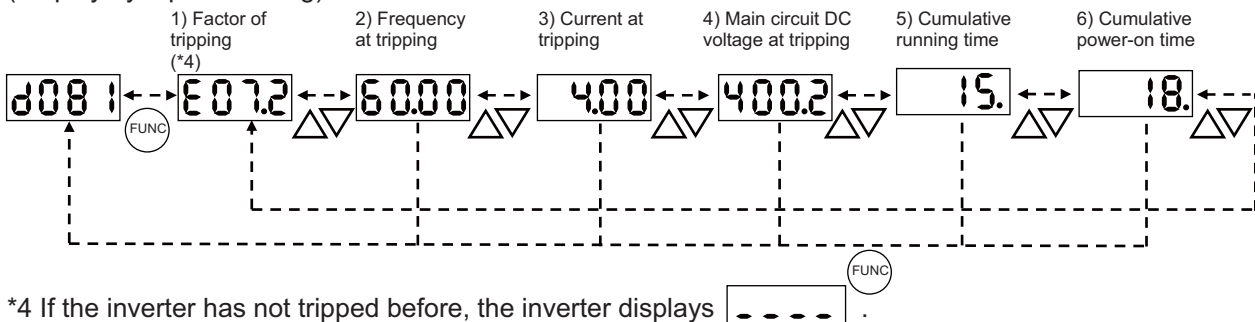
- 1) Factor of tripping (one of E01 to E79) (*1)
- 2) Output frequency at tripping (Hz)
- 3) Output current at tripping (A) (*2)
- 4) Main circuit DC voltage at tripping (V) (*3)
- 5) Cumulative inverter-running time until tripping (h)
- 6) Cumulative inverter power-on time until tripping (h)

*1 See Section 5.1.1, "Protective functions."

*2 When the inverter status is in stop mode as a trip history, monitored value can be zero.

*3 When grounding fault is detected at power on, monitored value can be zero.

(Display by trip monitoring)



*4 If the inverter has not tripped before, the inverter displays .

4.1.28 Programming error monitoring

If an attempt is made to set the data conflicting with other data on the inverter, the inverter displays a warning.

The PRG (program) lamp lights up while the warning is displayed (until the data is rewritten forcibly or corrected).

For details on the programming error monitoring function, see Section 5.2. Warning Codes

Related code

d090: Programming error monitoring

4.1.29 DC voltage monitoring

When the DC voltage monitoring is selected, the inverter displays the DC voltage (across terminals P and N) of the inverter.

While the inverter is operating, the monitored value changes as the actual DC voltage of the inverter changes.

(Display)

0.0 to 999.9 in steps of 0.1 V

Related code

d102: DC voltage monitoring

4.1.30 DBR load factor monitoring

When the DBR load factor monitoring function (d103) is selected, the inverter displays the DBR load factor. If the DBR load factor exceeds the value set as the dynamic braking usage ratio (b090), the inverter will trip because of the braking resistor overload protection (error code "E06").

(Display)

0.0 to 100.0 in steps of 0.1%

Related code

d103: DBR load factor monitoring
b090: Dynamic braking usage ratio

4.1.31 Electronic thermal overload monitoring

When the electronic thermal overload monitoring function (d104) is selected, the inverter displays the electronic thermal overload. If the electronic thermal overload exceeds 100%, the inverter will trip because of the overload protection (error code "E05").

(Display)

0.0 to 100.0 in steps of 0.1%

Related code

d104: Electronic thermal overload monitoring

4.2 Function Mode

4.2.1 Output frequency setting

The output frequency setting function allows you to set the inverter output frequency.

You can set the inverter output frequency with this function (F001) only when you have specified "02" for the frequency source setting (A001). For other methods of frequency setting, see Section 4.2.4, "frequency source setting (A001)."

(If the setting of function "A001" is other than "02", function "F001" operates as the frequency command monitoring function.)

The frequency set with function "F001" is automatically set as the Multispeed frequency setting (A020). To set the second and third multispeeds, use the multispeed frequency setting, B mode motor, function (A220) and multispeed frequency setting, C mode motor, function (A320), or use function "F001" for the setting after turning on the BMD and CMD signals. For the setting using the BMD and CMD signals, assign the BMD function (08) and CMD function (17) to multifunctional input terminals.

If the set output frequency is used as the target data for the PID function, PID feedback data will be displayed in percent (%). ("100%" indicates the maximum frequency.)

Related code

F001: Output frequency setting
 A001: Frequency source setting
 A020/A220/A320:
 Multispeed frequency setting,
 C001 to C008:
 Terminal [RST] to [RR] functions

Item	Function code	Range of data	Description
Output frequency setting	F001	0.0, start frequency to maximum frequency (Hz)	The frequency set with F001 is equal to the setting of A020. The B mode frequency set with F001 is equal to the setting of A220. The C mode frequency set with F001 is equal to the setting of A320.
Multispeed 0	A020/A220/A320		

4.2.2 Keypad Run key routing

When you enter operation commands via the digital operator, the Keypad Run key routing function allows you to select the direction of motor operation.

This function is ineffective when you use the control terminal block or remote operator to input operation commands.

Related code

F004: Keypad Run key routing

Item	Function code	Data	Description
Keypad Run key routing	F004	00	Forward operation
		01	Reverse operation

4.2.3 Rotational direction restriction

The rotational direction restriction function allows you to restrict the direction of motor operation.

This function is effective regardless of the specification of operation command input device (e.g., control circuit block or digital operator).

If an operation command to drive the motor in a restricted direction is input, the inverter (digital operator) will display □□□□.

Related code

b035: Rotational direction restriction

Item	Function code	Data	Description
Rotational direction restriction	b035	00	Both forward and reverse operations are enabled.
		01	Only forward operation is enabled.
		02	Only reverse operation is enabled.

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4.2.4 Frequency source setting

The frequency source setting function allows you to select the method to input the frequency-setting command.

Related code
A001: Frequency source setting

Motor rotation direction is inverted when -10 to 0V is given as frequency command to VRF2-COM terminals.

Item	Function code	Data	Description
Frequency source setting	A001	(00)	(Valid only when the OS-42 is used) Use the control provided on the digital operator to set the frequency.
		01	Input the frequency-setting command via a control circuit terminal (VRF-COM, IRF-COM, or VRF2-COM).
		02	Use the digital operator (function "F001") or remote operator to set the frequency.
		03	Input the frequency-setting command via an RS485 communication terminal.
		04	Input the frequency-setting command from the card connected to optional port 1.
		05	Input the frequency-setting command from the card connected to optional port 2.
		06	Use the PG feedback card to input the frequency-setting command as a pulse train. (see 4.2.21)
		07	Use the SET-Freq command of the easy sequence function as the frequency-setting command.
		10	Use the operation result of the set frequency operation function as the frequency-setting command. (see 4.2.12)

4.2.5 Run command source setting

The run command source setting function allows you to select the method to input operation commands (to start and stop the motor). As the operation commands via control circuit terminals, turn the FR signal (for forward operation) or RR signal (for reverse operation) on and off to start and stop the motor, respectively.

(Note that the factory setting assigns the FR signal to multifunctional input terminal [RR].)

To switch each multifunctional input terminal between a and b contacts, specify each terminal with function "C011" to "C019", and then perform input a/b (NO/NC) selection for each terminal.

When using the digital operation for the inverter operation, specify the desired motor operation direction with function "F004", and use the RUN and STOP/RESET keys to start and stop the motor, respectively.

If the start commands for both forward and reverse operations are input at the same time, the inverter will assume the input of a stop command.

Related code
A002: Run command source setting
C001 to C008: Terminal [RST] to [RR] functions
C019: Terminal [FR] active state
F004: Keypad Run key routing

Item	Function code	Data	Description
Run command source setting	A002	01	Input the start and stop commands via control circuit terminals (FR and RR).
		02	Input the start and stop commands from the digital operator or copy unit.
		03	Input the start and stop commands via RS485 communication terminals.
		04	Input the start and stop commands from option card 1.
		05	Input the start and stop commands from option card 2.
Input terminal active state	C019 C011 to C018	00	a (NO) contact
		01	b (NC) contact

Note 1: If function "31" (forcible operation) or "51" (forcible-operation terminal) is assigned to a multifunctional input terminal, the settings made with functions "A001" and "A002" will be invalidated when the said multifunctional input terminal is turned on and those methods to input frequency-setting and operation commands which are specified for the said terminal will be enabled.

Note 2: On the copy unit (OS-41) being used to operate the inverter, pressing the REMT (remote) key enables you to input both frequency-setting and operation commands from the remote operator.

Note3: When the DeviceNet option card is used, A002 is not needed to be changed from default because the run command source is automatically set via DeviceNet. (In case it is changed, it is to be set as 01, 02 or 03.)

4.2.6 Stop mode selection

The stop mode selection function allows you to select one of two methods of stopping the motor when a stop command is input from the digital operator or via the control circuit terminal block. One is to decelerate the motor according to the specified deceleration time and then stop it; the other is to let the motor run freely until it stops.

If a start command is input while the motor is in free-running status, the inverter will restart the motor according to the setting of the restart mode after MBS (b088). (See Section 4.2.47.)

— Related code —

b091: Stop mode selection
 F003/F203/F303:
 Deceleration (1) time setting
 b003: Retry wait time before motor restart
 b007: Restart frequency threshold
 b008: Restart mode after MBS

Item	Function code	Data	Description
Stop mode selection	b091	00	Normal stopping (stopping after deceleration)
		01	Free-running until stopping
Restart mode after MBS	b088	00	Starting with 0 Hz
		01	Starting with matching frequency
Restart frequency threshold	b007	0.00 to 400.0(Hz)	Starting with 0 Hz if the frequency-matching result is less than the set lower limit
Retry wait time before motor restart	b003	0.3 to 100.(s)	Time to wait until the restart of the motor after free-running ends

4.2.7 STOP/RESET key enable

When the control circuit terminal block is selected as the device to input operation commands, the STOP/RESET key enable function allows you to enable or disable the motor-stopping and trip reset functions of the STOP/RESET key of the digital operator.

This function is effective only when the digital operator (02) is not specified for the run command source setting (A002) (see Section 4.2.5).

If the digital operator (02) is specified for "A002", the motor-stopping and trip reset functions of the STOP/RESET key are enabled regardless of this setting (STOP/RESET key enable).

— Related code —

b087: STOP/RESET key enable

Function code	Data	Stop command with STOP/RESET key	Trip reset command with STOP/RESET key
b087	00	Enabled	Enabled
	01	Disabled	Disabled
	02	Disabled	Enabled

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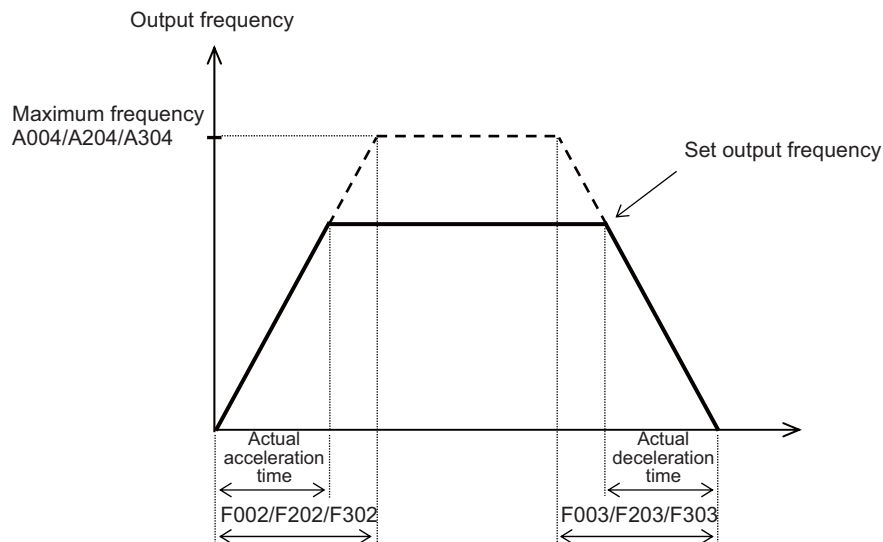
4.2.8 Acceleration/deceleration time setting

- Specify a longer time for slower acceleration or deceleration; specify a shorter time for quicker acceleration or deceleration.
- The time set with this function is the time to accelerate (or decelerate) the motor from 0 Hz to the maximum frequency (or vice versa).
- If you assign the LAD cancellation (LAC) function to a multifunctional input terminal and turns on the terminal, the set acceleration/deceleration time will be ignored, and the output frequency will immediately follow the frequency-setting command.
- To switch the acceleration and deceleration time among the normal mode, B mode, and C mode settings, assign function "08" (BMD) and "17" (CMD) to multifunctional input terminals (see Section 4.2.38). Use the BMD and CMD signals for switching.
- As the Accel/decel time input selection by P031, select one of the (1) input from the digital operation, (2) input from option card 1, (3) input from option card 2, and (4) input from the easy sequence program.

Related code

F002/F202/F302: Acceleration (1) time setting
 F003/F203/F303: Deceleration (1) time setting
 A004/A204/A304: Maximum frequency setting
 P031: Accel/decel time input selection
 C001 to C008: Terminal [RST] to [RR] functions

Item	Function code	Range of data	Description
Acceleration (1) time setting	F002/F202/F302	0.01 to 3600.(s)	Set the length of time to accelerate the motor from 0 Hz to the maximum frequency.
Deceleration (1) time setting	F003/F203/F303	0.01 to 3600.(s)	Set the length of time to decelerate the motor from the maximum frequency to 0 Hz.
Accel/decel time input selection	P031	00	Input from the digital operator
		01	Input from option card 1 (OP1)
		02	Input from option card 1 (OP2)
		03	Input from the easy sequence program (PRG)
Terminal function	C001 to C008	46	LAD cancellation



The actual time to accelerate/decelerate the motor will be no less than the minimum acceleration/deceleration time that depends on the inertial effect (J) due to the mechanical system and motor torque. If you set a time shorter than the minimum acceleration/deceleration time, the inverter may trip because of overcurrent or overvoltage.

Acceleration time (t_s)

$$t_s = \frac{(J_L + J_M) \times N_M}{9.55 \times (T_s - T_L)}$$

J_L : Inertia effect (J) of the load converted to that of the motor shaft ($\text{kg}\cdot\text{m}^2$)

J_M : Inertia effect (J) of the motor ($\text{kg}\cdot\text{m}^2$)

N_M : Motor speed (rpm)

T_s : Maximum acceleration torque driven by the inverter (N-m)

T_B : Maximum deceleration torque driven by the inverter (N-m)

T_L : Required running torque (N-m)

Deceleration time (t_B)

$$t_B = \frac{(J_L + J_M) \times N_M}{9.55 \times (T_B + T_L)}$$

4.2.9 Base frequency setting

(1) Base frequency and motor voltage

- With the base frequency setting and AVR voltage select functions, adjust the inverter outputs (frequency and voltage) to the motor ratings.

- The base frequency is the nominal frequency of the motor. Set a base frequency that meets the motor specification. Carefully note that setting the base frequency to less than 50 Hz may result in motor burnout.

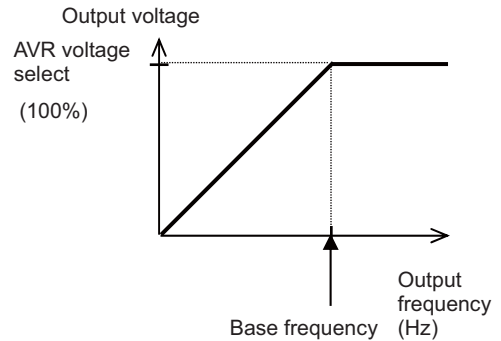
- A special motor requires a base frequency of 60 Hz or more. Your inverter model may not be suitable for such a special motor, and one with a larger capacity may be required.

- Select the motor voltage that meets the motor specification. Selecting a motor voltage exceeding the motor specification may result in motor burnout.

- To switch the base frequency among the normal mode, B mode, and C mode settings, assign function "08" (BMD) and "17" (CMD) to multifunctional input terminals (see Section 4.2.38). Use the BMD and CMD signals for switching.

Related code

A003/A203/A303: Base frequency setting
 A081: AVR function select
 A082: AVR voltage select



Item	Function code	Range of data	Description
Base frequency setting	A003/A203/A303	30. to maximum frequency (Hz)	
AVR voltage select	A082	200/215/220/230/240	Selectable on 200 V class inverter models
		380/400/415/440/460/480	Selectable on 400 V class inverter models

(2) AVR function

The AVR function maintains the correct voltage output to the motor, even when the voltage input to the inverter fluctuates. The output voltage maintained by this function is based on the voltage specified by the AVR voltage select.

Use the AVR function select (A081) to enable or disable the AVR function.

Item	Function code	Data	Description
AVR function select	A081	00	The AVR function is always enabled.
		01	The AVR function is always disabled.
		02	The AVR function is disabled at deceleration. (*1)

*1 Disabling the AVR function at motor deceleration increases the energy loss on the decelerated motor and decreases the energy regenerated on the inverter, which results in a shorter deceleration time.

4.2.10 Maximum frequency setting

The maximum frequency setting function allows you to set the maximum frequency of the motor driven by the inverter.

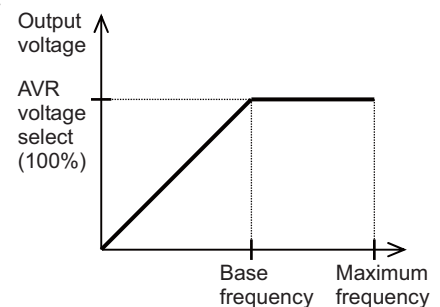
The maximum frequency set here corresponds to the maximum level of each external analog input (See Section 4.2.12) (for example, 10 V of the input of 0 to 10 V).

To switch the maximum frequency among the normal mode, B mode, and C mode settings, assign function "08" (BMD) and "17" (CMD) to multifunctional input terminals. Use the BMD and CMD signals for switching.

The inverter output voltage with the frequency ranging from the base frequency to the maximum frequency is that selected by the AVR voltage select function (A082).

Related code

A004/A204/A304: Maximum frequency setting



Item	Function code	Range of data	Description
Maximum frequency setting	A004/A204/A304	30. to 400. (Hz)	The maximum output frequency is set.

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4.2.11 External analog input setting (VRF, IRF, and VRF2)

The inverter has the following three types of external analog input terminals:

VRF-COM terminal: 0 to 10 V

IRF-COM terminal: 4 to 20 mA

VRF2-COM terminal: -10 to 10 V

Related code

A005: [AUT] selection
 A006: [VRF2] selection
 C001 to C008: Terminal RST] to [RR] functions

The table below lists the settings of the external analog input terminals.

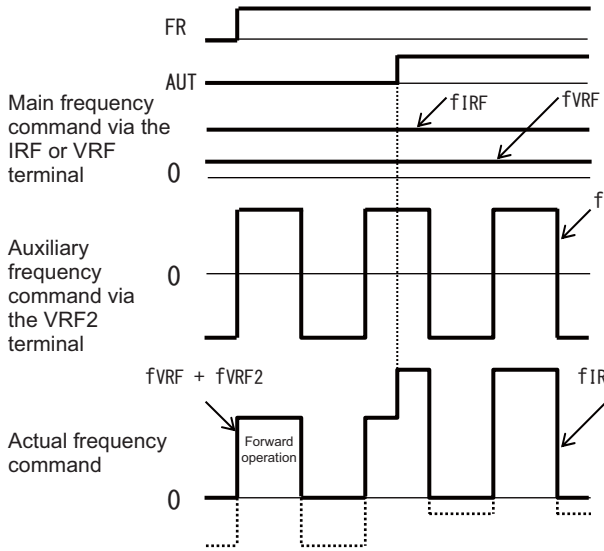
Item	Function code	Data	Description
[AUT] selection	A005	00	Switching between the VRF and IRF terminals with the AUT terminal Turning on the AUT terminal enables the IRF-COM terminal. Turning off the AUT terminal enables the VRF-COM terminal.
		01	Switching between the VRF and VRF2 terminals with the AUT terminal Turning on the AUT terminal enables the VRF2-COM terminal. Turning off the AUT terminal enables the VRF-COM terminal.
		(02)	(Valid only when the OS-42 is used) Switching between the VRF terminal and the pot with the AUT terminal Turning on the AUT terminal enables the pot on OS-42. Turning off the AUT terminal enables the VRF-COM terminal.
		(03)	(Valid only when the OS-42 is used) Switching between the IRF terminal and the pot with the AUT terminal Turning on the AUT terminal enables the pot on OS-42. Turning off the AUT terminal enables the IRF-COM terminal.
		(04)	(Valid only when the OS-42 is used) Switching between the VRF2 terminal and the pot with the AUT terminal Turning on the AUT terminal enables the pot on OS-42. Turning off the AUT terminal enables the VRF2-COM terminal.
[VRF2] selection	A006	00	Using the VRF2 terminal independently
		01	Using the VRF2 terminal for auxiliary frequency command (nonreversible) in addition to the VRF and IRF terminals
		02	Using the VRF2 terminal for auxiliary frequency command (reversible) in addition to the VRF and IRF terminals
		03	Disabling the VRF2 terminal

Note that whether frequency commands are input to the VRF2-COM terminal and whether the motor operation is reversible depend on the combination of settings of functions "A005" and "A006" and whether function "16" (AUT) is assigned to an multifunctional input terminal as shown in the table below.

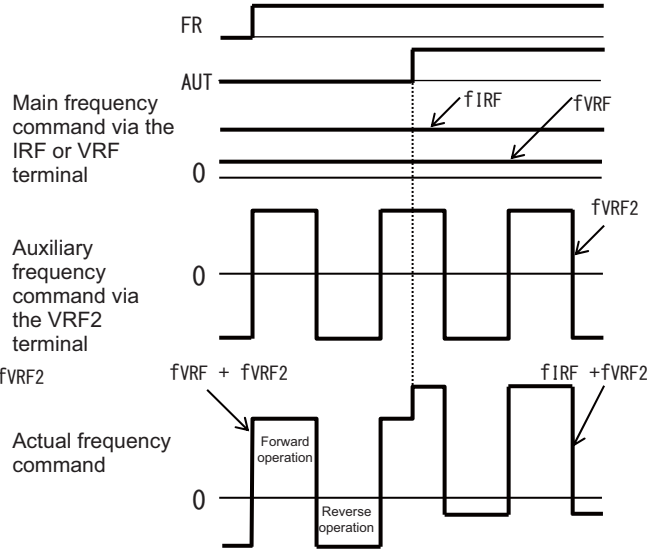
When the motor operation is reversible, the inverter operates the motor in a reverse direction if the sum of the frequencies specified by the main frequency and auxiliary frequency commands is less than 0 (even when the forward operation [FR] terminal is on). Even when no wire is connected to the VRF2 terminal, reverse operation of the motor may occur and prolong the acceleration time if the output voltage fluctuates near 0 V.

	A006	A005	AUT terminal	Main frequency command	Whether to input an auxiliary frequency command (via the VRF2-COM terminal)	Reversible/nonreversible	
When the AUT function is assigned to an multifunctional input terminal	00,03	00	OFF	VRF-COM terminal	No input	Nonreversible	
			ON	IRF-COM terminal	No input		
		01	OFF	VRF-COM terminal	No input		
			ON	VRF2-COM terminal	No input		Reversible
	01	(Example 1)	00	OFF	VRF-COM terminal	Input	Nonreversible
			ON	IRF-COM terminal	Input		
			01	OFF	VRF-COM terminal	Input	
				ON	VRF2-COM terminal	No input	
	02	(Example 2)	00	OFF	VRF-COM terminal	Input	Reversible
			ON	IRF-COM terminal	Input		
			01	OFF	VRF-COM terminal	Input	
				ON	VRF2-COM terminal	No input	
When the AUT function is not assigned to any multifunctional input terminal	00	—	—	VRF2-COM terminal	No input	Reversible	
	01	—	—	Addition of signals on VRF-COM and IRF-COM terminals	Input	Nonreversible	
	02	—	—	Addition of signals on VRF-COM and IRF-COM terminals	Input	Reversible	
	03	—	—	Addition of signals on VRF-COM and IRF-COM terminals	No input	Nonreversible	

(Example 1) When the motor operation is not reversible



(Example 1) When the motor operation is reversible



4.2.12 Frequency operation function

The frequency operation function allows you to use the result of an arithmetic operation on two frequency commands as the actual frequency command or PID feedback data.

To use the operation result as the actual frequency command, specify "10" for the frequency source setting (A001).

To use the operation result as the PID feedback data, specify "10" for the PV source setting (A076).

- Related code —
- A141: Operation-target frequency selection 1
 - A142: Operation-target frequency selection 2
 - A143: Operator selection
 - A001: Frequency source setting
 - A076: PV source setting

Item	Function code	Data	Description
Operation-target frequency selection 1 and 2	A141/A142	00	Digital operator (A020/A220/A320)
		(01)	Pot on the digital operator (Valid only when the OS-42 is connected)
		02	Input via the VRF terminal
		03	Input via the IRF terminal
		04	Input via the RS485 terminal
		05	Input from option card 1
		06	Input from option card 2
		07	Input of pulse train
Operator selection for frequency operation	A143	00	Addition: (A141) + (A142)
		01	Subtraction: (A141) - (A142)
		02	Multiplication: (A141) x (A142)
Frequency source setting	A001	10	Output of operation result
PV source setting	A076	10	Output of operation result

Note 1: The [1] (up) and [2] (down) keys of the digital operator are ineffective when the frequency operation function is enabled. Also, the frequency displayed by the output frequency monitoring (d001), Scaled output frequency monitoring (d007), or output frequency setting (F001) cannot be changed with key operations.

Note 2: The settings of "A141" and "A142" can be the same.

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4.2.13 Frequency addition function

The frequency addition function allows you to add or subtract the value specified as the frequency to be added (A145) to or from the frequency value of a selected frequency command.

Related code
 A145: Frequency to be added
 A146: Sign of the frequency to be added
 C001 to C008: Terminal [RST] to [RR] functions

To use this function, assign function "50" (ADD) to a multifunctional input terminal. When the ADD terminal is turned on, the inverter performs the addition or subtraction of the value specified as "A145".

Item	Function code	Data or range of data	Description
Frequency to be added	A145	0.00 to 400.00(Hz)	Setting of the frequency to be added
Selection of the sign of the frequency to be added	A146	00	(Frequency command) + (A145)
		01	(Frequency command) - (A145)
Terminal function	C001 to C008	50	ADD selection of the trigger for adding the frequency (A145)

Note 1: If the sign of the frequency value in the frequency command changes from minus (-) to plus (+), or vice versa, as the result of frequency addition, the motor operation direction will be inverted.

Note 2: When the PID function is used, the frequency addition function can apply to PID target data. (In such cases, the data display by function "A145" is in percentage [in steps of 0.01%]).

4.2.14 Start/end frequency setting for external analog input

The start/end frequency setting function allows you to set the inverter output frequency in relation to the external analog inputs (frequency commands) via the following terminals:

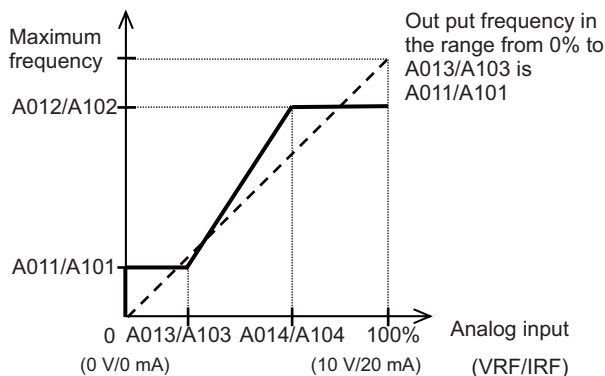
Related code
 A011: VRF-COM input active range start frequency
 A012: VRF-COM input active range end frequency
 A013: VRF-COM input active range start voltage
 A014: VRF-COM input active range end voltage
 A015: VRF-COM input start frequency enable
 A101: IRF-COM input active range start frequency
 A102: IRF-COM input active range end frequency
 A103: IRF-COM input active range start current
 A104: IRF-COM input active range end current
 A105: IRF-COM input start frequency enable
 A111: VRF2-COM input active range start frequency
 A112: VRF2-COM input active range end frequency
 A113: VRF2-COM input active range start voltage
 A114: VRF2-COM input active range end voltage

- VRF-COM terminal: 0 to 10 V
- IRF-COM terminal: 4 to 20 mA
- VRF2-COM terminal: -10 to +10 V

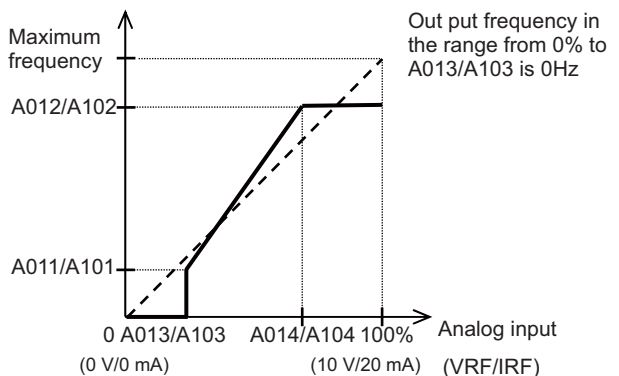
(1) Start/end frequency settings for the VRF-COM and IRF-COM terminals

Item	Function code	Range of data	Description
[VRF]/[IRF]-[COM] input active range start frequency	A011/A101	0.00 to 400.0(Hz)	Setting of the start frequency
[VRF]/[IRF]-[COM] input active range end frequency	A012/A102	0.00 to 400.0(Hz)	Setting of the end frequency
[VRF]/[IRF]-[COM] input active range start voltage	A013/A103	0. to 100.(%)	Setting of the rate of the start frequency to the external frequency command (0 to 10 V/0 to 20 mA)
[VRF]/[IRF]-[COM] input active range end voltage	A014/A104	0. to 100.(%)	Setting of the rate of the end frequency to the external frequency command (0 to 10 V/0 to 20 mA)
[VRF]/[IRF]-[COM] input start frequency enable	A015/A105	00	Externally input start frequency The frequency set as "A011" or "A101" is output as the output frequency while the start-frequency rate is 0% to the value set as "A013" or "A103".
		01	0 Hz 0 Hz is output as the output frequency while the start-frequency rate is 0% to the value set as "A013" or "A103".

If the voltage of the signal to be input to the VRF-COM terminal is 0 to 5 V, specify 50% for "A014".
 (Example 1) A015/A105: 00



(Example 2) A015/A105: 01

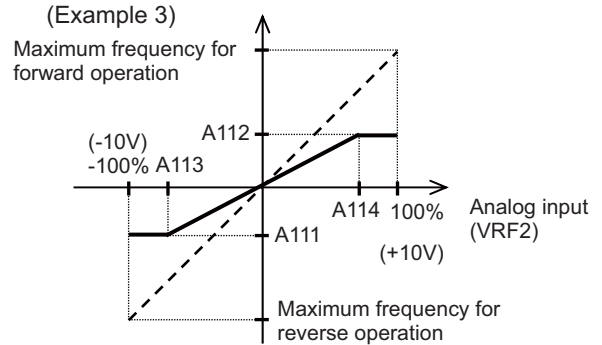


(2) Start/end frequency settings for the VRF2-COM terminal

Item	Function code	Range of data	Description	Remarks
VRF2 start frequency	A111	-400. to 400.(Hz)	Setting of the start frequency	(Example 3)
VRF2 end frequency	A112	-400. to 400.(Hz)	Setting of the end frequency	
VRF2 start-frequency rate	A113	-100. to 100.(%)	Setting of the rate of the start frequency to the external frequency command (-10 to +10 V) (*1)	
VRF2 end-frequency rate	A114	-100. to 100.(%)	Setting of the rate of the end frequency to the external frequency command (-10 to +10 V) (*1)	

*1 The frequency rates correspond to the voltages (-10 to +10 V) of the external frequency command as follows:
 -10 to 0 V: -100% to 0%
 0 to +10 V: 0% to 100%

For example, if the voltage of the signal to be input to the VRF2-COM terminal is -5 to +5 V, specify 50% for "A114".



4.2.15 External analog input (VRF, IRF and VRF2) filter setting

The external analog input filter setting function allows you to set the input-voltage/input-current sampling time to be applied when frequency commands are input as external analog signals.

You can use this filter function effectively for removing noise from the frequency-setting circuit signal.

If the noise disables the stable operation of the inverter, increase the setting. Setting a larger value makes the inverter response slower. The filtering constant is "set value (1 to 30) x 2 ms."

When the setting is "31" (factory setting), a hysteresis of ± 0.1 Hz is added to the filtering constant (500 ms).

Related code

A016: External frequency filter time const.

Item	Function code	Range of data	Description
External frequency filter time const.	A016	1. to 30. or 31.	Setting of 1. to 30.: "Set value x 2" ms filter Setting of 31.: 500 ms filter (fixed) with hysteresis of ± 0.1 Hz

4.2.16 V/F gain setting

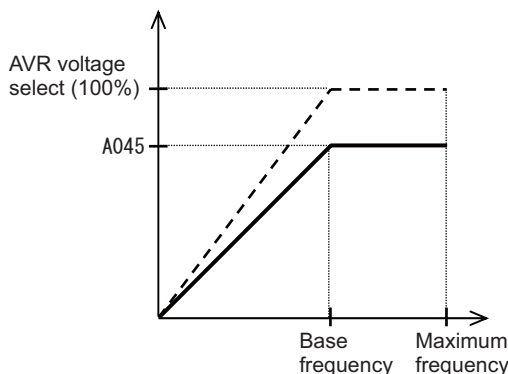
The V/F gain setting function allows you to change the inverter output voltage by specifying the rate of the output voltage to the voltage (100%) selected with the AVR voltage select function (A082).

If the motor operation is cranky, try to increase the gain setting.

Related code

A045: V/f gain setting
A082: AVR voltage select

Item	Function code	Range of data	Description
V/F gain setting	A045	20. to 100. (%)	Setting of the rate of reducing the output voltage



Chapter 4 Explanation of Functions

4.2.17 V/F characteristic curve selection

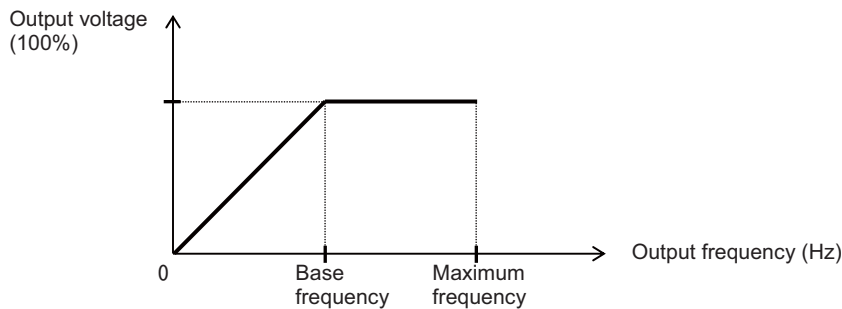
The V/F characteristic curve selection function allows you to set the output voltage/output frequency (V/F) characteristic. To switch the V/F characteristic curve selection among the normal mode, B mode, and C mode settings, assign function "08" (BMD) and "17" (CMD) to multifunctional input terminals. Use the BMD and CMD signals for switching.

Related code
 A044/A244/A344: V/F characteristic curve selection
 b100/b102/b104/b106/b108/b110/b112:
 Free-setting V/f frequency (1) (2) (3) (4) (5) (6) (7)
 b101/b103/b105/b107/b109/b111/b113:
 Free-setting V/f voltage (1) (2) (3) (4) (5) (6) (7)

Function code	Data	V/F characteristic	Remarks
A044/A244/ A344	00	Constant torque characteristic (VC)	
	01	Reduced-torque characteristic (1.7th power of VP)	
	02	Free V/F characteristic	Available only for A044 and A244
	03	Sensorless vector control (SLV)	Available only for A044 and A244 (See Section 4.2.96.)
	04	0 Hz-range sensorless vector control	Available only for A044 and A244 (See Section 4.2.97.)
	05	PG vector control	Available only for A044

(1) Constant torque characteristic (VC)

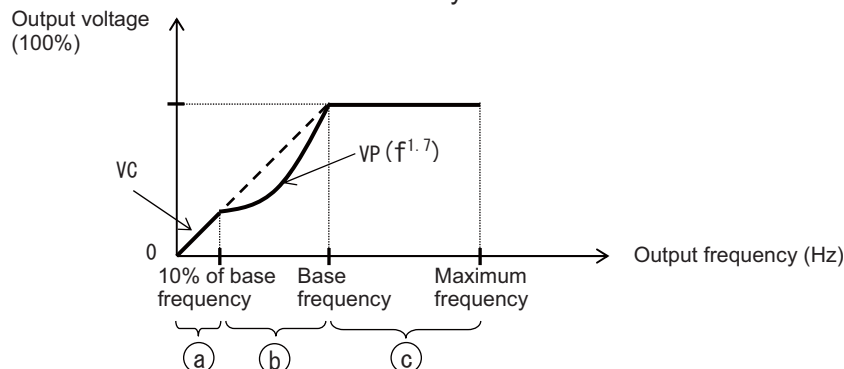
With this control system set, the output voltage is in proportion to the output frequency within the range from 0 Hz to the base frequency. Within the output frequency range over the base frequency up to the maximum frequency, the output voltage is constant, regardless of the change in the output frequency.



(2) Reduced-torque characteristic (1.7th power of VP)

This control system is suited when the inverter is used with equipment (e.g., fan or pump) that does not require a large torque at a low speed.

Since this control system reduces the output voltage at low frequencies, you can use it to increase the efficiency of equipment operation and reduce the noise and vibrations generated from the equipment. The V/F characteristic curve for this control system is shown below.



- Period (a) : While the output frequency increases from 0 Hz to the 10% of the base frequency, the output voltage follows the constant torque characteristic.
 (Example) If the base frequency is 60 Hz, the constant torque characteristic is maintained within the output frequency range of 0 to 60 Hz.
- Period (b) : While the output frequency increases from the 10% of base frequency to the base frequency, the output voltage follows the reduced-torque characteristic. In other words, the output voltage increases according to the 1.7th power of the output frequency.
- Period (c) : While the output frequency increases from the base frequency to the maximum frequency, the output voltage is constant.

(3) Free V/F characteristic setting

The free V/F characteristic setting function allows you to set an arbitrary V/F characteristic by specifying the voltages and frequencies (b100 to b113) for the seven points on the V/F characteristic curve.

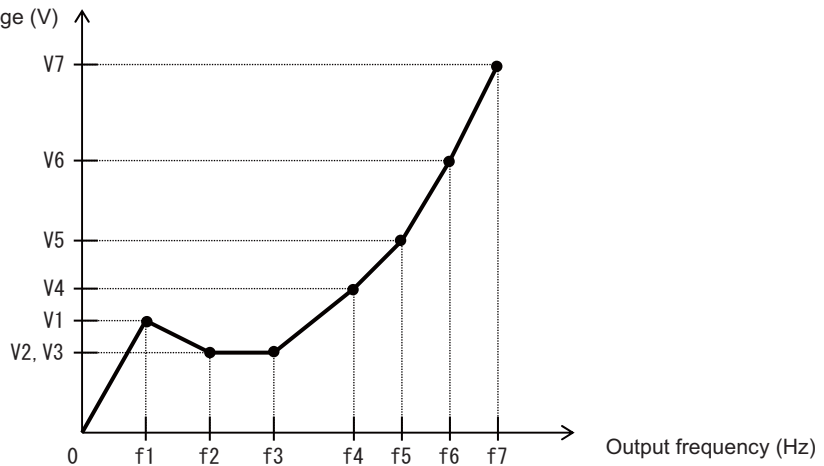
The free V/F frequencies (1 to 7) set by this function must always be in the collating sequence of "1 ≤ 2 ≤ 3 ≤ 4 ≤ 5 ≤ 6 ≤ 7".

Since all free V/F frequencies are set to 0 Hz as default (factory setting), specify their arbitrary values (begin setting with free-setting V/F frequency (7)). (The inverter cannot operate with the free V/F characteristic in the factory setting.)

Enabling the free V/F characteristic setting function disables the torque boost selection (A041/A241), base frequency setting (A003/A203/A303), and maximum frequency setting (A004/A204/A304). (The inverter assumes the value of free-setting V/F frequency (7) as the maximum frequency.)

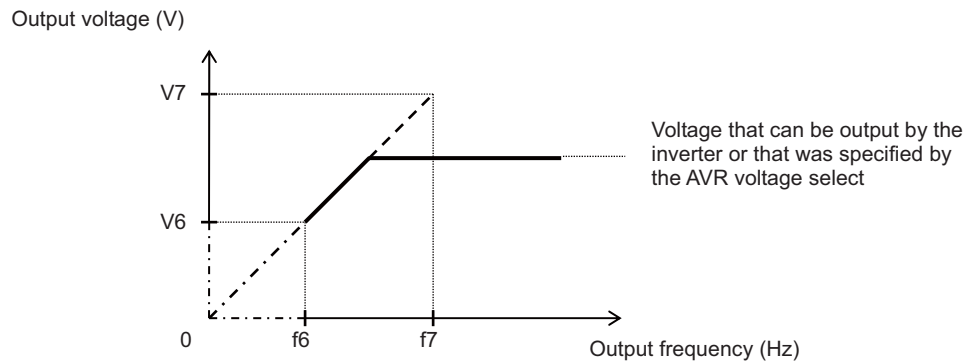
Item	Function code	Data	Description
Free-setting V/F frequency (7)	b112	0 to 400.(Hz)	Setting of the output frequency at each breakpoint of the V/F characteristic curve
Free-setting V/F frequency (6)	b110	0. to free-setting V/F frequency (7) (Hz)	
Free-setting V/F frequency (5)	b108	0. to free-setting V/F frequency (6) (Hz)	
Free-setting V/F frequency (4)	b106	0. to free-setting V/F frequency (5) (Hz)	
Free-setting V/F frequency (3)	b104	0. to free-setting V/F frequency (4) (Hz)	
Free-setting V/F frequency (2)	b102	0. to free-setting V/F frequency (3) (Hz)	
Free-setting V/F frequency (1)	b100	0. to free-setting V/F frequency (2) (Hz)	
Free-setting V/F voltage (7)	b113	0.0 to 800.0(V)	Setting of the output voltage at each breakpoint of the V/F characteristic curve (*1)
Free-setting V/F voltage (6)	b111		
Free-setting V/F voltage (5)	b109		
Free-setting V/F voltage (4)	b107		
Free-setting V/F voltage (3)	b105		
Free-setting V/F voltage (2)	b103		
Free-setting V/F voltage (1)	b101		

(Example)



*1 Even if 800 V is set as a free-setting V/F voltage (1 to 7), the inverter output voltage cannot exceed the inverter input voltage or that specified by the AVR voltage select.

Carefully note that selecting an inappropriate control system (V/F characteristic) may result in overcurrent during motor acceleration or deceleration or vibration of the motor or other machine driven by the inverter.



Chapter 4 Explanation of Functions

4.2.18 Torque boost setting

The torque boost setting function allows you to compensate for the voltage drop due to wiring and the primary resistance of the motor so as to improve the motor torque at low speeds. When you select automatic torque boost by the torque boost selection (A041/A241), adjust the settings of the motor capacity selection (H003/H203) and motor pole selection (H004/H204) based on the motor to be driven.

Related code
 A041/A241: Torque boost selection,
 A042/A242/A342: Manual torque boost value
 A043/A243/A343: Manual torque boost
 frequency adjustment
 H003/H203: Motor capacity
 H004/H204: Motor poles setting

Item	Function code	Data or range of data	Description
Torque boost selection	A041/A241	00	Manual torque boost
		01	Automatic torque boost
Manual torque boost value	A042/A242/A342	0.0 to 20.0(%)	Setting of the rate of the boost to the output voltage (100%)
Manual torque boost frequency adjustment	A043/A243/A343	0.0 to 50.0(%)	Setting of the rate of the frequency at breakpoint to the base frequency
Motor capacity	H003/H203	0.20 to 75.0(kW)	Selection of the motor capacity
Motor poles setting	H004/H204	2, 4, 6, 8, or 10 (poles)	Selection of the number of poles of the motor
Voltage compensation gain setting for automatic torque boost	A046/A246	0. to 255.	See Item (2), "Automatic torque boost."
Slippage compensation gain setting for automatic torque boost	A047/A247	0. to 255.	See Item (2), "Automatic torque boost."

(1) Automatic torque boost

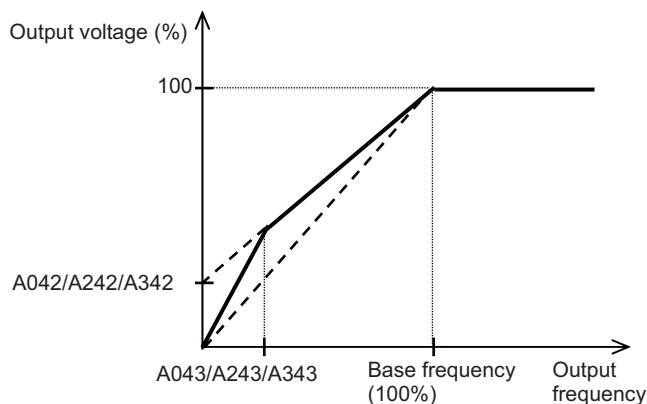
The inverter outputs the voltage according to the settings of the manual torque boost (A042/A242/A342) and manual torque boost frequency adjustment (A043/A243/A343).

Use the manual torque boost value (A042/A242/A342) to specify the rate of the boost to the voltage (100%) set by the AVR voltage select.

The set rate of voltage corresponds to the boost voltage that is output when the output frequency is 0 Hz. When increasing the value of the manual torque boost value, be careful to prevent motor over-excitation. Over-excitation may result in motor burnout.

Use the manual torque boost frequency adjustment (A043/A243/A343) to specify the rate of the frequency at each breakpoint to the base frequency (100%).

To switch the settings among the normal mode, B mode and C mode settings ("A041 to A043", "A241 to A243", and "A342 and A343"), assign function "08" (BMD) and "17" (CMD) to multifunctional input terminals. Use the BMD and CMD signals for switching.



(2) Automatic torque boost

When automatic torque boost (data "01") is selected by the torque boost selection (A041/A241), the inverter automatically adjusts the output frequency and voltage according to the load on the motor.

(During actual operation, the automatic torque boost is usually combined with the manual torque boost.)

When you select the automatic torque boost, adjust the settings of the motor capacity selection (H003/H203) and motor pole selection (H004/H204) according to the motor to be driven.

If the inverter trips due to overcurrent during motor deceleration, set the AVR function select (A081) to always enable the AVR function (data "00").

If you cannot obtain the desired operation characteristic by using the automatic torque boost, make the following adjustments:

Symptom	Adjustment method	Adjustment item
Motor torque is insufficient at low speed. (The motor does not rotate at low speed.)	(1) Increase the voltage setting for manual torque boost step by step.	A042/A242
	(2) Increase the slippage compensation gain for automatic torque boost step by step.	A047/A247
	(3) Increase the voltage compensation gain for automatic torque boost step by step.	A046/A246
	(4) Reduce the carrier frequency setting.	b083
The motor speed falls when a load is applied to the motor.	Increase the slippage compensation gain for the automatic torque boost step by step.	A047/A247
The motor speed increases when a load is applied to the motor.	Reduce the slippage compensation gain for the automatic torque boost step by step.	A047/A247
The inverter trips due to overcurrent when a load is applied to the motor.	(1) Reduce the voltage compensation gain for the automatic torque boost step by step.	A046/A246
	(2) Reduce the slippage compensation gain for the automatic torque boost step by step.	A047/A247
	(3) Reduce the voltage setting for the manual torque boost step by step.	A042/A242

This function cannot be selection for C mode motor setting.

Manual torque boost valid.

Chapter 4 Explanation of Functions

4.2.19 DC braking (DB) setting

The DC braking function allows you to apply DC braking to the motor according to the load on the motor.

You can control DC braking in two ways: the external control through signal input to multifunctional input terminals and the internal control to be performed automatically when the motor is started and stopped.

Note that the motor cannot be stopped by DC braking if the load on the motor produces a large moment of inertia.

Related code

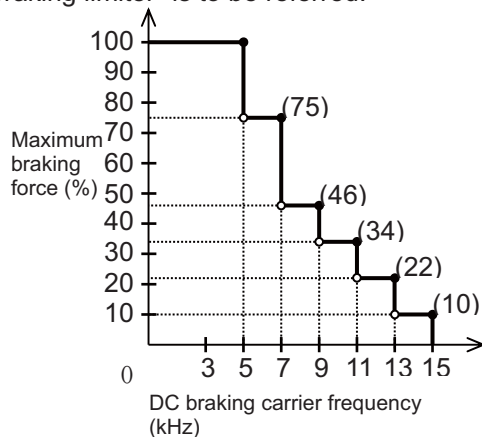
A051: DC braking enable
 A052: DC braking frequency setting
 A053: DC braking wait time
 A054: DC braking force during deceleration
 A055: DC braking time for deceleration
 A056: DC braking/edge or level detection for [DB] input
 A057: DC braking force for starting
 A058: DC braking time for starting
 A059: DC braking carrier frequency setting
 C001 to C008: Terminal [RST] to [RR] functions

Item	Function code	Data or range of data	Description
DC braking enable	A051	00	Internal DC braking is disabled.
		01	Internal DC braking is enabled.
		02	Internal DC braking is enabled. (The braking operates only with the set braking frequency.)
DC braking frequency setting	A052	0.00 to 60.00 (Hz)	With internal DC braking enabled, DC braking is started when the output frequency reaches the set braking frequency.
DC braking wait time	A053	0.0 to 5.0 (s)	The DC braking wait time specifies the delay in starting DC braking after the set braking time has elapsed or the DB terminal has been turned on.
DC braking force during deceleration/ DC braking force for starting	A054/A057	0. to 100. (%)	"0" specifies the smallest force (zero current); "100" specifies the largest force (rated current).
DC braking time for deceleration	A055	0.0 to 60.0 (s)	This setting is valid for the external DC braking in edge mode or for the internal DC braking.
DC braking/edge or level detection for [DB] input	A056	00	Edge mode (See examples 1-a to 6-a.)
		01	Level mode (See examples 1-b to 6-b.)
DC braking time for starting	A058	0.0 to 60.0 (s)	This setting is valid for the internal DC braking. DC braking is started when the motor-start command is input.
DC braking carrier frequency setting	A059	0.5 to 15 (kHz) <0.5 to 10(kHz)>	Unit: kHz

(1) Carrier frequency for DC braking

Use the DC braking carrier frequency setting (A059) to specify the carrier frequency for DC braking.

But the braking power is reduced when 5Hz are set as shown below. For detailed decreasing ratio, "DC braking limiter" is to be referred.



DC braking force limiter

(2) External DC braking

Assign function "07" (DB) to terminal function (C001 to C008).

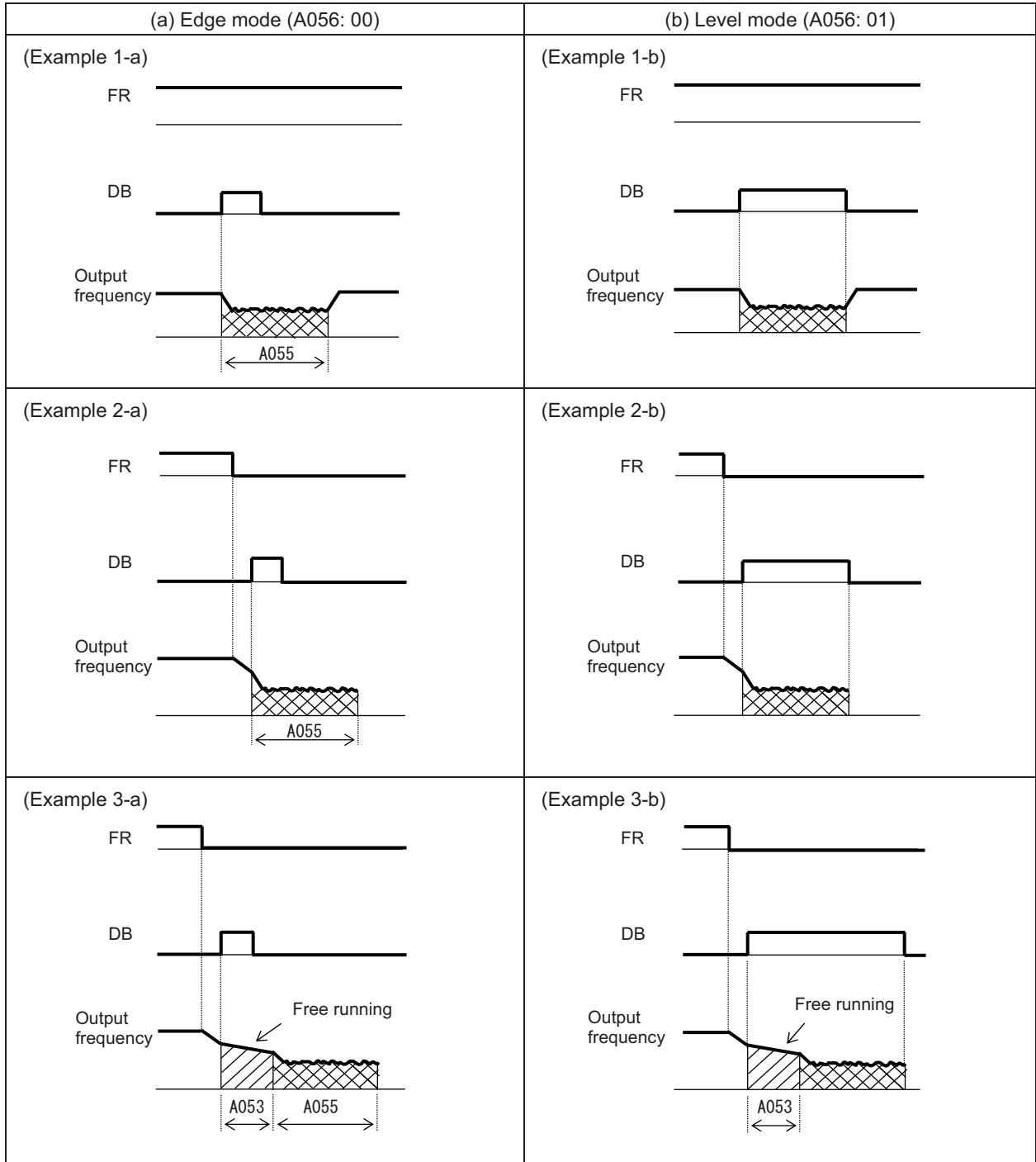
Turn the DB terminal on and off to control the direct braking, regardless of the setting of DC braking enable (A051).

Adjust the braking force by adjusting the DC braking force setting (A054).

When you set the DC braking wait time (A053), the inverter output will be shut off for the set period of delay, and the motor will run freely during the period. DC braking will be restarted after the delay.

When setting the DC braking time with function "A055" or for the DC braking operation via the DB terminal, determine the length of time in consideration of the heat generation on the motor.

Select the braking mode by the DC braking/edge or level detection for [DB] input (A056), and then make any other necessary settings suitable for your system.



Chapter 4 Explanation of Functions

(3) Internal DC braking (A051: 01)

You can apply DC braking to the motor even without entering braking signals via the DB terminal when the inverter starts and stops. To use the internal DC braking function, specify "01" for the DC braking enable (A051).

Use function "A057" to set the DC braking force for starting, and use function "A058" to specify the DC braking time for starting, regardless of the braking mode selection (edge or level mode). (See examples 4-a and 4-b.)

Set the braking force for periods other than starting by using the DC braking force setting (A054).

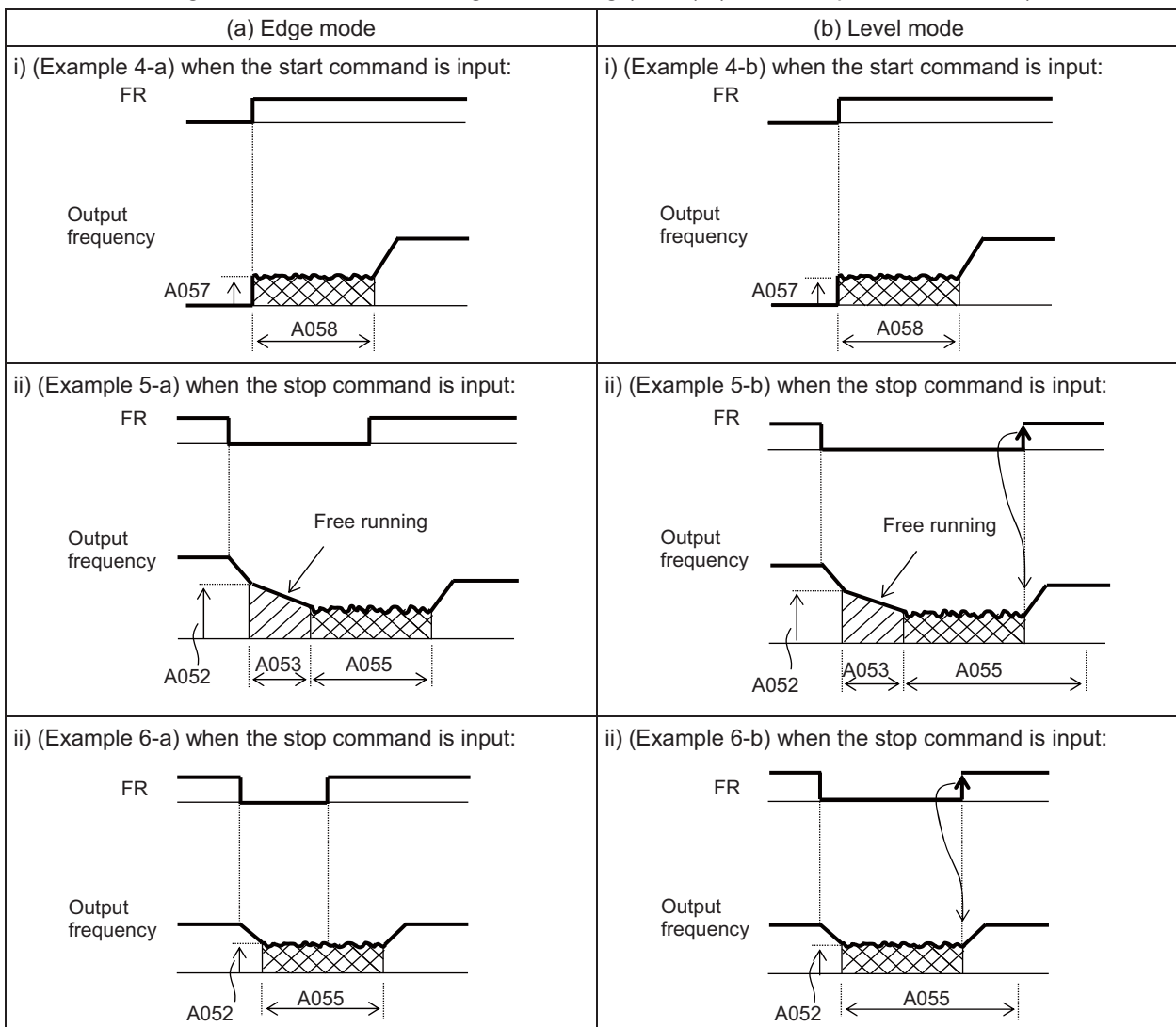
Set the output frequency at which to start DC braking by using the DC braking frequency setting (A052).

When you set the DC braking wait time (A053), the inverter output will be shut off when the output frequency reaches the setting of "A052" after the operation command (FR signal) is turned off, and the motor will run freely for the delay time set by "A053". DC braking will be started after the delay (A053).

The internal DC braking operation to be performed when the operation command is switched from the stop command to the start command varies depending on the braking mode (edge or level mode).

Edge mode: The DC braking time setting (A055) is given priority over operation commands, and the inverter performs DC braking according to the setting of "A055". When the output frequency reaches the setting of "A052" the inverter performs DC braking for the time set for "A055". Even if the stop command is input during DC braking, DC braking continues until the time set for "A055" elapses. (See examples 5-a and 6-a.)

Level mode: Operation commands are given priority over the DC braking time setting. The inverter follows operation commands, regardless of the DC braking time setting (A055). If the start command is input during DC braking, the inverter starts the normal motor operation, regardless of the DC braking time setting (A055). (See examples 5-b and 6-b.)



(4) Internal DC braking (triggered only when the output frequency reaches a set frequency) (A051: 02)

You can also operate the internal DC braking function so that DC braking is applied to the motor when the inverter output frequency falls to the DC braking frequency setting (A052) or below.

When the internal DC braking function is used in this mode, the external DC braking described in Item (2) and the internal DC braking described in Item (3) cannot be used.

In this mode, DC braking operates only when the operation command signal is on (i.e., the start command is input).

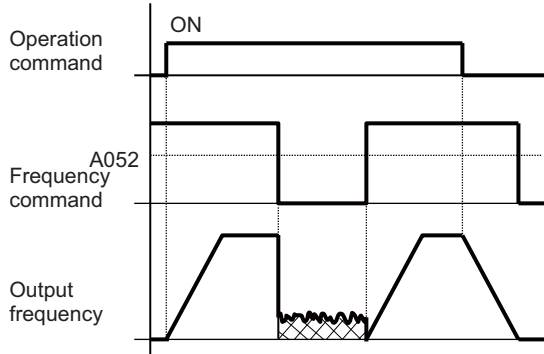
The inverter starts DC braking when both the frequency set by the frequency command and the current output frequency fall to the DC braking frequency setting (A052) or below. (See example 7-a.)

When the frequency set by the frequency command increases to the "setting of 'A052' + 2 Hz" or more, the inverter stops DC braking and restores its normal output. (See example 7-a.)

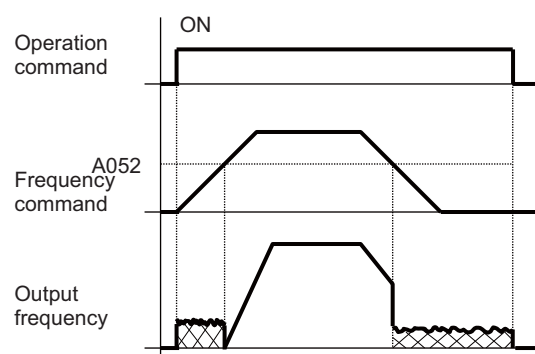
If the frequency set by the frequency command is 0 Hz when the start command is input via an analog input terminal, the inverter will start operation with DC braking because both the frequency set by the frequency command and current output frequency are 0 Hz. (See example 7-b.)

If the operation command signal (start command) is turned on when the frequency command specifies a frequency larger than the DC braking frequency (A052), the inverter will start operation with the normal output.

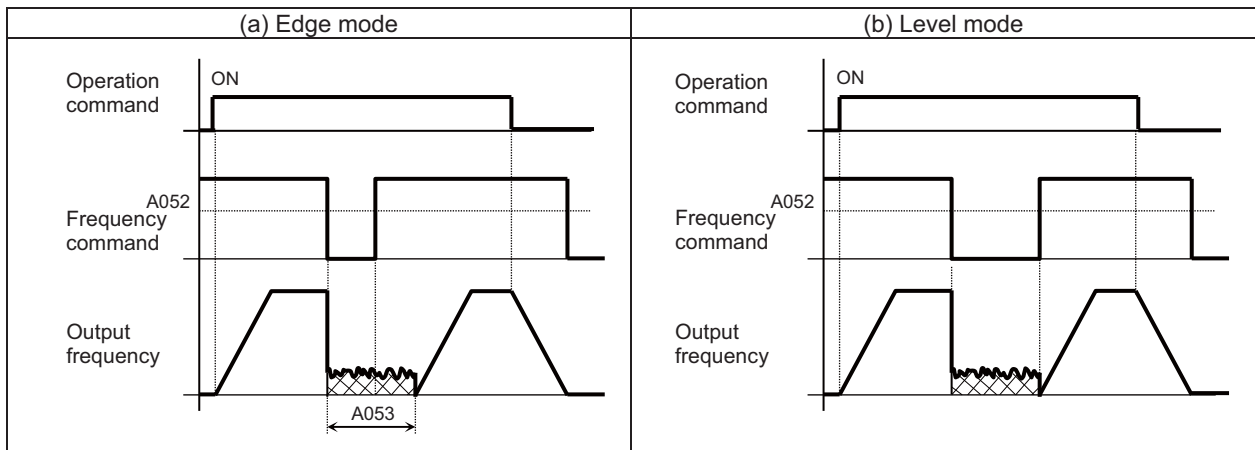
(Example 7-a)



(Example 7-b)



How the inverter returns to the normal output varies depending on the setting of the DC braking/edge or level detection for [DB] input (A054).



Chapter 4 Explanation of Functions

4.2.20 Frequency upper limit setting

The frequency upper limit setting function allows you to place upper and lower limits on the inverter output frequency. This function restricts the input of frequency commands that specify any frequencies outside the upper and lower limits. Always set the upper limit before setting the lower limit. Also, be sure to keep the frequency upper limit (A061/A261) larger than the frequency lower limit (A062/A262).

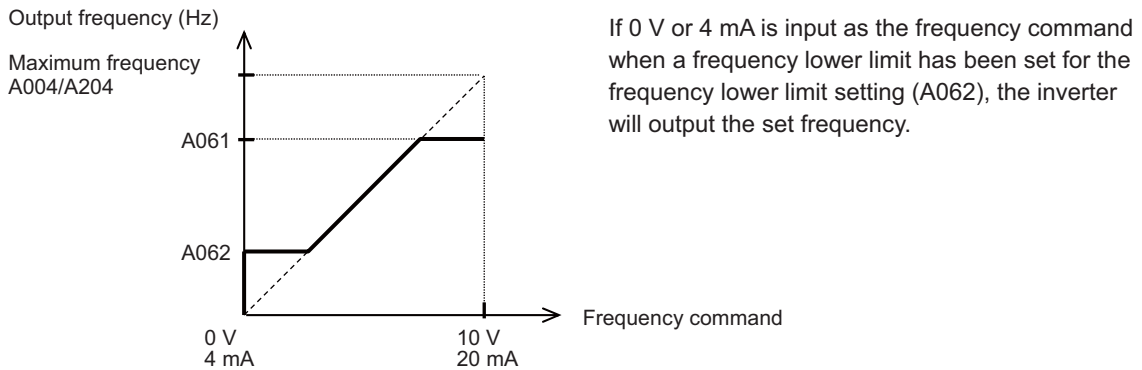
Related code
 A061/A261: Frequency upper limit setting
 A062/A262: Frequency lower limit setting

Be sure that upper limit/lower limit does not exceed Maximum frequency (A004/A204/A304). Be sure to set output frequency (F001) and multiple speed 1 to 15 (A021 to A035) in between upper limit and lower limit. If 0 Hz is set for the frequency upper and lower limits, they will not operate.

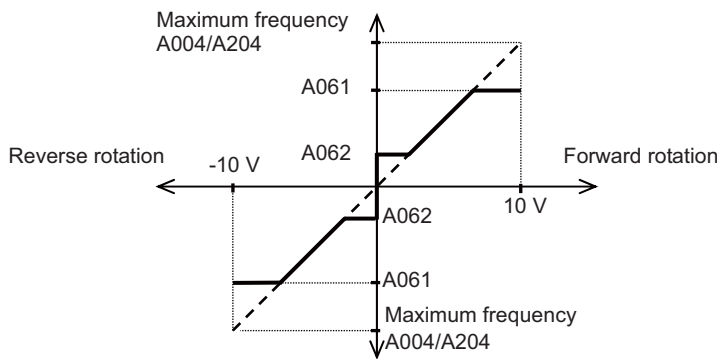
The frequency limit setting function is disabled when the C mode control system is selected.

Item	Function code	Range of data	Description
Frequency upper limit setting	A061/A261	0.00 or a frequency more than the frequency lower limit setting up to the maximum frequency (Hz)	Setting of the upper limit of the output frequency
Frequency lower limit setting	A062/A262	0.00 or a frequency not less than the starting frequency up to the frequency upper limit setting (Hz)	Setting of the lower limit of the output frequency

(1) When the VRF-COM or IRF-COM terminal is used:



(2) When the VRF2-COM terminal is used:



If the frequency lower limit is used with the frequency command input via the VRF2-COM terminal, the motor speed with 0 V input will be fixed to the frequency setting of the frequency lower limit (A062) for forward rotation or the frequency setting of the frequency lower limit (A062) for reverse rotation as shown below.

(a) When operation commands are input via the control circuit terminal block (A002: 01)

Terminal	Motor speed with 0 V input via VRF2 terminal
FR(ON)	Frequency setting by A062 for forward rotation
RR(ON)	Frequency setting by A062 for reverse rotation

(b) When operation commands are input from the digital operator (A002: 02)

F004	Motor speed with 0 V input via VRF2 terminal
00	Frequency setting by A062 for forward rotation
01	Frequency setting by A062 for reverse rotation

4.2.21 Jump frequency function

The jump frequency function allows you to operate the inverter so that it avoids the resonant frequency of the machine driven by the same.

Since the inverter avoids the motor operation with a constant output frequency within the specified range of the frequencies to jump when the jump frequency function is enabled, you cannot set any inverter output frequency within the specified range of the frequencies to jump.

Note that, while the inverter is accelerating or decelerating the motor, the inverter output frequency changes continuously according to the set acceleration/deceleration time.

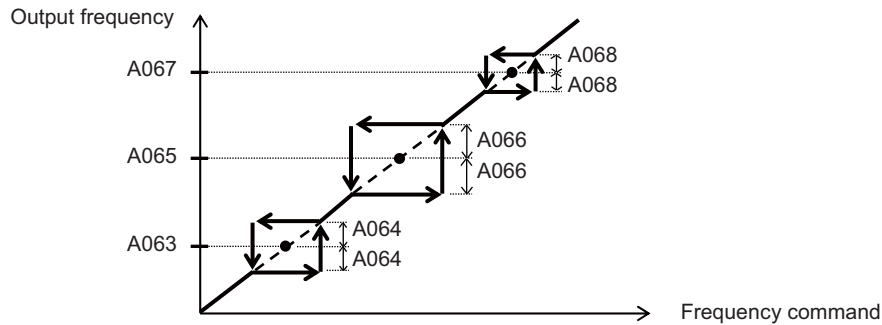
You can set up to three frequencies to jump.

— Related code —

- A063: Jump (center) frequency setting 1
- A064: Jump (hysteresis) frequency width setting 1
- A065: Jump (center) frequency setting 2
- A066: Jump (hysteresis) frequency width setting 2
- A067: Jump (center) frequency setting 3
- A068: Jump (hysteresis) frequency width setting 3

Item	Function code	Range of data	Description
Jump (center) frequency settings, 1st/2nd/3rd settings	A063/A065/A067	0.00 to 400.0 (Hz) (*1)	Setting of the center frequency of the frequency range to be jumped
Jump (hysteresis) frequency width settings, 1st/2nd/3rd settings	A064/A066/A068	0.00 to 10.00(Hz)	Setting of the half bandwidth of the frequency range to be jumped

*1 Setting of 0 Hz disables the jump frequency function.



4.2.22 Acceleration stop frequency setting

The acceleration stop frequency setting function allows you to make the inverter wait, upon starting the motor, until the slipping of the motor becomes less when the load on the motor causes a large moment of inertia.

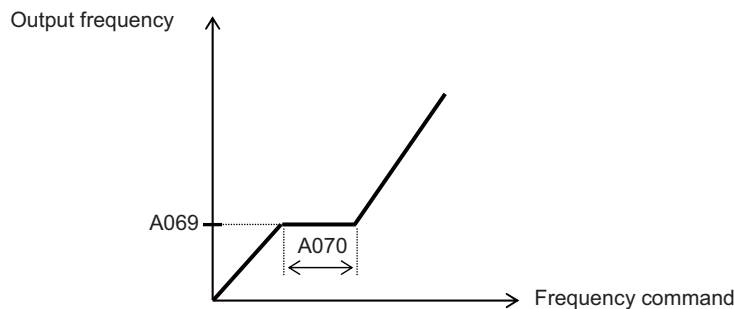
Use this function if the inverter has tripped because of overcurrent when starting the motor.

This function can operate with every acceleration pattern, regardless of the setting of the acceleration curve selection (A097).

— Related code —

- A069: Acceleration stop frequency setting
- A070: Acceleration stop time frequency setting

Item	Function code	Range of data	Description
Acceleration stop frequency setting	A069	0.00 to 400.0(Hz)	Setting of the frequency at which to stop acceleration
Acceleration stop time frequency setting	A070	0.0 to 60.0(s)	Setting of the length of time to stop acceleration



Chapter 4 Explanation of Functions

4.2.23 PID function

The PID function allows you to use the inverter for the process control on fluid flow, airflow, and pressure. To enable this function, specify "01 enabled" or "02 inverted data output enabled" for function "A071".

You can disable the PID function with an external signal during the PID operation. For this purpose, assign function "23" (PID terminal: disabling PID operation) to a multifunctional input terminal. Turning the PID terminal on disables the PID function and makes the inverter perform the normal output.

With the PID function, you can limit the PID output according to various conditions.

Refer to maximum frequency (4.2.10), frequency limiter (4.2.20), PID variation range (A078).

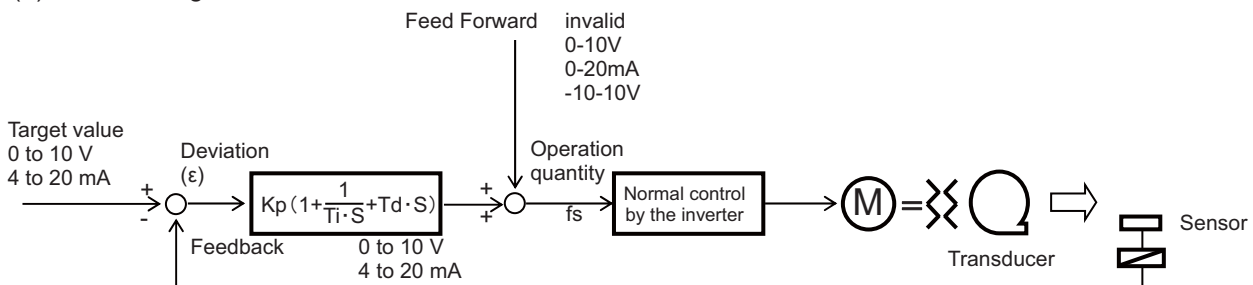
Related code

- A001: Frequency source setting
- A005: [AUT] selection
- A006: [VRF2] selection
- A071: PID Function Enable
- A072: PID proportional gain
- A073: PID integral time constant
- A074: PID derivative gain
- A075: PV scale conversion
- A076: PV source setting
- A077: Output of inverted PID deviation
- A078: PID variation range
- A079: PID feed forward selection
- d004: Process variable (PV), PID feedback monitoring
- C001 to C008: Terminal [RST] to [RR] functions
- C021 to C025: Terminal [UPF] to [X3] functions
- C044: PID deviation level setting
- C052: Off level of feedback comparison signal
- C053: On level of feedback comparison signal

Item	Function code	Data or range of data	Description
PID Function Enable	A071	00	Disabling the PID operation
		01	Enabling the PID operation
		02	Enabling inverted-data output
PID proportional gain	A072	0.2 to 5.0	Proportional gain
PID integral time constant	A073	0.0 to 3600.(s)	Integrated gain
PID derivative gain	A074	0.00 to 100.0(s)	Derivative gain
PV scale conversion	A075	0.01 to 99.99	Scale for unit conversion of PID feedback data
PV source setting	A076	00	IRF-COM: 4 to 20 mA
		01	VRF-COM: 0 to 10 V
		02	RS485 communication
		03	Frequency command as pulse train
		10	Operation result (*1)
Output of inverted PID deviation	A077	00	Disabling the inverted output
		01	Enabling the inverted output (deviation polarity inverted)
PID variation range	A078	0.0 to 100.0(%)	Range of PID data variation with reference to the target value
PID feed forward selection	A079	00	Invalid
		01	VRF-COM : 0-10V
		02	IRF-COM : 4-20mA
		03	VRF2-COM : -10-10V
PID deviation level setting	C044	0.0 to 100.0(%)	Level to determine the OD signal output
Off level of feedback comparison signal	C052	0.0 to 100.0(%)	Level to determine the FBV signal output
On level of feedback comparison signal	C053	0.0 to 100.0(%)	Level to determine the FBV signal output

(*1) refer 4.2.12 Frequency operation function

(1) Basic configuration of PID control

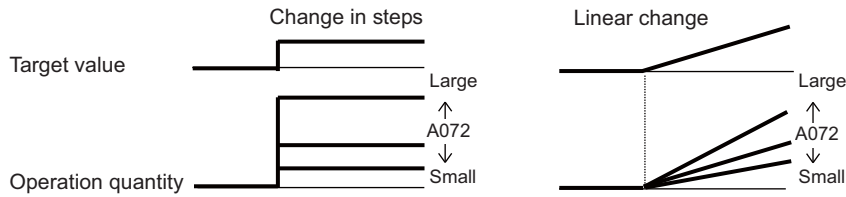


Kp: Proportional gain Ti: Integral time Td: Derivative time s: Operator ε : Deviation

(2) PID operation

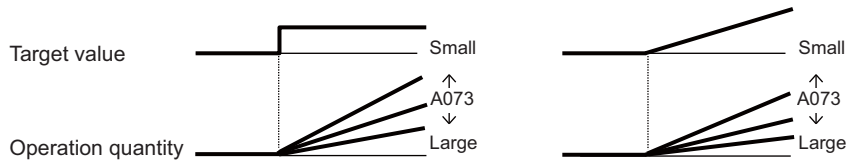
1) P operation

The proportional (P) operation stands for the operation in which the change in operation quantity is in proportion to the change in target value.



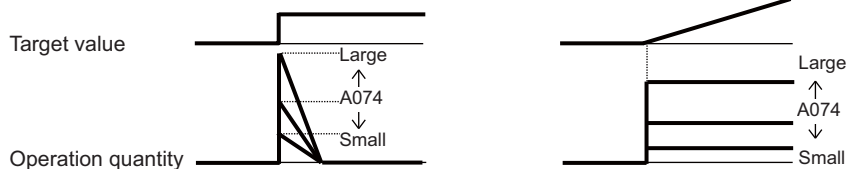
2) I operation

The integral (I) operation stands for the operation in which the operation quantity increases linearly over time.



3) D operation

The derivative (D) operation stands for the operation in which the operation quantity changes in proportion to the rate of change in the target value.



The PI operation is a combination of the P operation 1) and I operation 2). The PD operation is a combination of the P operation 1) and D operation 3). The PID operation is a combination of the P operation 1), I operation 2), and D operation 3).

(3) PV source setting

Select the terminal to be used for the feedback signal with the PV source setting function (A076).

The terminal to input the target value follows the frequency source setting (A001). The terminal selected by the PV source setting (A076) is excluded.

If the control circuit terminal block ("01") has been specified for frequency source setting "A001", the setting of AUT selection (A005) is invalid.

The table below shows how the PID target value is selected according to the setting of "A006" when the analog input is selected by the PV source setting and the control circuit terminal block ("01") is specified for "A001".

PV source setting (A076)		PID target value			
		A006=00	A006=01	A006=02	A006=03
00 (IRF-COM)		VRF + VRF2 (non-reversible)	VRF + VRF2 (reversible)	VRF	
01 (VRF-COM)		IRF + VRF2 (non-reversible)	IRF + VRF2 (reversible)	IRF	
10 (operation result)	Operation targets include the input to the IRF terminal.	VRF + VRF2 (non-reversible)	VRF + VRF2 (reversible)	VRF	
	Operation targets include the input to the VRF terminal.	IRF + VRF2 (non-reversible)	IRF + VRF2 (reversible)	IRF	
	Operation targets are the inputs to the IRF and VRF terminals.	VRF2 (reversible)			

Chapter 4 Explanation of Functions

When you specify the 02 RS485 communication for the PV source setting (A076), transfer data as described below.

- 1) When the ASCII mode is selected (C078 = 00)
 - Use the 01 command for data transfer. To transfer feedback data, set the most-significant byte of frequency data to "1".
 - Example: When transmitting the frequency data specifying 5 Hz
 - The data to be transmitted consists of six bytes, indicating a value 100 times as large as the set frequency value. → "000500"
 - Change the most-significant byte to "1". → "100500"
 - Convert the data to ASCII format. → "31 30 30 35 30 30"
 - Note: In ASCII mode, the unit of setting is always frequency (Hz).
- 2) When the Modbus RTU mode is selected (C078 = 01)
 - Write the setting data (on the assumption that "10000" indicates 100%) to register address 0006h.

Register No.	Function name	Function code	Readable/writable (R/W)	Monitored data or setting	Data resolution
0006h	PID feedback	—	R/W	0 to 10000	0.01 [%]

Note: This register is readable and writable. However, this register can be read only when Modbus RTU has been specified as the communication mode for PID feedback. It cannot be read with other settings.

- When pulse train input is specified for PID feedback, the input pulse train frequency (Hz) is converted to a percentage (with maximum frequency corresponding to 100%) and fetched as the feedback.
For the pulse train input frequency, see Section 4.3.21.

(4) Feed forward selection

- Select the terminal to be used for the feed forward signal through PID feed forward selection (A079).
- Even if the terminal selected for the target or feedback data is also selected for the terminal by A079, the terminal functions according to the setting of A079.
- Specifying the value to disable selection for A079 disables feed forward control.

(5) Output of inverted PID deviation

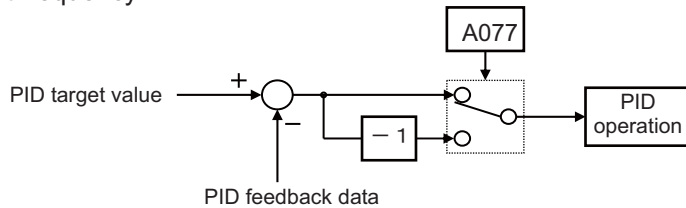
Some sensor characteristics may cause the polarity of the deviation of feedback data from the target value to be inconsistent with the inverter operation command. If the inconsistency occurs, specify "01" for function "A077" to invert the polarity of the deviation.

Example: When controlling the compressor for a refrigerator

Assume that the temperature and voltage specifications of the temperature sensor are -20°C to +100°C and 0 to 10 V and the target value is 0°C.

If the current temperature is 10°C and the inverter is under the normal type of PID control, the inverter will reduce the output frequency because the feedback data is larger than the target value.

→ In such a case, specify "01" for function "A077" to invert the feedback deviation. Then, the inverter will increase the output frequency.



(6) Limitation on PID variation range

You can limit the PID output to within a specific range with reference to the target value.

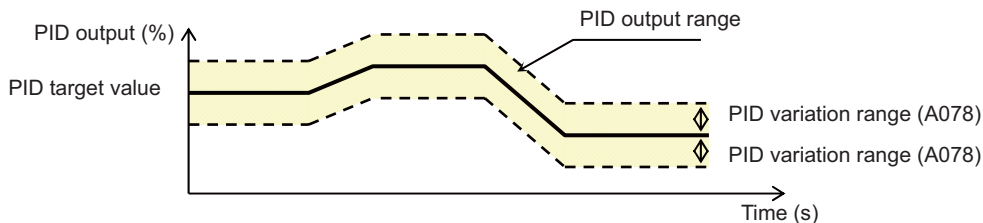
To use the PID variation limit function, set the PID variation range (A078).

(Set a value on the assumption that the maximum frequency corresponds to 100%.)

The variation of PID output is limited within ±"value of A078" from the target value.

(Setting "0.0" for the PID variation range [A078] disables the PID variation limit function.)

This function is deactivated when 0.0 is set on A078.



(7) Output of inverted PID deviation

If the inverter is under the normal PID control and the PID operation result is a negative value, the frequency command to the inverter will be limited to 0 Hz. However, when "02" (enabling the inverted output) is set for the PID Function Enable (A071), the PID operation result to be output to the inverter is inverted if the result is a negative value.

Setting "02" for function "A071" disables the PID variation limit (A078) described above.

(8) PID gain adjustment

If the inverter response is unsteady when the PID control function is used, try to adjust gain settings as follows:

- If the feedback data does not quickly follow the change in the target value → Increase the P gain (A072).
- If the feedback data is unstable although it quickly follows the change in the target value → Reduce the P gain (A072).
- If considerable time is required until the feedback data matches the target value → Reduce the I gain (A073).
- If the feedback data fluctuates unsteadily → Increase the I gain (A073).
- If the inverter response is slow even after the P gain is increased → Increase the D gain (A074).
- If the feedback data becomes fluctuant and unsteady when the P gain is increased → Reduce the D gain (A074).

(9) Maximum PID deviation output (OD)

You can set the PID deviation level (C044) for PID control. When the PID deviation (ϵ) exceeds the level set as the level "C044", the signal is output to a multifunctional output terminal.

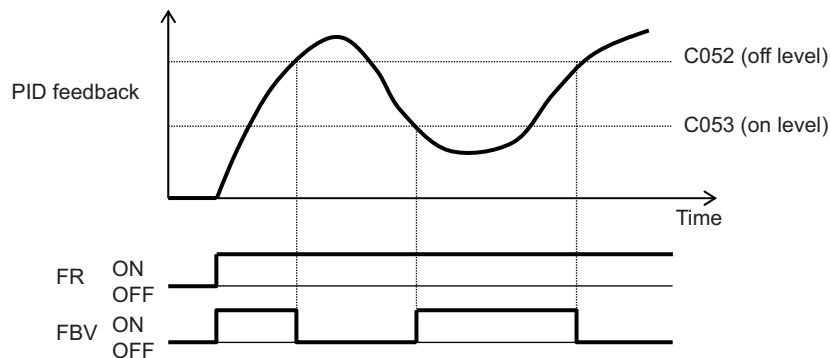
A value from 0 to 100 can be set as the level "C044". The range of values corresponds to the range of target values from 0 to the maximum.

To use this output function, assign function "04" (OD) to one of the terminal functions C021 to C025 or the alarm relay terminal function C026.

(10) Feedback comparison signal

A feedback comparison signal can be output to a multifunctional output terminal when the PID feedback data exceeds the specified range.

To use this signal output function, assign function "31" (FBV) to one of the terminal functions C021 to C025 or the alarm relay terminal function C026.



(11) Process variable (PV), PID feedback monitoring (d004)

You can monitor the PID feedback data on the inverter.

When you set a PV scale conversion with function "A075", the value to be displayed as the monitored data can be the product of the feedback data and the scale.

"Monitored value" = "feedback data (%)" x "PV scale conversion (A075)"

(12) Reset of PID integration (PIDC)

This reset function clears the integral result of PID operation.

To use this function, assign function "24" (PIDC) to one of the terminal functions C001 to C008.

The integral result is cleared each time the PIDC terminal is turned on.

Never turn on the PIDC terminal during the PID operation. Otherwise, the inverter may trip because of overcurrent. Be sure to disable the PID function before turning on the PIDC terminal.

Chapter 4 Explanation of Functions

4.2.24 Two-stage acceleration/deceleration function (AD2)

The two-stage acceleration/deceleration function allows you to change the acceleration or deceleration time while the inverter is accelerating or decelerating the motor.

Select one of the following three methods of changing the acceleration or deceleration time:

- 1) Changing the time by the signal input to a multifunctional input terminal
- 2) Automatically changing the time when the output frequency reaches a specified frequency
- 3) Automatically changing the time only when switching the motor operation from forward rotation to reverse rotation, or vice versa

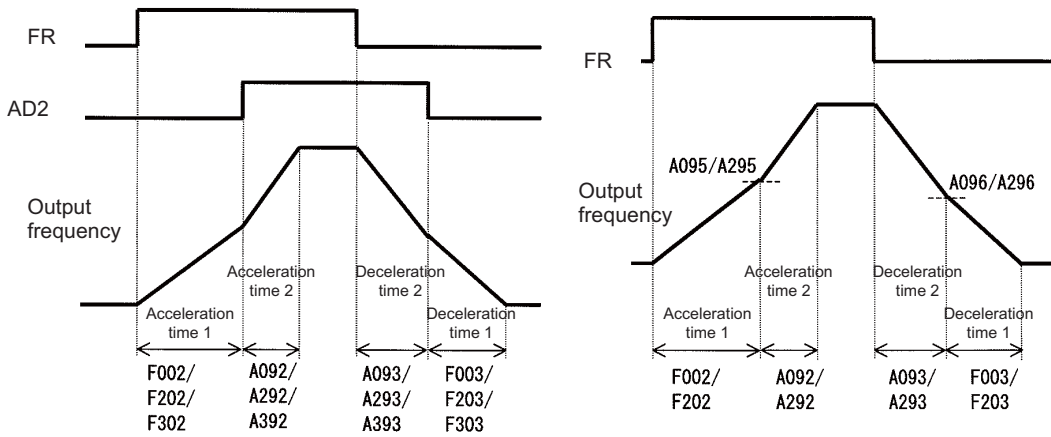
Related code	
F002/F202/F302:	Acceleration (1) time setting
F003/F203/F303:	Deceleration (1) time setting
A092/A292/A392:	Acceleration (2) time setting
A093/A293/A393:	Deceleration (2) time setting
A094/A294:	Select method to switch to Acc2/Dec2 profile
A095/A295:	Acc1 to Acc2 frequency transition point
A096/A296:	Dec1 to Dec2 frequency transition point
C001 to C008:	Terminal [RST] to [RR] functions

Selecting the C mode control system enables the change of the acceleration or deceleration time only by terminal input. Not by two-stage acceleration/deceleration frequency.

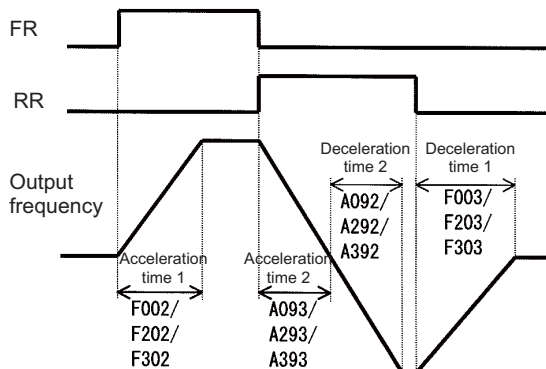
To change the acceleration/deceleration time by the signal input to a multifunctional input terminal, assign function "09" (AD2) to one of the terminal functions C001 to C008.

Item	Function code	Data	Description
Acceleration (2) time setting	A092/A292/A392	0.01 to 3600. (s)	(See examples 1 and 2.)
Deceleration (2) time setting	A093/A293/A393	0.01 to 3600. (s)	(See examples 1 and 2.)
Select method to switch to Acc2/Dec2 profile	A094/A294	00	Changing the time by the signal input to the AD2 terminal (See example 1.)
		01	Changing the time at the two-stage acceleration/deceleration frequency (See example 2.)
		02	Valid only while the inverter is switching the motor between forward and reverse operations (See example 3.)
Acc1 to Acc2 frequency transition point	A095/A295	0.00 to 400.0 (Hz)	Valid when "01" is specified for the select method to switch to Acc2/Dec2 profile (A094/A294) (See example 2.)
Dec1 to Dec2 frequency transition point	A096/A296	0.00 to 400.0 (Hz)	Valid when "01" is specified for the Select method to switch to Acc2/Dec2 profile (A094/A294) (See example 2.)

(Example 1) When "00" is specified for "A094" or "A294" (Example 2) When "01" is specified for "A094" or "A294"



(Example 3) When "02" is specified for "A094" or "A294"



4.2.25 Acceleration/deceleration curve selection

You can set different patterns of motor acceleration and deceleration according to the type of system to be driven by the inverter.

Use functions "A097" and "A098" to select acceleration and deceleration patterns, respectively.

You can individually set an acceleration pattern for acceleration and a deceleration pattern for deceleration.

When the acceleration/deceleration pattern is set other than 00 (linear) using analog input as frequency source is to be avoided because it prolongs the acceleration or deceleration time.

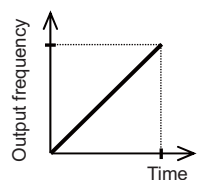
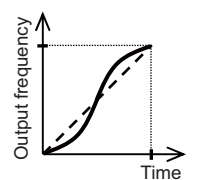
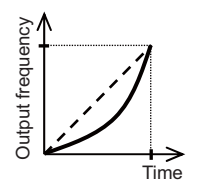
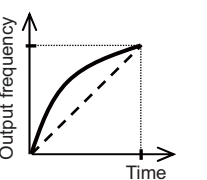
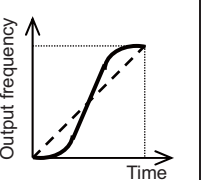
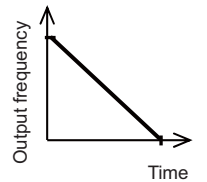
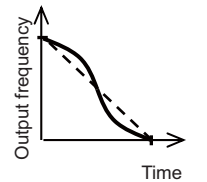

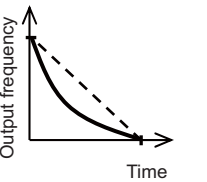
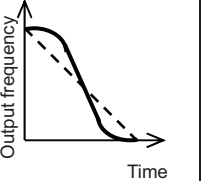
— Related code —

A097: Acceleration curve selection
 A098: Deceleration curve setting
 A131: Acceleration curve constants setting
 A132: Deceleration curve constants setting
 A150: Curvature for EL-S-curve acceleration 1
 A151: Curvature for EL-S-curve acceleration 2
 A152: Curvature for EL-S-curve deceleration 1
 A153: Curvature for EL-S-curve deceleration 2

Item	Function code	Data or range of data	Description
Acceleration/deceleration curve selection	A097/A098	00	Linear acceleration/deceleration
		01	S-curve acceleration/deceleration
		02	U-curve acceleration/deceleration
		03	Inverted-U-curve acceleration/deceleration
		04	EL-S-curve acceleration/deceleration
Acceleration/deceleration curve constants setting	A131/ A132	01 to 10	01 (small degree of swelling) <div style="text-align: center;">◇</div> 10 (large degree of swelling)
Curvature for EL-S-curve acceleration 1/2	A150/A151	0 to 50 (%)	Curvature of EL-S curve (for acceleration)
Curvature for EL-S-curve deceleration 1/2	A152/A153	0 to 50 (%)	Curvature of EL-S curve (for deceleration)

(1) Acceleration/deceleration pattern selection

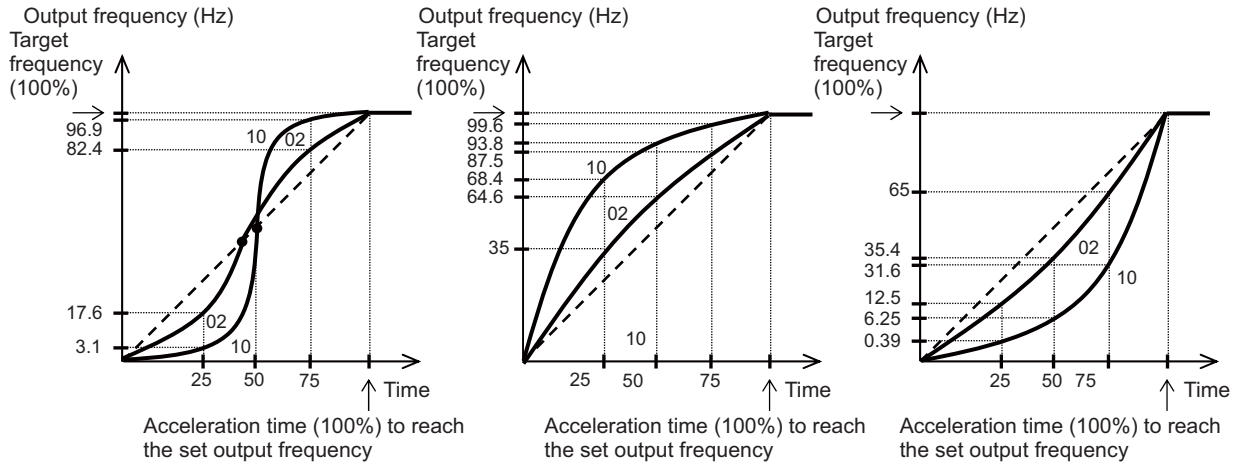
Select acceleration and deceleration patterns with reference to the following table:

Setting	00	01	02	03	04
Curve	Linear	S curve	U curve	Inverted-U curve	EL-S curve
A097 (acceleration pattern)					
A098 (deceleration pattern)					
Description	With this pattern, the motor is accelerated or decelerated linearly until its speed reaches the set output frequency.	This pattern is effective for preventing the collapse of cargo carried by a lift or conveyor driven by the inverter.	This pattern is effective for the tension control on a winding machine driven by the inverter (to prevent cutting of the object to be wound).	This pattern is similar to the S-curve pattern for the shockless starting and stopping of the motor, except that the middle section of this pattern is linear.	

Chapter 4 Explanation of Functions

(2) Curve constant (swelling degree)

Specify the swelling degree of the acceleration curve with reference to the following graphs:



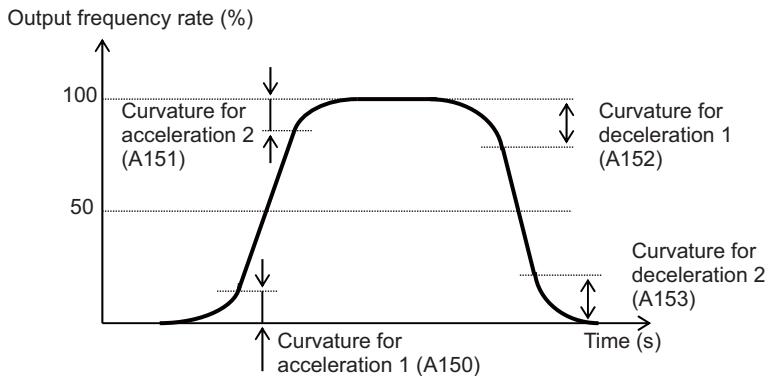
The acceleration or deceleration time may be shortened midway through the acceleration or deceleration according to the S-curve pattern.

If the LAD cancellation (LAC) function has been assigned to a multifunctional input terminal and the LAC terminal is turned on, the selected acceleration and deceleration patterns are ignored, and the output frequency is quickly adjusted to that specified by the frequency command.

(3) Curvature of EL-S-curve pattern

When using the EL-S-curve pattern, you can set the curvatures (A150 to A153) individually for acceleration and deceleration.

If all curvatures are set to 50%, the EL-S-curve pattern will be equivalent to the S-curve pattern.



4.2.26 Energy-saver operation

The energy-saver operation function allows you to automatically minimize the inverter output power while the inverter is driving the motor at constant speed. This function is suited to operating a fan, pump, or other load that has a reduced-torque characteristic.

To use this function, specify "01" for the operation mode selection (A085).

Use the energy saving mode tuning function (A086) to adjust the response and accuracy of the energy-saver operation.

The energy-saver operation function controls the inverter operation comparatively slowly. Therefore, if a sudden change in the load occurs (e.g., impact load is applied), the motor may stall, and, consequently, the inverter may trip because of overcurrent.

Related code
A085: Operation mode selection
A086: Energy saving mode tuning

Item	Function code	Data	Description
Operation mode selection	A085	00	Normal operation
		01	Energy-saving operation
		02	Fuzzy operation

Item	Function code	Data	Response	Accuracy
Energy saving mode tuning	A086	0	Slow	High
		↕	↕	↕
		100	Quick	Low

4.2.27 Retry or trip after instantaneous power failure

(1) Retry (restart) after instantaneous power failure
 You can select tripping or retrying (restarting) the motor operation as the inverter operation to be performed at the occurrence of instantaneous power failure or undervoltage. If you specify a retry operation for the selection of restart mode (b001), the inverter will retry the motor operation for the number of times set as "b005" after an instantaneous power failure or the number of times set as "b009" after overvoltage respectively, and then trip if all retries fail. (The inverter will not trip if you specify an unlimited number of retries.)

With function "b004" you can select whether to make the inverter trip when an instantaneous power failure or undervoltage occur while the inverter is in a stopped state.

When selecting a retry operation, also set the retry conditions listed below according to the system to be driven by the inverter.

Even during a retry operation, the inverter will trip with error code "E09" (undervoltage) displayed if the undervoltage status continues for 40 seconds.

Related code

b001: Selection of restart mode
 b002: Allowable under-voltage power failure time
 b003: Retry wait time before motor restart
 b004: Instantaneous power failure/under-voltage trip alarm enable
 b005: Number of restarts on power failure/under-voltage trip events
 b007: Restart frequency threshold
 b008: Selection of retry count after undervoltage
 C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function

Item	Function code	Data or range of data	Description
Selection of restart mode (*4) (*6)	b001	00	Tripping
		01	Restarting the motor with 0 Hz at retry
		02	Starting the motor with a matching frequency at retry (See example 1.) (*3)
		03	Starting the motor with a matching frequency at retry The inverter trips after decelerating and stopping the motor. (*1) (*3)
		04	Restarting the motor with an input frequency at retry (See example 1.) (*3)
Allowable under-voltage power failure time	b002	0.3 to 25.0 (s)	Restarting the motor when the power failure duration does not exceed the specified time (See example 1.) Tripping when the power failure duration exceeds the specified time (See example 2.)
Retry wait time before motor restart	b003	0.3 to 100. (s)	Time to wait until restarting the motor
Instantaneous power failure/under-voltage trip alarm enable (*2) (*4)	b004	00	Disabling the inverter from tripping
		01	Enabling the inverter to trip
		02	Disabling the inverter from tripping when the inverter is stopped or while the motor is being decelerated or stopped after the operation command has been turned off
Number of restarts on power failure/under-voltage trip events	b005	00	Retrying the motor operation up to 16 times after instantaneous power failure
		01	Retrying the motor operation an unlimited number of times after instantaneous power failure
Restart frequency threshold	b007	0.00 to 400.0 (Hz)	Restarting the motor with 0 Hz if the frequency becomes less than the frequency set here during motor free-running (See examples 3 and 4.)
Trip/retry selection	b008	00	Tripping
		01	Restarting the motor with 0 Hz at retry
		02	Starting the motor with a matching frequency at retry
		03	Starting the motor with a matching frequency at retry The inverter trips after decelerating and stopping the motor.
		04	Restarting the motor with an input frequency at retry
Selection of retry count after undervoltage	b009	00	Retrying the motor operation up to 16 times after undervoltage
		01	Retrying the motor operation an unlimited number of times after undervoltage
Selection of retry count after overvoltage or overcurrent	b010	1 to 3 (times)	Number of retries to be made after the occurrence of overvoltage or overcurrent (*5)
Retry wait time after overvoltage or overcurrent	b011	0.3 to 100. (s)	Time to wait until restarting the motor
Active frequency matching, restart frequency select	b030	00	Frequency set when the inverter output has been shut off
		01	Maximum frequency
		02	Newly set frequency
Active frequency matching, scan start frequency	b028	"0.20 x rated current" to "2.00 x rated current"	Current limit for restarting with active matching frequency
Active frequency matching, scan-time constant	b029	0.10 to 30.00 (s)	Duration of frequency lowering when restarting with active matching frequency

Chapter 4 Explanation of Functions

- *1 If the inverter trips because of overvoltage or overcurrent while decelerating the motor, the inverter will display error code "E16" (instantaneous power failure), and the motor will start free-running. If this error occurs, prolong the deceleration time.
- *2 If a DC voltage (P-N) is supplied to control power supply terminals r1 and t1, the inverter may detect undervoltage and trip when the inverter power is turned off. If this cause a problem in your system, specify "00" or "02" for the trip selection.
- *3 The inverter may start the motor with 0 Hz if:
 - 1) the output frequency is not more than half the base frequency or
 - 2) the voltage induced on the motor is attenuated quickly.
- *4 Even when a retry operation (01 to 03) is specified for the selection of restart mode (b001) and "disabling tripping" (00 or 02) is specified for the selection of a trip after instantaneous power failure or undervoltage in the stopped state, the inverter will trip if the instantaneous power failure continues over the allowable under-voltage power failure time. (See example 2.)
- *5 Even when a retry operation is specified for the trip selection, the inverter will trip if the cause of trip is not removed by the end of the retry wait time before motor restart (b003). If this occurs, prolong the retry wait time.
- *6 Even when a retry operation is specified for the retry selection, the inverter will trip if the undervoltage status continues for 40 seconds or more.
- *7 When starting the motor with matching frequency is selected, inverter may restart suddenly by alarm resetting, resetting and retry-start.

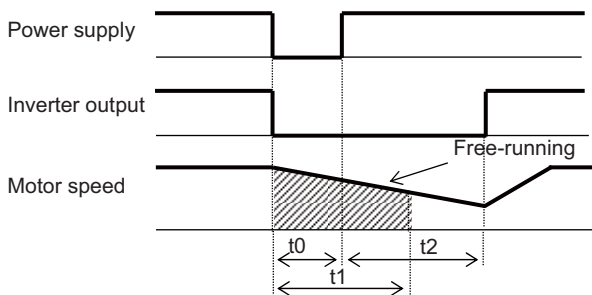
The figures below show the timing charts for starting with a matching frequency (when "02" is specified for the selection of restart mode [b001]).

t0: Duration of instantaneous power failure

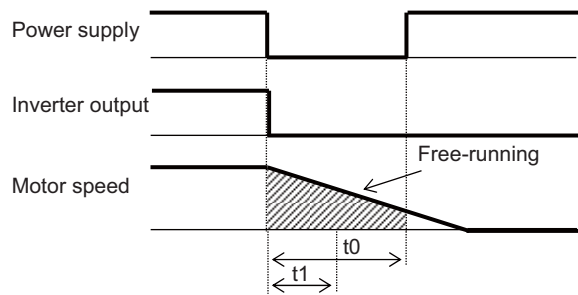
t1: Allowable under-voltage power failure time (b002)

t2: Retry wait time before motor restart (b003)

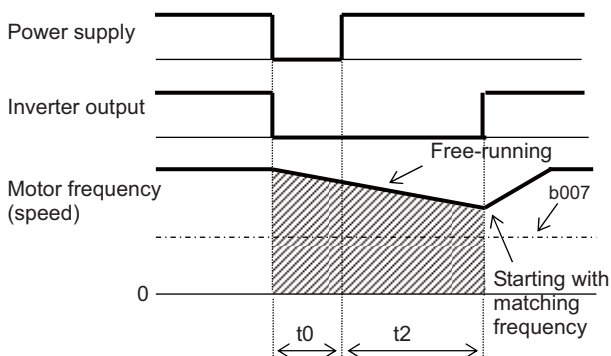
(Example 1)



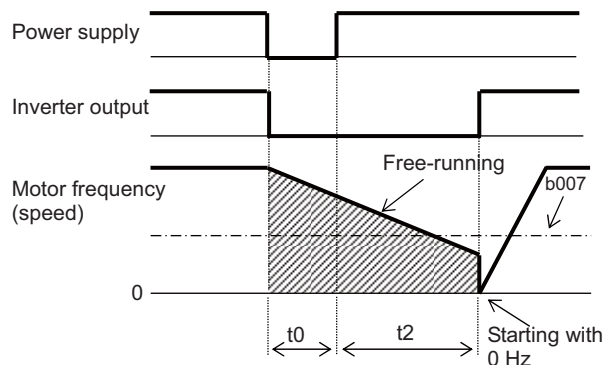
(Example 2)



(Example 3) When the motor frequency (speed) is more than the setting of "b007":



(Example 4) When the motor frequency (speed) is less than the setting of "b007":

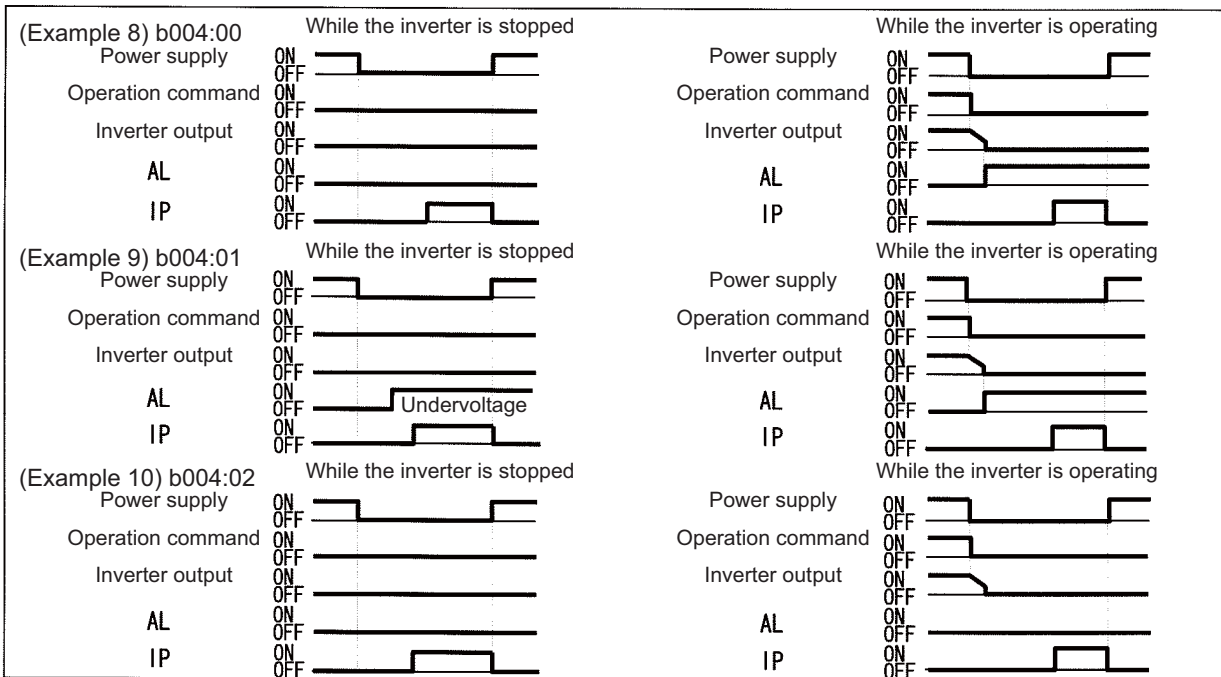
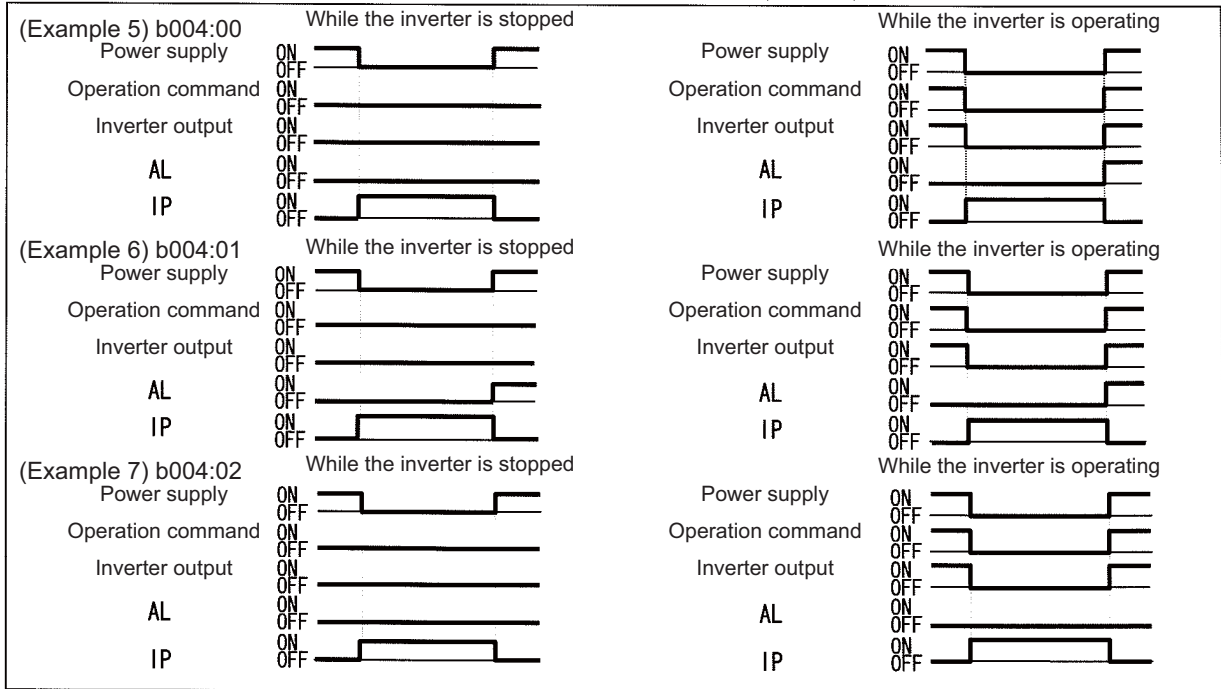


(2) Output of the alarms for instantaneous power failure and undervoltage in the stopped state
 Use function "b004" to specify whether to output an alarm when instantaneous power failure or undervoltage occurs.

The inverter outputs the alarm providing the control power remains in the inverter.

Output of the alarms for instantaneous power failure and undervoltage in the stopped state

Examples 5 to 7 show the alarm output operations with standard settings. Examples 8 to 10 show the alarm output operations with the settings to supply DC power (P-N) to control power supply terminals r1 and t1.



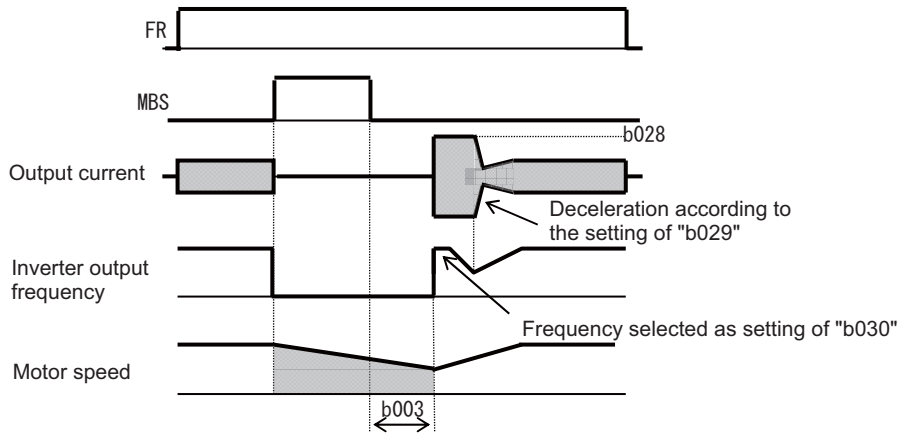
Note 1: You can assign the instantaneous power failure alarm signal (IP: 08) and the undervoltage alarm signal (UV: 09) to any of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026) to output the alarm signals.

Note 2: For the alarm output following the occurrence of power failure of 1 second or longer, see the explanation of reset (Section 4.2.48).

Chapter 4 Explanation of Functions

(3) Restarting methods

- Restart with matching frequency
The inverter detects the frequency and rotation direction based on the residual voltage in the motor, and then restarts the motor based on the detected frequency.
- Restart with input frequency
The inverter starts the output with the frequency specified for the start frequency selection (b030), searches for the point where the frequency and voltage are balanced while keeping the current at the restart current level (b028), and then restarts the motor.
If the inverter trips when it restarts the motor in this way, reduce the setting of "b028".
- After the inverter output has been shut off, the digital operator continues to display 0000 until the inverter restarts the motor operation.



4.2.28 Phase loss power input protection

The phase loss power input protection function gives a warning when phase loss power is input to the inverter.

Related code
b006: Phase loss detection enable

Item	Function code	Data	Description
Phase loss detection enable	b006	00	Disabling the protection
		01	Enabling the protection

A phase loss power input may cause the following conditions, resulting in an inverter failure:

- (1) The ripple current increases in the main capacitor, and the capacitor life will be shortened significantly.
- (2) When the inverter is connected to a load, the internal converter or thyristor of the inverter may be damaged.

4.2.29 Electronic thermal protection

The electronic thermal protection function allows you to protect the motor against overheating. Make settings of this function based on the rated current of the motor. The inverter will trip for overheat protection according to the settings.

This function provides optimum overheat protection that is also designed with the lowering of the motor's cooling performance at low speeds in mind.

You can configure this function so that the inverter outputs a warning signal before it trips for electronic thermal protection.

Related code
b012/b212/b312: Electronic thermal setting (calculated within the inverter from current output)
b013/b213/b313: Electronic thermal characteristic
b015/b017/b019: Free setting, electronic thermal frequency (1) (2) (3)
b016/b018/b020: Free setting, electronic thermal current (1) (2) (3)
C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function
C061: Electronic thermal warning level setting

(1) Electronic thermal level

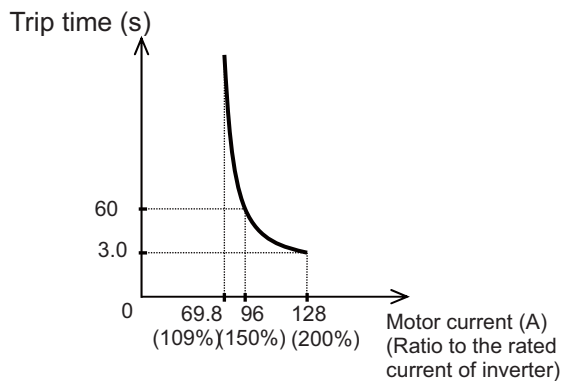
Item	Function code	Range of data	Description
Electronic thermal setting (calculated within the inverter from current output)	b012/b212/b312	"0.2 x rated current" to "1.0 x rated current"	See the example below.

(Example) Setting on the HF4312-015(0.4-55kW)

Rated current: 64 A

Range of setting: 12.8 A (20%) to 64.0 A (100%)

When 64 A is set as the electronic thermal setting (b012), the time-limit characteristic is as shown on the right.



(2) Electronic thermal characteristic

The frequency characteristic set as the electronic thermal characteristic is integrated with the value of "b012", "b212", or "b312".

The cooling-fan performance of a general-purpose motor lowers when the motor speed is low. So load (current) is decreased.

The reduced-torque characteristic is designed to match the heat generation by Sumitomo's general-purpose motors.

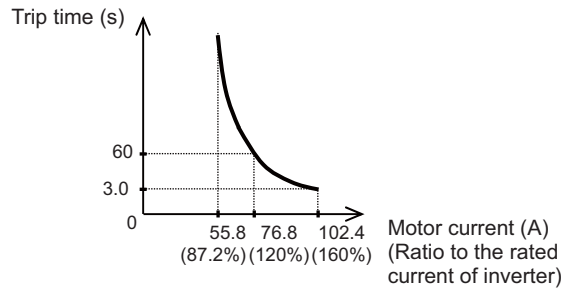
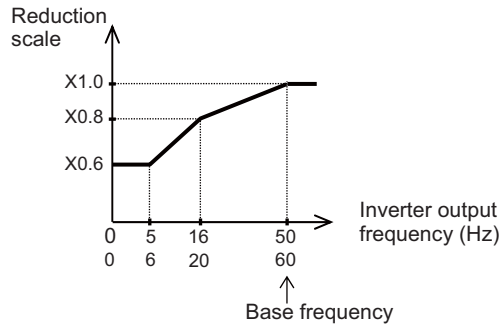
Item	Function code	Data	Description
Electronic thermal characteristic	b013/b213/b313	00	Reduced-torque characteristic
		01	Constant-torque characteristic
		02	Free setting of electronic thermal characteristic

Chapter 4 Explanation of Functions

(a) Reduced-torque characteristic

The time-limit characteristic determined by the value of "b012", "b212", or "b312" is integrated with each frequency multiplied by reduction scales.

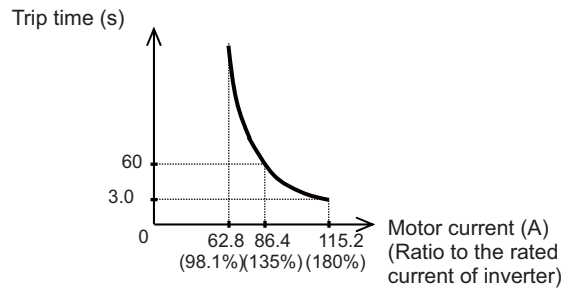
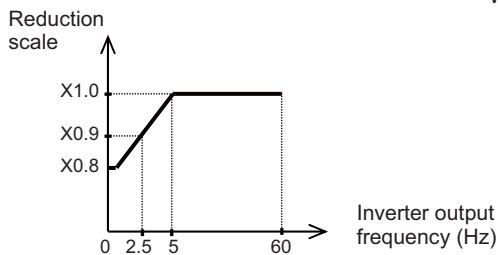
Example) Setting on the HF4312-015 (rated current: 64 A)
When "b012" is 64 A, the base frequency is 60 Hz,
and output frequency is 20 Hz:



(b) Constant-torque characteristic

Make this setting when driving a constant-torque motor with the inverter.

(Example) Setting on the HF4312-015 (rated current: 64 A)
When "b012" is 64 A, and output frequency is 2.5 Hz:

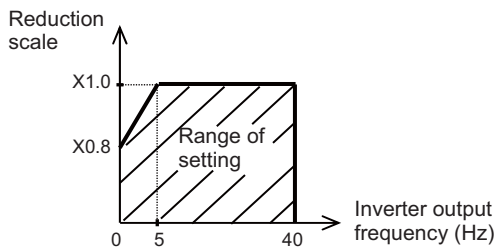


(c) Free setting of electronic thermal characteristic

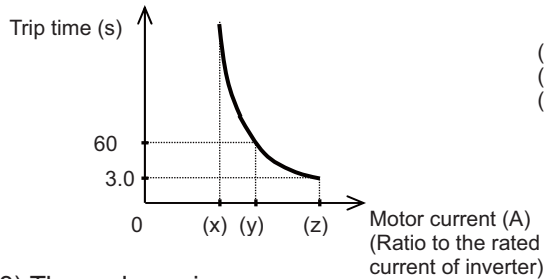
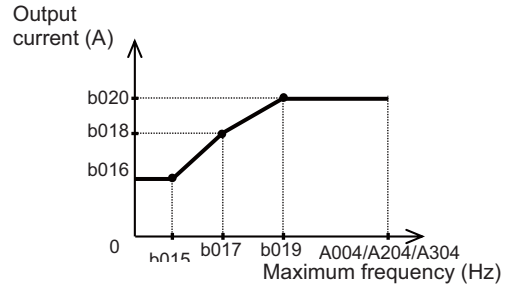
To protect the motor against overheating, you can set the electronic thermal characteristic freely according to the load on the motor.

The range of setting is shown in the figures below.

Item	Function code	Range of data	Description
Free setting, electronic thermal frequency (1) (2) (3)	b015/b017/ b019	0. to 400. (Hz)	Setting of frequency at each breakpoint
Free setting, electronic thermal current (1) (2) (3)	b016/b018/ b020	0.0 (A)	Disabling the electronic thermal protection
		0.1 to rated current. (A)	Setting of the current at each breakpoint



(Example) When the output frequency is equal to the setting of "b017"



- (x): ("setting of b018"/"rated current") x 109%
- (y): ("setting of b018"/"rated current") x 150%
- (z): ("setting of b018"/"rated current") x 200%

(3) Thermal warning

You can configure this function so that the inverter outputs a warning signal before the electronic thermal protection operates against motor overheating. You can also set the threshold level to output a warning signal with the electronic thermal warning level setting (C061).

To output the warning signal, assign function "13" (THM) to one of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026).

Item	Function code	Data	Description
Electronic thermal warning level setting	C061	0.	Disabling the warning output
		1. to 100. (%) (*1)	Setting of the threshold level to output the thermal warning signal

*1 Set the ratio (%) of the warning level to the integrated value of the electronic thermal characteristic. A setting of 100% corresponds to the inverter trip due to overload (error code "E05").

Chapter 4 Explanation of Functions

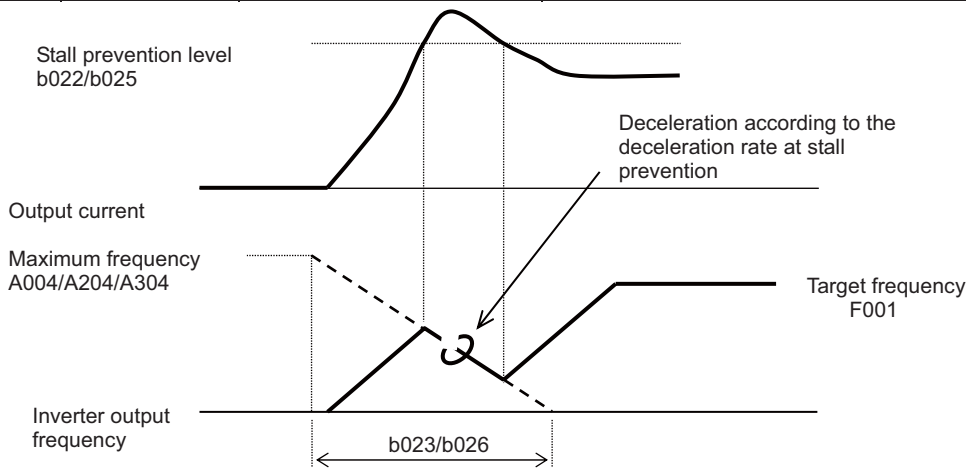
4.2.30 Stall prevention/current detection

(1) Stall prevention function

- The stall prevention function allows you to make the inverter monitor the motor current during acceleration or constant-speed operation and automatically reduce the output frequency according to the deceleration rate at stall prevention when the motor current reaches the stall prevention level.
 - This function prevents the moment of inertia from excessively increasing during motor acceleration and prevents the inverter from tripping because of overcurrent, even when the load changes suddenly during the constant-speed operation of the motor.
 - You can specify two types of stall prevention operation by setting functional items "b021", "b022", and "b023" and functional items "b024", "b025", and "b026" separately.
 - To switch the stall prevention operation between the two settings (setting with b021, b022, and b023 and setting with b024, b025, and b026), assign function "39" (OLR) to a multifunctional input terminal. Turn the - OLR signal on and off to switch between the two settings.
 - The stall prevention level specifies the current at which to trigger the stall prevention function.
 - The deceleration rate at stall prevention specifies the length of time to decelerate the motor from the maximum frequency to 0 Hz.
 - When this function operates during deceleration, the acceleration time is prolonged over the set time.
- When you have selected the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control as the V/F characteristic curve selection (see Section 4.2.18) and "03" for "b021" or "b024", the inverter output frequency increases if the current over the stall prevention level flows during the regenerative operation.
- If the value set as the deceleration rate at stall prevention (b023/b026) is too small, the inverter automatically decelerates the motor even during acceleration because of the stall prevention, and may trip because of the overvoltage caused by the energy regenerated by the motor.
- If this function operates during acceleration and the output frequency cannot reach the target frequency, try to make the following adjustments:
- Increase the acceleration time. (See Section 4.2.8.)
 - Increase the torque boost setting. (See Section 4.2.19.)
 - Increase the stall prevention setting (b022/b025).

Related code
b021: Stall prevention operation mode
b022: Stall prevention setting
b023: Deceleration rate at stall prevention
b024: Stall prevention operation mode (2)
b025: Stall prevention setting (2)
b026: Deceleration rate at stall prevention (2)
C001 to C008: Terminal [RST] to [RR] functions
C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function
C040: Current detection signal output mode
C041: Current detection level setting
C111: Current detection level setting (2)

Item	Function code	Data or range of data	Description
Stall prevention operation mode	b021/b024	00	Disabling the stall prevention
		01	Enabling the stall prevention during acceleration and constant-speed operation
		02	Enabling the stall prevention during constant-speed operation
		03	Enabling the stall prevention during acceleration and constant-speed operation (increasing the frequency during regenerative operation)
Stall prevention setting	b022/b025	"Rated current x 0.5" to "rated current x 2.0 (A)"	Current at which to trigger the stall prevention
Deceleration rate at stall prevention	b023/b026	0.1 to 30.0 (s)	Deceleration time to be applied when the stall prevention operates
Terminal function	C001 to C008	39	Terminal to switch the stall prevention setting

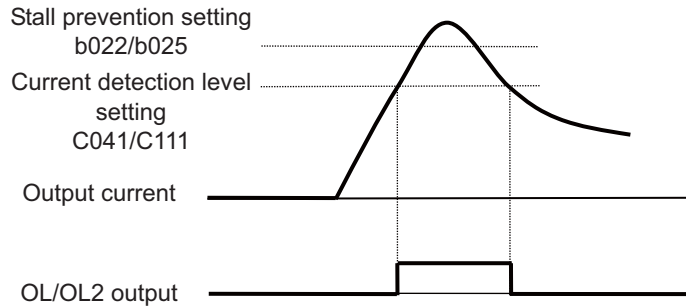


(2) Current detection function

The current detection function allows you to make the inverter output a current detection signal before tripping because of overload.

You can use this function effectively to prevent the machine (e.g., a conveyor) driven by the inverter from being overloaded and prevent the conveyor from being stopped by the overload protection of the inverter. To use this function, assign function "03" (OL) or "26" (OL2) to one of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026). (Two types of current detection signal are available for output.)

Item	Function code	Data or range of data	Description
Current detection signal output mode	C040	00	Enabling the warning output during acceleration, deceleration, and constant
		01	Enabling the warning output during constant
Current detection level setting	C041	0.0	Disabling the warning output
		0.1 to "2.0x rated current" (A)	Specifying the current at which to output the OL signal (current detection advance signal (1))
Current detection setting (2)	C111	0.0	Disabling the warning output
		0.1 to "2.0 x rated current" (A)	Specifying the current at which to output the OL2 signal (current detection advance signal (2))



4.2.31 Overcurrent restraint

The overcurrent restraint function allows you to restrain the overcurrent that can occur when the output current sharply increases because of rapid acceleration.

You can enable or disable the function by setting the overcurrent suppression enable (b027).

Related code
 b027: Overcurrent suppression enable

Item	Function code	Data or range of data	Description
Overcurrent suppression enable	b027	00	Disabling the overcurrent restraint
		01	Enabling the overcurrent restraint

Note: When using the inverter for a lift, disable the overcurrent restraint function. If the overcurrent restraint functions during the lift operation, the lift may slide down because of insufficient torque.

Chapter 4 Explanation of Functions

4.2.32 Overvoltage suppression during deceleration

- The over voltage suppression function allows you to prevent the inverter from tripping because of the overvoltage that can be caused by the energy regenerated by the motor during deceleration.

- You can enable or disable the function by setting the overvoltage suppression enable (b130).

- When "01" (enabling the over voltage suppression [with deceleration stop]) is specified for the overvoltage suppression enable (b130), the inverter will decelerate by keeping the voltage of the main circuit DC section at over voltage suppression level (b131).

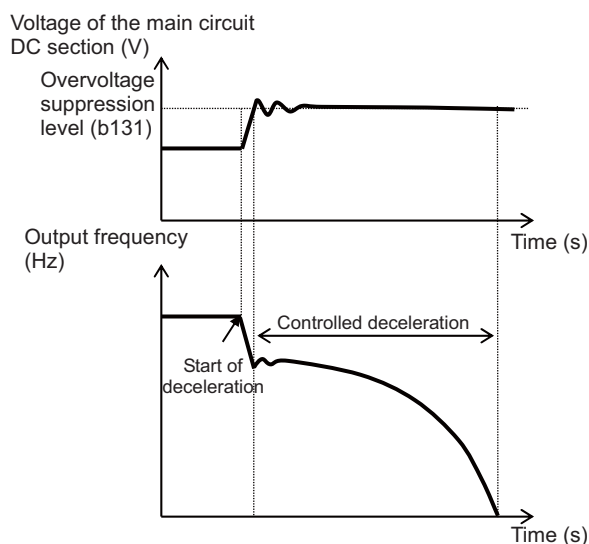
- When "02" (enabling the overvoltage suppression [with acceleration]) is specified for the overvoltage suppression enable (b130), the inverter will start acceleration according to the acceleration and deceleration rate at overvoltage suppression (b132) if the voltage of the main circuit DC section exceeds the overvoltage suppression level (b131). Subsequently, the inverter will restart deceleration when the voltage falls below the level (b131).

Related code

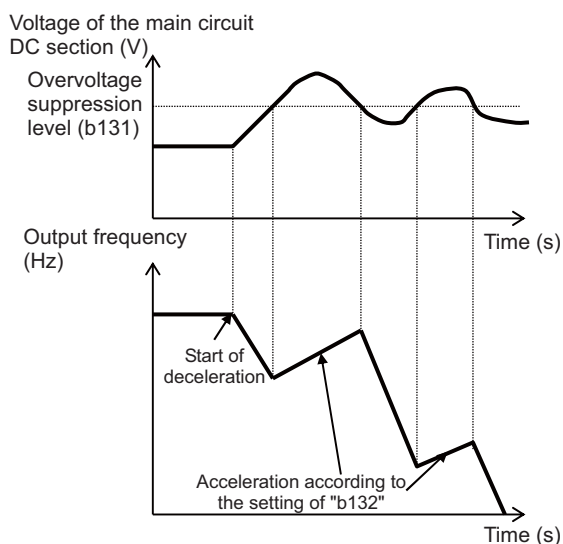
b130: Overvoltage suppression enable
b131: Overvoltage suppression level
b132: Acceleration and deceleration rate at overvoltage suppression

Item	Function code	Data or range of data	Description
Overvoltage suppression enable	b130	00	Disable
		01	Enabling the overvoltage suppression (with controlled deceleration) (See example 1.) (Note5)
		02	Enabling the overvoltage suppression (with acceleration) (See example 2.)
Overvoltage suppression level (See Note 4.)	b131	330 to 390 (V)	Level setting for 200 V class models
		660 to 780 (V)	Level setting for 400 V class models
Acceleration rate at overvoltage suppression	b132	0.10 to 30.00 (s)	Specifying the acceleration rate to be applied when the function is enabled
Overvoltage suppression proportional gain	b134	0 to 255	Overvoltage suppression proportional gain setting (valid when b130=01)
Overvoltage suppression integral time	b135	0 to 65535	Overvoltage suppression integral time setting (valid when b130=01)

(Example 1) When "b130" is "01":



(Example 2) When "b130" is "02":



Note 1: When this function is enabled, the actual acceleration time may be prolonged over the set time.

Note particularly that the motor may not be decelerated if the setting of "b131" is too small when "02" is specified for the overvoltage suppression enable (b130).

Note 2: This overcurrent restraint function does not maintain the DC voltage at a constant level. Therefore, inverter tripping due to overvoltage may be caused by the setting of the deceleration rate or by a specific load condition.

Note 3: When this function is enabled, the inverter may require a long time to decelerate and stop the motor if the load on the motor or the moment of inertia on the motor is under a specific condition.

Note 4: If a voltage lower than the input voltage is specified for b131, the motor cannot be stopped.

Note 5: When "01" is specified for b130, PI control is performed so that internal DC voltage is maintained at a constant level.

- Setting a higher proportional gain (b133) results in a faster response. However, an excessively high proportional gain causes control to diverge and results in the inverter easily tripping.

- Setting a shorter integral time (b134) results in a faster response. However, an excessively short integral time results in the inverter easily tripping.

4.2.33 Start frequency setting

The start frequency setting function allows you to specify the inverter output frequency that the inverter initially outputs when an operation command is input.

Related code

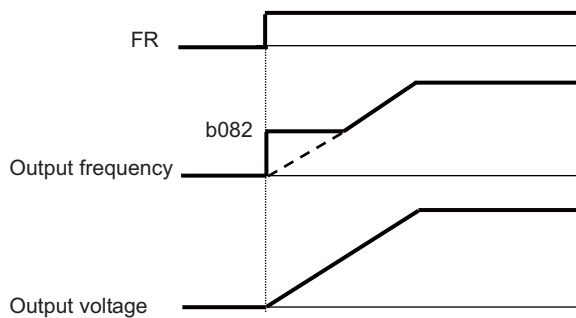
b082: Start frequency adjustment

Use this function mainly to adjust the start torque.

If the start frequency (b082) is set too high, the inverter will start the motor with a full voltage, which will increase the start current. Such status may trigger the stall prevention operation or make the inverter prone to easily tripping because of the overcurrent protection.

Specifying "04" (OSLV: 0Hz-range sensorless vector control) or "05" (PG vector control) for the V/F characteristic curve selection (A044) disables the start frequency setting function.

Item	Function code	Range of data	Description
Start frequency adjustment	b082	0.10 to 9.99 (Hz)	Setting of the start frequency



4.2.34 Reduced voltage start function

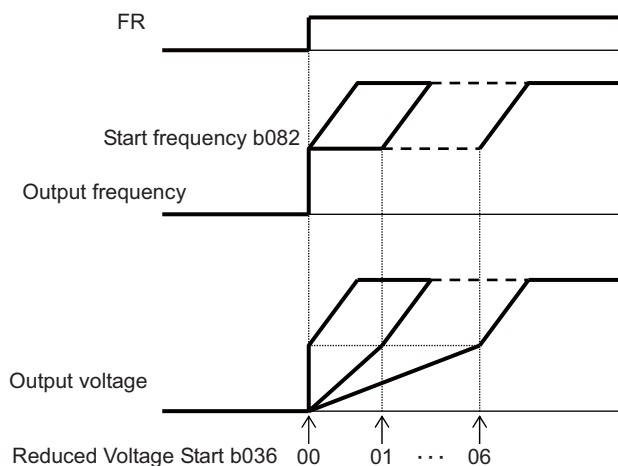
The reduced voltage start function enables you to make the inverter increase the output voltage gradually when starting the motor.

Related code

b036: Reduced voltage start selection
b082: Start frequency adjustment

Set a small value for the reduced voltage start selection (b036) if you intend to increase the start torque. On the other hand, setting a small value will cause the inverter to perform full-voltage starting and to easily trip because of overcurrent.

Item	Function code	Range of data	Description
Reduced voltage start selection	b036	00	Disabling the reduced voltage starting
		01 to 255	01: Short (about 6 ms) ↑ 255: Long (about 1.53 s)



Chapter 4 Explanation of Functions

4.2.35 Carrier frequency setting

The carrier frequency setting function (b083) allows you to change the carrier frequency of the PWM waveform output from the inverter.

Related code
b083: Carrier frequency setting

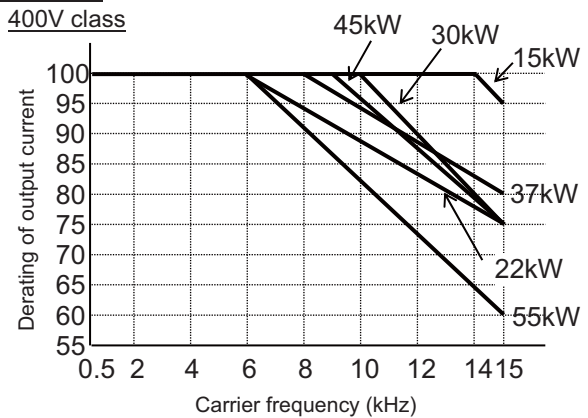
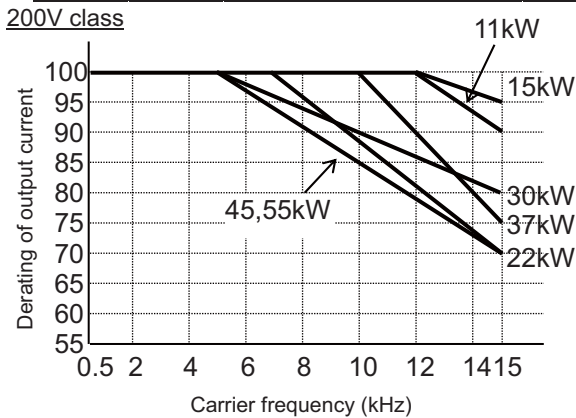
Increasing the carrier frequency can lower the metallic noise from the motor, but may increase the inverter noise and current leakage.

You can use this function effectively to avoid resonance of the mechanical system and motor.

Item	Function code	Range of data	Description
Carrier frequency setting	b083	0.5 to 15.0 (kHz) (*1)	

- *1 The maximum carrier frequency varies depending on the inverter capacity. When increasing the carrier frequency (fc), derate the output current as shown in the following table: Derated output current is to be set as electronic thermal protection level (4.2.29). Derating is not needed when electronic thermal level is already set to lower than derating level.

Voltage class	200 V class		400 V class	
	Maximum fc (kHz)	Derating at fc=15 kHz	Maximum fc (kHz)	Derating at fc=15 kHz
0.4kW	15	100%	-	-
0.75kW	15	100%	15	100%
1.5kW	15	100%	15	100%
2.2kW	15	100%	15	100%
3.7kW	15	100%	15	100%
5.5kW	15	100%	15	100%
7.5kW	15	100%	15	100%
11kW	12	90%(41.4Aor less)	15	100%
15kW	12	95%(60.8Aor less)	14	95%(30.4Aor less)
22kW	7	70%(66.5Aor less)	6	75%(36.0Aor less)
30kW	5	80%(96.8Aor less)	10	75%(43.5Aor less)
37kW	10	75%(108.7Aor less)	8	80%(60.0Aor less)
45kW	5	70%(127.4Aor less)	9	75%(68.2Aor less)
55kW	5	70%(154.0Aor less)	6	60%(67.2Aor less)



4.2.36 Automatic carrier frequency reduction

- The automatic carrier frequency reduction function automatically reduces the carrier frequency according to the increase in output current.
- To enable this function, specify "01" for automatic carrier frequency reduction selection (b089).

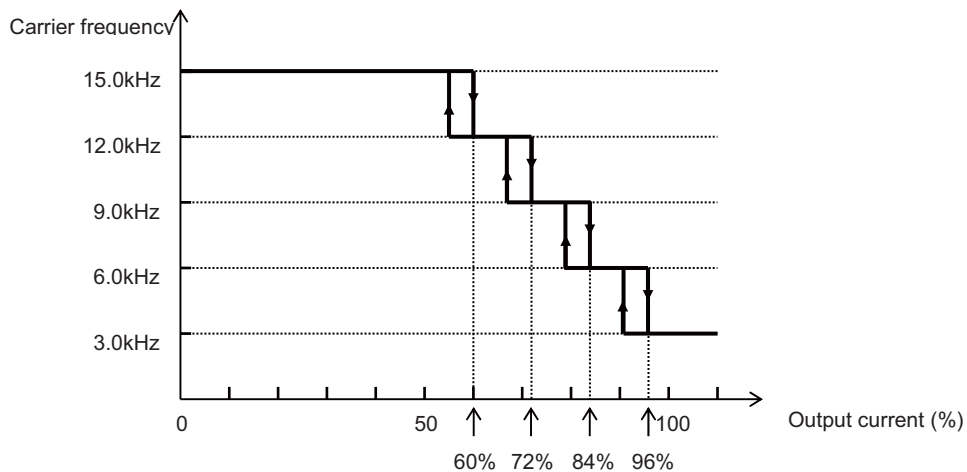
Related code

b089: Automatic carrier frequency reduction selection
b083: Carrier frequency setting

Item	Function code	Range of data	Description
Automatic carrier frequency reduction	b089	00/01	00: invalid, 01: valid

- When the output current increases to 60%, 72%, 84%, or 96% of the rated current, this function reduces the carrier frequency to 12, 9, 6, or 3 kHz, respectively. This function restores the original carrier frequency when the output current decreases to 5% lower than each reduction start level.

0.4~55kW	
Carrier frequency reduction start level (Restoration level)	Carrier frequency after reduction (kHz)
Less than 60% of rated current	15.0
60% (55%) of rated current	12.0
72% (67%) of rated current	9.0
84% (79%) of rated current	6.0
96% (91%) of rated current	3.0



- The rate of carrier frequency reduction is 2 kHz per second.
- The maximum limit of carrier frequency change by this function is the value specified for the carrier frequency setting (b083); the minimum limit is 3 kHz.

Note: If 3 kHz or less frequency has been specified for b083, this function is disabled regardless of the setting of b089.

Chapter 4 Explanation of Functions

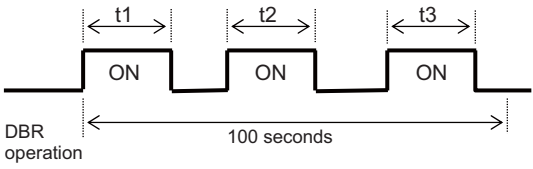
4.2.37 Dynamic braking (DBTR) function

The dynamic braking (DBTR) function is provided in the HF431*-022 and other models that have the built-in DBTR circuit.

With this function, the energy regenerated by the motor is consumed by an external resistor (i.e., the energy is converted to heat). You can effectively use this function in your system, for example, to operate the motor as a generator by rapidly decelerating the motor.

To use this function, make the following settings:

Related code
b090: Dynamic braking usage ratio
b095: DBTR control
b096: DBTR activation level

Item	Function code	Data or range of data	Description
Dynamic braking usage ratio	b090 (*2)	0.0	Disabling the DBR operation
		0.1 to 100.0 (%)	Setting of the dynamic braking usage ratio in units of 0.1% The inverter will trip when the set rate is exceeded.  $\text{Usage rate (\%)} = \frac{(t1+t2+t3)}{100 \text{ seconds}} \times 100$
DBTR control	b095	00	Disabling the DBTR operation
		01	Enabling the DBTR operation while the motor is running Disabling the DBTR operation while the motor is stopped
		02	Enabling the DBTR operation regardless of whether the motor is running
DBTR activation level	b096	330 to 380 (V) (*1)	Level setting for 200 V class models
		660 to 760 (V) (*1)	Level setting for 400 V class models

*1 The set DBTR activation level specifies the DC output voltage of the inverter's internal converter.

*2 Please refer P2-22 for minimum resistance of connectable resistor and DBR ratio (2.2.5).

4.2.38 Cooling-fan operation setting

The cooling-fan operation setting function allows you to specify the operation mode of the inverter's internal cooling fan. The cooling fan can be operated on a constant basis or only while the inverter is driving the motor.

Related code
b092: Cooling fan control

Item	Function code	Data or range of data	Description
Cooling fan control	b092	00	Specifying that the fan operates on a constant basis
		01	Specifying that the fan operates only while the inverter is driving the motor. Note that the fan operates for 5 minutes after the inverter power is turned on and the inverter is stopped.

Note: The cooling fan stops automatically when instantaneous power failure occurs or the inverter power is shut off and resume the operation after power recovered.

4.2.39 Multifunctional input terminal setting

Related code
C001 to C008: Terminal [RST] to [RR] functions

You can assign the functions described below to multifunctional input terminals [RST] to [RR]. To assign the desired functions to the terminals, specify the desired data listed in the table below for terminal settings "C001" to "C008". For example, "C001" corresponds to multifunctional input terminal [RST].

You can select the a-contact or b-contact input for individual multifunctional input terminals.

You can assign one function only to a multifunctional input terminal. If you have attempted to assign a function to two or more multifunctional input terminals, the function is assigned to only the terminal to which you have last attempted assignment. Function data "NO" (no assign) is assigned to other terminals, and those terminals are ineffective in terms of functions.

After assigning the desired functions to multifunctional input terminals [RST] to [RR], confirm that the assigned functions have been stored on the inverter.

Function code	Data	Description	Reference item	Page
C001 to C008	01	RR: Reverse RUN command	Operation command	—
	02	DFL: Multispeed 1 setting (binary operation)	Multispeed operation function	4-48
	03	DFM: Multispeed 2 setting (binary operation)		
	04	DFH: Multispeed 3 setting (binary operation)		
	05	DFHH: Multispeed 4 setting (binary operation)		
	06	JOG: Jogging	Jogging operation function	4-50
	07	DB: External DC braking	DC braking (external DC braking) function	4-20
	08	BMD: B mode motor control	B mode/C mode motor control function	4-50
	09	AD2: 2-stage acceleration/deceleration	2-stage acceleration/deceleration function	4-30
	11	MBS: Free-run stop	Free-run stop function	4-53
	12	ES: External trip	External trip function	4-58
	13	USP: Unattended start protection	Unattended start protection function	4-57
	14	CS: Commercial power source enable	Commercial power supply switching function	4-54
	15	SFT: Software lock (control circuit terminal block)	Software lock function	4-52
	16	AUT: Analog input voltage/current select	External analog input setting function	4-12
	17	CMD: C mode motor control	B mode/C mode motor control function	4-51
	18	RST: Reset	Reset	4-55
	20	STA: Starting by 3-wire input	3-wire input function	4-58
	21	STP: Stopping by 3-wire input		
	22	F/R: Forward/reverse switching by 3-wire input		
	23	PID: PID disable	PID function	4-26
	24	PIDC: PID reset		
	26	CAS: Control gain setting	Control gain switching function	4-59
	27	UP: Remote control UP function	Remote control (UP/DWN) function	4-57
	28	DWN: Remote control DOWN function		
	29	UDC: Remote control data clearing		
	31	OPE: Forcible operation	Forcible-operation function	4-52
	32	SF1: Multispeed 1 setting (bit operation)	Multispeed operation function	4-48
	33	SF2: Multispeed 2 setting (bit operation)		
	34	SF3: Multispeed 3 setting (bit operation)		
	35	SF4: Multispeed 4 setting (bit operation)		
	36	SF5: Multispeed 5 setting (bit operation)		
	37	SF6: Multispeed 6 setting (bit operation)		
	38	SF7: Multispeed 7 setting (bit operation)		
	39	OLR: Stall prevention selection	Stall prevention function	4-40
	40	TL: Torque limit enable	Torque limitation function	4-93
	41	TRQ1: Torque limit selection bit 1		
	42	TRQ2: Torque limit selection bit 2		
	43	PPI: P/PI mode selection	P/PI switching function	4-59
	44	BOK: Braking confirmation	Brake control function	4-82
	45	ORT: Orientation	Orientation function	4-105
	46	LAC: LAD cancellation	LAD cancellation function	4-10
	47	PCLR: Clearance of position deviation	PG vector control mode selection function	4-97
	48	STAT: Pulse train position command input enable		
	50	ADD: Trigger for frequency addition (A145)	Frequency addition function	4-14
	51	F-TM: Forcible-terminal operation	Forcible-terminal operation function	4-52

Chapter 4 Explanation of Functions

Function code	Data	Description	Reference item	Page
C001 to C008	52	ATR: Permission of torque command input	Torque control function	4-99
	53	KHC: Cumulative power clearance	Cumulative power monitoring function	4-4
	54	SON: Servo On	Servo on function	4-112
	55	FOC: Forcing	forcing function	4-92
	56	MI1:	Reserved	—
	57	MI2:		
	58	MI3:		
	59	MI4:		
	60	MI5:		
	61	MI6:		
	62	MI7:		
	63	MI8:		
	65	AHD: Analog command holding	Analog command holding function	4-60
	66	CP1: multistage position settings selection 1	Absolute position control mode	4-109
	67	CP2: multistage position settings selection 2		
	68	CP3: multistage position settings selection 3		
	69	ORL: Zero-return limit function		
	70	ORG: Zero-return trigger function		
	71	FOT: forward drive stop		
	72	ROT: reverse drive stop		
73	SPD: speed / position switching	4-111		
74	PCNT: pulse counter	Multifunctional pulse counter	4-60	
75	PCC: pulse counter clear			
no	NO: no assign			

4.2.40 Input terminal a/b (NO/NC) selection

The input terminal a/b (NO/NC) selection function allows you to specify a-contact or b-contact input for each of the multifunctional input terminals [RST] to [RR] and the FR terminal.

An a-contact turns on the input signal when closed and turns it off when opened.

A b-contact turns on the input signal when opened and turns it off when closed.

The terminal to which the reset (RST) function is assigned functions only as an a-contact.

— Related code —

C011 to C018: Terminal [RST] to [RR] active state
C019: Terminal [FR] active state

Item	Function code	Data	Description
Terminal active state	C011 to C018	00	a-contact (NO)
		01	b-contact (NC)
Terminal [FR] active state	C019	00	a-contact (NO)
		01	b-contact (NC)

4.2.41 Multispeed select setting (DFL to DFHH and SF1 to SF7)

The multispeed select setting function allows you to set multiple motor speeds and switch among them by way of signal input via specified terminals.

Multispeed operation can be performed in two modes: binary operation mode (with up to 16 speeds) using four input terminals and bit operation mode (with up to eight speeds) using seven input terminals.

— Related code —

A019: Multispeed operation selection
A020/A220/A320: Multispeed frequency setting
A021 to A035: Multispeed 1 to 15 settings
C001 to C008: Terminal [RST] to [RR] functions
C169: Multistage speed/position determination time

Item	Function code	Data	Description
Multispeed operation selection	A019	00	Binary operation mode with up to 16 speeds
		01	Bit operation mode with up to 8 speeds
Multispeed 0 to 15 settings	A020/A220/ A320 A021 to A035	0.00 or "start frequency" to "maximum frequency" (Hz)	Setting of the frequency as each speed

Carefully note that during multispeed operation, the rotation direction specified in an operation command is reversed if the sum of the frequencies specified by the main frequency and auxiliary frequency commands is less than 0 Hz when the following settings have been made:

- The control circuit terminal block (01) is specified for the frequency source setting (A001).
- The external analog input (VRF/VRF2/IRF) mode, set by a combination of [AUT] selection (A005), [VRF2] selection (A006), and AUT terminal On/Off state allows reversible motor operation.

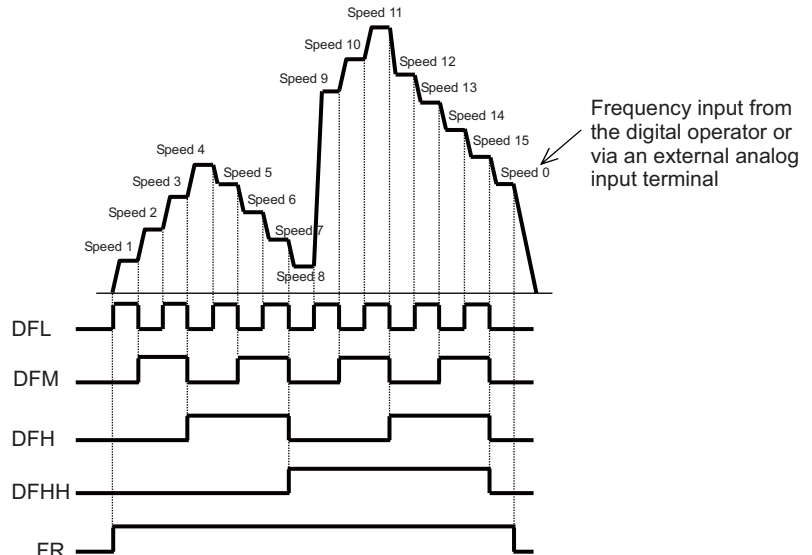
(1) Binary operation mode

Assign functions "02" (DFL) to "05" (DFHH) individually to the terminal [RST] to [RR] functions (C001 to C008) to make multispeeds 0 to 15 available for selection.

Specify the desired frequencies for speeds 1 to 15 by setting multispeeds 1 to 15 (A021 to A035).

You can set speed 0 by using function "A020", "A220", "A320", or "F001" (see Section 4.2.1) when you have specified the digital operator for the frequency source setting. You can set speed 0 by using the VRF, IRF, or VRF2 terminal when you have specified the control circuit card for the frequency source setting.

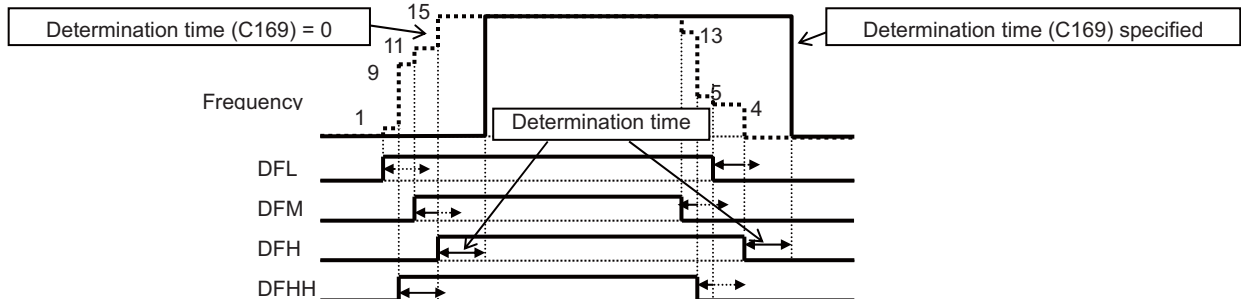
Multispeed	DFHH	DFH	DFM	DFL
Speed 0	OFF	OFF	OFF	OFF
Speed 1	OFF	OFF	OFF	ON
Speed 2	OFF	OFF	ON	OFF
Speed 3	OFF	OFF	ON	ON
Speed 4	OFF	ON	OFF	OFF
Speed 5	OFF	ON	OFF	ON
Speed 6	OFF	ON	ON	OFF
Speed 7	OFF	ON	ON	ON
Speed 8	ON	OFF	OFF	OFF
Speed 9	ON	OFF	OFF	ON
Speed 10	ON	OFF	ON	OFF
Speed 11	ON	OFF	ON	ON
Speed 12	ON	ON	OFF	OFF
Speed 13	ON	ON	OFF	ON
Speed 14	ON	ON	ON	OFF
Speed 15	ON	ON	ON	ON



- With multispeed binary operation mode, you can use the multistage speed/position determination time setting (C169) to specify a delay to be set until the relevant terminal input is determined. Use this specification to prevent the application of fluctuating terminal input before it is determined.

- The input data is finally determined when terminal input becomes stable after the delay set as C169.

(Note that a long determination time deteriorates the input terminal response.)

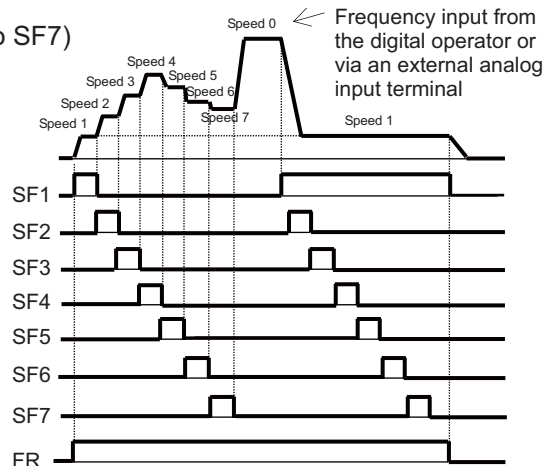


(2) Bit operation mode

- Assign functions "32" (SF1) to "38" (SF7) individually to the terminal [RST] to [RR] functions (C001 to C008) to make multispeeds 0 to 7 available for selection.

- Specify the desired frequencies for speeds 1 to 7 (SF1 to SF7) by setting multispeeds 1 to 7 (A021 to A027).

Multispeed	SF7	SF6	SF5	SF4	SF3	SF2	SF1
Speed 0	OFF	OFF	OFF	OFF	OFF	OFF	OFF
Speed 1	x	x	x	x	x	x	ON
Speed 2	x	x	x	x	x	ON	OFF
Speed 3	x	x	x	x	ON	OFF	OFF
Speed 4	x	x	x	ON	OFF	OFF	OFF
Speed 5	x	x	ON	OFF	OFF	OFF	OFF
Speed 6	x	ON	OFF	OFF	OFF	OFF	OFF
Speed 7	ON	OFF	OFF	OFF	OFF	OFF	OFF



If two or more input terminals are turned on at the same time, the terminal given the smallest terminal number among them has priority over others. The "X" mark in the above table indicates that the speed can be selected, regardless of whether or not the corresponding terminal is turned on.

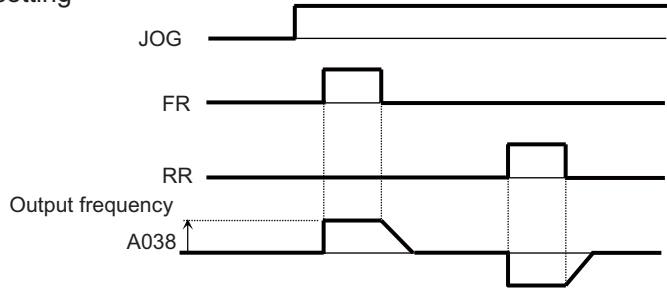
Chapter 4 Explanation of Functions

4.2.42 Jogging (JOG) command setting

The jogging command setting function allows you to set and finely tune the motor-stopping position. To use this function, assign function "06" (JOG) to a multifunctional input terminal.

Related code
 A038: Jog frequency setting
 A039: Jog stop mode
 C001 to C008: Terminal [RST] to [RR] functions

(1) Jog frequency setting



Since the inverter operates the motor with a full voltage for the jogging operation, the inverter can easily trip during the latter. Adjust the jog frequency setting (A038) properly so that the inverter will not trip.

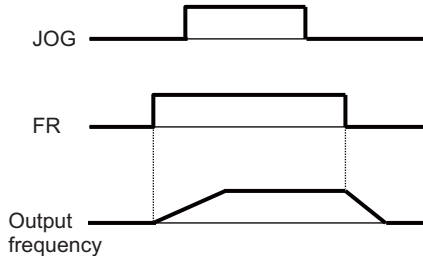
Item	Function code	Range of data	Description
Jog frequency setting	A038	0.0 or "start frequency" to 9.99 (Hz)	Setting of the frequency to output during jogging operation

(2) Jog stop mode

Item	Function code	Data	Description
Jog stop mode	A039	00	Disabling jogging while the motor is operating and enabling free-running when the motor is stopped
		01	Disabling jogging while the motor is operating and enabling stopping after deceleration when the motor is stopped
		02 (See Note 2.)	Disabling jogging while the motor is operating and enabling DC braking when the motor is stopped
		03	Enabling jogging while the motor is operating and enabling free-running when the motor is stopped
		04	Enabling jogging while the motor is operating and enabling stopping after deceleration when the motor is stopped
		05 (See Note 2.)	Enabling jogging while the motor is operating and enabling DC braking when the motor is stopped

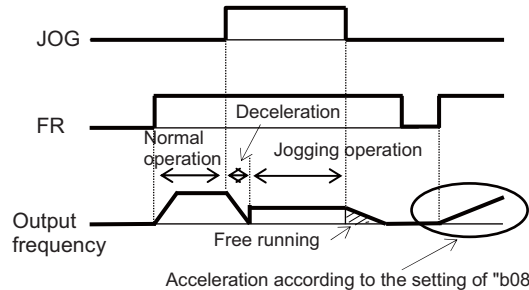
Note 1: To perform the jogging operation, always turn on the JOG terminal before turning on the FR or RR terminals. (Follow this sequence of command inputs also when using the digital operator to enter operation commands.)

(Example 1)



When "00", "01", or "02" is specified for the jog stop mode (A039), the jogging operation will not be performed if the FR signal is turned on earlier than the JOG signal.

(Example 2)



When "03", "04", or "05" is specified for the jog stop mode (A039), the jogging operation will be performed, even if the FR signal is turned on earlier than the JOG signal. However, the motor will stop after free-running if the JOG signal is turned off earlier than the FR signal.

Note 2: You must set DC braking data if you specify "02" or "05" for the jog stop mode (A039). (See Section 4.2.19.)

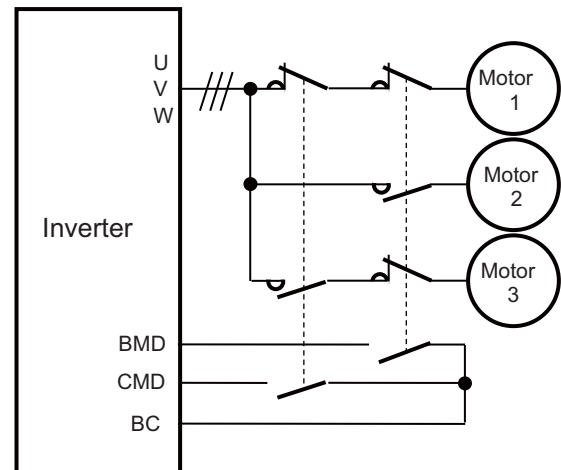
4.2.43 B mode/C mode motor control function (BMD and CMD)

This motor control function allows you to switch the inverter settings to control three different types of motors. To use this function, assign function "08" (BMD) and "17" (CMD) to two of the terminal [RST] to [RR] functions (C001 to C008). Turn the BMD and CMD terminals on and off for switching.

Item	Function code	Data	Description
Terminal function	C001 to C008	08	BMD: B mode motor control
		17	CMD: C mode motor control

You can switch the following functional settings with the BMD or CMD terminal:

Nomal mode	B mode	C mode	Function
F002	F202	F302	Acceleration (1) time setting
F003	F203	F303	Deceleration (1) time setting
A003	A203	A303	Base frequency setting
A004	A204	A304	Maximum frequency setting
A020	A220	A320	Multispeed frequency setting
A041	A241		Torque boost method selection
A042	A242	A342	Manual torque boost value
A043	A243	A343	Manual torque boost frequency adjustment
A044	A244	A344	V/F characteristic curve selection
A046	A246		Voltage compensation gain setting for automatic torque boost
A047	A247		Slippage compensation gain setting for automatic torque boost
A061	A261		Frequency upper limit setting
A062	A262		Frequency lower limit setting
A092	A292	A392	Acceleration (2) time setting
A093	A293	A393	Deceleration (2) time setting
A094	A294		Select method to switch to Acc2/Dec2 profile
A095	A295		Acc1 to Acc2 frequency transition point
A096	A296		Dec1 to Dec2 frequency transition point
b012	b212	b312	Electronic thermal setting
b013	b213	b313	Electronic thermal characteristic
H002	H202		Motor data selection
H003	H203		Motor capacity
H004	H204		Motor poles setting
H005	H205		Motor speed constant
H006	H206	H306	Motor stabilization constant
H020	H220		Motor constant R1
H021	H221		Motor constant R2
H022	H222		Motor constant L
H023	H223		Motor constant lo
H024	H224		Motor constant J
H030	H230		Auto-tuning constant R1
H031	H231		Auto-tuning constant R2
H032	H232		Auto-tuning constant L
H033	H233		Auto-tuning constant lo
H034	H234		Auto-tuning constant J
H050	H250		PI proportional gain
H051	H251		PI integral gain
H052	H252		P proportional gain setting
H060	H260		Zero SLV limit



Since the inverter indicates no distinction among the normal mode, B mode, and C mode controls, confirm the kind of control settings with the on/off states of the BMD and CMD terminals.

If both the BMD and CMD terminals are turned on, the BMD terminal has priority, and the B mode control is selected.

While the inverter is operating the motor, switching between the normal mode, B mode, and C mode when motor stops controls is disabled. Switching the motor control is valid only when the motor is stopped, so change is reflected after the operation.

The above setting items printed in italic, bold type can be adjusted even while the inverter is operating the motor. (Whether each item can be set during operation and whether it can be changed during operation are indicated in the list of data settings in Chapter 8.)

Chapter 4 Explanation of Functions

4.2.44 Software lock (SFT) function

The software lock function allows you to specify whether to disable rewriting of the data set for functional items. Use this function to protect the data against accidental rewriting.

You can select the functional items to be locked and the method of locking as described below.

When using a multifunctional input terminal for this function, assign function "15" (SFT) to one of the terminal [RST] to [RR] functions (C001 to C008).

Related code
b031: Software lock mode selection
C001 to C008: Terminal [RST] to [RR]
functions

Function code	Data	SFT terminal	Description
b031	00	ON/OFF	Disabling rewriting of items other than "b031" (when SFT is on) or enabling rewriting (when SFT is off)
	01	ON/OFF	Disabling the rewriting of items other than "b031", "F001", "A020", "A220", "A320", "A021" to "A035", and "A038" (when SFT is on) or enabling rewriting (when SFT is off)
	02	—	Disabling the rewriting of items other than "b031"
	03	—	Disabling the rewriting of items other than "b031", "F001", "A020", "A220", "A320", "A021" to "A035", and "A038"
	10	—	Disabling rewriting except in the mode allowing changes during operation

4.2.45 Forcible-operation from digital operator (OPE) function

The forcible-operation function allows you to forcibly enable the inverter operation from the digital operator when the digital operator is not selected as the device to input frequency and operation commands. A multifunctional input terminal is used to turn this function on and off.

When the multifunctional input terminal to which the forcible-operation function is assigned is off, frequency and operation commands are input from the devices selected by functions "A001" and "A002". When the terminal is on, the device to input frequency and operation commands is forcibly switched to the digital operator.

If the input device is switched while the inverter is operating, the current operation command is canceled and the inverter stops the output. When restarting the inverter operation, turn off the operation command that was to be entered from each input device for safety's sake, and then enter a new operation command.

Related code
A001: Frequency source setting
A002: Run command source setting
C001 to C008: Terminal [RST] to [RR]
functions

Item	Function code	Data	Description
Terminal function	C001 to C008	31	OPE: Forcible operation

4.2.46 Forcible-operation from terminal (F-TM) function

The forcible-operation function allows you to forcibly enable the inverter operation via control circuit terminals when the control circuit terminal block is not selected as the device to input frequency and operation commands. A multifunctional input terminal is used to turn this function on and off.

When the multifunctional input terminal to which the forcible-terminal operation function is assigned is off, frequency and operation commands are input from the devices selected by functions "A001" and "A002". When the terminal is on, the device to input frequency and operation commands is forcibly switched to the control circuit terminal block.

If the input device is switched while the inverter is operating, the current operation command is canceled and the inverter stops the output. When restarting the inverter operation, turn off the operation command that was to be entered from each input device for safety's sake, and then enter a new operation command.

Related code
A001: Frequency source setting
A002: Run command source setting
C001 to C008: Terminal [RST] to [RR]
functions

Item	Function code	Data	Description
Terminal function	C001 to C008	51	F-TM: Forcible-terminal operation

4.2.47 Free-run stop (MBS) function

The free-run stop (MBS) function allows you to shut off the inverter output to let the motor start free-running. You can effectively use this function when stopping the motor with a mechanical brake (e.g., electromagnetic brake). If an attempt is made to forcibly stop the motor with a mechanical brake while the inverter keeps its output, the inverter may trip because of overcurrent. To use this function, assign function "11" (MBS) to one of the terminal [RST] to [RR] functions (C001 to C008).

Related code

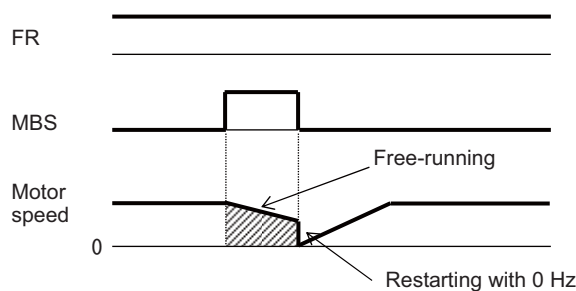
b088: Restart mode after MBS
 b003: Retry wait time before motor restart
 b007: Restart frequency threshold
 b028: Active frequency matching, scan start frequency
 b029: Active frequency matching, scan-time constant
 b030: Active frequency matching, restart frequency select
 C001 to C008: Terminal [RST] to [RR] functions

The free-run stop (MBS) function operates as long as the MBS terminal is on. When the MBS terminal is turned off, the inverter restarts the motor after the retry wait time (b003). However, the inverter does not restart the motor if the digital operator (02) has been specified for the run command source setting (A002). To restart the motor in such status, enter a new operation command. You can select the inverter output mode for restarting with the restart mode after MBS (b088) from starting the motor with 0 Hz, starting the motor with a matching frequency, and restarting the motor with the input frequency. (See examples 1, 2, and 3.) Even when restarting with matching frequency has been selected, the inverter restarts the motor with 0 Hz if it detects a frequency lower than the restart frequency threshold (b007). The settings, including that of the MBS terminal, which you make for this function will affect the inverter operation at recovery of the motor from the free-running status.

Item	Function code	Data or range of data	Description
Restart mode after MBS	b088	00	Start with 0 Hz (See example 1.)
		01	Start with matching frequency (See example 2.)
		02	Restart with input frequency (See example 3.)
Retry wait time before motor restart	b003	0.3 to 100. (s)	Time to wait until restarting the motor
Restart frequency threshold	b007	0.00 to 400.0 (Hz)	Setting of the minimum level for frequency adjustment
Active frequency matching, scan start frequency	b028	"0.20 x rated current" to "2.00 x rated current"	
Active frequency matching, scan-time constant	b029	0.10 to 30.00 (s)	
Active frequency matching, restart frequency select	b030	00	Frequency set when the inverter output has been shut off
		01	Maximum frequency
		02	Newly set frequency

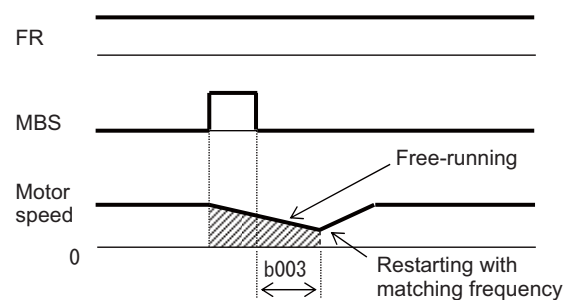
(NOTE)<>: applied for 75kW

(Example 1) Restarting with 0 Hz



The inverter restarts the motor with 0 Hz regardless of the motor speed. The setting of retry wait time is ignored for restarting with 0 Hz. If the inverter restarts the motor with 0 Hz when the motor speed is high, the inverter may trip because of overcurrent.

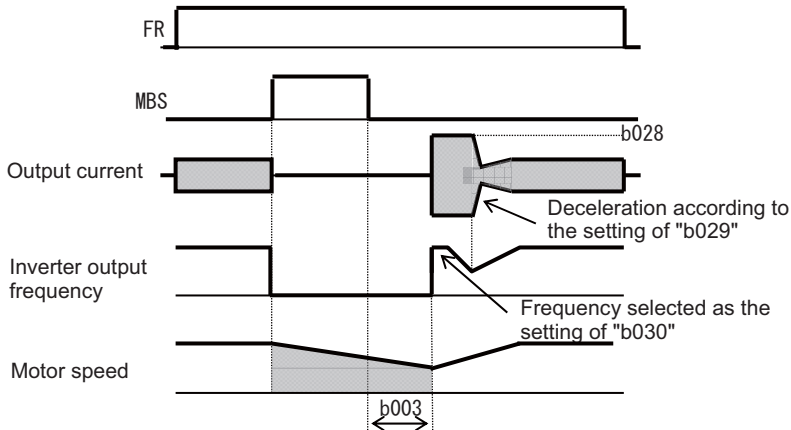
(Example 2) Restarting with matching frequency



The inverter waits for the retry wait time after the MBS terminal has been turned off, detects the motor speed (frequency), and restarts the motor with the matching frequency without stopping it. If the inverter trips because of overcurrent when it restarts the motor with matching frequency, prolongs the retry wait time. Even when restarting with matching frequency has been selected, the inverter may start the motor with 0 Hz if:
 1) the output frequency is no more than half the base frequency or
 2) the voltage induced on the motor is attenuated quickly.

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(Example 3) Restarting with active matching frequency



After the retry wait time (b003), the inverter restarts the motor with the frequency set as "b030". The inverter subsequently decelerates the motor according to the setting of "b029" while maintaining the output current at the level specified for "b029". When the output voltage matches the frequency, the inverter re-accelerates the motor up to the frequency that was set when the inverter shut off the output to the motor before the restart. If the inverter trips because of overcurrent when it restarts the motor with input frequency, reduce the setting of "b028".

4.2.48 Commercial power source switching (CS) function

The commercial power source switching function allows you to switch the power supply (between the inverter and commercial power supply) to your system of which the load causes a considerable moment of inertia. You can use the inverter to accelerate and decelerate the motor in the system and the commercial power supply to drive the motor for constant-speed operation.

Related code
 b003: Retry wait time before motor restart
 b007: Restart frequency threshold
 C001 to C008: Terminal [RST] to [RR] functions

To use this function, assign function "14" (CS) to one of the terminal [RST] to [RR] functions (C001 to C008).

When the CS terminal is turned off with an operation command being input, the inverter waits for the retry wait time before motor restart (b003), adjusts the output frequency to the speed of the free-running motor, and then accelerates the motor with the adjusted frequency. (The start mode is the starting with matching frequency.) However, the inverter may start the motor with 0 Hz if:

- 1) the motor speed is no more than half the base frequency or
- 2) the voltage induced on the motor is attenuated quickly.
- 3) If the motor speed falls to the restart frequency threshold (b007), the inverter will start the motor with 0 Hz. (See Section 4.2.27.)

Remark) Mechanically interlock the MC3 and MC2 contacts with each other. Otherwise you may damage the drive.

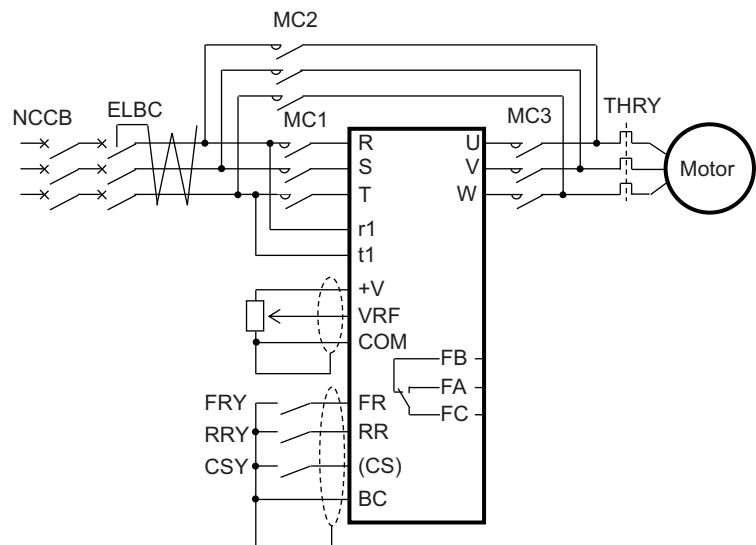
If the earth-leakage breaker (ELB) trips because of a ground fault, the commercial power will be disabled. Therefore, connect a backup power supply from the commercial power line circuit (ELBC) to your system if needed.

Use weak-current type relays for FRY, RRY, and CSY. The figures below show the sequence and timing of operations for reference.

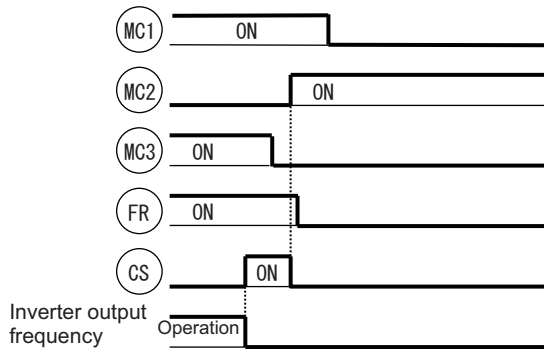
If the inverter trips because of overcurrent when it starts the motor with matching frequency, increase the retry wait time before motor restart (b003). For circuit connections and switching operations, see the sample connection diagram and timing charts for commercial power supply switching as shown on the right.

The inverter can be set up so that it will automatically retry operation at power-on. In such cases, the CS terminal (signal) shown in the figures below is not required. For details, see the explanation of the reset (RST) function (4.2.29).

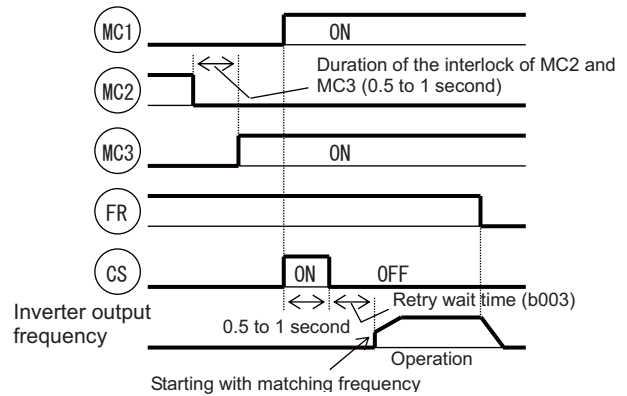
Sample connection diagram and timing charts for commercial power supply switching



Timing chart for switching from the inverter to the commercial power supply



Timing chart for switching from the commercial power supply to the inverter



4.2.49 Reset (RST) function

The reset function allows you to recover the inverter from a tripped state.

To perform resetting, press the STOP/RESET key of the digital operator or turn the RST terminal off.

To use the control circuit terminal for resetting, assign function "18" (RST) to a multifunctional input terminal.

You can select the restart mode to apply after resetting with the restart mode after reset (C103). When C102 =03, starting with 0 Hz is selected regardless to C103 setting.

If the inverter trips because of overcurrent when it starts the motor with matching frequency, increase the retry wait time before motor restart (b003).

You can select the alarm reset timing with the reset mode selection (C102). You can also enable the reset signal to be output only when resetting an error alarm.

The RST terminal can be configured only as an a-contact (NO).

Do not use the RST terminal for the purpose of shutting off the inverter output. The reset operation clears the electronic thermal and DBR counter data stored in the inverter, and, without this data, the inverter may be damaged during operation.

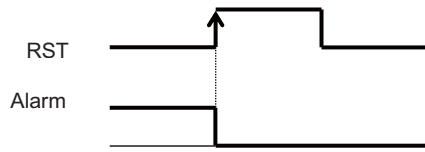
— Related code —

- b003: Retry wait time before motor restart
- b007: Restart frequency threshold
- C102: Reset mode selection
- C103: Restart mode after reset
- C001 to C008: Terminal [RST] to [RR] functions

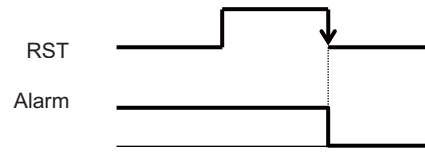
Item	Function code	Data or range of data	Description
Retry wait time before motor restart	b003	0.3 to 100. (s)	(See the explanations of the retry after instantaneous power failure or the retry after trip due to insufficient voltage.) Time to wait after reset until restarting the motor
Restart frequency threshold	b007	0.00 to 400.0 (Hz)	(See the explanations of the retry after instantaneous power failure or the retry after trip due to insufficient voltage.)
Reset mode selection	C102	00	Resetting the trip when the RST signal is turned on (See example 1.) (When operation is normal) Shutting off the inverter output (When an error has occurred) Resetting the trip
		01	Resetting the trip when the RST signal is turned off (See example 2.) (When operation is normal) Shutting off the inverter output (When an error has occurred) Resetting the trip
		02	Resetting the trip when the RST signal is turned on (See example 1.) (When operation is normal) Disabling the inverter output (When an error has occurred) Resetting the trip
		03	Trip is reset (See example 1) Internal data is not reset. (see 4.3.13) (When operation is normal) Disabling the inverter output (When an error has occurred) Resetting the trip
Restart mode after reset	C103	00	Start with 0 Hz
		01	Start with matching frequency (See example 3.)
		02	Restart with input frequency (See example 4.)

Chapter 4 Explanation of Functions

(Example 1)

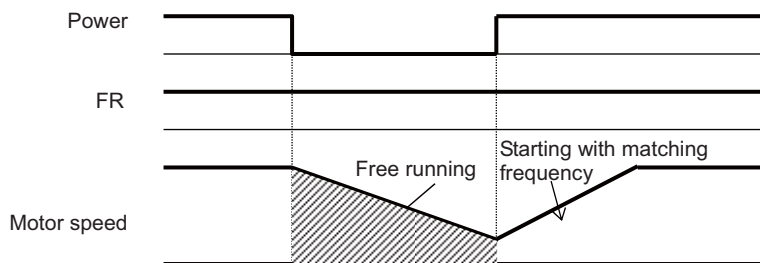


(Example 2)



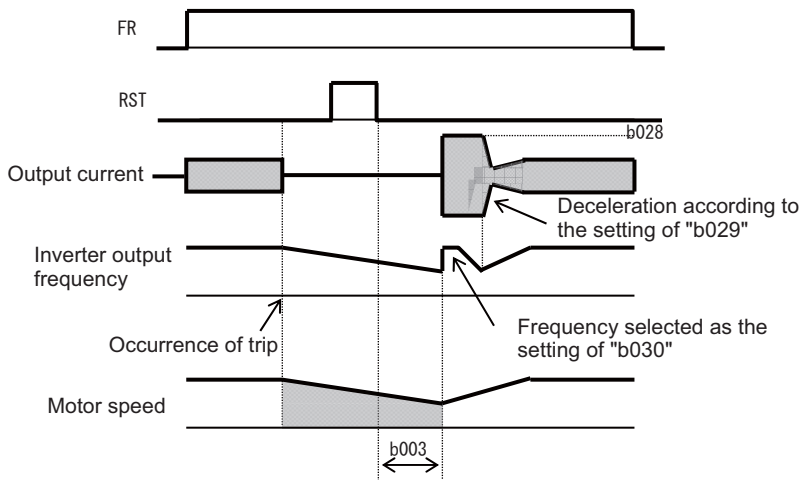
(Example 3) If you select "01" (starting with matching frequency) as the restart mode after reset (C103), you can also make the inverter start the motor with matching frequency after the power reset. When "00" (starting with 0 Hz) is selected as the restart mode after reset (C103), the setting of the retry wait time before motor restart (b003) is ignored. Note that, even when restarting with matching frequency has been selected, the inverter may start the motor with 0 Hz if:

- 1) the output frequency is no more than half the base frequency or
- 2) the voltage induced on the motor is attenuated quickly.
- 3) the restart frequency threshold (b007) is set and the detected frequency is lower than that.



Note: The reset operation clears the inverter's internal counters that are used for protective functions. Therefore, if you intend to use a multifunctional input terminal to shut off the inverter output, use the free-run stop (MBS) terminal.

(Example 4) Restarting with active matching frequency



After the retry wait time (b003), the inverter restarts the motor with the frequency set as "b030". The inverter subsequently decelerates the motor according to the setting of "b029" while maintaining the output current at the level specified for "b029". When the output voltage matches the frequency, the inverter re-accelerates the motor up to the frequency that was set when the inverter shut off the output to the motor before the restart. If the inverter trips because of overcurrent when it restarts the motor with input frequency, reduce the setting of "b028".

(note) Inverter starts from 0Hz when reset signal is given during retry waiting because the frequency stored in inverter is cleared.

4.2.50 Unattended start protection (USP) function

The unattended start protection function allows you to make the inverter trip with error code "E13" displayed if the inverter power is turned on when an operation command has been turned on. You can recover the inverter from tripping by performing the reset operation or turning the operation command off. (See example 1.)

Related code

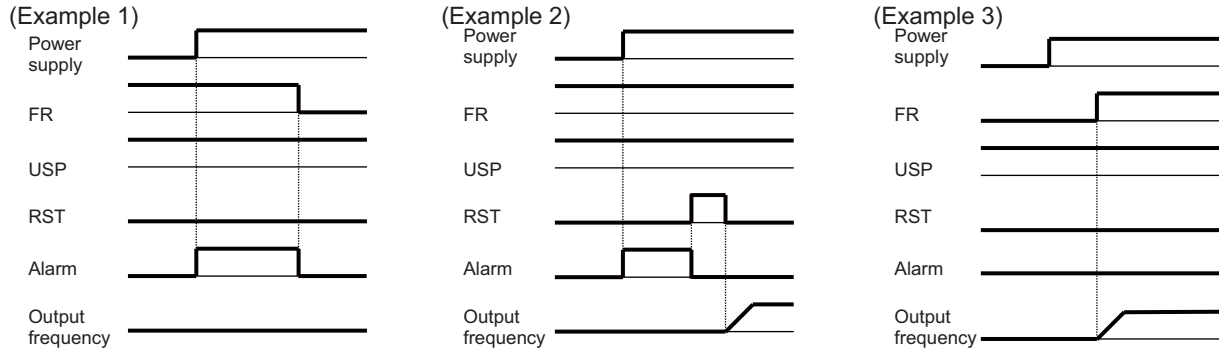
C001 to C008: Terminal [RST] to [RR] functions

If the inverter is recovered from tripping with the operation command left turned on, the inverter will start operation immediately after recovery. (See example 2.)

The inverter can operate normally when an operation command is turned on after the inverter power is turned on. (See example 3.)

To use this function, assign function "13" (USP) to one of the terminal [RST] to [RR] functions (C001 to C008).

The following charts show examples of the timing of the unattended start protection operation:



Item	Function code	Data	Description
Terminal [RST] to [RR] functions	C001 to C008	13	USP: Unattended start protection

4.2.51 Remote control function (UP and DWN)

The remote control function allows you to change the inverter output frequency by operating the UP and DWN terminals (multifunctional input terminals).

Related code

C101: Up/Down memory mode selection
C001 to C008: Terminal [RST] to [RR] functions

To use this function, assign functions "27" (UP) and "28" (DWN) to two of the terminal [RST] to [RR] functions (C001 to C008).

- This function is only effective for multispeed operation when "01 (terminal)" or "02 (operator)" has been specified for the frequency source setting (A001). If "01" (control circuit terminal block) has been specified, this function is only effective when the analog command holding function (AHD) is enabled. (see 4.2.56) This function is ineffective when the external analog input has been specified for the frequency source setting (A001). This function cannot be used to set frequencies for jogging operation.

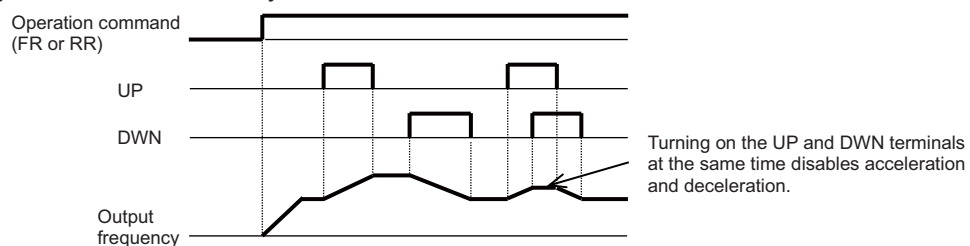
When the UP or DWN terminal is on, the normal mode, B mode, and C mode acceleration/deceleration time follows the settings of (F002, F003)/(F202, F203)/(F302, F303). To switch between the normal mode, B mode, and C mode controls, assign function "08" (BMD) and "17" (CMD) to multifunctional input terminals, and turn on and off the BMD and CMD terminals for switching.

You can store the frequency settings adjusted using the remote control function (UP and DWN signals). Set 01 (enable) on C101 to store the frequency settings.

You can also clear the stored frequency settings. Assign function "29" (UDC) to a multifunctional input terminal, and turn on or off the UDC terminal to clear or store, respectively, the frequency settings adjusted with the UP and DWN signals. In this case 0Hz is set as initial value.

Item	Function code	Data	Description
Terminal function	C001 to C008	27	UP: Remote control UP function
		28	DWN: Remote control DOWN function
		29	DWN: Remote control data clearing
Up/Down memory mode selection	C101	00	Disabling the storage of frequency settings
		01	Enabling the storage of frequency settings (*1)

*1 Do not operate the UP or DWN terminal after the inverter power is shut off. Otherwise, the frequency settings may not be stored correctly.



Chapter 4 Explanation of Functions

4.2.52 External trip (ES) function

Related code
C001 to C008: Terminal [RST] to [RR] functions

The external trip function allows you to make the inverter trip according to the error (trip) signal generated by an external system.

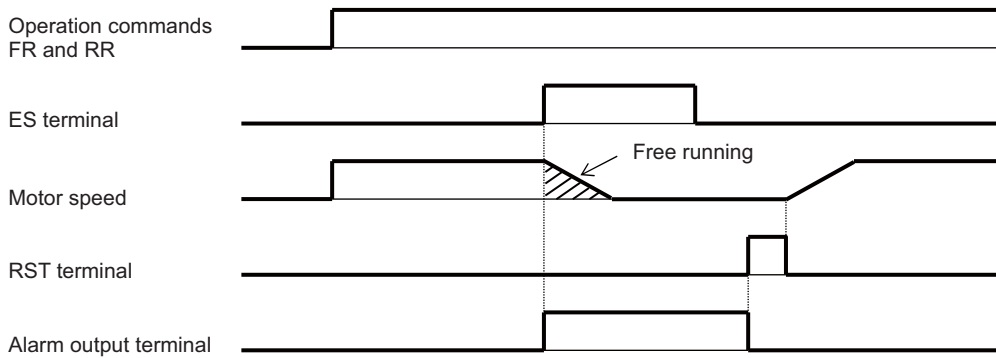
To use this function, assign function "12" (ES) to one of the terminal [RST] to [RR] functions (C001 to C008).

When the ES terminal is turned on, the inverter trips with error code "E12" displayed and stops the output. After the inverter trips with error code "E12" displayed, it will not be recovered from tripping, even when the error signal from the external system is reset (i.e., the ES terminal is turned off).

To recover the inverter from tripping, reset the inverter or turn the inverter power off and on.

Item	Function code	Data	Description
Terminal [RST] to [RR] functions	C001 to C008	12	ES: External trip

Note: Do not turn on the ES terminal after the inverter power is shut off. Otherwise, the error history may not be stored correctly.



4.2.53 3-wire interface operation function (STA, STP, and F/R)

Related code
C001 to C008: Terminal [RST] to [RR] functions

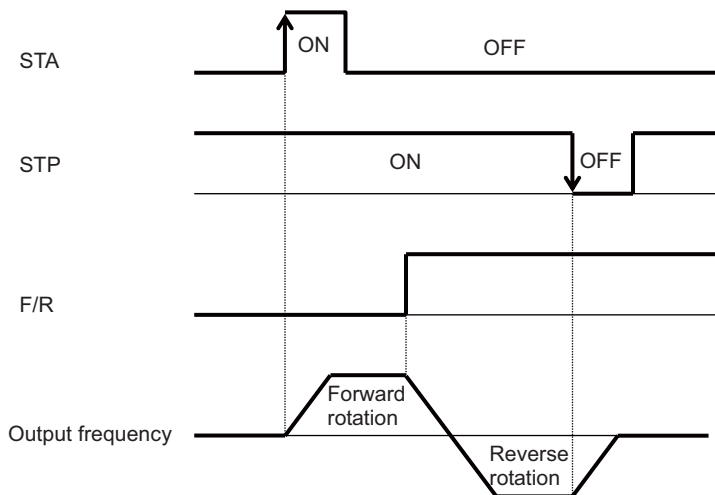
The 3-wire interface operation function allows you to use automatic-reset contacts (e.g., pushbutton switches) to start and stop the inverter.

Specify "01" (control circuit terminal block) for the run command source setting (A002).

Assign function "20" (STA), "21" (STP), and "22" (F/R) to three of the terminal [RST] to [RR] functions (C001 to C008) to enable the control operations described below. Assigning the STP function to a multifunctional input terminal disables the functions of the FR and RR terminals.

The figure below shows the inverter outputs according to terminal operations.

Item	Function code	Data	Description
Terminal [RST] to [RR] functions	C001 to C008	20	STA: Starting the motor
		21	STP: Stopping the motor
		22	F/R: Switching the motor operation direction



4.2.54 Control gain switching function (CAS)

The control gain switching function allows you to set and switch between two types of gains and time constants for the speed control system (with proportional and integral compensations) when the V/F characteristic curve selection is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control.

To use this function, assign function "26" (CAS: control gain setting) to one of the terminal [RST] to [RR] functions (C001 to C008).

When the CAS terminal is turned off, the gain settings "H050", "H250", "H051", "H251", "H052", and "H252" are selected. When the CAS terminal is turned on, the gain settings "H070", "H071", and "H072" are selected.

If function "26" (CAS: control gain setting) is not assigned to any multifunctional input terminal, the same gain settings as those selected when the CAS terminal is off are selected.

Related code

A044/A244: V/F characteristic curve selection
 C001 to C008: Terminal [RST] to [RR] functions
 H005/H205: Motor speed constant
 H050/H250: PI proportional gain
 H051/H251: PI integral gain
 H052/H252: P proportional gain setting
 H070: Terminal selection PI proportional gain setting
 H071: Terminal selection PI integral gain setting
 H072: Terminal selection P proportional gain setting

Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
		04	0Hz-range sensorless vector control
		05	PG vector control (not available for "A244")
Terminal function	C001 to C008	26	CAS: Control gain setting
Motor speed constant	H005/H205	0.001 to 9.999, 10.00 to 80.00	
PI proportional gain	H050/H250	0.0 to 999.9, 1000 (%)	
PI integral gain	H051/H251	0.0 to 999.9, 1000 (%)	
P proportional gain	H052/H252	0.01 to 10.00	
Terminal selection PI proportional gain setting	H070	0.0 to 999.9, 1000 (%)	
Terminal selection PI integral gain setting	H071	0.0 to 999.9, 1000 (%)	
Terminal selection P proportional gain setting	H072	0.00 to 10.00	
Gain switching time	H073	0. to 9999. (ms)	Taper time at gain switching

4.2.55 P/PI switching function (PPI)

The P/PI switching function allows you to switch the control (compensation) mode of the speed control system between the proportional integrated compensation and proportional compensation modes when the V/F characteristic curve selection is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control.

To use this function, assign function "43" (PPI: P/PI mode selection) to one of the terminal [RST] to [RR] functions (C001 to C008).

When the PPI terminal is turned off, the proportional integrated compensation mode is selected. When the PPI terminal is turned on, the proportional compensation mode is selected.

If function "43" (PPI: P/PI mode selection) is not assigned to any multifunctional input terminal, the proportional integrated compensation mode is selected.

Related code

A044/A244: V/F characteristic curve selection
 C001 to C008: Terminal [RST] to [RR] functions
 H005/H205: Motor speed constant
 H050/H250: PI proportional gain
 H051/H251: PI integral gain
 H052/H252: P proportional gain setting

Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244/ A344	03	Sensorless vector control (not available for "A344")
		04	0Hz-range sensorless vector control (not available for "A344")
		05	PG vector control (not available for "A244" and "A344")
Terminal function	C001 to C008	43	PPI: P/PI mode selection
Motor speed constant	H005/H205	0.001 to 80.000	
PI proportional gain	H050/H250	0.0 to 999.9, 1000 (%)	
PI integral gain	H051/H251	0.0 to 999.9, 1000 (%)	
P proportional gain	H052/H252	0.001 to 10.00	
Terminal selection PI proportional gain setting	H070	0.0 to 999.9, 1000 (%)	

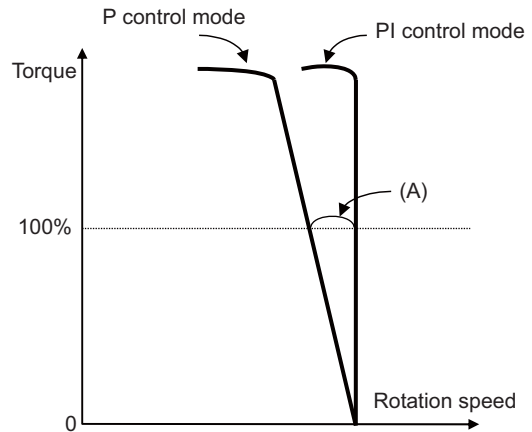
Chapter 4 Explanation of Functions

The speed control normally incorporates the proportional integrated compensation (PI control), and the motor speed is controlled so that the difference between the frequency specified by the frequency command and the actual motor speed is zero. However, a specific operation mode (called drooping operation), in which one load is driven by multiple motors, sometimes requires the proportional control (P control). To enable the proportional (P) control mode, assign function "43" (P/PI switching function) to one of the terminal [RST] to [RR] functions (C001 to C008), and turn on the multifunctional input terminal. For the proportional control, set the value of the P control proportional gain (H052) as the KPP value. The following formula generally represents the relation between the KPP value and momentary speed variation:

$$(\text{Momentary speed variation}) = \frac{10}{(\text{Set value of KPP})} \quad (\%)$$

The following formula generally represents the relation between the momentary speed variation and speed error:

$$(\text{Momentary speed variation}) = \frac{\text{Speed error at rated torque (A)}}{\text{Synchronous rotation speed at base frequency}} \times 100\%$$

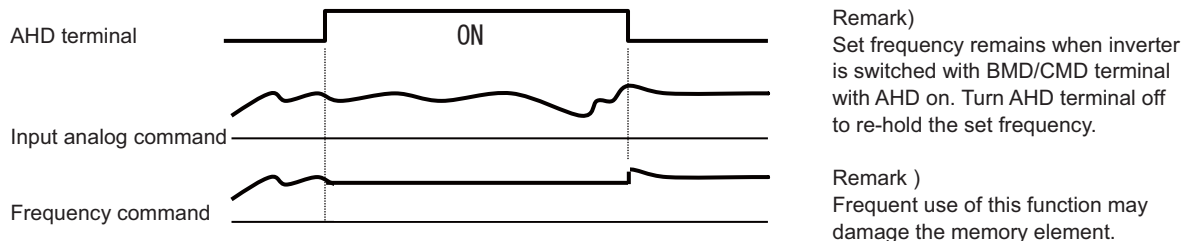


4.2.56 Analog command holding function (AHD)

- The analog command holding function allows you to make the inverter hold the analog command input via the external analog input terminal when the AHD terminal is on.
- While the AHD terminal is on, the up/down function can be used based on the analog signal held by this function as reference data.
- When "01" is specified for Up/Down memory mode selection (C101), the result of up/down processing can be stored in memory.
- If the inverter power is turned on or the RST terminal turned off with the AHD terminal left turned on, the data held immediately before power-on or turning off the RST terminal will be used.

Related code
 C001 to C008: Terminal [RST] to [RR] functions
 C101 : UP/DWN holding function

Item	Function code	Data	Description
Terminal [RST] to [RR] functions	C001 to C008	65	AHD: Analog command holding



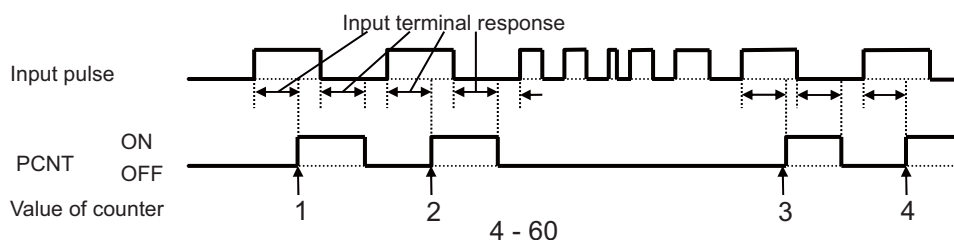
4.2.57 Multifunctional pulse counter (PCNT and PCC)

- The multifunctional pulse counter function allows you to input a pulse train via a multifunctional input terminal.
- The cumulative count of input pulses can be monitored by the pulse counter monitor (d028) function.
- The value of cumulative counter cannot be stored. The counter value is cleared to zero when the inverter power is turned on or the inverter reset.
- Turning on the PCC (pulse counter clear) terminal clears the cumulative counter.
- The frequency resolution of the input pulse can be calculated by the formula shown below (for pulse signal input with a duty ratio of 50%). Frequencies not less than the relevant resolution cannot be input. It is recommended to use this function up to 100Hz. For the input terminal response, see Section 4.2.79.

Related code
 C001 to C008: Terminal [RST] to terminal [RR] functions
 d028: Pulse counter monitor

$$\text{Frequency resolution (Hz)} = 250 / (\text{input terminal response time setting [C160 to C168]} + 1)$$

Example: When the input terminal response time is 1, the frequency resolution is 125 Hz.



4.2.58 Multifunctional output terminal setting

You can assign the functions described below to the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026).

Related code

C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function

The multifunctional output terminals [UPF] to [X3] are used for open-collector output, and the alarm relay terminal is used for relay output.

You can select the a-contact or b-contact output for individual output terminals by using functions "C031" to "C035" and "C036".

When "01" (3 bits) or "02" (4 bits) is specified for the alarm code output "C062" (see Section 4.2.65), the alarm code output is assigned to output terminals UPF to X1 or output terminals UPF to X2 (AC0 to AC3), respectively. Subsequently, the settings of "C021" to "C024" are invalidated.

Data	Description	Reference item	Page
00	DRV: Running signal	Running signal (DRV)	4-63
01	UPF1: Constant-speed reached	Frequency-arrival signals	4-63
02	UPF2: Set frequency overreached		
03	OL: Current detection advance signal (1)	Stall prevention/current detection advance signal	4-40
04	OD: Output deviation for PID control	PID function	4-26
05	AL: Alarm signal	Protective functions	—
06	UPF3: Set frequency reached	Frequency-arrival signals	4-63
07	OTQ: Over-torque	Over-torque signal	4-66
08	IP: Instantaneous power failure	Instantaneous power failure/undervoltage	4-35
09	UV: Undervoltage		
10	TRQ: Torque limited	Torque limitation function	4-94
11	RNT: Operation time over	Operation time over signal	4-65
12	ONT: Plug-in time over	Plug-in time over signal	4-65
13	THM: Thermal alarm signal	Electronic thermal protection	4-37
19	BRK: Brake release	Brake control function	4-82
20	BER: Brake error		
21	ZS: 0 Hz detection signal	0 Hz detection signal	4-65
22	DSE: Speed deviation maximum	PG vector control mode selection function	4-98
23	POK: Positioning completed	Orientation function	4-106
24	UPF4: Set frequency overreached 2	Frequency-arrival signals	4-63
25	UPF5: Set frequency reached 2		
26	OL2: Current detection advance signal (2)	Stall prevention/current detection advance signal	4-40
27	Odc: Analog O disconnection detection	Window comparators function	4-72
28	IDc: Analog IRF disconnection detection		
29	V2Dc: Analog VRF2 disconnection detection		
31	FBV: PID feedback comparison	PID function	4-26
32	NDc: Communication line disconnection	RS485	4-68
33	LOG1: Logical operation result 1	Logical operation function	4-67
34	LOG2: Logical operation result 2		
35	LOG3: Logical operation result 3		
36	LOG4: Logical operation result 4		
37	LOG5: Logical operation result 5		
38	LOG6: Logical operation result 6		
39	WAC: Capacitor life warning	Capacitor life warning	4-68
40	WAF: Cooling-fan speed drop	Cooling-fan speed drop	4-69
41	FR: Starting contact signal	Starting contact signal	4-69
42	OHF: Heat sink overheat warning	Heat sink overheat warning	4-69
43	LOC: Low-current indication signal	Low-current indication signal	4-70
44	M01:	Reserved	—
45	M02:		
46	M03:		
47	M04:		
48	M05:		
49	M06:		
50	IRDY: Inverter ready	Inverter ready signal	4-70
51	FRR: Forward rotation	Forward rotation signal	4-71
52	RRR: Reverse rotation	Reverse rotation signal	4-71

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Data	Description	Reference item	Page
53	MJA: Major failure	Major failure signal	4-71
54	WCV	Window comparators function	4-72
55	WCI		
56	WCV2		

4.2.59 Multifunctional output terminal a/b (NO/NC) selection

The multifunctional output terminal a/b (NO/NC) selection function allows you to specify a-contact or b-contact output for each of the multifunctional output terminals [UPF] to [X3] and the alarm relay terminal.

The multifunctional output terminals [UPF] to [X3] are used for open-collector output, and the alarm relay terminal is used for relay output.

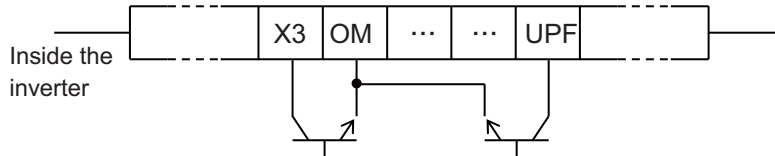
Related code
 C031 to C035: Terminal [UPF] to [X3] active state
 C036: Alarm relay active state

Item	Function code	Data	Description
Terminal active state	C031 to C035	00	a-contact (NO)
		01	b-contact (NC)
Alarm relay active state	C036	00	a-contact (NO)
		01	b-contact (NC)

- An a-contact turns on the output signal when closed and turns it off when opened.
- A b-contact turns on the output signal when opened and turns it off when closed.

(1) Specifications of multifunctional output terminals [UPF] to [X3]

Multifunctional output terminals [UPF] to [X3] have the following specifications:

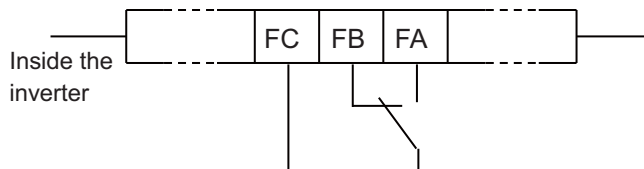


Setting of C031 to C035	Power supply	Output signal
00 (a-contact)	ON	ON
	OFF	—
01 (b-contact)	ON	OFF
	OFF	—

Electric characteristics
(Between each terminal and OM)
Voltage drop when turned on: 4 V or less
Allowable maximum voltage: 27 VDC
Allowable maximum current: 50 mA

(2) Specifications of alarm relay terminal

The alarm relay terminal uses a normally-closed (NC) contact that operates as described below.



Example of operation as an alarm output terminal

Setting of C036	Power supply	Inverter status	Output terminal state			Resistance load	Inductive load
			FB-FC	FA-FC			
00	ON	Error	Closed	Open	FB-FC	Maximum contact capacity 250 VAC, 2 A 30 VDC, 3 A	250 VAC, 2 A 30 VDC, 8 A
		Normal	Open	Closed			
	OFF	—	Open	Closed	Minimum contact capacity 100 V AC, 10 mA 5 VDC, 100 mA		
01 (default)	ON	Error	Open	Closed	FA-FC	Maximum contact capacity 250 VAC, 1 A 30 VDC, 1 A	250 VAC, 0.2 A 30 VDC, 0.2 A
		Normal	Closed	Open			
	OFF	—	Open	Closed	Minimum contact capacity 100 VAC, 10 mA 5 VDC, 100 mA		

4.2.60 Running signal (DRV)

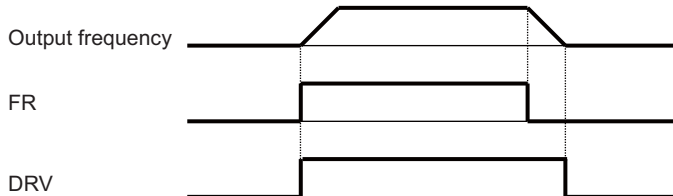
While the inverter is operating, it outputs the running (DRV) signal via a multifunctional output terminal ([UPF] to [X3]) or the alarm relay terminal.

Related code

C021 to C025: Terminal [UPF] to [X3] functions

To use this signal function, assign function "00" (DRV) to one of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026).

The inverter outputs the DRV signal even while operating the DC brake. The following figure shows a timing chart for the signal output:



4.2.61 Frequency arrival signals (UPF1, UPF2, UPF3, UPF4, and UPF5)

The inverter outputs a frequency-arrival signal when the inverter output frequency reaches a set frequency.

When using the inverter for a lift, use the frequency-arrival signal as a trigger to start braking. Use the over-torque signal as the trigger to stop braking.

Assign the following functions to five of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026):

Related code

C021 to C025: Terminal [UPF] to [X3] functions

C042: Frequency arrival setting for accel.
 C043: Frequency arrival setting for decel.
 C045: Frequency arrival setting for acceleration (2)
 C046: Frequency arrival setting for deceleration (2)

"01" (UPF1: constant-speed reached), "02" (UPF2: set frequency overreached), "06" (UPF3: set frequency reached), "24" (UPF4: set frequency overreached 2), and "25" (UPF5: set frequency reached 2)

The hysteresis of each frequency-arrival signal is as follows:

When the signal is on: ("set frequency" - "1% of maximum frequency") (Hz)

When the signal is off: ("set frequency" - "2% of maximum frequency") (Hz)

The signal hysteresis at acceleration with function "06" (UPF3) or "25" (UPF5) set is as follows:

When the signal is on: ("set frequency" - "1% of maximum frequency") (Hz)

When the signal is off: ("set frequency" + "2% of maximum frequency") (Hz)

The signal hysteresis at deceleration with function "06" (UPF3) or "25" (UPF5) set is as follows:

When the signal is on: ("set frequency" + "1% of maximum frequency") (Hz)

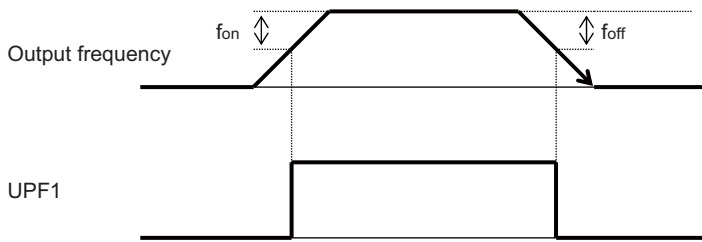
When the signal is off: ("set frequency" - "2% of maximum frequency") (Hz)

Item	Function code	Range of data	Description
Frequency arrival setting for accel./Frequency arrival setting for acceleration (2)	C042/C045	0.0 (Hz)	Disabling the output of frequency
		0.01 to 400.0 (Hz)	Enabling the output of frequency
Frequency arrival setting for decel./Frequency arrival setting for deceleration (2)	C043/C046	0.0 (Hz)	Disabling the output of frequency
		0.01 to 400.0 (Hz)	Enabling the output of frequency

Chapter 4 Explanation of Functions

(1) Signal output when the constant-speed frequency is reached (01: UPF1)

The inverter outputs the signal when the output frequency reaches the frequency specified by a frequency setting (F001, A020, A220, or A320) or multispeed setting (A021 to A035).



Set frequency $\left\{ \begin{array}{l} f_{on}: 1\% \text{ of maximum frequency} \\ f_{off}: 2\% \text{ of maximum frequency} \end{array} \right.$

(Example)

Maximum frequency (f_{max}) = 120 Hz

Set frequency (f_{set}) = 60 Hz

$f_{on} = 120 \times 0.01 = 1.2$ (Hz)

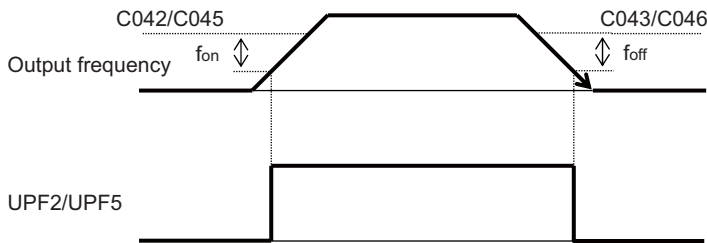
$f_{off} = 120 \times 0.02 = 2.4$ (Hz)

At acceleration, the signal turns on when the output frequency reaches 58.8 Hz ($60 - 1.2 = 58.8$).

At deceleration, the signal turns off when the output frequency reaches 57.6 Hz ($60 - 2.4 = 57.6$).

(2) Signal output when the set frequency is exceeded (02: UPF2 or 24: UPF4)

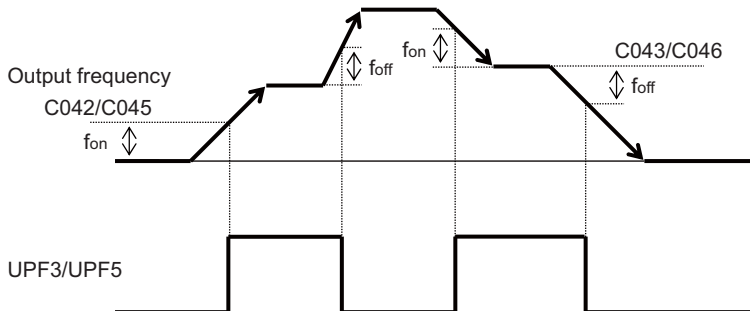
The inverter outputs the signal when the output frequency exceeds the acceleration or deceleration frequency specified by a frequency setting ("C042" or "C043" [UPF2] or "C045" or "C046" [UPF4]).



f_{on} : 1% of maximum frequency
 f_{off} : 2% of maximum frequency

(3) Signal output only when the set frequency is reached (06: UPF3 or 25: UPF5)

The inverter outputs the signal only when the output frequency reaches the frequency specified by a frequency setting ("C042" or "C043" [UPF3] or "C045" or "C046" [UPF5]).



f_{on} : 1% of maximum frequency
 f_{off} : 2% of maximum frequency

4.2.62 Running time over and power-on time over signals (RNT and ONT)

The inverter outputs the operation time over (RNT) signal or the plug-in time over (ONT) signal when the time specified as the run/power-on warning time (b034) is exceeded.

— Related code —

b034: Run/power-on warning time
 C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function
 d016: Cumulative operation RUN time monitoring
 d017: Cumulative power-on time monitoring

Item	Function code	Range of data	Description
Run/power-on warning time	b034	0. 1. to 9999. 1000 to 6553	Disabling the signal output Setting in units of 10 hours Setting in units of 100 hours (range: 100,000 to 655,300 hours)

(1) Operation time over (RNT) signal

To use this signal function, assign function "11" (RNT) to one of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026).
Specify the run/power-on warning time (b034).

(2) Plug-in time over (ONT) signal

To use this signal function, assign function "12" (ONT) to one of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026).
Specify the run/power-on warning time (b034).

4.2.63 0 Hz speed detection signal (ZS)

The inverter outputs the 0 Hz speed detection signal when the inverter output frequency falls below the threshold frequency specified as the zero speed detection level (C063).

— Related code —

A044/A244/A344: V/F characteristic curve selection
 C021 to C025: Terminal [UPF] to [X3] functions
 C063: Zero speed detection level

To use this signal function, assign function "21" (ZS) to one of the multifunctional output terminals [UPF] to [X3] (C021 to C025) and the alarm relay terminal (C026).

This signal function applies to the inverter output frequency when the V/F characteristic curve selection is based on the constant torque characteristic (VC), reduced-torque characteristic (1.7th power of VP), free V/F characteristic, sensorless vector control, or 0Hz-range sensorless vector control. It applies to the motor speed when the V/F characteristic curve selection is based on the PG vector control.

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	21	ZS: 0 Hz speed detection signal
Alarm relay terminal function	C026		
Zero speed detection level	C063	0.00 to 100.0 (Hz)	Setting of the frequency to be determined as 0 Hz

Chapter 4 Explanation of Functions

4.2.64 Over-torque signal (OTQ)

The inverter outputs the over-torque signal when it detects that the estimated motor output torque exceeds the specified level.

To enable this function, assign function "07" (OTQ: over-torque signal) to a multifunctional output terminal.

This function is effective only when the V/F characteristic curve selection selected with function "A044" or "A244" is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control. With any other V/F characteristic curve selection, the output of the OTQ signal is unpredictable.

When using the inverter for a lift, use the OTQ signal as the trigger to stop braking. Use the frequency-arrival signal as the trigger to start braking.

Related code

A044/A244/A344: V/F characteristic curve selection
 C021 to C025: Terminal [UPF] to [X3] functions
 C055: Over-torque (forward driving) level setting
 C056: Over-torque (reverse regenerating) level setting
 C057: Over-torque (reverse driving) level setting
 C058: Over-torque (forward regenerating) level setting

Item	Function code	Set value	Description
Terminal function	C021 to C025	07	OTQ: Over-torque signal
Alarm relay terminal function	C026		
Over-torque (forward driving) level setting	C055	0. to 200. (%)	Threshold level to output the OTQ signal during forward powering operation
Over-torque (reverse regenerating) level setting	C056	0. to 200. (%)	Threshold level to output the OTQ signal during reverse regeneration operation
Over-torque (reverse driving) level setting	C057	0. to 200. (%)	Threshold level to output the OTQ signal during reverse powering operation
Over-torque (forward regenerating) level setting	C058	0. to 200. (%)	Threshold level to output the OTQ signal during forward regeneration operation

4.2.65 Alarm code output function (AC0 to AC3)

The alarm code output function allows you to make the inverter output a 3- or 4-bit code signal as the trip factor when it has tripped.

Specifying "01" (3 bits) or "02" (4 bits) for the alarm code output (C062) forcibly assigns the alarm code output function to multifunctional output terminals [UPF] to [X1] or [UPF] to [X2], respectively.

The following table lists the alarm codes that can be output:

Related code

C021 to C025: Terminal [UPF] to [X3] functions
 C062: Alarm code output

Multifunctional output terminals				When "4 bits" is selected		When "3 bits" is selected	
X2	X1	DRV	UPF	Factor code	Cause of tripping	Factor code	Cause of tripping
AC3	AC2	AC1	AC0				
0	0	0	0	Normal	Normal operation	Normal	Normal operation
0	0	0	1	E01 to E03, E04	Overcurrent protection	E01 to E03, E04	Overcurrent protection
0	0	1	0	E05, E38	Overload protection Low-speed overload protection	E05, E38	Overload protection Low-speed overload protection
0	0	1	1	E07, E15	Overvoltage / Input overvoltage protection	E07, E15	Overvoltage / Input overvoltage protection
0	1	0	0	E09	Undervoltage protection	E09	Undervoltage protection
0	1	0	1	E16	Instantaneous power failure protection	E16	Instantaneous power failure protection
0	1	1	0	E30	IGBT error	E30	IGBT error
0	1	1	1	E06	Braking resistor overload protection	—	Other error
1	0	0	0	E08, E11, E23, E25	EEPROM, CPU, GA communication, or main circuit error	—	—
1	0	0	1	E10	CT error	—	—
1	0	1	0	E12, E13, E35, E36	External trip, USP error, thermistor error, or braking error	—	—
1	0	1	1	E14	Ground-fault protection	—	—
1	1	0	0	E43, E44, E45	Invalid instruction in easy sequence Nesting error in easy sequence Easy sequence execution command error	—	—

Multifunctional output terminals				When "4 bits" is selected		When "3 bits" is selected	
X2	X1	DRV	UPF	Factor code	Cause of tripping	Factor code	Cause of tripping
AC3	AC2	AC1	AC0				
1	1	0	1	E20, E21	Temperature error due to low cooling-fan speed Temperature error	—	—
1	1	1	0	E24	Phase loss input protection	—	—
1	1	1	1	E60 to E79	Option 1,2 error 0-9	—	—

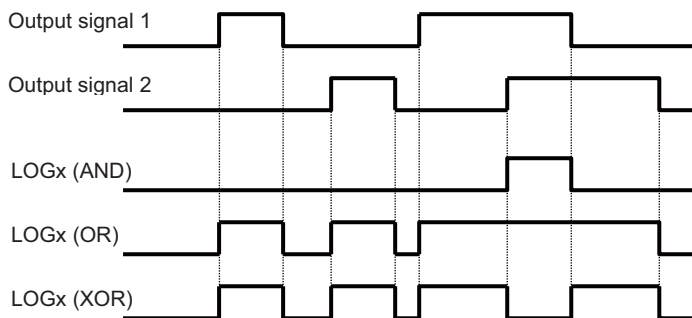
Item	Function code	Data	Description
Alarm code output	C062	00	No output of alarm code
		01	Output of 3-bit code
		02	Output of 4-bit code

4.2.66 Logical output signal operation function (LOG1 to LOG6)

The logical output signal operation function allows you to make the inverter internally perform a logical operation of output signals.

This function applies to all output signals, except to logical operation results (LOG1 to LOG6).

Three types of operators (AND, OR, and XOR) are selectable.



Related code

C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function
 C142: Logical output signal 1 selection 1
 C143: Logical output signal 1 selection 2
 C144: Logical output signal 1 operator selection
 C145: Logical output signal 2 selection 1
 C146: Logical output signal 2 selection 2
 C147: Logical output signal 2 operator selection
 C148: Logical output signal 4 selection 1
 C149: Logical output signal 3 selection 2
 C150: Logical output signal 3 operator selection
 C151: Logical output signal 4 selection 1
 C152: Logical output signal 4 operator selection
 C153: Logical output signal 4 operator selection
 C154: Logical output signal 5 selection 1
 C155: Logical output signal 5 selection 2
 C156: Logical output signal 5 operator selection
 C157: Logical output signal 6 selection 1
 C158: Logical output signal 6 selection 2
 C159: Logical output signal 6 operator selection

The necessary parameters depend on the logical output signal to be operated. The following table lists the parameters to be set for each logical output signal:

Selected signal	Operation-target 1 selection	Operation-target 2 selection	Operator selection
33: Logical output signal 1 (LOG1)	C142	C143	C144
34: Logical output signal 2 (LOG2)	C145	C146	C147
35: Logical output signal 3 (LOG3)	C148	C149	C150
36: Logical output signal 4 (LOG4)	C151	C152	C153
37: Logical output signal 5 (LOG5)	C154	C155	C156
38: Logical output signal 6 (LOG6)	C157	C158	C159

- (Example) To output the AND of the running signal (00: DRV) and set the frequency overreached signal (02: UPF2) as the logical output signal 1 (LOG1) to the multifunctional output terminal [DRV]:
- Multifunctional output terminal [DRV] (C022): 33 (LOG1)
 - Logical output signal 1 selection 1 (C142): 00 (DRV)
 - Logical output signal 1 selection 2 (C143): 02 (UPF2)
 - Logical output signal 1 operator (C143): 00 (AND)

Chapter 4 Explanation of Functions

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025 C026	33	LOG1: Logical operation result 1 (C142, C143, and C144)
		34	LOG2: Logical operation result 2 (C145, C146, and C147)
		35	LOG3: Logical operation result 3 (C148, C149, and C150)
Alarm relay terminal function		36	LOG4: Logical operation result 4 (C151, C152, and C153)
		37	LOG5: Logical operation result 5 (C154, C155, and C156)
		38	LOG6: Logical operation result 6 (C157, C158, and C159)
Logical output signal selection 1	C142/C145/C148/ C151/C154/C157	Selection of "00" to "56" from the data (except LOG1 to LOG6) output to multifunctional output terminals	Selection of operation-target 1
Logical output signal selection 2	C143/C146/C149/ C152/C155/C158	Selection of "00" to "56" from the data (except LOG1 to LOG6) output to multifunctional output terminals	Selection of operation-target 2
Logical output signal operator selection	C144/C147/C150/ C153/C156/C159	00	AND
		01	OR
		02	XOR

4.2.67 Capacitor life warning signal (WAC)

The inverter checks the operating life of the capacitors on the internal circuit cards on the basis of the internal temperature and cumulative power-on time.

You can monitor the state of the capacitor life warning (WAC) signal by using the life-check monitoring function (d022).

If the WAC signal is output, you are recommended to replace the main circuit and logic circuit cards.

Related code

C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	39	WAC: Capacitor life warning signal (for on-card capacitors)
Alarm relay terminal function	C026		

4.2.68 Communication line disconnection signal (NDc)

This signal function is enabled only when ModBus-RTU has been selected for the RS485 communication.

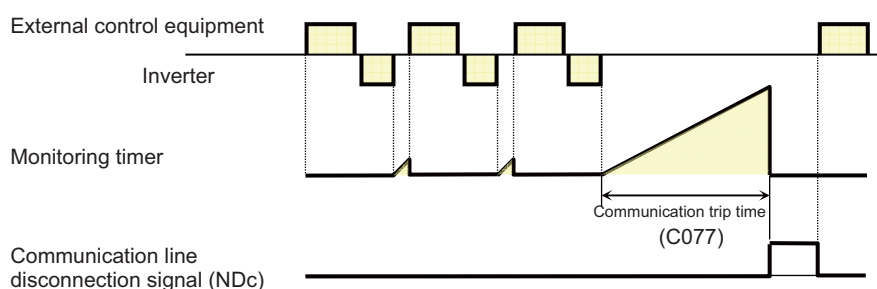
If a reception timeout occurs, the inverter continues to output the communication line disconnection signal until it receives the next data.

Specify the limit time for reception timeout by setting the communication trip time (C077).

For details, see Section 4.4, "Communication Functions."

Related code

C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function
C077: Communication trip time



Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	32	NDc: Communication line disconnection signal
Alarm relay terminal function	C026		
Communication trip time	C077	0.00 to 99.99 (s)	Setting of the limit time for reception timeout

4.2.69 Cooling-fan speed drop signal (WAF)

The inverter outputs the cooling-fan speed drop (WAF) signal when it detects that the rotation speed of its internal cooling fan has fallen to 75% or less of the full speed.

If "01" has been selected for the cooling fan control (b092), the inverter will not output the WAF signal, even when the cooling fan stops.

If the WAF signal is output, check the cooling-fan cover for clogging.

You can monitor the state of the WAF signal by using the life-check monitoring function (d022).

Related code

C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function
 b092: Cooling fan control
 d022: Life-check monitoring

Item	Function code	Data	Description
Terminal function	C021 to C025	40	WAF: Cooling-fan speed drop signal
Alarm relay terminal function	C026		

4.2.70 Starting contact signal (FR)

The inverter outputs the starting contact (FR) signal while it is receiving an operation command.

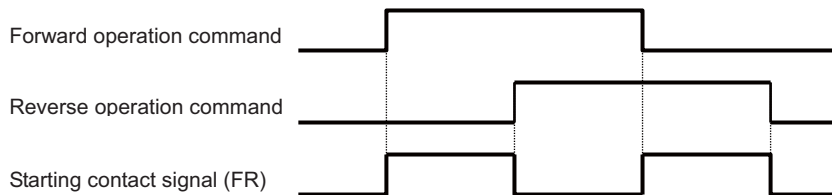
The FR signal is output, regardless of the setting of the run command source setting (A002).

If the forward operation (FR) and reverse operation (RR) commands are input at the same time, the inverter stops the motor operation.

Related code

C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function

Item	Function code	Data	Description
Terminal function	C021 to C025	41	FR: Starting contact signal
Alarm relay terminal function	C026		



4.2.71 Heat sink overhear warning signal (OHF)

The inverter monitors the temperature of its internal heat sink, and outputs the heat sink overhear warning (OHF) signal when the temperature exceeds the heat sink overhear warning level (C064).

Related code

C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function
 C064: Heat sink overhear warning level

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	42	OHF: Heat sink overhear warning signal
Alarm relay terminal function	C026		
Heat sink overhear warning level	C064	0. to 200. (°C)	Setting of the threshold temperature at which to output the heat sink overhear warning signal

Chapter 4 Explanation of Functions

4.2.72 Low-current indication (LOC) signal

The inverter outputs the low-current indication (LOC) signal when the inverter output current falls to the low-current indication signal detection level (C039) or less.

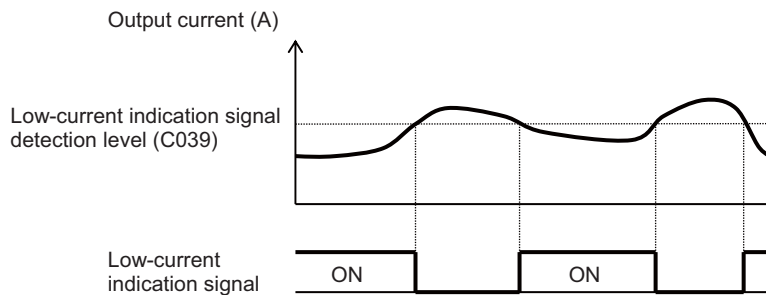
You can select one of the two signal output modes with the low-current indication signal output mode selection (C038). In one mode, the LOC signal output is always enabled during the inverter operation. In the other mode, the LOC signal output is enabled only while the inverter is driving the motor for constant-speed operation.

Related code

C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function
 C038: Low-current indication signal output mode selection
 C039: Low-current indication signal detection level

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	43	LOC: Low-current indication signal
Alarm relay terminal function	C026		
Low-current indication signal output mode selection	C038	00	Enabling the signal output during operation
		01	Enabling the signal output only during constant-speed operation (*1)
Low-current indication signal detection level	C039	0.0 to "2.0 x rated current" (A)	Setting of the threshold current level at which to output the low-current indication signal

(*1) When 01 (control circuit terminal) is selected as frequency source setting (A001), there is a case that inverter does not recognize the speed as constant value due to sampling. In this case, adjusting is to be made by setting C038=00 (valid during operation) or increasing analogue input filter (A016).



4.2.73 Inverter ready signal (IRDY)

The inverter outputs the inverter ready (IRDY) signal when it is ready for operation (i.e., when it can receive an operation command).

- The inverter can recognize only the operation command that is input while the IRDY signal is output.
- If the IRDY signal is not output, check whether the input power supply voltage (connected to the R, S, and T terminals) is within the range of specification.
- Signal is not output when the power is given only to control power supply.

Related code

C021 to C025: Terminal [UPF] to [X3] functions
 C026: Alarm relay terminal function

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	50	IRDY: Inverter ready signal
Alarm relay terminal function	C026		

4.2.74 Forward rotation signal (FRR)

The inverter continues to output the forward rotation (FRR) signal while it is driving the motor for forward operation.

The FRR signal is turned off while the inverter is driving the motor for reverse operation or stopping the motor.

Related code

C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	51	FRR: Forward rotation signal
Alarm relay terminal function	C026		

4.2.75 Reverse rotation signal (RRR)

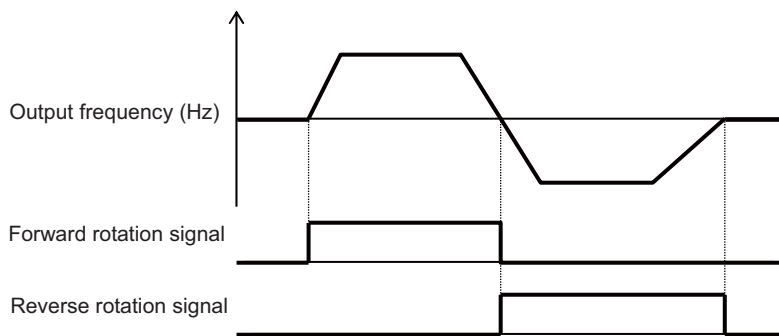
The inverter continues to output the forward rotation (RRR) signal while it is driving the motor for reverse operation.

The RRR signal is turned off while the inverter is driving the motor for forward operation or stopping the motor.

Related code

C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	52	RRR: Reverse rotation signal
Alarm relay terminal function	C026		



4.2.76 Major failure signal (MJA)

The inverter outputs the major failure (MJA) signal in addition to an alarm signal when it trips because of one of the errors listed below.

(This signal function applies to the tripping caused by hardware.)

Related code

C021 to C025: Terminal [UPF] to [X3] functions
C026: Alarm relay terminal function

No.	Error code	Description
1	E10.*	CT error
2	E11.*	CPU error
3	E14.*	Ground-fault protection
4	E20.*	Temperature error due to cooling-fan fault
5	E23.*	Gate array communication error
6	E25.*	Main circuit error

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	53	MJA: Major failure signal
Alarm relay terminal function	C026		

Chapter 4 Explanation of Functions

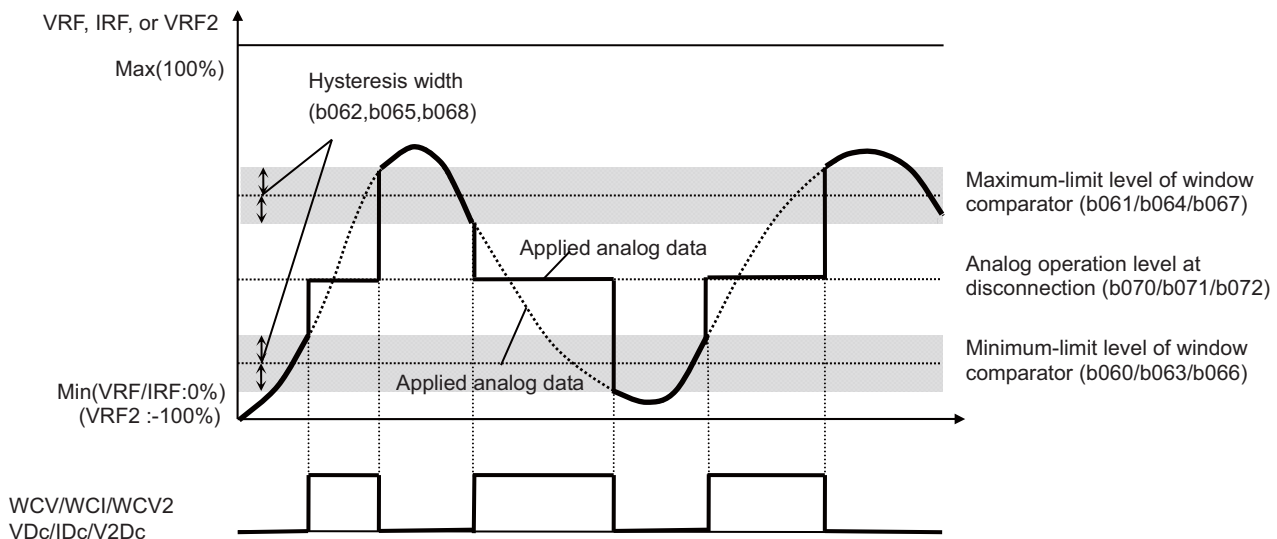
4.2.77 Window comparators (WCV, WCI and WCV2) (detection of terminal disconnection: VDC, IDc and V2Dc)

- The window comparator function outputs signals when the values of analog inputs VRF, IRF, and VRF2 are within the maximum and minimum limits specified for the window comparator. You can monitor analog inputs with reference to arbitrary levels (to find input terminal disconnection and other errors).
- You can specify a hysteresis width for the maximum-limit and minimum-limit levels of the window comparator.
- You can specify limit levels and a hysteresis width individually for analog inputs VRF, IRF, and VRF2.
- You can fix the analog input data to be applied to an arbitrary value when WCV, WCI, or WCV2 is output. For this purpose, specify a desired value as the operation level at VRF/IRF/VRF2 disconnection (b070/b071/b072). When "no" is specified, the analog input data is reflected as input.
- Output values of VDC, IDc, and V2Dc are the same as those of WCV, WCI, and WCV2, respectively.

Related code

C021 to C025: Terminal [UPF] to terminal [X3] functions
 C026: Alarm relay terminal function
 b060/b063/b066: Maximum-limit level of window comparators VRF/IRF/VRF2

Item	Function code	Data or range of data	Description
Terminal [UPF] to [X3] functions	C021-C025 C026	27	VDC: Detection of analog input VRF disconnection
		28	IDc: Detection of analog input IRF disconnection
		29	V2Dc: Detection of analog input VRF2 disconnection
		54	WCV: Window comparator VRF
		55	WCI: Window comparator IRF
Alarm relay terminal function		56	WCV2: Window comparator VRF2
Maximum-limit level of window comparators VRF/IRF/VRF2	b060 (VRF)	"Minimum-limit level + hysteresis width*2 (minimum of 0)" to 100. (%)	Setting of maximum-limit level
	b063 (IRF)		
	b066 (VRF2)		
Minimum-limit level of window comparators VRF/IRF/VRF2	b061 (VRF)	0 to "maximum-limit level - hysteresis width*2 (maximum of 100)" (%)	Setting of minimum-limit level
	b064 (IRF)		
	b067 (VRF2)		
Hysteresis width of window comparators VRF/IRF/VRF2	b062 (VRF)	0 to "(maximum-limit level - minimum-limit level)/2 (maximum of 10)" (%)	Setting of hysteresis width for maximum-limit and minimum-limit levels
	b065 (IRF)		
	b068 (VRF2)		
Operation level at VRF/IRF/VRF2 disconnection	b070 (VRF)	0 to 100 (%) or "no" (ignore)	Setting of the analog input value to be applied when WCV, WCI, or WCV2 (VDC, IDc, or V2Dc) is output.
	b071 (IRF)		
	b072 (VRF2)		



4.2.78 Output signal delay/hold function

The output signal delay/hold function allows you to set on-delay and off-delay times for each output terminal.

Since every output signal is turned on or off immediately when the relevant condition is satisfied, signal chattering may occur if signal outputs conflict with each other. Use this function to avoid such a problem by holding or delaying specific signal outputs. To use this function, set on-delay and off-delay times for individual output terminals (a total of six terminals, such as multifunctional output terminals [UPF] to [X3] and the alarm relay terminal).

Related code	
C130: Output UPF on-delay time	
C131: Output UPF off-delay time	
C132: Output DRV on-delay time	
C133: Output DRV off-delay time	
C134: Output X1 on-delay time	
C135: Output X1 off-delay time	
C136: Output X2 on-delay time	
C137: Output X2 off-delay time	
C138: Output X3 on-delay time	
C139: Output X3 off-delay time	
C140: Output RY on-delay time	
C141: Output RY off-delay time	

Output terminal	On-delay time	Off-delay time
UPF	C130	C131
DRV	C132	C133
X1	C134	C135
X2	C136	C137
X3	C138	C139
RY(FA,FB,FC)	C140	C141

Item	Function code	Range of data	Description
Output on-delay time	C130/C132/C134/ C136/C138/C140	0.0 to 100.0 (s)	Setting of on-delay time
Output off-delay time	C131/C133/C135/ C137/C139/C141	0.0 to 100.0 (s)	Setting of off-delay time

4.2.79 Input terminal response time

- The input terminal response time function allows you to specify a sampling time for each of multifunctional input terminals RST to RR and the FR terminal. You can use this function effectively to remove noise (e.g., chattering).

- If chattering hinders constant input from an input terminal, increase the response time setting for the input terminal. Note that an increase in response time deteriorates the response. The response time can be set in a range of about 0 to 400 ms (corresponding to settings of 0 to 200).

Related code	
C160 to C167: Response time of multifunctional input terminals RST to RR	
C168: FR terminal response time	

Item	Function code	Range of data	Description
Response time of multifunctional input terminals RST to RR	C160-C167	0. to 200.	Variable in step of 1
FR terminal response time	C168		

4.2.80 External thermistor function (TH)

The external thermistor function allows you to connect an external thermistor installed in external equipment (e.g., motor) to the inverter, and use the thermistor for the thermal protection of the external equipment.

Connect the external thermistor to control circuit terminals TH and BC.

Make the functional settings according to the thermistor specifications as described below.

When using this function, the wiring distance between the inverter and motor must be 20 m or less. Since the thermistor current is weak, isolate the thermistor wiring to the inverter from other wirings appropriately to prevent the thermistor signal from being affected by the noise caused by other signal currents, including the motor current.

Related code	
b098: Thermistor for thermal protection control	
b099: Thermal protection level setting	
C085: Thermistor input tuning	

Item	Function code	Range of data	Description
Thermistor for thermal protection control	b098	00	Disabling the external thermistor (TH) function
		01	Enabling the TH function (resistor element with a positive temperature coefficient [PTC])
		02	Enabling the TH function (resistor element with a negative temperature coefficient [NTC])
Thermal protection level setting	b099	0 to 9999. (Ω)	Setting of the thermal resistance level (according to the thermistor specifications) at which to trigger tripping
Thermistor input tuning	C085	0.0 to 1000.	Setting for gain adjustment

Note: Specifying "01" for the thermistor for thermal protection control (b098) without an external thermistor connected makes the inverter trip.

Chapter 4 Explanation of Functions

4.2.81 FRQ terminal

You can monitor the inverter output frequency and output current via the FRQ terminal on the control circuit terminal block. The FRQ terminal is a pulse output terminal.

Related code
C027: [FRQ] signal selection
C030: Digital current monitor reference value
C105: [FRQ] terminal analog meter adjustment

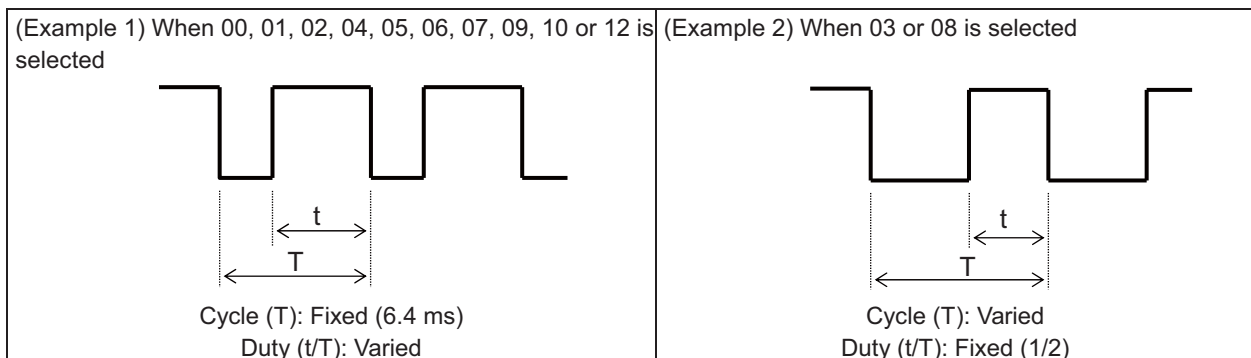
(1) FRQ signal selection

Select the signal to be output from the FRQ terminal among those shown below.

If you select "03" (digital output frequency) and "08" (digital current monitoring), connect a digital frequency counter to the FRQ terminal. To monitor other output signals, use an analog meter.

Item	Data	Description	Full-scale value
C027	00	Output frequency (See example 1.)	0 to maximum frequency (Hz) (*3)
	01	Output current (See example 1.)	0 to 200%
	02	Output torque (*1) (See example 1.)	0 to 200%
	03	Digital output frequency (See example 2.)	0 to maximum frequency (Hz) (*3)
	04	Output voltage (See example 1.)	0 to 133% (75% of full scale is equivalent to 200V/400V)
	05	Input power (See example 1.)	0 to 200%
	06	Electronic thermal overload (See example 1.)	0 to 100%
	07	LAD frequency (See example 1.)	0 to maximum frequency (Hz)
	08	Digital current monitoring (See example 2.)	(*2)
	09	Motor temperature (See example 1.)	0°C to 200°C (0°C is output when the motor temperature is 0°C or less.)
	10	Heat sink temperature (See example 1.)	0°C to 200°C (0°C is output when the heat sink temperature is 0°C or less.)
	12	General analog YA (0) (See example 1.)	0 to 100%

*1 This signal is output only when the V/F characteristic curve selection (see Section 4.2.18) is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control.



*2 Digital current monitoring

If the output current matches the digital current monitor reference value (C030), the FRQ terminal will output a signal indicating 1,440 Hz.

Item	Function code	Range of data	Description
Digital current monitor reference value	C030	"0.2 x rated current" to "2.0 x rated current" (A)	Setting of the current for 1,440 Hz output

*3 The actually detected output frequency is output when the V/F characteristic curve selection is the PG vector control (A044 = 05).

*4 For detail of the function, refer "Programming software EZ-SQ user manual".

*5 When b086 (frequency scaling conversion factor) is set, the value converted by gain is displayed. (refer 4.1.7 Scaled output frequency monitoring)

(2) FRQ terminal analog meter adjustment

Adjust the inverter output gain for the external meter connected to the FRQ terminal.

Item	Function code	Range of data	Description
[FRQ] terminal analog meter adjustment	C105	50. to 200. (%)	Setting of the gain for FRQ monitoring

4.2.82 AMV and AMI terminals

You can monitor the inverter output frequency and output current via the AMV and AMI terminals on the control circuit block.

The AMV terminal outputs an analog voltage signal (0 to 10 V).
The AMI terminal outputs an analog current signal (4 to 20 mA).

Related code
C028: [AMV] signal selection
C029: [AMI] signal selection
C106: AMV gain adjustment
C109: AMV offset adjustment
C108: AMI gain adjustment
C110: AMI offset adjustment

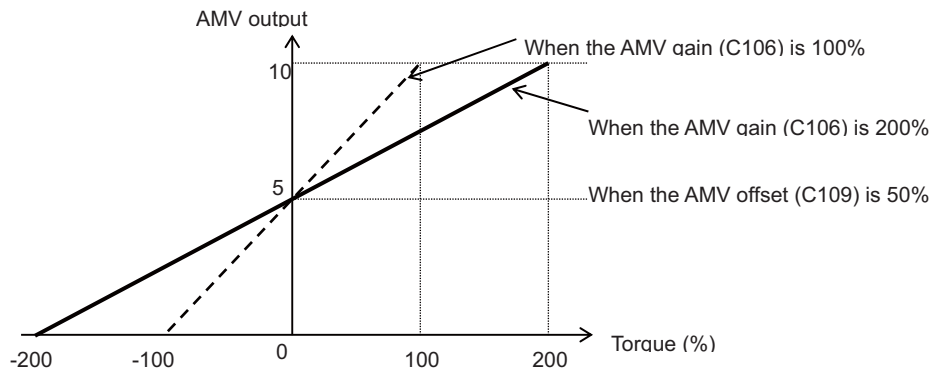
(1) AMV signal selection /AMI signal selection

Select the signals to be output from the AMV and AMI terminals among those shown below.

Item	Function code	Data	Description	Full-scale value
[AMV] signal selection / [AMI] signal selection	C028/C029	00	Output frequency	0 to maximum frequency (Hz) (*3)
		01	Output current	0 to 200%
		02	Output torque (*1)	0 to 200%
		04	Output voltage	0 to 133% (75% of full scale is equivalent to 200V/400V)
		05	Input power	0 to 200%
		06	Electronic thermal overload	0 to 100%
		07	LAD frequency	0 to maximum frequency (Hz)
		09	Motor temperature	0°C to 200°C (0°C is output when the motor temperature is 0°C or less.)
		10	Heat sink temperature	0°C to 200°C (0°C is output when the heat sink temperature is 0°C or less.)
		11	Output torque (signed)	(Output only from the AMV terminal) 0 to 200% (*1) (*2)
		13	General analog YA (1) (*4)	(Output only from the AMV terminal) 0 to 100%
		14	General analog YA (2) (*4)	(Output only from the AMI terminal) 0 to 100%

*1 This signal is output only when the V/F characteristic curve selection (see Section 4.2.18) is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control.

*2 The specifications of the output torque (signed) are as follows:



*3 The actually detected output frequency is output when the V/F characteristic curve selection is the PG vector control (A044 = 05).

*4 For detail of the function, refer "Programming software EZ-SQ user manual".

(2) AMV/AMI adjustment

Adjust the inverter output gain for the external meters connected to the AMV and AMI terminals.

Item	Function code	Range of data	Description
Setting of the gain for AMV monitoring	C106	50. to 200. (%)	Setting of the gain for AMV monitoring
Setting of the offset for AMV monitoring	C109	0 to 100 (%)	Setting of the offset for AMV monitoring
Setting of the gain for AMI monitoring	C107	50. to 200. (%)	Setting of the gain for AMI monitoring
Setting of the offset for AMI monitoring	C110	0 to 100 (%)	Setting of the offset for AMI monitoring

Note: The offset data is in percentage (%).

(Example) When the current range of AMI terminal output is 4 to 20 mA (default), the offset of 4 mA is 20%.

Chapter 4 Explanation of Functions

4.2.83 Initialization setting

The initialization function allows you to initialize the adjusted settings on the inverter to restore the factory settings. You can also clear the trip history data alone.

Related code
 b084: Initialization mode (parameters or trip history)
 b085: Country code for initialization

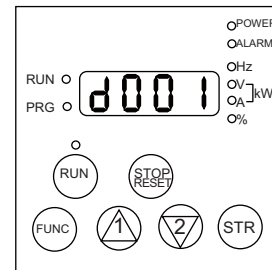
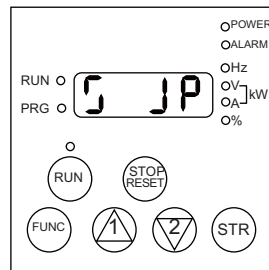
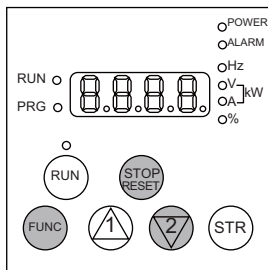
The settings of initialization are described below.

The settings of "P100" to "P131", running-time data, and power-on time data cannot be cleared.

Item	Function code	Data	Description
Initialization mode (parameters or trip history)	b084	00	Clearing on the trip history data
		01	Initializing only the settings The factory settings are restored.
		02	Clearing the trip history data and initializing the settings
Country code for initialization	b085	00	Defaults intended for Japan
		01	Defaults intended for Europe
		02	Defaults intended for the U.S.A.

(Initializing procedure)

Adjust the above settings as required, and then perform the following procedure:



- 1) Holding down the FUNC and [2] (down) keys, press and hold down the STOP/RESET key.
 - After the monitor starts blinking, release only the STOP/RESET key. (The display on the monitor changes to that shown in the middle figure above.
 - Release the FUNC and [2] (down) keys.

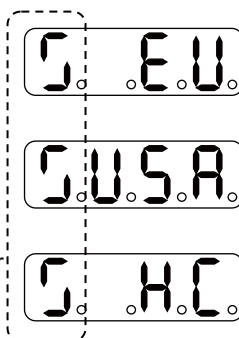
- 2) Initialization is in progress.
 - The above figure shows the monitor display (indicating that the initialization is in progress) intended for Japan. Those intended for other regions and trip history clearance are shown below.

- 3) When the initialization is completed, the monitor displays code "d001". Confirm that the settings have been initialized.

Initialization-in-progress display intended for Europe

Initialization-in-progress display intended for the U.S.A.

Initialization-in-progress display for trip history clearance



In the far-left digit, the lighting segments move round for

Note 1: The initialization operation does not initialize the analog input settings (C081, C082, C083, C121, C122, and C123) and thermistor coefficient setting (C085).

Note 2: The initialization operation does not initialize the settings of easy sequence user parameters (P100 to P131).

4.2.84 Function code display restriction

The function code display restriction function allows you to arbitrarily switch the display mode or the display content on the digital operator.

Related code

b037: Function code display restriction
U001 to U012: User parameters

Item	Function code	Data	Description
Function code display restriction	b037	00	Full display
		01	Function-specific display
		02	User setting
		03	Data comparison display
		04	Basic display
User parameters	U001 to U012	no	No assignment
		d001 to P131	Selection of the code to be displayed (All codes are selectable.)

(1) Function-specific display mode

If a specific function has not been selected, the monitor does not display the parameters concerning the specific function.

The following table lists the details of display conditions:

No.	Display condition	Parameter displayed when the display condition is met
1	A001 = 01	A005, A006, A011 to A016, A101, A102, A111 to A114, C081 to C083, and C121 to C123
2	A001 = 10	A141 to A143
3	A002 = 01, 03, 04, or 05	b087
4	A017 = 01	d025 to d027, P100 to P131
5	A041 = 01	A046 and A047
6	A044 = 00 or 01	A041, A042 and A043
7	A044 = 03, 04 or 05	H002, H005, H050
8	A044 = 04	H060, H061
9	A = 03, 04, or 05 and H002 = 00	H020 to H024
10	A = 03, 04, or 05 and H002 = 01 or 02	H030 to H034
11	A044 and/or A244 = 03, 04, or 05	d008 to d010, d012, b040 to b046, H001, and H070 to H073
12	A044 and/or A244 = 02	b100 to b113
13	A051 = 01 or 02	A052 and A056 to A058
14	A051 = 01 or 02	A053 to A055, and A059
15	A071 = 01 or 02	d004, A005, A006, A011 to A016, A072 to A078, A101, A102, A111 to A114, C044, C052, C053, C081 to C083, and C121 to C123
16	A076 = 10	A141 to A143
17	A094 = 01 or 02	A095 and A096
18	A097 = 01, 02, 03 or 04	A131
19	A098 = 01, 02, 03 or 04	A132
20	b013, b213, and/or b313 = 02	b015 to b020
21	b021 = 01, 02 or 03	b022 and b023
22	b024 = 01, 02 or 03	b025 and b026
23	b050 = 01	b051 to b054
24	b095 = 01 or 02	b090 and b096
25	b098 = 01 or 02	b099 and C085
26	b120 = 01	b121 to b127

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No.	Display condition	Parameter displayed when the display condition is met
27	One of C001 to C008 = 05 and A019 = 00	A028 to A035
28	One of C001 to C008 = 06	A038 and A039
29	One of C001 to C008 = 07	A053 to A055 and A059
30	One of C001 to C008 = 08	F202, F203, A203, A204, A220, A244, A246, A247, A261, A262, A292, A293, A294, b212, B213, H203, H204 and H206
31	One of C001 to C008 = 08 and A041 = 01	A246 and A247
32	One of C001 to C008 = 08 and A244 = 00 or 01	A241, A242 and A243
33	One of C001 to C008 = 08 and A244 = 03 or 04	H202, H205, H250, H251 and H252
34	One of C001 to C008 = 08 and A244 = 04	H260 and H261
35	One of C001 to C008 = 08, A244 = 03 or 04, and H202 = 00	H220 to H224
36	One of C001 to C008 = 08, A244 = 03 or 04, and H202 = 01 or 02	H230 to H234
37	One of C001 to C008 = 08 and A094 = 01 or 02	A295 and A296
38	One of C001 to C008 = 11	b088
39	One of C001 to C008 = 17	F302, F303, A303, A304, A320, A342, A343, A392, A393, b312, b313 and H306
40	One of C001 to C008 = 18	C102
41	One of C001 to C008 = 27, 28, or 29	C101
42	One of C021 to C008 = 03	C040 and C041
43	One of C021 to C008 = 26	C040 and C111
44	One of C021 to C008 = 02 or 06	C042 and C043
45	One of C021 to C008 = 07	C055 to C058
46	One of C021 to C008 = 21	C063
47	One of C021 to C008 = 24 or 25	C045 and C046
48	One of C021 to C008 = 33	C142 to C144
49	One of C021 to C008 = 34	C145 to C147
50	One of C021 to C008 = 35	C148 to C150
51	One of C021 to C008 = 36	C151 to C153
52	One of C021 to C008 = 37	C154 to C156
53	One of C021 to C008 = 38	C157 to C159
54	One of C021 to C008 = 42	C064

(2) User-setting display mode

The monitor displays only the codes and items that are arbitrarily assigned to user parameters (U001 to U012), except codes "d001", "F001", and "b037".

(3) Data comparison display mode

The monitor displays only the parameters that have been changed from the factory settings, except all monitoring indications (d***) and code "F001".

Note that the settings of input span calibration and input zero calibration (C081 to C083 and C121 to C123), and thermistor input tuning (C085) is not always displayed.

(4) Basic display mode

The monitor displays basic parameters. (The monitor display is the factory setting.)

The following table lists the parameters that can be displayed in basic display mode:

No.	Code displayed	Item
1	d001 to d104	Monitoring indication
2	F001	Output frequency setting
3	F002	Acceleration (1) time setting
4	F003	Deceleration (1) time setting
5	F004	Keypad Run key routing
6	A001	Frequency source setting
7	A002	Run command source setting
8	A003	Base frequency setting
9	A004	Maximum frequency setting
10	A005	[AUT] selection
11	A020	Multispeed frequency setting
12	A021	Multispeed 1 setting
13	A022	Multispeed 2 setting
14	A023	Multispeed 3 setting
15	A042	Manual torque boost value
16	A044	V/F characteristic curve selection
17	A045	V/F gain setting
18	A082	AVR voltage select
19	A085	Operation mode selection
20	b001	Selection of restart mode
21	b002	Allowable under-voltage power failure time
22	b008	Selection of retry after trip
23	b011	Retry wait time after trip
24	b012	Electronic thermal setting
25	b013	Electronic thermal characteristic
26	b037	Function code display restriction
27	b083	Carrier frequency setting
28	b084	Initialization mode (parameters or trip history)
29	b090	Dynamic braking usage ratio
30	b095	DBTR control
31	C021	Terminal [UPF] function
32	C022	Terminal [DRV] function
33	C036	Alarm relay active state
34	H002	Motor data selection
35	H003	Motor capacity
36	H004	Motor poles setting

4.2.85 Initial-screen selection (selection of the initial screen to be displayed after power-on)

The initial-screen selection function allows you to specify the screen that is displayed on the digital operator immediately after the inverter power is turned on. The table below lists the screens (items) selectable. (The factory setting is "01" [d001].)

— Related code —
 b038: Initial-screen selection

To adjust the screen selection setting of your HF-430 α series inverter to an HF-430 series inverter, select "00" (the screen displayed when the STR key was last pressed).

Item	Function code	Data	Description
Initial-screen selection	b038	00	Screen displayed when the STR key was pressed last (equivalent to the setting on HF-430)
		01	d001 (output frequency monitoring)
		02	d002 (output current monitoring)
		03	d003 (rotation direction monitoring)
		04	d007 (Scaled output frequency monitoring)
		05	F001 (output frequency setting)

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Note: When "00" (the screen displayed when the STR key was last pressed) has been selected, the monitor displays code "*---" (entry to a group of functions) if the functional item displayed last is not "d***" or "F***".

(Example) If the inverter power is turned off immediately after the setting of "A020" has been changed, the monitor will display "A---" as the initial screen after the next power-on.

4.2.86 Automatic user-parameter setting

The automatic user-parameter setting function allows you to make the inverter automatically store the parameters you readjusted sequentially as user parameters "U001" to "U012". You can use the stored data as a readjustment history. To enable this function, select "01" (enabling automatic user-parameter setting) for the automatic user-parameter setting function enable (b039).

Related code
 b039: Automatic user-parameter setting function enable
 U001 to U012: User parameters

The setting data entered in (displayed on) the digital operator is stored when the STR key is pressed. Also the monitor screen code (d***) is stored at the same time.

User parameter "U001" retains the latest update of setting; user parameter "U012", the oldest update. A functional parameter can be stored as only a single user parameter. After all the 12 user parameters have been used to store functional-parameter settings, new functional-parameter settings will be stored as user parameters on a first-in, first-out basis (that is, the next parameter will be written to "U012", storing the oldest update, first).

Item	Function code	Data	Description
Automatic user-parameter setting function enable	b039	00	Disabling automatic user
		01	Enabling automatic user

4.2.87 Stabilization constant setting

The stabilization constant setting function allows you to adjust the inverter to stabilize the motor operation when the motor operation is unstable.

Related code
 H006/H206/H306: Motor stabilization constant
 A045: V/f gain setting
 b083: Carrier frequency setting

If the motor operation is unstable, check the motor capacity setting (H003/H203) and motor pole setting (H004/H204) to determine whether the settings match the motor specifications. If they do not match, readjust the settings. If the primary resistance of the motor is less than the standard motor specification, try to increase the setting of "H006/H206/H306" step by step. Try to reduce the setting of "H006/H206/H306" if the inverter is driving a motor of which the capacity is higher than the inverter rating.

You can also use the following methods to stabilize the motor operation:

- 1) Reducing the carrier frequency (b083) (See Section 4.2.11.)
- 2) Reducing the V/F gain setting (A045) (See Section 4.2.17.)

Item	Function code	Data	Description
Stabilization constant	H006/H206/H306	0. to 255.	Increase or reduce the setting to stabilize the motor.
V/F gain setting	A045	20. to 100. (%)	Reduce the setting to stabilize the motor.
Carrier frequency setting	b083	0.5 to 15.0 (kHz)	Reduce the setting to stabilize the motor.

4.2.88 Selection of operation at option card error

You can select how the inverter operates when an error results from a built-in option card between two modes. In one mode, the inverter trips. In the other mode, the inverter ignores the error and continues the operation.

Related code
 P001: Operation mode on expansion card 1 error
 P002: Operation mode on expansion card 2 error

When you use the PG feedback option card as option card 1, specify "01" for "P001". When you use the PG feedback card as option card 2, specify "01" for "P002".

Item	Function code	Data	Description
Operation mode on expansion card 1 and 2 errors	P001/P002	00	TRP: Alarm output
		01	RUN: Continuation of operation

4.2.89 Optimum accel/decel operation function

The optimum accel/decel operation function eliminates the need for acceleration time and deceleration time settings for the motor operation by the inverter. Conventional inverters required you to adjust the acceleration and deceleration time according to the status of the load. Based on fuzzy logic, this function automatically adjusts the acceleration and deceleration time to minimize the inverter performance. This function adjusts the acceleration time so that during acceleration, the inverter output current does not exceed the current level specified by the deceleration rate at stall prevention (when the stall prevention is enabled) or about 150% of the inverter's rated current (when the stall prevention is disabled). This function adjusts the deceleration time so that, during deceleration, the output current does not exceed about 150% of the inverter's rated current or the DC voltage in the inverter circuits does not exceed about 370 V (in the case of 200 V class models) or about 740 V (in the case of 400 V class models). Thus, this function automatically adjusts the acceleration and deceleration time appropriately on a real-time basis even when the motor load or the motor's moment of inertia changes.

Related code

A044/A244/A344: V/F characteristic curve selection
 A085: Operation mode selection
 b021/b024: Stall prevention operation mode (1) (2)
 b022/b025: Stall prevention setting (1) (2)

Item	Function code	Data	Description
Operation mode selection	A085	00	Normal operation
		01	Energy-saving operation
		02	Fuzzy operation

Observe the following precautions and instructions when using this function:

- Note 1: This function is not suited for machines that require fixed acceleration and deceleration times. This function varies the acceleration and deceleration time according to the changes in the load and the moment of inertia.
- Note 2: If the inertial force produced in the machine becomes about 20 times as high as the motor shaft capacity, the inverter may trip. If this occurs, reduce the carrier frequency.
- Note 3: Even when the inverter is driving the same motor, the actual acceleration/deceleration time always changes according to current fluctuation.
- Note 4: The selection of the fuzzy acceleration/deceleration function is valid only when the control mode is a V/F characteristic control mode. When a sensorless vector control mode is selected, the selection of this function is ignored (normal operation is performed).
- Note 5: When the fuzzy acceleration/deceleration function is enabled, the jogging operation differs from the normal jogging operation because of fuzzy acceleration.
- Note 6: When the fuzzy acceleration/deceleration function is enabled, the deceleration time may be prolonged if the motor load exceeds the inverter's rated load.
- Note 7: If the inverter repeats acceleration and deceleration often, the inverter may trip.
- Note 8: Do not use the fuzzy acceleration/deceleration function when the internal regenerative braking circuit of the inverter or an external braking unit is used. In such cases, the braking resistor disables the inverter from stopping deceleration at the end of the deceleration time set by the fuzzy acceleration/deceleration function.
- Note 9: When using the inverter for a motor of which the capacity is one class lower than that of the inverter, enable the stall prevention function and set the stall prevention level to 1.5 times as high as the rated current of the motor.

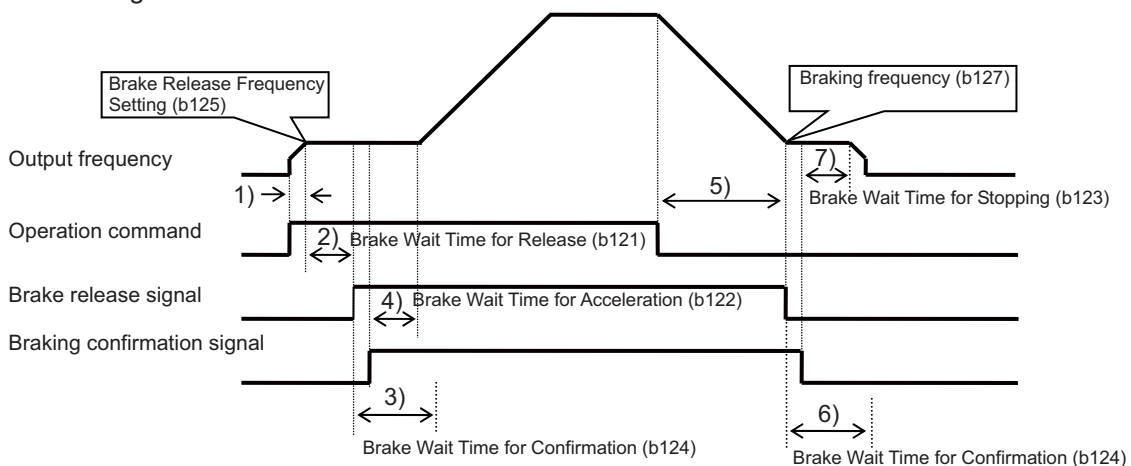
4.2.90 Brake control function

The brake control function allows you to make the inverter control an external brake used for a lift or other machines. To enable this function, specify "01" (enabling the brake control function) for the Brake Control Enable (b120). This function operates as described below.

Related code

- b120: Brake Control Enable
- b121: Brake Wait Time for Release
- b122: Brake Wait Time for Acceleration
- b123: Brake Wait Time for Stopping
- b124: Brake Wait Time for Confirmation
- b125: Brake Release Frequency Setting
- b126: Brake Release Current Setting
- b127: Braking frequency
- C001 to C008: Terminal [RST] to [RR] functions
- C021 to C025: Terminal [UPF] to [X3] functions

- 1) When the inverter receives an operation command, it starts the output and accelerates the motor up to the Brake Release Frequency Setting.
- 2) After the Brake Release Frequency Setting is reached, the inverter waits for the braking wait time (b121), and then outputs the brake release signal (BRK). However, if the inverter output current has not reached the brake release current (b126), the inverter does not output the break release signal, but trips and outputs a braking error signal (BER).
- 3) When the braking confirmation signal (BOK) has been assigned to a multifunctional input terminal (that is, when "44" is specified for one of "C001" to "C008"), the inverter waits for the Brake Wait Time for Confirmation (b124) without accelerating the motor after receiving the brake release signal. If the inverter does not receive the braking confirmation signal within the braking confirmation time (b124), it trips with the braking error signal (BER) output. When the braking confirmation signal (BOK) has not been assigned to any multifunctional input terminal, the Brake Wait Time for Confirmation (b124) is invalid. In such cases, the inverter proceeds to the operation described in Item 4) after the output of the brake release signal.
- 4) After the input of the braking confirmation signal (or the output of the brake release signal [when the BOK signal function is disabled], the inverter waits for the Brake Wait Time for Acceleration (b122), and then starts accelerating the motor up to the set acceleration frequency.
- 5) When the operation command is turned off, the inverter decelerates the motor down to the braking frequency (b125), and then turns off the brake release signal (BRK).
- 6) When the braking confirmation signal (BOK) has been assigned to a multifunctional input terminal (that is, when "44" is specified for one of "C001" to "C008"), the inverter waits, after turning off the brake release signal, until the braking confirmation is turned off at least for the Brake Wait Time for Confirmation (b124) without decelerating the motor. If the braking confirmation signal is not turned off within the Brake Wait Time for Confirmation (b124), the inverter trips with the braking error signal (BER) output. When the braking confirmation signal (BOK) has not been assigned to any multifunctional input terminal, the Brake Wait Time for Confirmation (b124) is invalid. In such cases, the inverter proceeds to the operation described in Item 7) after the brake release signal is turned off.
- 7) After the braking confirmation signal (or the brake release signal [when the BOK signal function is disabled] is turned off, the inverter waits for the Brake Wait Time for Stopping (b123), and then starts decelerating the motor down to 0 Hz.



Note: The above timing chart shows the operation on the assumption that the braking confirmation signal "44" (BOK) is assigned to one of the terminal [RST] to [RR] functions (C001 to C008). If the BOK signal is not assigned to any terminal, the Brake Wait Time for Acceleration (b122) begins when the brake release signal is turned on, and the Brake Wait Time for Stopping (b123) begins when the brake release signal is turned off.

When using the brake control function, assign the following signal functions to multifunctional input and multifunctional output terminals as needed.

- (1) To input a signal indicating that the brake is released from the external brake to the inverter, assign the braking confirmation signal (44: BOK) to one of the terminal [RST] to [RR] functions (C001 to C008).
- (2) Assign the brake release signal (19: BRK), which is a brake-releasing command, to one of the multifunctional output terminals [UPF] to [X3] (C021 to C025). To output a signal when braking is abnormal, assign the brake error signal (20: BER) to a multifunctional output terminal.

When using the brake control function, you are recommended to select the sensorless vector control (A044 = 03) 0Hz-range sensorless vector control (A044 = 04) or PG vector control (A044=05) as the V/F characteristic curve selection that ensures a high starting torque. (See Section 4.2.18.)

Settings required for the brake control function

Item	Function code	Data or range of data	Description
Brake Control Enable	b120	00	Disabling the brake control function
		01	Enabling the brake control function
Brake Wait Time for Release	b121	0.00 to 5.00 (s)	Time to wait after the output frequency has reached the release frequency until the output current reaches the release current
Brake Wait Time for Acceleration	b122	0.00 to 5.00 (s)	Mechanical delay after the release signal has been output until the brake is released
Brake Wait Time for Stopping	b123	0.00 to 5.00 (s)	Mechanical delay after the release signal has been turned off until the brake is applied
Brake Wait Time for Confirmation	b124	0.00 to 5.00 (s)	Wait time longer than the delay after the release signal output until the release completion signal output from the brake is input to the inverter
Brake Release Frequency Setting	b125	0.00 to 99.99 or 100.0 to 400.0 (Hz)	Frequency at which to output the brake release signal (*1)
Brake Release Current Setting	b126	"0 x rated current" to "2.0x rated current" (%)	Frequency at which to permit brake releasing (*2)
Braking frequency	b127	0.00 to 99.99 or 100.0 to 400.0 (Hz)	Frequency at which to apply the brake for stopping the motor (*1)

*1 Specify a frequency higher than the start frequency (b082).

*2 Note that setting a low current may not ensure sufficient torque at brake releasing.

The inverter will trip with the braking error signal (BER) (E36: brake error) output in one of the following cases:

- 1) The inverter output current brake remains below the brake release current, even after the release wait time (b121).
- 2) During acceleration, the braking confirmation signal (BOK) is not turned on within the braking wait time (b124). During deceleration, the braking confirmation signal (BOK) is not turned off within the braking wait time (b124). Otherwise, the braking confirmation signal is turned off although the brake release signal is output.

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4.2.91 Deceleration and stopping at power failure (nonstop deceleration at instantaneous power failure)

The nonstop deceleration at instantaneous power failure is the function making the inverter decelerate and stop the motor while maintaining the voltage below the overvoltage level when an instantaneous power failure occurs during the inverter operation. You can select three modes with controller deceleration and stop on power loss (b050).

Related code

b050: Controller deceleration and stop on power loss
 b051: DC bus voltage trigger level during power loss
 b052: Over-voltage threshold during power loss
 b053: Deceleration time setting during power loss
 b054: Initial output frequency decrease during power loss
 b055: Proportional gain setting for nonstop operation at momentary power failure
 b056: Integral time setting for nonstop operation at momentary power failure

Item	Function code	Data or range of data	Description
Controller deceleration and stop on power loss	b050	00	Disabling the nonstop deceleration function
		01	Enabling the nonstop deceleration function
		02	DC voltage constant control, with resume
		03	DC voltage constant control, without resume
DC bus voltage trigger level during power loss	b051	0.0 to 1000. (V)	
Over-voltage threshold during power loss (*1)	b052	0.0 to 1000. (V)	
Deceleration time setting during power loss	b053	0.01 to 3600. (s)	
Initial output frequency decrease during power loss	b054	0.00 to 10.00 (Hz)	
Proportional gain setting for nonstop operation at momentary power failure	b055	0.00 to 2.55	Proportional gain at DC voltage constant control (Only when "02" or "03" is specified for b050)
Integral time setting for nonstop operation at momentary power failure	b056	0.0 to 9.999 / 10.00 to 65.53	Integral time at DC voltage constant control (Only when "02" or "03" is specified for b050)

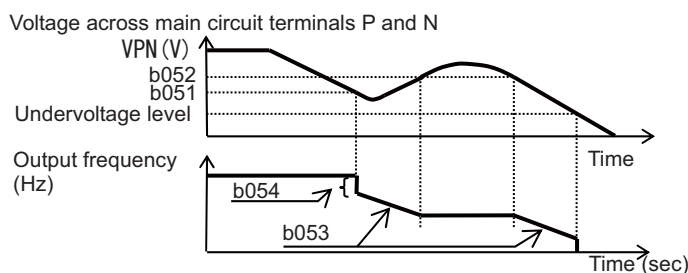
<1> nonstop deceleration at instantaneous power failure (b050=01)

- The nonstop deceleration at instantaneous power failure is the function making the inverter decelerate and stop the motor while maintaining the voltage below the overvoltage level (over-voltage threshold during power loss [b052]) when an instantaneous power failure occurs during the inverter operation.
- To use this function, remove the J51 connector cables from terminals r1 and t1, connect the main circuit terminals P and r1 to each other, and connect the main circuit terminals N and t1 to each other. Use 0.75 mm² or heavier wires for the connections.
- If an instantaneous power failure has occurred while the inverter is operating the motor and the output voltage falls to the DC bus voltage trigger level during power loss (b051) or less, the inverter reduces the output frequency by the initial output frequency decrease during power loss (b054) once, and then decelerates the motor for the deceleration time setting during power loss (b053).
- If the voltage increases to an overvoltage level (exceeding the over-voltage threshold during power loss [b052]) because of regeneration, the inverter enters the LAD stop state until the voltage falls below the overvoltage level.

Note1: If the over-voltage threshold during power loss (b052) is less than the DC bus voltage trigger level during power loss (b051), the over-voltage threshold during power loss will be increased to the DC bus voltage trigger level during power loss when the stop level is applied. (However, the stored setting will not be changed.) And, in case b052 is less than the supply voltage (equivalent to rectified DC voltage which is square root 2 times supply AC voltage), when power recovers while this function is activated, inverter will be in the LAD stop status and cannot decelerate. (Stop command and frequency change command are not accepted until deceleration is completed). Be sure to set b052 more than the standard supply voltage.

Note2: This nonstop deceleration function cannot be canceled until the nonstop deceleration operation is completed. To restart the inverter operation after power recovery, wait until the inverter stops, enter a stop command, and then enter an operation command.

Note3: Setting higher initial output frequency decrease during powerloss (b054) results in over current trip due to sudden deceleration. Setting lower b054, or longer deceleration time during powerloss (b053) results in undervoltage trip due to less regeneration power.



- <2> DC voltage constant control during nonstop operation at momentary power failure (b050 = 02: no restoration, b050 = 03: restoration to be done)
- If momentary power failure occurs or the main circuit DC voltage drops during inverter operation, the inverter decelerates the motor while maintaining the main circuit DC voltage at the level specified as the target nonstop operation voltage at momentary power failure (OV-LAD stop level) (b052).
 - This function starts operating when all the following conditions are met:
 - "02" or "03" has been specified for b050.
 - The inverter is running. (This function does not operate if the inverter has been tripped, is in undervoltage status or stopped.)
 - The control power fails momentarily or the main circuit DC voltage drops to the DC bus voltage trigger level during power loss (b051) or less.
 - This function operates when the conditions above are met even if the J51 connector cables have been disconnected from terminals r1 and t1, and cables are connected from main circuit terminal P to terminal r1, and from main circuit terminal N to terminal t1.
 - If momentary power failure only lasts a short time, the inverter can continue operation without stopping its output. Conversely, if momentary power failure causes undervoltage, the inverter stops its output immediately and ends the operation of this function. When power is subsequently restored, the inverter operates according to the selection of restart mode (b001).
 - When "03" is specified for b050, the inverter can be restored to normal operation if the input power is recovered from momentary power failure before the inverter stops its output. The inverter, however, may decelerate and stop the motor if a specific setting has been made for b051. The table below lists the differences in operation according to the setting of b051.

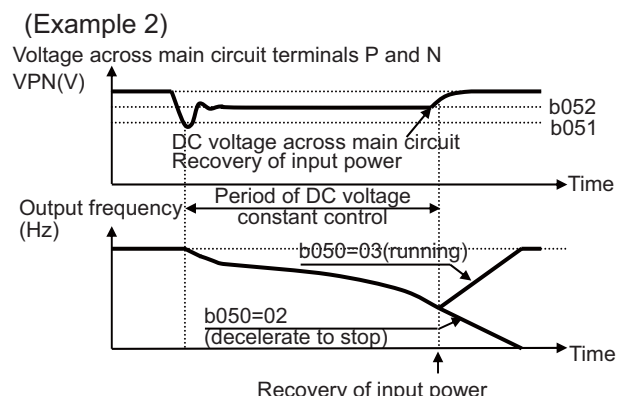
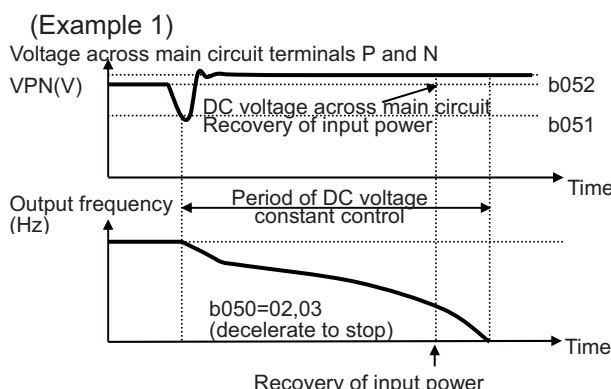
b050	b051	Operation
02 (No restoration)	b052 > Main circuit DC voltage at input power recovery	Decelerating and stopping the motor (DC voltage constant control) (Example 1)
	b052 < Main circuit DC voltage at input power recovery	Decelerating and stopping the motor (Example 2)
03 (Restoration to be done)	b052 > Main circuit DC voltage at input power recovery	Decelerating and stopping the motor (DC voltage constant control) (Example 1)
	b052 < Main circuit DC voltage at input power recovery	Running (Example 2)

- When this function operates and the inverter decelerates and stops the motor, the motor is forcibly stopped even if the FR signal is on. To restart the motor, turn on the FR signal again after confirming the recovery of inverter input power.

Note 4: Each of the values of b051 and b052 must be the undervoltage 210V(200V class),410V(400V class)level or more. This function does not operate when undervoltage occurs. The value of b051 must be less than that of b052. When b051 is much higher proportional gain (b055) results in overcurrent by rapid acceleration after this function operates.

Note 5: When "02" or "03" is specified for b050, PI control is performed so that the internal DC voltage is maintained at a constant level.

- Setting a higher proportional gain (b055) results in a faster response. However, an excessively high proportional gain causes the control to diverge and results in the inverter easily tripping.
- Setting a shorter integral time (b056) results in a faster response. However, an excessively short integral time results in the inverter easily tripping.
- Setting a lower proportional gain (b055) results in undervoltage trip due to a voltage drop immediately after starting this function.



4.2.92 Offline auto-tuning function

The offline auto-tuning function allows you to make the inverter automatically measure and set the motor constants that are required for the sensorless vector control, 0Hz-range sensorless vector control, and PG vector control.

When using the inverter to perform the sensorless vector control, 0Hz-range sensorless vector control, and PG vector control for a motor of which the motor constants are unknown, measure the motor constants with the offline tuning function.

When "00" (Sumitomo general-purpose motor data) is specified for the motor constant selection (H002/H202), the motor constants of Sumitomo's general-purpose motors are set as defaults. When you drive a Sumitomo's general-purpose motor with the inverter, you can usually obtain the desired motor characteristics without problems. (If you cannot obtain the desired characteristics, adjust the motor constant settings as described in Section 4.2.92 or 4.2.93.)

If you intend to use the online tuning function described later, be sure to perform offline auto-tuning beforehand.

The offline auto-tuning function applies only to the normal mode motor and B mode motor controls. Do not apply this function to the C mode motor control.

The motor constant data are corresponding to the data of one phase of Y connection at 60 Hz.

You should use off-line auto-tuning first by using factory default settings as long as you can .

(There are some unusable functions and settings when using off line auto-tuning. Please see the following notices in detail.)

Related code

H001: Auto-tuning Setting
 H002/H202: Motor data selection
 H003/H203: Motor capacity
 H004/H204: Motor poles setting
 H030/H230: Autotuning constant R1
 H031/H231: Autotuning constant R2
 H032/H232: Autotuning constant L
 H033/H233: Autotuning constant lo
 H034/H234: Autotuning constant J
 A003/A203: Base frequency setting
 A051: DC braking selection
 A082: AVR voltage select
 b046: Reverse run protection enable

Item	Function code	Data or range of data	Description
Auto-tuning Setting	H001	00	Disabling the auto-tuning
		01	Enabling the auto-tuning (without motor rotation)
		02	Enabling the auto-tuning (with motor rotation)
Motor data selection	H002/H202	00	Sumitomo general-purpose motor data
		01	Sumitomo AF motor data
		02	Sumitomo explosion proof motor data
		03	Automatically tuned data
		04	Automatically tuned data (online auto-tuning enabled)
Motor capacity	H003/H203	0.2 to 75.0 (kW)	
Motor poles setting	H004/H204	2, 4, 6, 8, or 10 (poles)	
Auto-tuning constant R1	H030/H230	0.000 to 65.53 (Ω)	
Auto-tuning constant R2	H031/H231	0.000 to 65.53 (Ω)	
Auto-tuning constant L	H032/H232	0.00 to 655.3 (mH)	
Auto-tuning constant lo	H033/H233	0.00 to 655.3 (A)	
Auto-tuning constant J	H034/H234	0.001 to 9999. (kgm ²)	
Base frequency setting	A003/A203	30 to maximum frequency setting (Hz)	
DC braking enable	A051	00	Disabling DC braking
		01	Enabling DC braking
AVR voltage select	A082	200, 215, 220, 230, or 240	Selectable only for 200 V class models
		380, 400, 415, 440, 460, or 480	Selectable only for 400 V class models

When using this function, follow the instructions below.

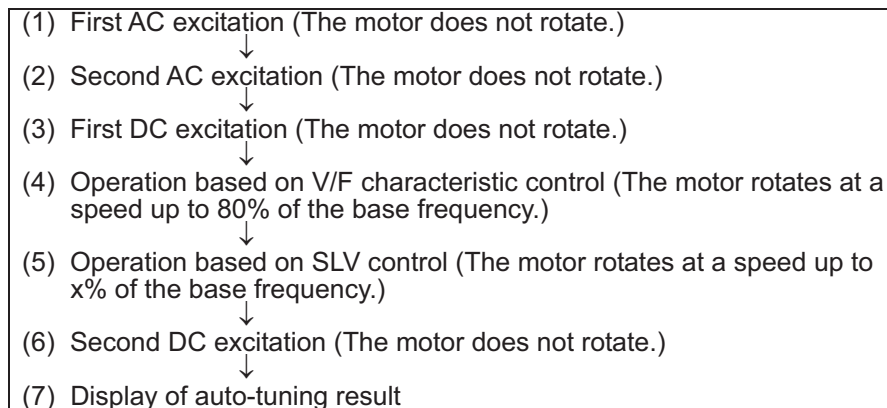
- 1) Adjust the settings of base frequency (A003) and AVR voltage select(A082) to the motor specifications. When motor voltage is other than the alternatives, set as "motor voltage (A082) " * "output voltage gain (A045) " = "motor rated voltage". Please set 00 (constant torque characteristic[VC]) to V/F control mode(A044), and do not set free V/F setting(02). If you set free V/F setting(A044), auto-tuning function does not work. (see note 6)
- 2) This function can properly apply to only the motors in the maximum applicable capacity class of your inverter or one class lower than the capacity class of your inverter. If this function is used for motors with other capacities, correct constant data may not be obtained. (In such cases, the auto-tuning operation may not be completed. If the auto-tuning operation is not completed, press the STOP/RESET key. The operation will end with an error code displayed.)

- 3) If "01" (enabling) is specified for the DC braking enable (A051), motor constants cannot be measured by offline auto-tuning. Specify "00" (disabling) for the DC braking enable. (The default setting is "00".)
- 4) If "02" (auto-tuning with motor rotation) is specified for the Auto-tuning Setting (H001), confirm or observe the following:
 - a) No problem occurs when the motor rotates at a speed close to 80% of the base frequency.
 - b) The motor is not driven by any other external power source.
 - c) All brakes are released.
 - d) During auto-tuning, insufficient torque may cause a problem in the load driven by the motor (for example, a lift may slide down). Therefore, remove the motor from the machine or other load, and perform auto-tuning with the motor alone. (The moment of inertia [J] measured by auto-tuning is that of the motor alone. To apply the data, add the moment of inertia of the load machine to the measured J data after converting the moment of inertia into the motor shaft data.)
 - e) If the motor is installed in a machine (e.g., lift or boring machine) that limits the motor shaft rotation, the allowable rotation limit may be exceeded during auto-tuning, and the machine may be damaged. To avoid this problem, specify "01" (auto-tuning without motor rotation) for the Auto-tuning Setting (H001).
 - f) If the no-load current is unknown, operate the motor at 50 Hz in a V/F characteristic control mode to measure the motor current with current monitor. Then, set the measured current as the control constant "H023" or "H223" before auto-tuning.
- 5) Even when "01" (auto-tuning without motor rotation) is specified for the Auto-tuning Setting (H001), the motor may rotate slightly during auto-tuning.
- 6) When performing the auto-tuning for a motor of which the capacity is one class lower than that of the inverter, enable the stall prevention function, and set the stall prevention level to 1.5 times as high as the rated current of the motor.

Operating procedure

- 1) Specify "01" or "02" for the Auto-tuning Setting (H001). It is recommended to use keypad as a source of run command (A002). If you turn on the run command or turn off during auto-tuning, auto-tuning will get terminated abnormally. (see note 5)
- 2) Input an operation command.

When the operation command is input, the inverter performs an automatic operation in the following steps:



Note 1: Steps (4) and (5) are skipped when the auto-tuning without motor rotation (H001 = 01) has been selected.

Note 2: The motor speed (x) in step (5) is as follows. Assume that "T" is the acceleration or deceleration time in step (4), whichever is largest.

When $0s \leq T < 50s$, $x = 40\%$.

When $50s \leq T < 100s$, $x = 20\%$.

When $100s \leq T$, $x = 10\%$.

Note 3: The tuning result is displayed as follows:



If the auto-tuning has ended abnormally, retry it.
(To clear the result display, press the STOP/RESET key.)

Note 4: If the inverter trips during the auto-tuning, the auto-tuning is terminated forcibly. (In such cases, the monitor does not display the abnormal-end code, but displays a trip indication code.)

In such cases, remove the cause of tripping, and then set H001=01 again to retry the auto-tuning after turning off power source for the inverter and turn on.

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- Note 5: If you cancel the auto-tuning midway with a stop command (by pressing the STOP/RESET key or turning off the operation command), the constants set for auto-tuning may remain in the inverter. Before retrying the auto-tuning, initialize the inverter, and then readjust the settings for the auto-tuning. (Perform the same procedure also when you proceed to the normal inverter operation.)
Before retrying the auto-tuning, initialize the setting parameters of inverter or turn off power source for the inverter and turn on. And then readjust the settings for the auto-tuning. (Perform the same procedure also when you proceed to the normal inverter operation.)
- Note 6: If an attempt is made to perform the auto-tuning with a free V/F characteristic selected as the control mode, the inverter will soon terminate the operation with the abnormal-end code displayed.
- Note 7: Even if the auto-tuning has ended normally, you cannot operate the inverter with the tuning data left. If you intend to operate the inverter with the tuning data left, be sure to switch the setting of motor constant selection (H002) to "01".
- Note8: You should not activate any functions set on multifunctional terminals RST-RR during auto-tuning. (Set normal open terminals off, and set normal close terminals on). The working functions on the multifunctional terminals cause abnormal termination. The motor might keep running without run command in this case. Please restart auto-tuning after turning off power source for the inverter and turn on again.
- Note9: Do not use DC braking. You should set DC braking selection (A051) invalid for auto-tuning.
- Note10: Do not start auto-tuning with setting servo-on (54:SON) and forcing function (55:FOC) to the multifunctional terminals. You should remove these functions and start auto-tuning in this case. Please set these functions after normal termination of auto-tuning and confirming good motor rotation.
- Note11: If you set control mode (A044) to PG vector control (05), you should not set control mode (P012) to position control mode (01:APR, 02:APR2, 03:HAPR). Do not also use torque control, torque bias control. You should use these functions after normal termination of auto-tuning and confirming good motor rotation.
- Note 12: If auto-tuning has finished , once turn off power source of inverter and turn on.

4.2.93 Online auto-tuning function

The online auto-tuning function allows you to compensate the motor constants for alterations caused by the rise of motor temperature and other factors to ensure stable motor operation.

The online auto-tuning function applies only to the normal mode motor and B mode motor controls. Do not apply this function to the C mode motor control.

Item	Function code	Data	Description
Motor constant selection	H002/H202	00	Sumitomo general-purpose motor data
		01	Sumitomo AF motor data
		02	Sumitomo explosion proof motor data
		03	Automatically tuned data
		04	Automatically tuned data (online auto-tuning enabled)

When using this function, follow the instructions below.

- 1) Be sure to perform the offline auto-tuning before the online auto-tuning.
- 2) Since the data for online tuning is calculated by the offline auto-tuning, perform the offline tuning at least once, even when the inverter is used to drive a Sumitomo motor.
- 3) The online auto-tuning operates for a maximum of 5 seconds after the motor has stopped. (DC excitation is executed once to tune constants R1 and R2. The result of tuning is not reflected in the data displayed on the monitor.) If an operation command is input during the auto-tuning operation, the online auto-tuning ends midway because the operation command has priority over the online auto-tuning. (In such cases, the result of tuning is not reflected in the inverter settings.)
- 4) When the DC braking at stopping has been specified, the online tuning is performed after the DC braking operation ends.
- 5) When FOC, SON terminals are assigned, online auto-tuning is not executed.

Operating procedure

- 1) Specify "04" (enabling the online auto-tuning) for the motor constant selection "H002". (Specify "00" [disabling the auto-tuning] for the Auto-tuning Setting "H001".)
- 2) Input an operation command. (The inverter will automatically perform the online auto-tuning after the motor stops.)

4.2.94 Secondary resistance compensation (temperature compensation) function

The secondary resistance compensation function allows you to compensate for the secondary resistance to control the motor speed fluctuations due to the changes in the motor temperature. This function can operate when the control mode is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control.

Related code

P025: Temperature compensation thermistor enable
b098: Thermistor for thermal protection control

(Use the thermistor model PB-41E made by Shibaura Electronics Corporation.)

When using this function, specify "02" (NTC) for the thermistor for thermal protection control (b098). (With a thermistor other than the PB-41E or another setting of the thermistor for thermal protection control, the motor temperature cannot be detected correctly.)

Item	Function code	Data	Description
Temperature compensation thermistor enable	P025	00	Disabling the secondary resistance compensation
		01	Enabling the secondary resistance compensation

4.2.95 Motor constants selection

Adjust the motor constant settings to the motor to be driven by the inverter.

When using a single inverter to drive multiple motors in the control mode based on VC, VP, or free V/F characteristic, calculate the total capacity of the motors, and specify a value close to the total capacity for the motor capacity selection (H003/H203).

When the automatic torque boost function is used, the motor constant settings that do not match the motor may result in a reduced motor or unstable motor operation.

You can select the motor constants that are used when the control mode is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control from the following three types:

- (1) Motor constants of Sumitomo motor
- (2) Motor constants tuned by offline auto-tuning
- (3) Arbitrarily set motor constants

The motor constants set for the normal mode motor control apply to the C mode motor control.

Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244/ A344	00	Constant torque characteristic (VC)
		01	Reduced-torque characteristic (1.7th power of VP)
		02 (*1)	Free V/F characteristic
		03 (*1)	Sensorless vector control (SLV)
		04 (*1)	0 Hz-range sensorless vector control
		05 (*1)	PG vector control
Motor data selection	H002/H202	00	Sumitomo general-purpose motor constants
		01	Sumitomo AF motor constants
		02	Sumitomo explosion proof motor constants
		03	Motor constants tuned by auto-tuning
		04	Motor constants tuned by online auto-tuning
Motor capacity	H003/H203	0.2 to 75.0 (kW)	
Motor poles setting	H004/H204	2, 4, 6, 8, or 10 (poles)	
Motor constant R1	H020/H220	0.000 to 65.53 (Ω)	
Motor constant R2	H021/H221	0.000 to 65.53 (Ω)	
Motor constant L	H022/H222	0.00 to 655.3 (mH)	
Motor constant lo	H023/H223	0.00 to 655.3 (A)	
Motor constant J	H024/H224	0.001 to 9999. (kgm ²)	(*2)
Auto-tuning constant R1	H030/H230	0.000 to 65.53 (Ω)	
Auto-tuning constant R2	H031/H231	0.000 to 65.53 (Ω)	
Auto-tuning constant L	H032/H232	0.00 to 655.3 (mH)	
Auto-tuning constant lo	H033/H233	0.00 to 655.3 (A)	
Auto-tuning constant J	H034/H234	0.001 to 9999. (kgm ²)	

*1 Any of "00" to "05" can be selected for the normal mode motor (A044). Only "00" to "04" can be selected for the B mode motor (A244). Only "00" or "01" can be selected for the C mode motor (A344).

*2 Convert the moment of inertia (J) into the motor shaft data. When the value of J is large, the motor response is fast, and the motor torque increases quickly. When the value of J is small, the motor response is slow, and the motor torque increases slowly. To control the response, set the value of J, and then adjust the speed response (H005/H205).

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- *3 In the modes of sensorless vector control, 0Hz-range sensorless vector control and PG vector control, inverter may output reverse to given operation command in the low speed range as a nature of those control. In case there is a specific inconvenience for example reverse rotation damage the machine, enable the reverse run protection (b046). (see 4.2.101: Reverse run protection function)

Arbitrary setting of motor constants

For the arbitrary setting of the motor constants, the function codes requiring settings vary depending on the settings of the normal/B mode control function and the motor constant selection.

- When the normal/B mode control function is enabled and "00" is specified for the motor constant selection → Directly input the desired values for "H020" to "H024".
- When the normal/B mode control function is enabled and "01" or "02" is specified for the motor constant selection → Directly input the desired values for "H030" to "H034".

When the offline auto-tuning has not been performed, the constants (Sumitomo motor constants) of the motors in the same capacity class as the inverter have been set for "H030/H230" to "H034/H234".

4.2.96 Sensorless vector control

The sensorless vector control function estimates and controls the motor speed and output torque on the basis of the inverter output voltage and output current and the motor constants set on the inverter. This function enables the inverter to accurately operate the motor with a high starting torque, even at a low frequency (0.3 Hz or more).

To use this function, specify "03" for the V/F characteristic curve selection (A044/A244).

Before using this function, be sure to make optimum constant settings for the motor with reference to Section 4.2.91, "Motor constant selection."

When using this function, observe the following precautions:

- 1) If you use the inverter to drive a motor of which the capacity is two classes lower than the maximum applicable capacity of the inverter, you may not be able to obtain adequate motor characteristics.
- 2) If you cannot obtain the desired characteristics from the motor driven under the sensorless vector control, readjust the motor constants according to the symptom, as described in the table below.

Related code
A001: Frequency source setting
A044/A244: V/F characteristic curve selection
F001: Output frequency setting
b040: Torque limit selection
b041 to b044: Torque limits (1) to (4)
H002/H202: Motor data selection
H003/H203: Motor capacity
H004/H204: Motor poles setting
H005/H205: Motor speed constant
H020/H220: Motor constant R1
H021/H221: Motor constant R2
H022/H222: Motor constant L
H023/H223: Motor constant lo
H024/H224: Motor constant J
H050/H250: PI proportional gain
H051/H251: PI integral gain
H052/H252: P proportional gain setting

Operation status	Symptom	Adjustment method	Adjustment item
Powering	Momentary speed variation is negative.	Increase the motor constant R2 step by step from the set value up to 1.2 times as high as the set value.	H021/H221/H031
	Momentary speed variation is positive.	Reduce the motor constant R2 step by step from the set value down to 0.8 times as high as the set value.	H021/H221/H031
Regenerating	Torque is insufficient at low frequencies (several Hz)	Increase the motor constant R1 step by step from the set value up to 1.2 times as high as the set value.	H020/H220/H030
		Increase the motor constant lo step by step from the set value up to 1.2 times as high as the set value.	H023/H223/H033
Starting	The motor generates an impact when it starts.	Reduce the motor constant J from the set value.	H024/H224/H034
Decelerating	The motor runs unsteadily.	Reduce the speed response setting.	H005/H205
		Reduce the motor constant J from the set value.	H024/H224/H034
Torque-limited operation	Torque is insufficient during torque-limited operation at a low frequency.	Reduce the stall prevention level to lower than the torque limiter level.	b021, b041 to b044
Low-frequency operation	Motor rotation is inconsistent.	Increase the motor constant J from the set value.	H024/H224/H034
starting	Motor runs backwards for short moment.	Set 01 (enable) on reverse run protection function (b046)	b046

Note 1: Always set the carrier frequency (b083) to 2.1 kHz or more. If the carrier frequency is less than 2.1 kHz, the inverter cannot operate the motor normally.

Note 2: When driving a motor of which the capacity is one class lower than the inverter, adjust the torque limit (b041 to b044) so that the value "α" calculated by the expression below does not exceed 200%. Otherwise, the motor may be burnt out.

$$\alpha = \text{"torque limit"} \times (\text{inverter capacity}) / (\text{motor capacity})$$

(Example) When the inverter capacity is 0.75 kW and the motor capacity is 0.4 kW, the torque limit value is calculated as follows, based on the assumption that the value "α" should be 200%:

$$\text{Torque limit (b041 to b044)} = \alpha \times (\text{motor capacity}) / (\text{inverter capacity}) = 200\% \times (0.4 \text{ kW}) / (0.75 \text{ kW}) = 106\%$$

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4.2.97 Sensorless vector, 0 Hz domain control

The 0Hz domain sensorless vector (SLV) control function incorporates Sumitomo's own torque control system and enables high-torque operation in the 0Hz range (0 to 3 Hz). This control function is best suited for driving a lifting machine, e.g., crane or hoist, that requires sufficient torque when starting at a low frequency.

To use this function, specify "04" for the V/F characteristic curve selection (A044/A244).

Before using this function, be sure to optimize constant settings for the motor with reference to Section 4.2.91, "Motor constant selection."

The parameters related to the 0Hz-range sensorless vector control are as follows:

1) The Zero SLV limit for normal/B mode motors (H060/H260) is the parameter that specifies the output current for the constant-current control in the 0 Hz range (about 3.0 Hz or less). The parameter value is expressed as a ratio of the output current to the inverter's rated current.

2) The Zero SLV starting boost current (H061/H261) is the parameter to specify the current for boosting at motor start-up with a frequency in the 0 Hz range. The parameter value is expressed as a ratio of the boost current to the inverter's rated current. The value of the boost current is added to the current value specified by "H060/H260" only at starting.

Related code

A001: Frequency source setting
 A044/A244: V/F characteristic curve selection
 F001: Output frequency setting
 b040: Torque limit selection
 b041 to b044: Torque limit (1) to (4)
 H002/H202: Motor data selection
 H003/H203: Motor capacity
 H004/H204: Motor poles setting
 H005/H205: Motor speed constant
 H020/H220: Motor constant R1
 H021/H221: Motor constant R2
 H022/H222: Motor constant L
 H023/H223: Motor constant I_o
 H024/H224: Motor constant J
 H050/H250: PI proportional gain
 H051/H251: PI integral gain
 H052/H252: P proportional gain setting
 H060/H260: Zero SLV limit
 H061/H261: Zero SLV starting boost current

Item	Function code	Range of data	Description
Zero SLV limit	H060/H260	0.0 to 100.0 (%)	Current limiter for the low-speed range
Zero SLV starting boost current	H061/H261	0. to 50. (%)	Quantity of boost current at starting

When using this function, observe the following precautions:

- 1) Be sure to use an inverter of which the capacity is one class higher than the motor to be driven.
- 2) If you use the inverter to drive a motor of which the capacity is two classes lower than the maximum applicable capacity of the inverter, you may not be able to obtain adequate motor characteristics.
- 3) If you cannot obtain desired characteristics from the motor driven under the 0Hz-range sensorless vector control, readjust the motor constants according to the symptom as described in the table below.

Operation status	Symptom	Adjustment method	Adjustment item
Powering	Momentary speed variation is negative.	Increase the motor constant R2 step by step from the set value up to 1.2 times as high as the set value.	H021/H221/H031
	Momentary speed variation is positive.	Reduce the motor constant R2 step by step from the set value down to 0.8 times as high as the set value.	H021/H221/H031
Regenerating	Torque is insufficient at low frequencies (several Hz)	Increase the motor constant R1 step by step from the set value up to 1.2 times as high as the set value.	H020/H220/H030
		Increase the motor constant I _o step by step from the set value up to 1.2 times as high as the set value.	H023/H223/H033
Starting	The motor generates an impact when it starts.	Reduce the motor constant J from the set value.	H024/H224/H034
Decelerating	The motor runs unsteadily.	Reduce the speed response setting.	H005/H205
		Reduce the motor constant J from the set value.	H024/H224/H034
Immediately after deceleration	Overcurrent or overvoltage protection function operates.	Reduce the motor constant I _o step by step from the set value down to 0.8 times as high as the set value.	H023/H223/H033
		Specify "00" (always on) or "01" (always off) for the AVR function select (A081).	A081
Low-frequency operation	Motor rotation is inconsistent.	Increase the motor constant J from the set value.	H024/H224/H034

Note 1: Always set the carrier frequency (b083) to 2.1 kHz or more. If the carrier frequency is less than 2.1 kHz, the inverter cannot operate the motor normally.

Note 2: Adjust the torque limit (b041 to b044) so that the value "α" calculated by the expression below does not exceed 200%. Otherwise, the motor may be burnt out.

$$\alpha = \text{"torque limit"} \times (\text{inverter capacity}) / (\text{motor capacity})$$

(Example) When the inverter capacity is 0.75 kW and the motor capacity is 0.4 kW, the torque limit value is calculated as follows on the assumption that the value "α" should be 200%:
 Torque limit (b041 to b044) = α × (motor capacity) / (inverter capacity) = 200% × (0.4 kW) / (0.75 kW) = 106%

4.2.98 Torque monitoring function

The torque monitoring function allows you to monitor the estimated motor output torque when the V/F characteristic curve selection is the sensorless vector control, 0Hz-range sensorless vector control, or PG vector control.

To monitor the output torque on the digital operator, select code "d012" on the digital operator.

To monitor the output torque as a signal output from the control circuit terminal block, see Section 4.2.77, "FRQ terminal," or 4.2.78, "AMV and AMI terminals."

If the constant torque characteristic (VC), reduced-torque characteristic (1.7th power of VP), or free V/F characteristic is specified for the V/F characteristic curve selection (A044/A244), this function is disabled, and the display on the digital operator and the signal output from the control circuit terminal block are unpredictable.

The torque monitored by this function is displayed as a ratio to the torque the motor outputs when rotating in synchronization with the frequency corresponding to the motor's rated output. (The latter torque is 100%.)

Since this function estimates the output torque from the motor current, the accuracy of monitoring is about 20% when the inverter drives a motor that has the same output ratings as the inverter.

Related code
 A044/A244: V/F characteristic curve selection
 C027: [FRQ] signal selection
 C028: [AMV] signal selection
 C029: [AMI] signal selection
 H003/H203: Motor capacity
 H004/H204: Motor poles setting

Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
		04	0Hz-range sensorless vector control
		05	PG vector control (not available for A244)
[FRQ] signal selection	C027	02	Output torque
[AMV] signal selection	C028	11	Output torque (signed) (only for C028)
[AMI] signal selection	C029		
Motor capacity selection	H003/H203	0.20 to 75.0 (kW)	
Motor pole selection	H004/H204	2, 4, 6, 8, or 10 (poles)	

4.2.99 Forcing function (FOC)

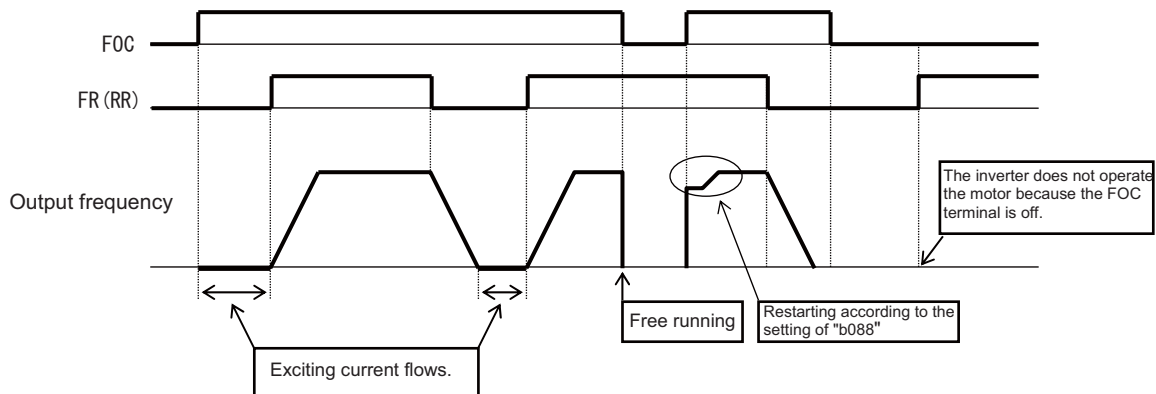
The forcing function allows you to apply an exciting current via an input terminal to the inverter to pre-build magnetic flux when "03" (sensorless vector control), "04" (0Hz-range sensorless vector control), or "05" (PG vector control) is specified for the V/F characteristic curve selection (A044/A244).

To use this function, assign function "55" (FOC) to a multifunctional input terminal.

After the FOC function is assigned, the inverter will accept operation commands only when the FOC terminal is turned on.

If the FOC terminal is turned off while the inverter is operating the motor, the inverter sets the motor into the free-running state. If the FOC terminal is turned on subsequently, the inverter restarts the motor according to the setting of the restart mode after MBS (b088).

Related code
 A044/A244: V/F characteristic curve selection
 C001 to C008: Terminal [RST] to [RR] functions



Chapter 4 Explanation of Functions

4.2.100 Torque limitation function

The torque limitation function allows you to limit the motor output torque when "03" (sensorless vector control), "04" (0Hz-range sensorless vector control), or "05" (PG vector control) is specified for the V/F characteristic curve selection (A044/A244).

Related code

- A044/A244: V/F characteristic curve selection
- b040: Torque limit selection
- b041 to b044: Torque limits (1) to (4)
- C001 to C008: Terminal [RST] to [RR] functions
- C021 to C025: Terminal [UPF] to [X3] functions

You can select one of the following four torque limitation modes with the torque limit selection (b040):

- 1) Quadrant-specific setting mode
In this mode, individual torque limit values to be applied to four quadrants (i.e. forward powering, reverse regeneration, reverse powering, and forward regeneration) are set as the torque limits 1 to 4 (b041 to b044), respectively.
- 2) Terminal-switching mode
In this mode, the torque limit values set in the torque limits 1 to 4 (b041 to b044) are switched from one another according to the combination of the states of torque limit switch terminals 1 and 2 (TRQ1 and TRQ2) assigned to multifunctional input terminals. A single selected torque limit is valid in all operating states of the inverter.
- 3) Analog input mode
In this mode, a torque limit value is set by a voltage applied to the control circuit terminal VRF2. The voltage range 0 to 10 V corresponds to the torque limit value range 0 to 200%. A single selected torque limit is valid in all operating states of the inverter.
- 4) Option (option 1/2) mode
This mode is valid when the option card (digital input card) is used. For details on this mode, refer to the instruction manual for the option card.

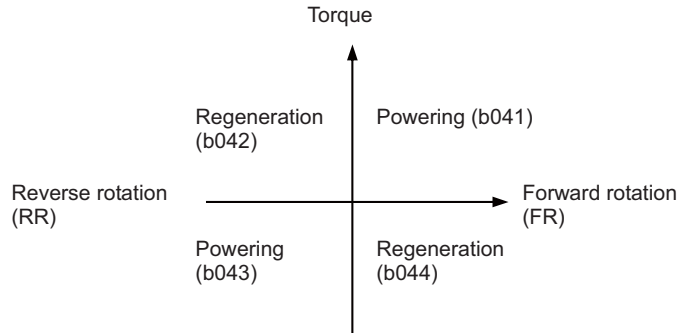
If function "40" (TL: whether to enable torque limitation) has been assigned to a multifunctional input terminal, the torque limitation mode selected by the setting of "b040" is enabled only when the TL terminal is turned on. When the TL terminal is off, torque limit settings are invalid, and the maximum torque setting is applied as a torque limit. If the TL function has not been assigned to any multifunctional input terminal, the torque limitation mode selected by the setting of "b040" is always enabled.

Each torque limit value used for this function is expressed as a ratio of the maximum torque generated when the inverter outputs its maximum current on the assumption that the maximum torque is 200%. Note that each torque limit value does not represent an absolute value of torque. The actual output torque varies depending on the motor.

If the torque limited (TRQ) signal function is assigned to a multifunctional output terminal, the TRQ signal will turn on when the torque limitation function operates.

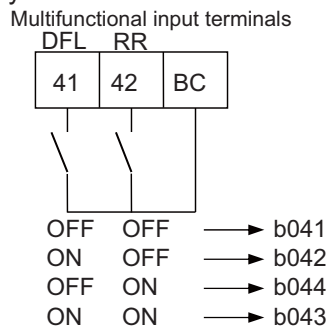
Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
		04	0Hz-range sensorless vector control
		05	PG vector control (not available for A244)
Torque limit selection	b040	00	Quadrant-specific setting mode
		01	Terminal-switching mode
		02	Analog input mode
		03	Option 1 mode
		04	Option 2 mode
Torque limit (1)	b041	0 to 200 (%)	Forward powering (in quadrant-specific setting mode)
Torque limit (2)	b042	0 to 200 (%)	Reverse regeneration (in quadrant-specific setting mode)
Torque limit (3)	b043	0 to 200 (%)	Reverse powering (in quadrant-specific setting mode)
Torque limit (4)	b044	0 to 200 (%)	Forward regeneration (in quadrant-specific setting mode)
Terminal function	C001 to C008	40	Whether to enable torque limitation
		41	Torque limit switch 1
		42	Torque limit switch 2
Terminal function	C021 to C025	10	Torque limited signal

When "00" (quadrant-specific setting mode) is specified for the torque limit selection (b040), the torque limits 1 to 4 apply as shown below.



When "01" (terminal-switching mode) is specified for the torque limit selection (b040), the torque limits 1 to 4 are set as shown in the example below. The torque limits 1 to 4 are switched by the torque limit switches 1 and 2 assigned to multifunctional input terminals.

(Example) When torque limit switch 1 (41) and torque limit switch 2 (42) are assigned to multifunctional input terminals [DFL] and [RR], respectively:



When applying the torque limitation function to the motor operation at low speeds, also use the stall prevention function.

4.2.101 Reverse Run protection function

The reverse Run protection function is effective when "03" (sensorless vector control), "04" (0Hz-range sensorless vector control), or "05" (PG vector control) is specified for the V/F characteristic curve selection (A044/A244).

— Related code —

A044/A244: V/F characteristic curve selection
b046: Reverse Run protection enable

For control reasons, especially during motor operation at low speed, the inverter may output a frequency that instructs the motor to rotate in the direction opposite to that specified by the operation command. If the counterrotation of the motor may damage the machine driven by the motor, enable the counterrotation prevention function.

Item	Function code	Data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
		04	0Hz-range sensorless vector control
		05	PG vector control (not available for A244)
Reverse Run protection enable	b046	00	Disabling counterrotation prevention
		01	Enabling counterrotation prevention

Chapter 4 Explanation of Functions

4.2.102 Torque LAD stop function

The torque LAD stop function is effective when "03" (sensorless vector control), "04" (0Hz-range sensorless vector control), or "05" (PG vector control) is specified for the V/F characteristic curve selection (A044/A244). This function temporarily stops the frequency-based deceleration function (LAD) when the torque limitation function operates.

Related code

A044/A244: V/F characteristic curve selection
 b040: Torque limit selection
 b041 to b044: Torque limits (1) to (4)
 b045: Torque limit LADSTOP enable

Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
		04	0Hz-range sensorless vector control
		05	PG vector control (not available for A244)
Torque limit selection	b040	00	Quadrant-specific setting mode
		01	Terminal-switching mode
		02	Analog input mode
		03	Option 1 mode
		04	Option 2 mode
Torque limit (1)	b041	0 to 200 (%)	Forward powering (in quadrant-specific setting mode)
Torque limit (2)	b042	0 to 200 (%)	Reverse regeneration (in quadrant-specific setting mode)
Torque limit (3)	b043	0 to 200 (%)	Reverse powering (in quadrant-specific setting mode)
Torque limit (4)	b044	0 to 200 (%)	Forward regeneration (in quadrant-specific setting mode)
Torque limit LADSTOP enable	b045	00	Disabling the torque LAD stop function
		01	Enabling the torque LAD stop function
Terminal function	C001 to C008	40	Whether to enable torque limitation
		41	Torque limit switch 1
		42	Torque limit switch 2

4.2.103 High-torque multi-motor operation

The high-torque multi-motor operation function allows you to make a single inverter operate the two motors (having the same specifications) that drive a single load (machine). This function is effective when the V/F characteristic curve selection is the sensorless vector control or 0Hz-range sensorless vector control.

To use the function, adjust the inverter settings required for the sensorless vector control (see Section 4.2.92) or 0Hz-range sensorless control (see Section 4.2.93), except for the motor constant settings. Adjust the motor constants as follows:

- 1) For constants R1, R2, and L, specify a value half as large as that normally specified for one motor.
- 2) For constant I_o, specify a value twice as large as that normally specified for one motor.
- 3) For constant J, specify a value half as large as the total moment of inertia of the two motors and the load connected to them.

Select the motor capacity that is closest to the collective capacity of both motors.

If different loads are driven by the two motors operated by the inverter, the load fluctuations on one motor may change the other motor's operation status, and the inverter may be unable to normally control the motors. Be sure to configure your system so that the motors drive only a single load or multiple loads that can, at least, be recognized as a single load.

Related code

A044/A244: V/F characteristic curve selection
 F001: Output frequency setting
 b040: Torque limit selection
 b041 to b044: Torque limits (1) to (4)
 H002/H202: Motor data selection
 H003/H203: Motor capacity
 H004/H204: Motor poles setting
 H005/H205: Motor speed constant
 H020/H220: Motor constant R1
 H021/H221: Motor constant R2
 H022/H222: Motor constant L
 H023/H223: Motor constant I_o
 H024/H224: Motor constant J
 H050/H250: PI proportional gain
 H051/H251: PI integral gain
 H052/H252: P proportional gain setting

4.3 Functions Available When the PG Feedback Option Card Is Mounted

4.3.1 Functions requiring the PG feedback card

- The PG feedback option card is generally required in the following cases:

<1> When "05" (PG vector control) is specified for V/F characteristic curve selection (A044)

<2> When pulse train frequency input is specified by one of the following methods:

- "06" (pulse train input) is specified for the run command source setting (A001).
- "10" (operation function result) is specified for the run command source setting (A001), and "05" (pulse train frequency) is specified for operation-target frequency selection 1 (A141) or operation-target frequency selection 2 (A142).
- "03" (pulse train frequency input) is specified for the PV source setting (A076).
- For the wiring and DIP switch setting of the PG feedback card, refer to the instruction manual for the PG feedback card.
- You can check the direction of motor rotation with the actual-frequency monitoring function (d008). For checking with this monitoring function, specify "00" (VC) for the V/F characteristic curve selection (A044) and make the inverter operate the motor. (Normally, a positive frequency is monitored when a forward-operation command is input, and vice versa.)

— Related code —

A044: V/F characteristic curve selection
 A001: Run command source setting
 A076: PV source setting
 A141: Operation-target frequency selection 1
 A142: Operation-target frequency selection 2

4.3.2 Control mode setting

To use the control mode setting function, specify "00" (ASR: speed control mode) or "01" (APR: pulse train position control mode) for the control mode setting (P012).

In speed control mode, select a device to input frequency commands by the frequency source setting (A001).

In pulse train position control mode, each frequency command is generated from a position command pulse train and the feedback of the position data detected by the PG. The position command is input via a multifunctional input terminal, to which the input of the pulse train position command is assigned. You can perform the position control with the command.

Select one of three input formats for the pulse train position command by the pulse train mode setting (P013).

To use the pulse train position control mode, assign function "48" (STAT) to a multifunctional input terminal. The inverter accepts a pulse train position command only when the STAT terminal is on.

You can clear the position deviation data by an external signal. Assign function "47" (PCLR) to a multifunctional input terminal.

Turning the PCLR on and off clears the position deviation data in the inverter.

To output a speed deviation error signal, assign function "22" (DSE) to a multifunctional input terminal, and specify a deviation level as the speed deviation error detection level (P027). If the deviation of the actual frequency (motor speed) from that specified by the frequency command exceeds the error detection level (P027), the inverter will output the DSE signal.

— Related code —

P012: Control mode setting
 A001: Frequency source setting
 P013: Pulse train mode setting
 P011: PG pulse-per-revolution (PPR) setting
 P023: Position loop gain setting
 H004: Motor poles setting
 C001 to C008: Terminal [RST] to [RR] functions

Item	Function code	Data or range of data	Description
Control mode setting	P012	00	ASR: Speed control mode
		01	APR: Pulse train position control mode
		02	APR2: Absolute position control mode
		03	HAPR: High resolution absolute position control mode
Pulse train mode setting (*2)	P013	00	MD0: 90°-phase-shift pulse train
		01	MD1: Forward/reverse operation command with pulse train
		02	MD2: Forward-operation pulse train with reverse-operation pulse train
PG pulse-per-revolution (PPR) setting	P011	128, to 9999, or 1000 to 6553 (10000 to 65535) (pulses)	Pulse count of PG
Position loop gain setting (*1)	P023	0.00 to 99.99 or 100.0 (rad/s)	Position loop gain
Speed deviation error detection level setting	P027	0.00 to 99.99 or 100.0 to 120.0 (Hz)	Deviation level at which to output the DSE signal
Motor poles setting	H004	2, 4, 6, 8, or 10 (poles)	Selection of the number of poles of the motor
Terminal function	C001 to C008	47	PCLR: Clearance of position deviation data
		48	STAT: Pulse train position command input enable
Terminal function	C021 to C025	22	DSE: Speed deviation error signal
Alarm relay terminal function	C026	22	DSE: Speed deviation error signal

4.3.3 PG vector control

- To use this control function, specify "05" for the V/F characteristic curve selection (A044). (You can specify the PG vector control only when the normal mode motor control is selected.)
- Before using this function, be sure to make optimum constant settings for the motor with reference to Section 4.2.95, "Motor constant selection." Also, set the pulse count of the PG to be used.
- You can select the speed control or pulse train position control mode by the pulse train mode setting (P013).
- When using this function, observe the following precautions:
 - 1) If you use the inverter to drive a motor of which the capacity is two classes lower than the maximum applicable capacity of the inverter, you may not be able to obtain adequate motor characteristics.
 - 2) If the inverter does not accelerate the motor normally or the overload protection operates, check the phase sequence of the PG signal. (For forward rotation, phase B normally leads phase A by a phase angle of 90°.)
You can check the direction of motor rotation with the actual-frequency monitoring function (d008). For checking with this monitoring function, specify "00" (VC) for the V/F characteristic curve selection (A044) and make the inverter operate the motor. (Normally, a positive frequency is monitored when a forward-operation command is input, and vice versa.)
 - 3) If you cannot obtain the desired characteristics from the motor driven under the PG vector control, readjust the motor constants according to the symptom, as described in the table below.

Related code

A001: Frequency source setting
 A044/A244: V/F characteristic curve selection
 F001: Output frequency setting
 b040: Torque limit selection
 b041 to b044: Torque limits (1) to (4)
 H002/H202: Motor data selection
 H003/H203: Motor capacity
 H004/H204: Motor poles setting
 H005/H205: Motor speed constant
 H020/H220: Motor constant R1
 H021/H221: Motor constant R2
 H022/H222: Motor constant L
 H023/H223: Motor constant lo
 H024/H224: Motor constant J
 H050/H250: PI proportional gain
 H051/H251: PI integral gain
 H052/H252: P proportional gain setting
 P011: PG pulse-per-revolution (PPR) setting
 P012: Control mode setting

Operation status	Symptom	Adjustment method	Adjustment item
Starting	The motor generates an impact when it starts.	Reduce the motor constant J from the set value.	H024/H034
Decelerating	The motor runs unsteadily.	Reduce the speed response setting.	H005
		Reduce the motor constant J from the set value.	H024/H034
Torque-limited operation	Torque is insufficient during the torque-limited operation at low frequencies.	Reduce the stall prevention level to lower than the torque limiter level.	b021, b041 to b044
Low-frequency operation	Motor rotation is inconsistent.	Increase the motor constant J from the set value.	H024/H034

Note 1: Always set the carrier frequency (b083) to 2.1 kHz or more. If the carrier frequency is less than 2.1 kHz, the inverter cannot operate the motor normally.

Note 2: When driving a motor of which the capacity is one class lower than the inverter, adjust the torque limit (b041 to b044) so that the value " α ", calculated by the expression below, does not exceed 200%. Otherwise, the motor may be burnt out.

$$\alpha = \text{"torque limit"} \times (\text{inverter capacity}) / (\text{motor capacity})$$

(Example) When the inverter capacity is 0.75 kW and the motor capacity is 0.4 kW, the torque limit value is calculated as follows, based on the assumption that the value " α " should be 200%:

$$\text{Torque limit (b041 to b044)} = \alpha \times (\text{motor capacity}) / (\text{inverter capacity}) = 200\% \times (0.4 \text{ kW}) / (0.75 \text{ kW}) = 106\%$$

4.3.4 Torque biasing function

The torque biasing function allows you to make the inverter bias the torque command generated during the operation in speed control mode. You can effectively use this function for inverter applications to a lift or other elevating machines.

Related code

P036: Torque biasing mode selection
 P037: Torque bias setting
 P038: Torque biasing polarity selection
 d010: Torque bias monitoring

Item	Function code	Data or range of data	Description
Torque biasing mode selection	P036	00	None
		01	Bias setting from the digital operator
		02	Bias setting via the VRF2 terminal (*1)
Torque bias setting	P037	-200 to +200 (%)	Valid when "P036" = "01"
Torque biasing polarity selection (*2)	P038	00	Depending on the sign of bias value
		01	Depending on the motor rotation direction

*1 When the torque bias is set as a signal input via the VRF2 terminal, the inverter recognizes the signal voltage -10 to +10 (V) as the bias value -200 to +200 (%).

- *2 1) When "00" (depending on the sign of the bias value) is specified:
 Regardless of the direction of motor rotation, torque in the forward direction increases when the torque bias signal indicates a positive (+) value. Torque in the reverse direction increases when the torque bias signal indicates a negative (-) value.
- 2) When "01" (depending on the motor rotation direction) is specified:
 The sign of the bias value indicated by the torque bias signal and the direction of the torque biasing change according to the rotation direction specified by the operation command.
 With a forward operation command: the torque is generated in the same direction as that specified by the sign of the torque bias value.
 With a reverse operation command: the torque is generated in the opposite direction to that specified by the sign of the torque bias value.

4.3.5 Torque control function

The torque control function is effective in the control mode. You can use the inverter not only under the speed control or pulse train position control but also with this torque control function. You can use this function effectively for inverter applications to, for example, a winding machine. To operate the inverter to drive the motor under torque control, assign function "52" (ATR) to a multifunctional input terminal. The torque command input is enabled when the ATR terminal is on. You can select one of four torque command input methods (digital operator and three analog input terminals) by the torque command input selection (P034).

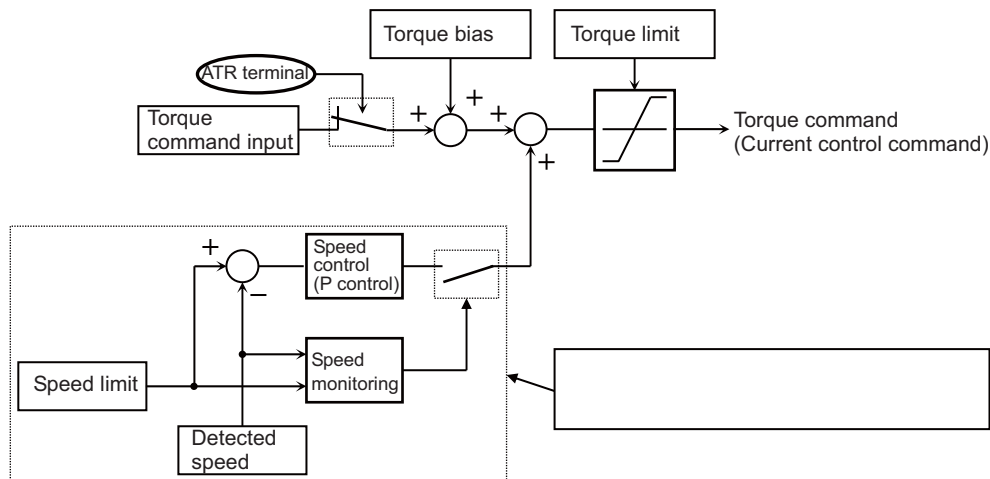
Related code

P033: Torque command input selection
 P034: Torque command setting
 P035: Polarity selection at the torque command input via the VRF2 terminal
 P039: Speed limit for torque-controlled operation (forward rotation)
 P040: Speed limit for torque-controlled operation (reverse rotation)
 d009: Torque command monitoring
 P036: Torque biasing mode selection
 P037: Torque bias setting
 P038: Torque biasing polarity selection
 d010: Torque bias monitoring
 C001 to C008: Terminal [RST] to [RR] functions

Item	Function code	Data or range of data	Description
Torque command input selection	P033	00	Input from the VRF terminal
		01	Input from the IRF terminal
		02	Input from the VRF2 terminal
		03	Input from the digital operator
Torque command setting	P034	0 to 200 (%)	Torque setting for the input from the digital operator (P033 = 03)
Polarity selection at the torque command input via the VRF2 terminal	P035	00	Depending on the sign of torque value
		01	Depending on the motor rotation direction
Speed limit for torque-controlled operation (forward rotation)	P039	0.00 to 99.99 or 100.0 to 400.0 (Hz)	
Speed limit for torque-controlled operation (reverse rotation)	P040	0.00 to 99.99 or 100.0 to 400.0 (Hz)	
Torque biasing mode selection	P036	00	None
		01	Bias setting from the digital operator
		02	Bias setting via the VRF2 terminal
Torque bias setting	P037	-200 to +200 <-180 to 180> (%)	Valid when "P036" = "01"
Torque biasing polarity selection	P038	00	Depending on the sign of bias value
		01	Depending on the motor rotation direction
Terminal function	C001 to C008	52	ATR: Permission for torque command input

Chapter 4 Explanation of Functions

(Control block diagram)



4.3.6 Pulse train position control mode

- To use this function, specify "05" for V/F characteristic curve selection, normal mode motor (A044) and "01" (pulse train position control mode) for the control mode setting (P012).
- You can choose the input source of pulse train command pulse train mode setting (P013).

Item	Function code	Data or range of data	Description
Control mode setting	P012	01	Pulse train position control mode
Pulse train mode setting (*2)	P013	00	MD0: 90°-phase-shift pulse train
		01	MD1: Forward/reverse operation command with pulse train
		02	MD2: Forward-operation pulse train with reverse-operation pulse train
Home search completion range setting	P017	0. to 9999. / 1000 (100000)	Equivalent to PG quadruplex
Home search completion delay time setting	P018	0.00 to 9.99 (s)	
Electronic gear set position selection	P019	00	FB : Feed back side
		01	REF : Controller side
Electronic gear ratio numerator setting	P020	1. to 9999.	
Electronic gear ratio denominator setting	P021	1. to 9999.	
Feed-forward gain setting	P022	0.00 to 99.99 / 100.0 to 655.3	
Position loop gain setting	P023	0.00 to 99.99 / 100.0 (rad/s)	
Position bias setting	P024	-204(-2048) to -100(-1000) / -999. to 2048.	
Terminal function	C001 to C008	47	PCLR: Clearance of position deviation data
		48	STAT: Pulse train position command input enable

*1 In pulse train position control mode, the frequency value of a frequency command is calculated as follows:

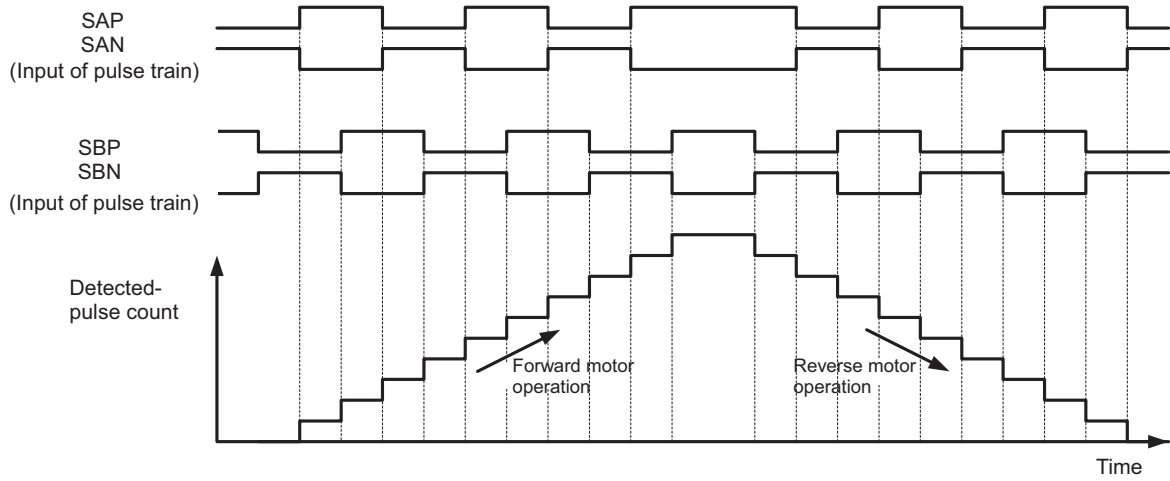
$$\text{Frequency command (Hz)} = \frac{6.4 \times P \times K_v}{\text{ENC}} \times \frac{\Delta P}{255}$$

P: Number of poles of the motor
 Kv: Position loop gain
 ENC: PG pulse count
 ΔP : Position deviation

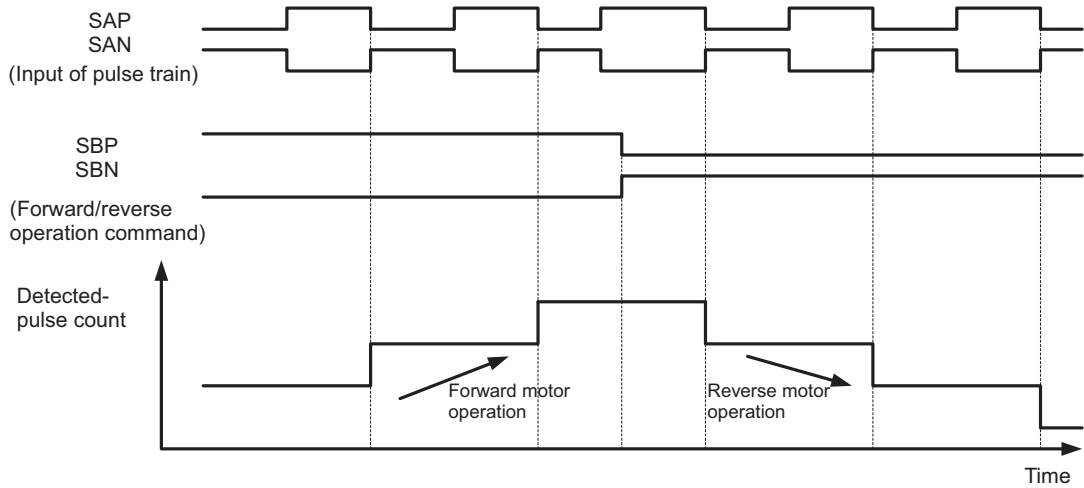
In position control mode, the setting for the acceleration and deceleration time is invalid. (The LAD cancellation function operates automatically to ignore acceleration and deceleration patterns.) When the position loop gain is larger, the acceleration/deceleration time is shorter.

*2 The following timing charts show the detailed operations in pulse train input mode.

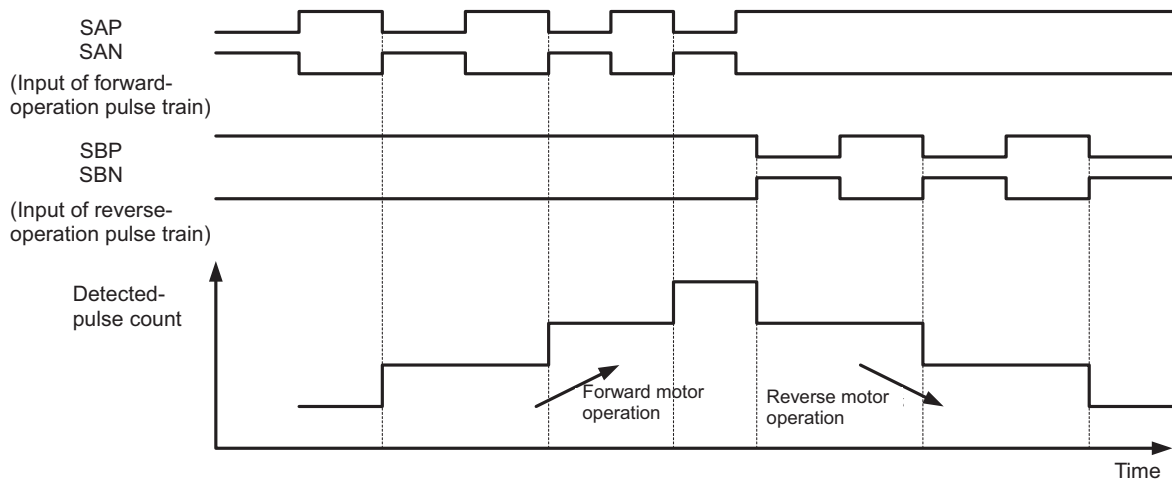
1) MD0: 90°-phase-shift pulse train



2) MD1: Forward/reverse operation command with pulse train



3) MD2: Forward-operation pulse train with reverse-operation pulse train



Chapter 4 Explanation of Functions

4.3.7 Electronic gear function

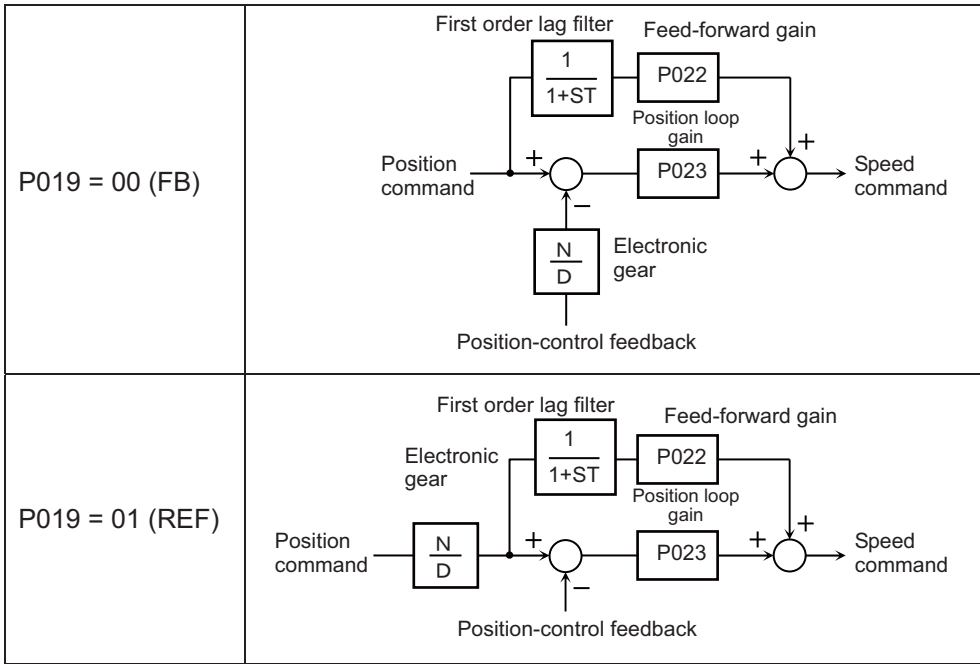
The electronic gear function allows you to set a gain on the position command or position feedback data to adjust the ratio between the main motor and sub-motor speeds during the synchronous operation of the motors.

— Related code —

P019: Electronic gear set position selection
 P020: Electronic gear ratio numerator setting
 P021: Electronic gear ratio denominator setting
 P022: Feed-forward gain setting
 P023: Position loop gain setting

Item	Function code	Data or range of data	Description
Electronic gear set position selection	P019	00	Position feedback (FB) side
		01	Position command (REF) side
Electronic gear ratio numerator setting (Note 4)	P020	1 to 9999	
Electronic gear ratio denominator setting (Note 4)	P021	1 to 9999	
Feed-forward gain setting (Note 2)	P022	0.00 to 655.3	
Position loop gain setting (Note 3)	P023	0.00 to 99.99 or 100.0 (rad/s)	

Note 1: Block diagrams for the electronic gear function are shown below.



Note 2: You are recommended to set the feed-forward gain setting (P022) to 2.00 first when adjusting the feed-forward gain. To reduce the position deviation between the main motor and sub-motor, increase the feed-forward gain. If the motor operation is unstable, reduce the feed-forward gain.

Note 3: You are recommended to set the position loop gain (P023) to 2.00 first when adjusting the loop gain. To increase the positioning accuracy and position-holding force, increase the loop gain. If a high loop gain results in unstable motor operation, reduce the loop gain.

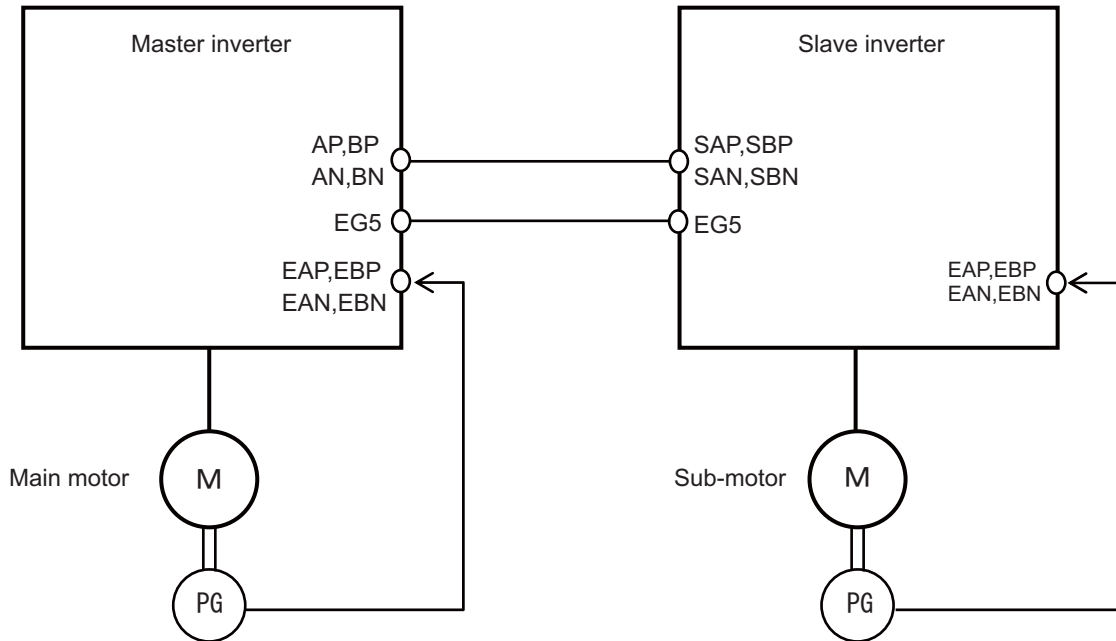
Note 4: The electronic gear ratio (N/D) must be within the following range:

$$1/50 \leq N/D \leq 20$$

N: Electronic gear ratio numerator (P020)

D: Electronic gear ratio denominator (P021)

<Example of use: Synchronous operation>



On the inverter (master inverter) for the main motor, specify either the speed control (ASR:P012=00) or pulse train position control mode (APR:P012=01).

On the inverter (slave inverter) for the sub-motor, specify the pulse train position control mode (APR:P012=01). And set the frequency source setting(A001) selection to the pulse train input"06". Please set the pulse train position command input enable signal(STAT) to an unused input terminal. Afterwards, put the multifunctional input terminal into the state of turning on.

<Example of settings>

- Main motor: PG pulse-per-revolution (PPR) setting = 1024 (pulses)
- Sub-motor: PG pulse-per-revolution (PPR) setting = 3000 (pulses)
- Ratio of main motor speed to sub-motor speed: 2:1

To operate the motors under the above conditions, adjust the parameters on the slave inverter as follows:

- Pulse train mode setting (P013): 00 (90°-phase-shift pulse train)
- Electronic gear set position selection (P019): 01 (REF)
- Electronic gear ratio numerator setting (P020): 3000
- Electronic gear ratio denominator setting (P021): $1024 \times 2 = 2048$

The table below lists the examples of the ratio of main motor speed to sub-motor speed according to the settings of "P019" to "P021" (on the assumption that the PG pulse-per-revolution (PPR) setting of "1024" should be set on both inverters).

Electronic gear set position selection (P019)	REF (Position command side)	REF (Position command side)	FB (Position feedback side)	FB (Position feedback side)
Electronic gear ratio numerator setting (P020)	1024	2048	1024	2048
Electronic gear ratio denominator setting (P021)	2048	1024	2048	1024
Sub-motor speed/main motor speed	1/2	2	2	1/2

-Please confirm the instruction value in which the rotational speed corresponds between while the mastering inverter is driven is displayed in the output frequency setting(F001) on the slave side when the driving instruction is put, and the slave side doesn't drive.

-Please raise and adjust the feed-forward gain setting(P022) or the positional loop gain setting(P023) when the response of the follow on the slave side is late. (Refer to Chapter 4.3.7)

Chapter 4 Explanation of Functions

4.3.8 Motor gear ratio setting function

The motor gear ratio setting function allows you to make the inverter effectively control a specific machine in which a PG is installed at the opposite end of the motor.

Specify the actual pulse count of the PG as the PG pulse-per-revolution (PPR) setting (P011). Specify the ratio of the motor speed to the PG speed as the motor gear ratio (numerator "P028" and denominator "P029").

According to the above settings, the PG pulse-per-revolution (PPR) setting data converted into motor shaft data is set in the inverter.

The PG pulse-per-revolution (PPR) setting data converted into motor shaft data is used to detect speeds and positions. The data specified as the PG pulse-per-revolution (PPR) setting (P011) is used to calculate the home search stop position.

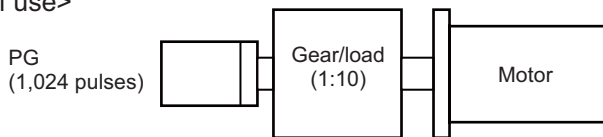
Related code
 P028: Numerator of the motor gear ratio
 P029: Denominator of the motor gear ratio
 P011: PG pulse-per-revolution (PPR) setting

Item	Function code	Range of data	Description
Numerator of the motor gear ratio	P028	0. to 9999.	Setting of the ratio of motor speed to PG speed
Denominator of the motor gear ratio	P029	0. to 9999.	
PG pulse-per-revolution (PPR) setting	P011	128. to 9999., 1000 to 6553 (10000 to 65530) (pulses)	Setting of the actual pulse count of PG

Note 1: The motor gear ratio (N/D) must be within the following range:
 $1/50 \leq N/D \leq 20$

N: Numerator of the motor gear ratio
 D: Denominator of the motor gear ratio

<Example of use>



If the ratio of the motor speed to the PG speed is 1:10, set the following data:

- PG pulse-per-revolution (PPR) setting (P011): 1024
- Numerator of the motor gear ratio (P028): 10
- Denominator of the motor gear ratio (P029): 100

In this case, the periphery of the PG shaft is divided into 4,096 sections to determine the points for home search. Note that the conceptual layout of the home search stop position is inverted from that shown in Figure on page 4-107.

4.3.9 Position biasing function

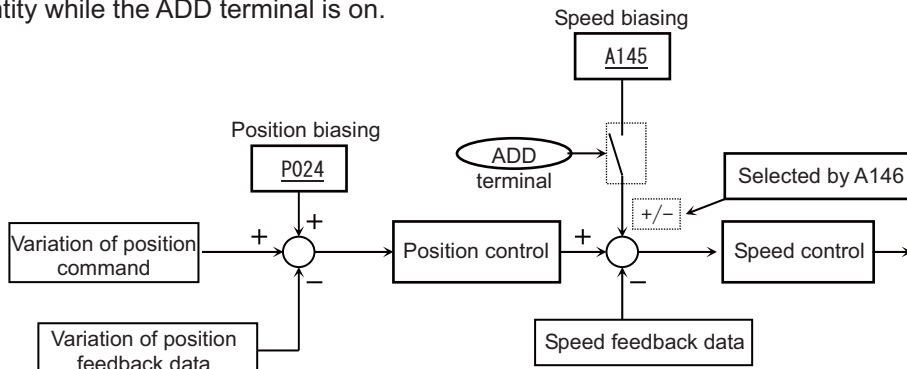
- The position biasing function allows you to make the position command bias during operation in pulse train position control mode. This function adds the specified number of pulses to the variation of position data every 2 ms. Use this function to adjust the phase of the synchronization point during synchronous operation.
- Specify the quantity to be added as the position bias quantity (P024).

Related code
 P024: Position bias quantity

4.3.10 Speed biasing function

- This function allows you to make the speed command bias during operation in pulse train position control mode.
- Specify the bias quantity for the additional-frequency setting (A145), and select a sign through additional-frequency sign selection (A146).
- Assign function "50" (ADD) to a multifunctional input terminal. The speed command is biased by the specified quantity while the ADD terminal is on.

Related code
 A145: Additional-frequency setting
 A146: Additional-frequency sign selection

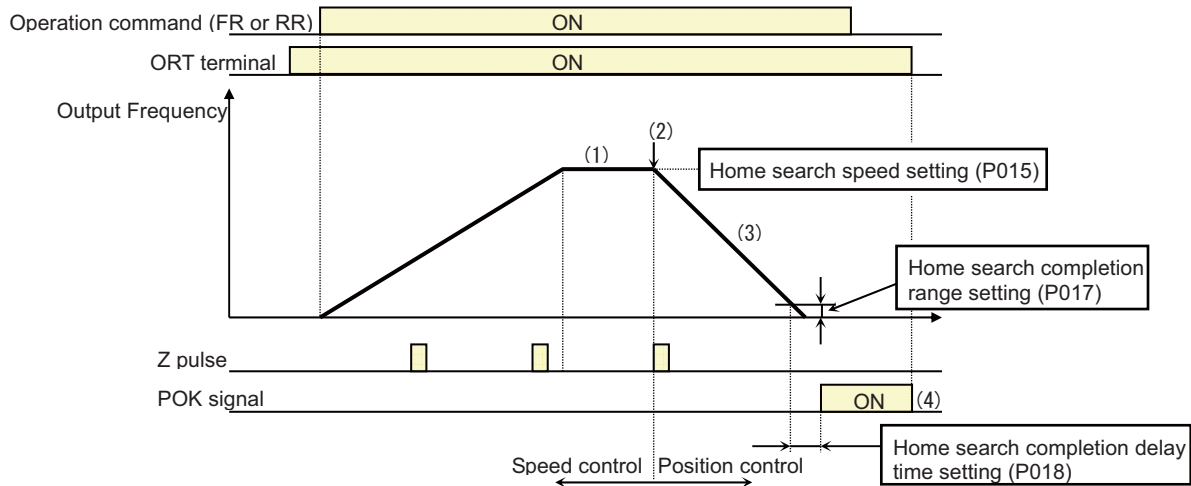


4.3.11 Home search function

The home search function allows you to make the inverter locate the motor shaft at a specified position. You can use this function, for example, to stop a metal-cutting machine to replace the tool attached to the main spindle. When using the home search function, be sure to insert a reference point pulse signal between the EZP pulse and EZN pulse signals from the PG.

Related code	
P011:	PG pulse-per-revolution (PPR) setting
P014:	Home search stop position setting
P015:	Home search speed setting
P016:	Home search direction setting
P017:	Home search completion range setting
P018:	Home search completion delay time setting
P023:	Position loop gain setting
C001 to C008:	Terminal [RST] to [RR] functions
C021 to C025:	Terminal [UPF] to [X3] functions
C026:	Alarm relay terminal function

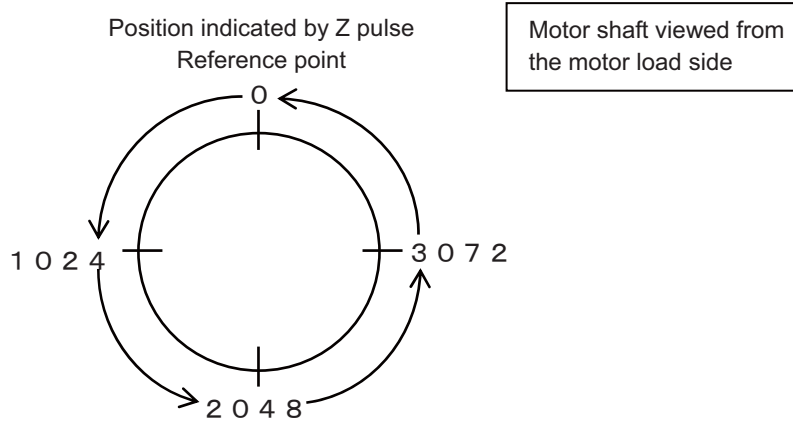
Item	Function code	Data or range of data	Description
PG pulse-per-revolution (PPR) setting	P011	128. to 9999. or 1000 to 6553 (10000 to 65535) (pulses)	
Home search stop position setting	P014	0. to 4095.	
Home search speed setting	P015	0.00 to 99.99 or 100.0 to 120.0 (Hz)	See Note 1.
Home search direction setting	P016	00	Forward
		01	Reverse
Home search completion range setting	P017	0. to 9999. or 1000 (10000) (pulses)	
Home search completion delay time setting	P018	0.00 to 9.99 (s)	
Position loop gain setting	P023	0.00 to 99.99 or 100.0 (rad/s)	
Terminal function	C001 to C008	45	
Terminal function	C021 to C025	23	ORT: Orientation
Alarm relay terminal function	C026		POK: Positioning end signal



- 1) When the operation command is turned on with the ORT terminal turned on, the inverter accelerates the motor to the speed specified by the home search speed setting (P015), and then runs the motor at a constant speed. (If the motor is already running, the inverter changes the speed to the home search speed when the ORT terminal is turned on.)
- 2) After the home search speed is reached, the inverter switches to position control mode when it detects the first Z pulse.
- 3) The inverter performs position control by rotating the motor by one turn as the target amount from the position specified by the home search stop position setting (P014) when running the motor forward, or by two turns as the target amount from the home search stop position (P014) when running the motor reversely. In this case, the shorter the deceleration time, the larger the position loop gain setting (P023) becomes. (This deceleration time does not follow the deceleration time setting.)
- 4) The inverter outputs a POK signal when the time specified by the home search completion delay time setting (P018) elapses after the remaining number of pulses enters the range specified by the home search completion range setting (P017). (The inverter continues to output the POK signal until the ORT terminal is turned off.) After home search operation has been completed, servo lock status continues until the operation command is turned off.

Chapter 4 Explanation of Functions

- Note 1: Since the inverter positions the motor shaft within two turns while decelerating the motor, do not specify a high frequency as the home search speed. Otherwise, the inverter may trip during home search because of the overvoltage protection function.
- Note 2: For setting the home search stop position, the periphery of the motor shaft is divided into 4,096 sections to determine points No. 0 to No. 4095, beginning at the reference point in the direction of forward rotation. (The division into 4,095 sections is irrelevant to the PG pulse-per-revolution (PPR) setting.) The reference point is specified as the point at which the Z pulse inserted between the EZP pulse and EZN pulse signals is detected. Figure below shows the layout of the reference point and target stop positions on the periphery of the motor shaft viewed from the load side of the motor shaft (in case of positive-phase connection).



4.3.12 Absolute position control mode

- To use the absolute position control mode function, specify "05" for V/F characteristic curve selection, normal mode motor (A044) and "02" (APR: absolute position control) for the control mode setting (P012).
- If "03" (high-resolution absolute position control) has been specified for the control mode setting (P012), the quadruple number of pulses used for internal operations is applied to the control. (Then, specify values of quadruple precision for the multistage position settings and position range specification.)
- Position settings can be switched in up to eight stages in combination with control mode settings.
- You can select zero-return mode from one low-speed and two high-speed modes. (The home search function described in the preceding section cannot be used.)
- The teaching function allows you to specify position settings while actually running the machine.
- If function "73" (SPD) is assigned to a multifunctional input terminal, you can switch between the speed control and position control modes during operation.
- Only the four high-order digits of data are displayed when the data (e.g., position setting) to be displayed consists of a large number of many digits.

Related code

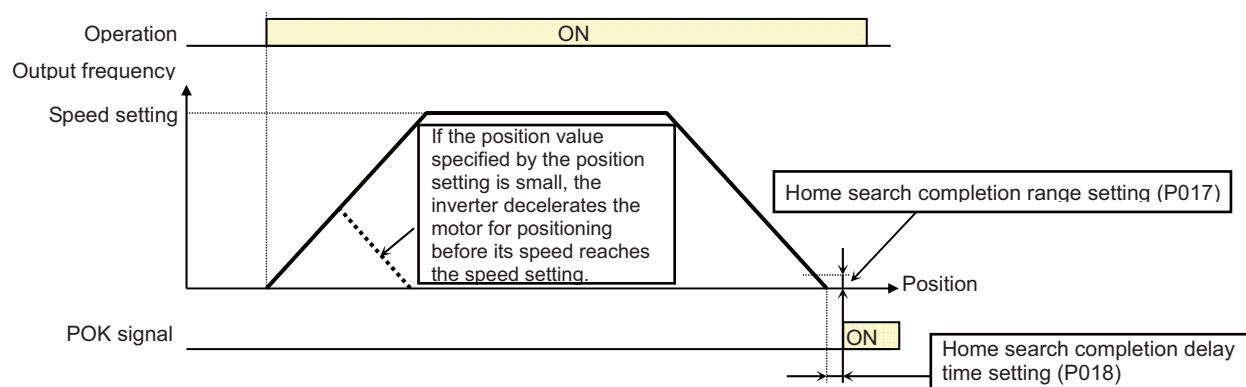
P012: Control mode setting
 P023: Position loop gain setting
 P060: Multistage position setting 0
 P061: Multistage position setting 1
 P062: Multistage position setting 2
 P063: Multistage position setting 3
 P064: Multistage position setting 4
 P065: Multistage position setting 5
 P066: Multistage position setting 6
 P067: Multistage position setting 7
 P068: Zero-return mode selection
 P069: Zero-return direction selection
 P070: Low-speed zero-return frequency
 P071: High-speed zero-return frequency
 P072: Position range specification (forward)
 P073: Position range specification (reverse)
 P074: Teaching selection
 C169: Multistage speed/position determination time
 C001 to C008: Terminal [RST] to [RR] functions

Item	Function code	Data/range of data	Description
Control mode setting	P012	02	APR2: Absolute position control
		03	HAPR: High-resolution absolute position control
Position loop gain setting	P023	0.00 to 99.99 or 100.0 (rad/s)	
Multistage position setting 0	P060	Position range specification (reverse) to position range specification (forward)	
Multistage position setting 0	P061	Position range specification (reverse) to position range specification (forward)	
Multistage position setting 0	P062	Position range specification (reverse) to position range specification (forward)	
Multistage position setting 0	P063	Position range specification (reverse) to position range specification (forward)	
Multistage position setting 0	P064	Position range specification (reverse) to position range specification (forward)	
Multistage position setting 0	P065	Position range specification (reverse) to position range specification (forward)	
Multistage position setting 0	P066	Position range specification (reverse) to position range specification (forward)	
Multistage position setting 0	P067	Position range specification (reverse) to position range specification (forward)	
Zero-return mode selection	P068	00	
		01	
		02	
Zero-return direction selection	P069	00	For forward rotation
		01	For reverse rotation
Low-speed zero-return frequency	P070	0.00 to 10.00 (Hz)	
High-speed zero-return frequency	P071	0.00 to 99.99 or 100.0 to 400.0 (Hz)	
Position range specification (forward)	P072	0 to +268435456	When APR2 is selected
		0 to +1073741823	When HAPR is selected
Position range specification (reverse)	P073	0 to +268435456	When APR2 is selected
		0 to +1073741823	When HAPR is selected
Teaching selection	P074	00	Multistage position setting 0 (P060)
		01	Multistage position setting 1 (P061)
		02	Multistage position setting 2 (P062)
		03	Multistage position setting 3 (P063)
		04	Multistage position setting 4 (P064)
		05	Multistage position setting 5 (P065)
		06	Multistage position setting 6 (P066)
		07	Multistage position setting 7 (P067)
Multistage speed/position determination time	C169	0. to 200.	X10ms
Position setting monitor	d029	-1073741823 to +1073741823	
Position feedback monitor	d030	-1073741823 to +1073741823	

Chapter 4 Explanation of Functions

Terminal function	C001 to C008	54	SON: Servo-on
		66	CP1: Position setting selection 1
		67	CP2: Position setting selection 1
		68	CP3: Position setting selection 1
		69	ORL: Zero-return limit signal
		70	ORG: Zero-return start signal
		71	FOT: Forward drive stop
		72	ROT: Reverse drive stop
		73	SPD: Switching between speed and position controls
		45	ORT: Teaching
Reset mode selection	C102	03	Internal data is not initialized by a reset.

4.3.13 Operation in absolute position control mode



- In absolute position control mode, the inverter runs the motor until the machine reaches the target position according to the following settings, and then sets the machine into the position servo-lock state:

- <1> Position setting
- <2> Speed setting (frequency setting)
- <3> Acceleration and deceleration time

(The servo-lock state is held until the operation command is turned off.)

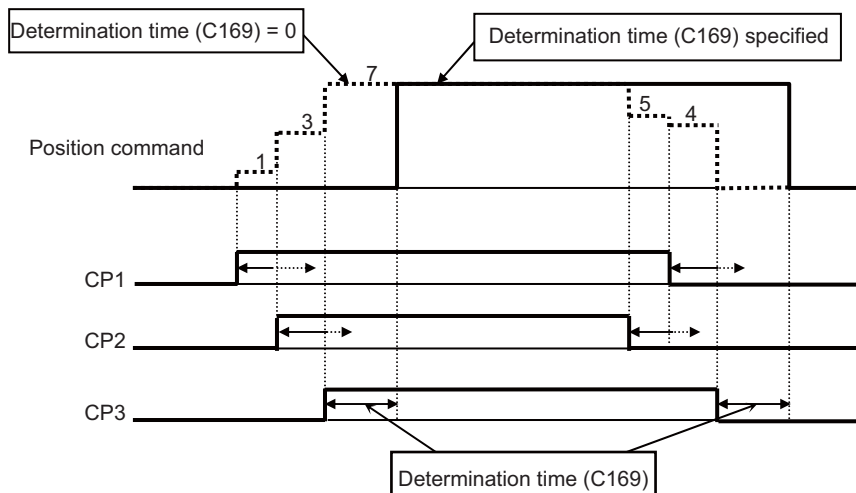
- In absolute position control mode, the frequency and acceleration/deceleration settings selected at absolute position control are applied.
- If the position value specified by the position setting is small, the inverter may decelerate the motor for positioning before its speed reaches the speed setting.
- In absolute position control mode, the rotating-direction setting (FR or RR) of the operation command is ignored. The operation command simply functions as the signal to run or stop the motor. The motor runs in the forward direction when the value of "target position - current position" is positive, or in the reverse direction when the value is negative.
- If zero-return operation (described below) is not performed, the motor position detected at power-on is assumed as the origin (position data = 0).
- When the operation command is turned on with 0 specified as the position setting, positioning is completed without running the motor.
- Specify "03" (to only reset a trip) for reset mode selection (C102).
- If a value other than "03" is specified for reset mode selection (C102), the current position counter is cleared when the inverter reset terminal (STOP/RESET key) is turned on. Be sure to specify "03" for reset mode selection (C102) if you intend to use the value of the current position counter for operation after recovering the inverter from tripping by turning on the reset terminal (STOP/RESET key).
- If the PCLR function is assigned to a terminal, turning on the PCLR terminal clears the current position counter.
- (Note that the internal position deviation counter is also cleared at the same time.)
- In absolute position control mode, the ATR terminal is ineffective. (Torque control is disabled.)
- In absolute position control mode, the STAT terminal is ineffective. (Pulse train position control is disabled.)
- In absolute position control, the home search function is disabled.
- (Note that the ORT terminal is used for the teaching function described below.)

4.3.14 Multistage position switching function (CP1 to CP3)

- When functions "66" (CP1) to "68" (CP3) are assigned to terminal [RST] function (C001) to terminal [RR] function (C008), you can select a position setting from multistage positions 0 to 7.
- Use multistage position settings 0 to 7 (P060 to P067) for the position settings.
- If no position settings are assigned to terminals, multistage position setting 0 (P060) is assumed.

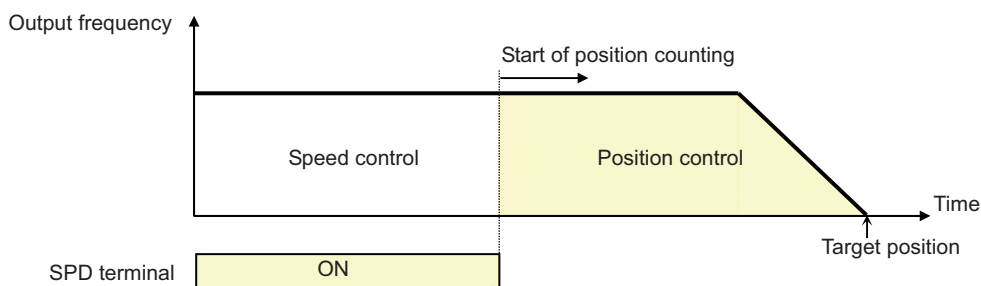
Position setting	CP3	CP2	CP1
Multistage position setting 0	0	0	0
Multistage position setting 1	0	0	1
Multistage position setting 2	0	1	0
Multistage position setting 3	0	1	1
Multistage position setting 4	1	0	0
Multistage position setting 5	1	0	1
Multistage position setting 6	1	1	0
Multistage position setting 7	1	1	1

- You can specify a delay to be applied at multistage position setting input, until the relevant terminal input is determined. Use this specification to prevent the application of fluctuating terminal input before it is determined.
- You can adjust the determination time with the multistage speed/position determination time setting (C169). The input data is finally determined when the terminal input becomes stable after the delay set as C169. (Note that a long determination time deteriorates the input terminal response.)



4.3.15 Speed/position switching function (SPD)

- To perform speed control operation in absolute position control mode, turn on the SPD terminal.
- While the SPD terminal is off, the current position count remains at 0. Therefore, if the SPD terminal is turned off during operation, the control operation is switched to position control operation based on the position where the terminal is turned off. (Speed control operation is switched to position control operation.)
- If the position setting is 0 at this time, the inverter stops the motor at that position. (Hunting may occur if a certain position loop gain value has been set.)
- While the SPD terminal is on, the rotating direction depends on the operation command. When switching from speed control to position control, pay attention to the sign of the value set in the operation command.

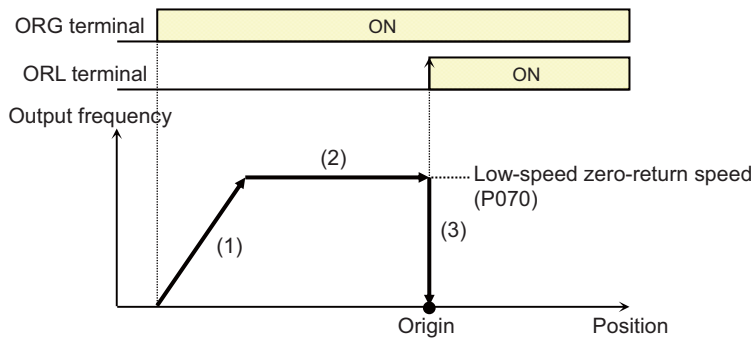


Chapter 4 Explanation of Functions

4.3.16 Zero-return function (ORG and ORL)

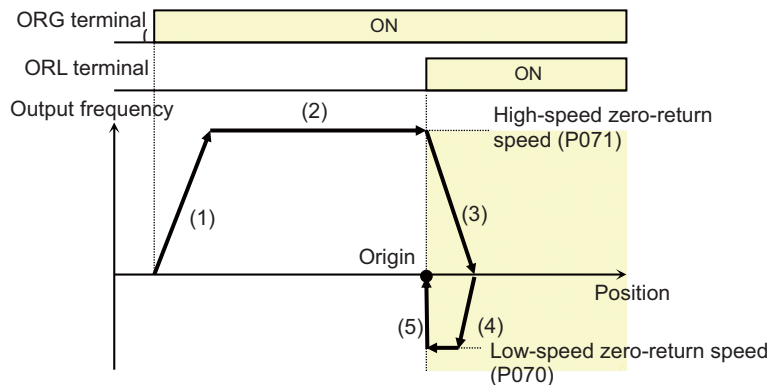
- One of three types of zero-return operations can be selected by zero-return mode selection (P068). When a zero-return operation ends, the current position counter is cleared (to 0).
- Use zero-return direction selection (P069) to select the direction of zero-return operation.
- If zero-return operation is not performed, position control is performed based on the assumption that the motor position detected at power-on is the origin.

<1> Low-speed zero-return



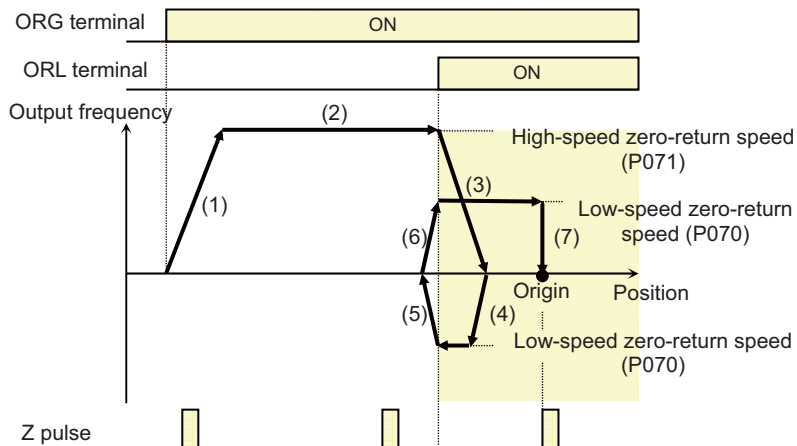
- (1) The inverter accelerates the motor for the specified acceleration time to the low-speed zero-return speed.
- (2) The inverter runs the motor at the low-speed zero-return speed.
- (3) The inverter performs positioning when the ORL signal is input.

<2> High-speed zero-return



- (1) The inverter accelerates the motor for the specified acceleration time to the high-speed zero-return speed.
- (2) The inverter runs the motor at the high-speed zero-return speed.
- (3) The inverter starts deceleration when the ORL signal is turned on.
- (4) The inverter runs the motor in the reverse direction at the low-speed zero-return speed.
- (5) The inverter performs positioning when the ORL signal is turned off.

<3> High-speed zero-return 2



- (1) The inverter accelerates the motor for the specified acceleration time to the high-speed zero-return speed.
- (2) The inverter runs the motor at the high-speed zero-return speed.
- (3) The inverter starts deceleration when the ORL signal is turned on.
- (4) The inverter runs the motor in the reverse direction at the low-speed zero-return speed.
- (5) The inverter starts deceleration when the ORL signal is turned off.
- (6) The inverter runs the motor in the forward direction at the low-speed zero-return speed.
- (7) The inverter performs positioning at the first Z pulse position after the ORL signal is turned on.

4.3.17 Forward/reverse drive stop function (FOT/ROT)

- The forward/reverse drive stop function allows you to prevent motor operation from deviating from the specified control range according to signals from the control range limit switches.
- When the FOT terminal is turned on, the torque for forward rotation is limited to 10%. When the ROT terminal is turned on, the torque for reverse rotation is limited to 10%. This function can be used as a limit switch function at the machine end. This function is activated by setting 71 (FOT) and 72 (ROT) on multifunctional input terminals RST-RR (C001- C008)

Related code

C001 to C008: Terminal [RST] to [RR] functions

4.3.18 Position range specification function

- The position control ranges for forward and reverse rotations can be specified by the position range specification (forward) (P072) and position range specification (reverse) (P073), respectively. If the value of the current position counter exceeds one of these ranges, a position control range error (E63.* or E73.*) causes the inverter to trip and enter free-running status.
 - The values specified by P072 and P073 limit the maximum values of multistage position settings 0 to 7 (P060 to P067).
- (Position settings cannot exceed the specified position ranges.)

Related code

P072: Position range specification (forward)
P073: Position range specification (reverse)

4.3.19 Teaching function

- The teaching function allows you to make the inverter run and stop the motor arbitrarily, and then store position data as a position command in an arbitrary position command area of memory.
- Assign function "45" (ORT) to a multifunctional input terminal RST to RR (C001 to C008). The ORT terminal functions as the teaching terminal when "02" (absolute position control) or "03" (high-resolution absolute position control) is specified for the control mode setting (P012).

Related code

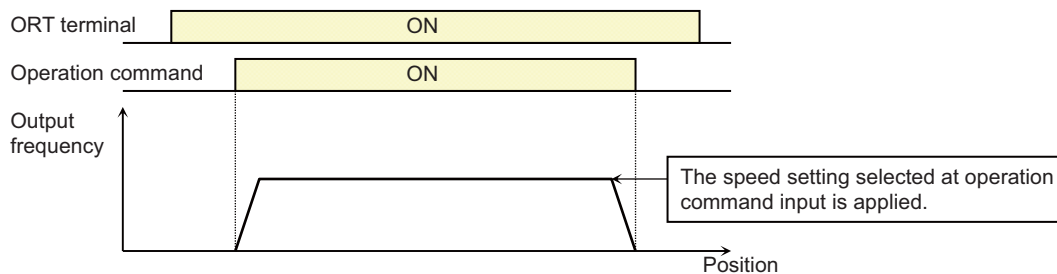
C001 to C008: Terminal [RST] to [RR] functions
P012: Control mode setting
P013: Home search stop position setting

<Teaching procedure>

<1> Select the position command to be set by teaching selection (P074).

<2> Move the workpiece.

- Enter an operation command with the ORT terminal turned on. The speed and acceleration/deceleration settings selected at operation command input are applied.



* Teaching operation can be performed when power is input to the power supply terminals (r1 and t1) of the inverter control circuit.

The current position counter also operates when an external device moves the workpiece. Therefore, teaching operation can also be performed when the inverter does not operate the machine.

Note: In the case above, make sure that the power supply to the power terminals (R, S, and T) of the inverter power circuit or inverter output (U, V, and W) is disconnected from the motor. Performing teaching operation with the power supply and inverter output connected may result in personal injury or damage to equipment.

<3> Press the STR key on the digital operator when the target position is reached. (Be sure to press when data is displayed (in case remote operator OS-41 is used, cursor is on the data value and PRG LED is on))

<4> The current position data is set in the memory area corresponding to the position command specified by the teaching selection (P074). (P074 itself is not stored. After power off or reset, 00 (X00) is set.)

Setting of P074	Position command to be set
00	P060: Multistage position setting 0
01	P061: Multistage position setting 1
02	P062: Multistage position setting 2
03	P063: Multistage position setting 3
04	P064: Multistage position setting 4
05	P065: Multistage position setting 5
06	P066: Multistage position setting 6
07	P067: Multistage position setting 7

4.3.20 Servo-on function

The servo-on function allows you to set the inverter in a speed-servo locking state with a signal input via an input terminal during operation. This function is effective when "05" (PG vector control) is specified as the V/F characteristic curve selection (A044).

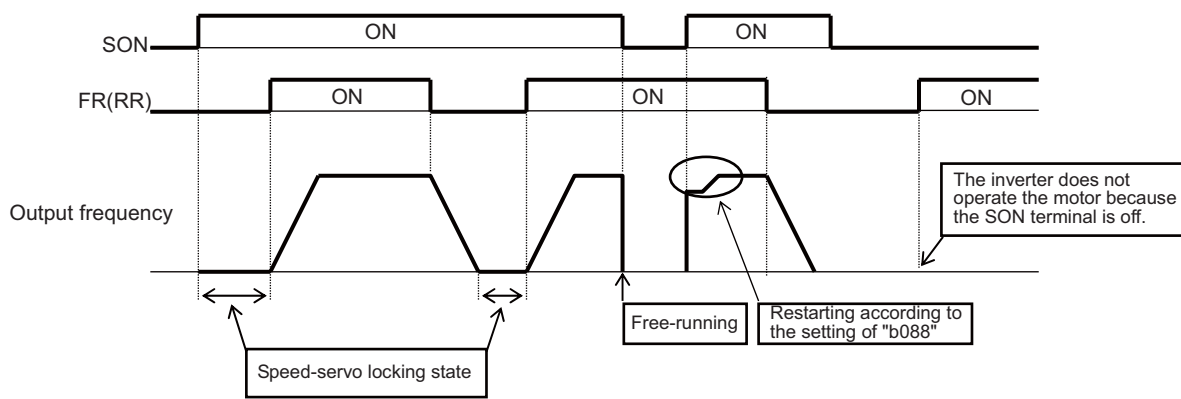
Related code
 A044: V/F characteristic curve selection
 C001 to C008: Terminal [RST] to [RR] functions

To use this function, assign function "54" (SON) to a multifunctional input terminal.

After the SON function has been assigned, the inverter accepts an operation command only when the SON terminal is on.

If the SON terminal is turned off while the inverter is operating the motor, the inverter sets the motor into the free-running state. If the SON terminal is subsequently turned on, the inverter restarts the motor according to the setting of the restart mode after MBS (b088).

This function cannot be used together with the forcing function (55: FOC). If both the FOC and SON functions are assigned to different multifunctional input terminals, the FOC function has priority over the SON function (the SON function cannot be used).



4.3.21 Pulse train frequency input

The pulse train frequency input function allows you to use the pulse train input via the SAP or SAN terminal as a frequency command or PID feedback data in each control mode. (You can use this function in every control mode.)

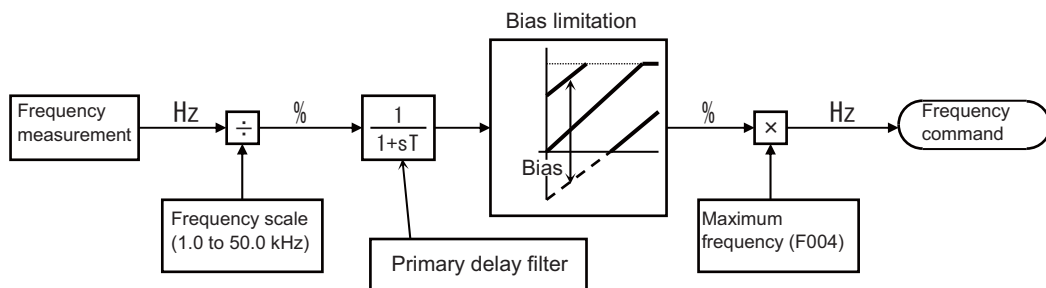
Specify the input frequency corresponding to the allowable maximum frequency as the pulse train frequency scale (P055).

You cannot use the start/end frequency setting function for external analog input together with this function. To limit the input frequency, specify the desired values for the pulse train frequency bias (P057) and pulse train frequency limit (P058).

— Related code —

- P055: Pulse-train frequency scale
- P056: Time constant of pulse-train frequency filter
- P057: Pulse-train frequency bias
- P058: Pulse-train frequency limit
- A002: Frequency source setting
- A076: PV source setting
- A141: Operation-target frequency selection 1
- A142: Operation-target frequency selection 2

Item	Function code	Data or range of data	Description
Pulse train frequency scale	P055	1.0 to 50.0 (kHz)	Specification of the input frequency corresponding to the maximum allowable frequency
Time constant of pulse train frequency filter	P056	0.01 to 2.00 (s)	Setting of the filter time constant for the pulse train input
Pulse train frequency bias	P057	-100. to +100. (%)	
Pulse train frequency limit	P058	0. to 100. (%)	
Frequency source setting	A001	06	Settings for the frequency input as a pulse train
PV source setting	A076	03	
Operation-target frequency selection 1	A141	05	
Operation-target frequency selection 2	A142	05	



Block diagram for pulse train frequency input

Chapter 4 Explanation of Functions

4.4 Communication Functions

The inverter can engage in RS485 communications with an external control system that is connected to the TM2 terminal block (on the control circuit terminal block card) of the inverter. The HF-430 α series inverter shares the ASCII communication protocol with the HF-430 series inverters.

Related code

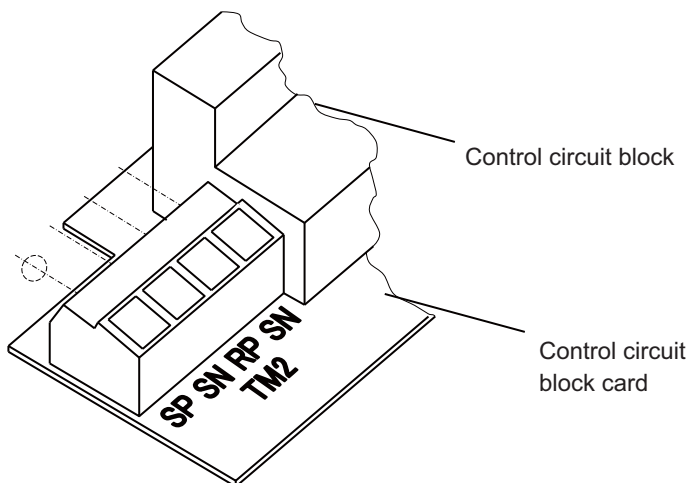
A001: Frequency source setting
 A002: Run command source setting
 C071: Communication speed selection
 C072: Node allocation
 C073: Communication data length selection
 C074: Communication parity selection
 C075: Communication stop bit selection
 C078: Communication wait time
 C079: Communication mode selection

(1) Communication specifications

Item	ASCII mode	Modbus-RTU mode	Remarks
Transmission speed	2,400, 4,800, 9,600, or 19,200 bps		Selection with the digital operator
Communication method	Half-duplex communication		
Synchronization method	Start-stop transmission	Asynchronous transmission	
Transmission code	ASCII code	Binary code	
Transmission method	Transmission beginning with the lowest-order bit		
Applicable interface	RS485		
Data bit length	7 or 8 bits	8 bits	Selection with the digital operator
Parity	No parity, even parity, or odd parity		Selection with the digital operator
Stop bit length	1 or 2 bits		Selection with the digital operator
Initiation method	Initiation only by a command from the external control system		
Waiting time	10 to 1,000 ms	0 to 1,000 ms	Setting with the digital operator
Connection format	1-to-N connection (N: Maximum of 32 [inverters])		Station number to be selected with the digital operator
Error check	Overrun, framing, BCC, vertical parity, and longitudinal parity errors	Overrun, framing, CRC-16, and longitudinal parity errors	

<Specifications and connections of RS485 ports>

For the RS485 communication function, use the TM2 terminal block on the control circuit terminal block card.



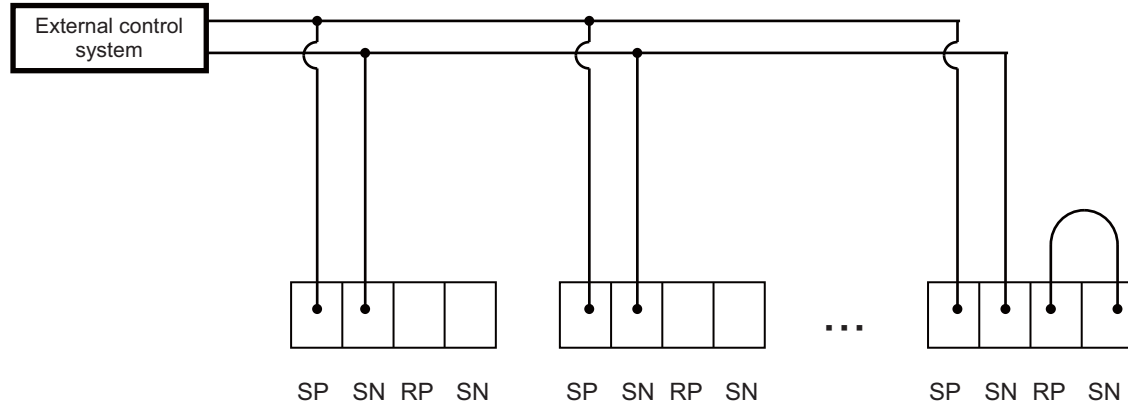
Abbreviated name of terminal	Description
SP	Positive signal terminal for transmission
SN	Negative signal terminal for transmission
RP	Terminal to enable the terminating resistor
SN	Terminal to enable the terminating resistor

Followings are recommended as the wire to connect TM2.

- Solid-core wire 0.14mm²-1.5mm²(when two wires are on one terminal pole,0.14 mm²-0.5mm²)
- Standard wire 0.14mm²-1.0mm²(when two wires are on one terminal pole,0.14 mm²-0.2mm²)
- Standard wire with bar terminal 0.25mm²-0.5mm²(example:PC-1.25 F-7 made by J.S.T.Mfg.Co.,Ltd)
- Striped covering length 5mm
- Screw torque 0.22Nm-0.25Nm(screw size M2)

Connection

As illustrated below, connect the inverters in parallel to the external control system, and connect the RP and SN terminals with a jumper on the inverter at the end of the network. (Similarly jumper the RP and SN terminals when only one inverter is connected to the external control system for RS485 communication.) Connecting the RP and SN terminals enables the terminating resistor in the control circuit terminal block card of the inverter, which suppresses signal reflections.



(2) Required settings

The following table lists the inverter settings required for the RS485 communication:

Item	Function code	Data or range of data	Description
Communication speed selection	C071	02	Loopback test
		03	2,400 bps
		04	4,800 bps
		05	9,600 bps
		06	19,200 bps
Node allocation	C072	1. to 32.	Assignment of a station number to the inverter (Set this item when your inverter is connected together with other(s) to a control system.)
Communication data length selection	C073	7	7 bits
		8	8 bits
Communication parity selection	C074	00	No parity
		01	Even parity
		02	Odd parity
Communication stop bit selection	C075	1	1 bit
		2	2 bits
Selection of operation after communication error	C076	00	Tripping
		01	Tripping after decelerating and stopping the motor
		02	Ignoring the errors
		03	Stopping the motor after free-running
04	Decelerating and stopping the motor		
Communication trip limit time setting	C077	0.00 to 99.99 (s)	Limit length of time to determine communication train disconnection
Communication wait time	C078	0. to 1000. (ms)	Time to wait until the inverter returns a response
Communication mode selection	C079	00	ASCII mode
		01	Modbus-RTU mode

Chapter 4 Explanation of Functions

(3) Communication test mode

Use the communication test mode to check the hardware of the RS485 communication train.

(Procedure for communication test)

- 1) Remove all cables from the TM2 terminal block to perform a loopback test.
- 2) Make the following setting with the digital operator of the inverter:
 - Specify "02" (loopback test) for the communication speed selection (C071).
- 3) Turn the inverter power off once, and then turn it back on, whereupon the communication test begins.
- 4) After the test is completed, the inverter displays one of the following:

- When the communication is normal:



- When the communication train is abnormal:

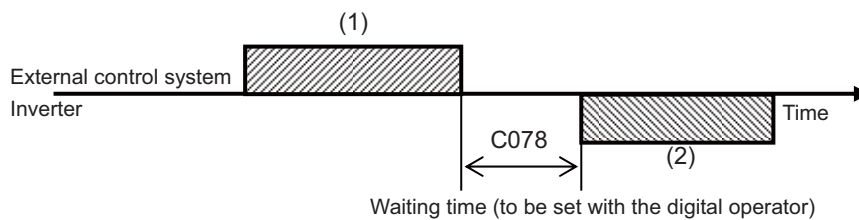


- 5) Press the STOP/RESET key of the digital operator or the reset button on the copy unit to switch to the normal setting screen. Using the setting screen, change the setting made in step 2) to that desired.

4.4.1 Communication in ASCII mode

(1) Communication protocol

The communication between the inverter and external control system is based on the following protocol:



(1): Frame that is sent from the external control system to the inverter

(2): Frame that is sent from the inverter to the external control system

The inverter sends frame (2) as a response always after receiving frame (1). The inverter does not actively output any frame to the external control system.

The following table lists the frames (commands) used for communication:

Commands

Command	Function	Broadcast to all stations	Remarks
00	Instructs the inverter to drive the motor (for forward or reverse rotation) or stop the motor.	○	
01	Sets the inverter output frequency.	○	
02	Turns specified multifunctional input terminals on or off.	○	
03	Reads all monitored data.	×	
04	Reads the inverter status.	×	
05	Reads a specified setting item.	×	
06	Writes data to a specified setting item.	×	
07	Initializes specified settings.	○	
08	Instructs the inverter to drive the motor (for forward or reverse rotation) or stop the motor.	○	This command can operate only when "01" or "02" has been specified for the initialization mode (b084). (Otherwise, only the trip history data is cleared.)
09	Checks whether set data can be stored in the EEPROM.	×	
0A	Stores set data in the EEPROM.	○	
0B	Recalculates the constants set in the inverter.	○	

Chapter 4 Explanation of Functions

The commands are described below.

(i) 00 command: This command instructs the inverter to drive the motor (for forward or reverse rotation) or stop the motor. (To use this command, set "A002" to "03" [RS485].)

- Transmission frame

Frame format

STX	Station No.	Command	Data	BCC	CR
-----	-------------	---------	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	00
Data	Data to be transmitted	1 byte	See Note 1.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 1:

Data	Description	Remarks
0	Stop command	
1	Forward rotation command	
2	Reverse rotation command	

(Example) When sending a forward rotation command to the inverter with station No. 01:

(STX) |01|00|1| (BCC) | (CR) $\xrightarrow{\text{Conversion into ASCII format}}$ 02|30 31|30 30|31|33 30|0D

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

(ii) 01 command: This command sets the inverter output frequency. (To use this command, set "A001" to "03" [RS485].)

- Transmission frame

Frame format

STX	Station No.	Command	Data	BCC	CR
-----	-------------	---------	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	01
Data	Data to be sent (decimal ASCII code)	6 bytes	See Note 2.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 2: For example, to set the output frequency of the inverter with station No. 01 to 5 Hz, the data is as follows:

(STX) |01|01|000500| (BCC) | (CR) $\xrightarrow{\text{Conversion into ASCII format}}$ 02|30 31|30 31|30 30 30 35 30 30|30 35|0D

Note 3: The data indicates a value 100 times as large as the actual frequency value to be set.

(Example) 5 (Hz) \rightarrow 500 \rightarrow 000500 $\xrightarrow{\text{Conversion into ASCII format}}$ 30 30 30 35 30 30

Note 4: When using the data as the feedback data for PID control, set the most-significant byte to "1".

(Example) 5 (%) \rightarrow 500 \rightarrow 100500 $\xrightarrow{\text{Conversion into ASCII format}}$ 31 30 30 35 30 30

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

Chapter 4 Explanation of Functions

(iii) 02, 12 command: This command turns the specified multifunctional input terminals on or off.

- Transmission frame

Frame format

STX	Station No.	Command	Data	BCC	CR
-----	-------------	---------	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	02
Data	Data to be transmitted	16 bytes	See Note 5.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 5: The table below lists the functions of the multifunctional input terminals and corresponding hexadecimal data. (For details, see the explanation of the multifunctional input terminal functions.)

Data (hexadecimal)	Description	Data (hexadecimal)	Description
0000000000000001	FR: Forward rotation	0000000100000000	SF1: Multispeed bit 1
0000000000000002	RR: Reverse rotation	0000000200000000	SF2: Multispeed bit 2
0000000000000004	DFL: Multispeed 1 setting	0000000400000000	SF3: Multispeed bit 3
0000000000000008	DFM: Multispeed 2 setting	0000000800000000	SF4: Multispeed bit 4
0000000000000010	DFH: Multispeed 3 setting	0000001000000000	SF5: Multispeed bit 5
0000000000000020	DFHH: Multispeed 4 setting	0000002000000000	SF6: Multispeed bit 6
0000000000000040	JOG: Jogging	0000004000000000	SF7: Multispeed bit 7
0000000000000080	DB: External DC braking	0000008000000000	OLR: Stall prevention selection
0000000000000100	BMD: Set B mode motor data	0000010000000000	TL: Enabling /disabling torque limitation
0000000000000200	AD2: 2-stage acceleration/deceleration	0000020000000000	TRQ1: Torque limit selection bit 1
0000000000000400	-	0000040000000000	TRQ2: Torque limit selection bit 2
0000000000000800	MBS: Free-run stop	0000080000000000	PPI: P/PI mode selection
0000000000001000	ES: External trip	0000100000000000	BOK: Braking confirmation
0000000000002000	USP: Unattended start protection	0000200000000000	ORT: Orientation
0000000000004000	CS: Commercial power source enable	0000400000000000	LAC: LAD cancellation
0000000000008000	SFT: Software lock	0000800000000000	PCLR: Clearance of position deviation
0000000000010000	AUT: Analog input voltage/current select	0001000000000000	STAT: Pulse train position command input enable
0000000000020000	CMD: C mode motor control	0002000000000000	-
0000000000040000	RST: Reset	0004000000000000	ADD: Trigger for frequency addition
0000000000080000	-	0008000000000000	F-TM: Forcible-terminal operation
0000000000100000	STA: Starting by 3-wire input	0010000000000000	ATR: Permission of torque command input
0000000000200000	STP: Stopping by 3-wire input	0020000000000000	KHC: Cumulative power clearance
0000000000400000	F/R: Forward/reverse switching by 3-wire input	0040000000000000	SON: Servo On
0000000000800000	PID: Enabling/disabling PID	0080000000000000	FOC: Forcing
0000000001000000	PIDC: PID reset	0100000000000000	MI1: (Reserved)
0000000002000000	-	0200000000000000	MI2: (Reserved)
0000000004000000	CAS: Control gain setting	0400000000000000	MI3: (Reserved)
0000000008000000	UP: Remote control UP function	0800000000000000	MI4: (Reserved)
0000000010000000	DWN: Remote control DOWN function	1000000000000000	MI5: (Reserved)
0000000020000000	UDC: Remote control data clearing	2000000000000000	MI6: (Reserved)
0000000040000000	-	4000000000000000	MI7: (Reserved)
0000000080000000	OPE: Forcible operation	8000000000000000	MI8: (Reserved)

Chapter 4 Explanation of Functions

Note 6: The table below lists the functions of the multifunctional input terminals and corresponding hexadecimal data for 12 command. (For details, see the explanation of the multifunctional input terminal functions.)

Data (hexadecimal)	Description	Data (hexadecimal)	Description
0000000000000001	-	000000100000000	-
0000000000000002	AHD: analog command holding	000000200000000	-
0000000000000004	CP1: multistage position settings selection 1	000000400000000	-
0000000000000008	CP2: multistage position settings selection 2	000000800000000	-
0000000000000010	CP3: multistage position settings selection 3	000001000000000	-
0000000000000020	ORL: Zero-return limit function	000002000000000	-
0000000000000040	ORG: Zero-return trigger function	000004000000000	-
0000000000000080	FOT: forward drive stop	000008000000000	-
0000000000000100	ROT: reverse drive stop	000010000000000	-
0000000000000200	SPD: speed / position switching	000020000000000	-
0000000000000400	PCNT: pulse counter	000040000000000	-
0000000000000800	PCC: pulse counter clear	000080000000000	-
0000000000010000	-	000100000000000	-
0000000000020000	-	000200000000000	-
0000000000040000	-	000400000000000	-
0000000000080000	-	000800000000000	-
0000000000100000	-	001000000000000	-
0000000000200000	-	002000000000000	-
0000000000400000	-	004000000000000	-
0000000000800000	-	008000000000000	-
0000000001000000	-	010000000000000	-
0000000002000000	-	020000000000000	-
0000000004000000	-	040000000000000	-
0000000008000000	-	080000000000000	-
0000000010000000	-	100000000000000	-
0000000020000000	-	200000000000000	-
0000000040000000	-	400000000000000	-
0000000080000000	-	800000000000000	-

(Example) When activating the "forward rotation," "Multispeed 1 setting," and "Multispeed 2 setting" settings on the inverter with station No. 01, specify the following in the Data part:

0x0000000000000001 + 0x0000000000000004 + 0x0000000000000008 = 0x000000000000000D

Consequently, the whole transmission frame is as follows:

(STX) |01|02|000000000000000D| (BCC) | (CR)

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

(iv) 03 command: This command reads all monitored data from the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR
-----	-------------	---------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	03
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Frame format

STX	Station No.	Data	BCC	CR
-----	-------------	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Data	Data	104 bytes	See Note 7.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 7: Monitored data

Monitoring item	Unit	Magnification	Data size	Description	
Output frequency	Hz	× 100	8 bytes	Decimal ASCII code	↑ High-order bytes Low-order bytes ↓
Output current	A	× 10	8 bytes	Decimal ASCII code	
Rotation direction	-	-	8 bytes	"0" stopping, "1" (forward rotation), or "2" (reverse rotation)	
PID feedback data	%	× 100	8 bytes	Decimal ASCII code	
Multifunctional input terminal	-	-	8 bytes	See Note 7.	
Multifunctional output terminal	-	-	8 bytes	See Note 8.	
Frequency conversion	-	× 100	8 bytes	Decimal ASCII code	
Output torque	%	× 1	8 bytes	Decimal ASCII code	
Output voltage	V	× 10	8 bytes	Decimal ASCII code	
Electric power	kW	× 10	8 bytes	Decimal ASCII code	
-	-	-	8 bytes	Always "00000000" (reserved for data storage)	
Cumulative running time	h	× 1	8 bytes	Decimal ASCII code	
Cumulative power-on time	h	× 1	8 bytes	Decimal ASCII code	

Note 8: Monitoring of multifunctional input terminals

Terminal	Data
Terminal RST	00000001
Terminal ES	00000002
Terminal JOG	00000004
Terminal MBS	00000008
Terminal AUT	00000010
Terminal DFM	00000020
Terminal DFL	00000040
Terminal RR	00000080
Terminal FR	00000100

Note 8: Monitoring of multifunctional output terminals

Terminal	Data
Terminal UPF	00000001
Terminal DRV	00000002
Terminal X1	00000004
Terminal X2	00000008
Terminal X3	00000010
Relay terminal	00000020

Chapter 4 Explanation of Functions

(v) 04 command: This command reads the status of the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR
-----	-------------	---------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	04
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Frame format

STX	Station No.	Data	BCC	CR
-----	-------------	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Data	Data	8 bytes	See Note 8.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 10: The data indicating the status of the inverter consists of the following three status elements (A, B, and C):

Data

Status A	Status B	Status C	00 (reserved)
----------	----------	----------	---------------

Inverter status A

Code	Status
00	Initial status
01	Stopping
02	Stopping
03	Running
04	Free-run stop (MBS) in progress
05	Jogging (JOG) in progress
06	DC braking (DB) in progress
07	Retry in progress
08	Tripping
09	Undervoltage (UV) status

Inverter status B

Code	Status
00	Stopping
01	Running
02	Tripping

Inverter status C

Code	Status
00	---
01	Stopping
02	Decelerating
03	Constant-speed operation
04	Accelerating
05	Forward operation
06	Reverse operation
07	Switching forward operation to reverse operation
08	Switching reverse operation to forward operation
09	Starting forward operation
10	Starting reverse operation

(vi) 05 command: This command reads the trip history data from the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR
-----	-------------	---------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	05
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Frame format

STX	Station No.	Data	BCC	CR
-----	-------------	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Data	Data monitored at tripping	440 bytes	See Note 9.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 11: The inverter stores the data (trip history) on the last six times of tripping, together with the total trip count (8 bytes).

Total trip count	Trip 1 data	Trip 6 data
------------------	-------------	-----------	-------------

Monitoring item	Unit	Magnification	Data size	Remarks	
Trip factor	-	-	8 bytes	Factor code	1 High-order bytes Low-order bytes 1
Inverter status A	-	-	8 bytes	04 command See Note 7.	
Inverter status B	-	-	8 bytes		
Inverter status C	-	-	8 bytes		
Output frequency	Hz	× 10	8 bytes	Decimal ASCII code	
Cumulative running time	hour	× 1	8 bytes	Decimal ASCII code	
Output current	A	× 10	8 bytes	Decimal ASCII code	
DC voltage	V	× 10	8 bytes	Decimal ASCII code	
Cumulative power-on time	hour	× 1	8 bytes	Decimal ASCII code	

Chapter 4 Explanation of Functions

(vii) 06 command: This command reads a specified setting item from the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	Parameter	BCC	CR
-----	-------------	---------	-----------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	06
Parameter	Data parameter number	4 bytes	See Note 12.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 12: All parameters except F001 and U001 to U012 can be specified for reading. (To read the F001 parameter, use the 01 command.)

- Response frame

Positive response:

Frame format

STX	Station No.	ACK	Data	BCC	CR
-----	-------------	-----	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
ACK	Control code (acknowledgement)	1 byte	ACK (0x06)
Data	Data to be sent (decimal ASCII code)	8 bytes	See Note 13.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 13: When the read parameter is a selection item, the Data part contains the code data corresponding to the selection.

The code data corresponding to "H003" or "H203" (motor capacity selection) is as follows:

Code data	00	01	02	03	04	05	06	07	08	09	10
Japan or U.S.A. mode (b085 = 00 or 02)	0.2 kW	-	0.4	-	0.75	-	1.5	2.2	-	3.7	-
EU mode (b085 = 01)	0.2 kW	0.37	-	0.55	0.75	1.1	1.5	2.2	3.0	-	4.0
Code data	11	12	13	14	15	16	17	18	19	20	
Japan or U.S.A. mode (b085 = 00 or 02)	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	
EU mode (b085 = 01)	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	

For the value contained in the Data part when the read parameter is a numerical item, see the list of function codes.

(Example) When the setting of the acceleration (1) time (F002) is 30.00 seconds, the Data part contains "3000".

Negative response: See Item (2)-(ii) of this section.

(viii) 07 command: This command writes data to a specified setting item in the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	Parameter	Data	BCC	CR
-----	-------------	---------	-----------	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	07
Parameter	Data parameter number	4 bytes	See Note 14.
Data	Parameter data (decimal ASCII code)	8 bytes	See Note 13.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 14: Possible range of parameters is as follows.

F002-, A001-, b001-, C001-, H001-, P001- (F001 is written with 01 command.)

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

(ix) 08 command: This command initializes specified settings in the inverter.

The setting items to be initialized follow the setting of the initialization mode (b084). When "b084" is "00", the trip history data is cleared.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR
-----	-------------	---------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	08
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

Chapter 4 Explanation of Functions

(x) 09 command: This command checks whether set data can be stored in the EEPROM in the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR
-----	-------------	---------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	09
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Frame format

STX	Station No.	ACK	Data	BCC	CR
-----	-------------	-----	------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
ACK	Control code (acknowledgement)	1 byte	ACK (0x06)
Data	Data	2 bytes	"01" (enabling data storage)
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Negative response: See Item (4)-(ii) of this section.

(xi) 0A command: This command stores set data in the EEPROM in the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR
-----	-------------	---------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	0A
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

(xii) 0B command: This command recalculates the constants set in the inverter.

This command must be issued when the base frequency or the setting of parameter "H****" has been changed for the RS485 communication.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR
-----	-------------	---------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	0B
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

Chapter 4 Explanation of Functions

(2) Positive and negative responses

(i) Positive response

- Response frame

Frame format

STX	Station No.	ACK	BCC	CR
-----	-------------	-----	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
ACK	Control code (acknowledgement)	1 byte	ACK (0x06)
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "ACK." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

(ii) Negative response

- Response frame

Frame format

STX	Station No.	NAK	Error code	BCC	CR
-----	-------------	-----	------------	-----	----

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
NAK	Control code (negative acknowledgement)	1 byte	NAK (0x15)
Error code	Content of communication error	2 bytes	See Note 13.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Error code." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

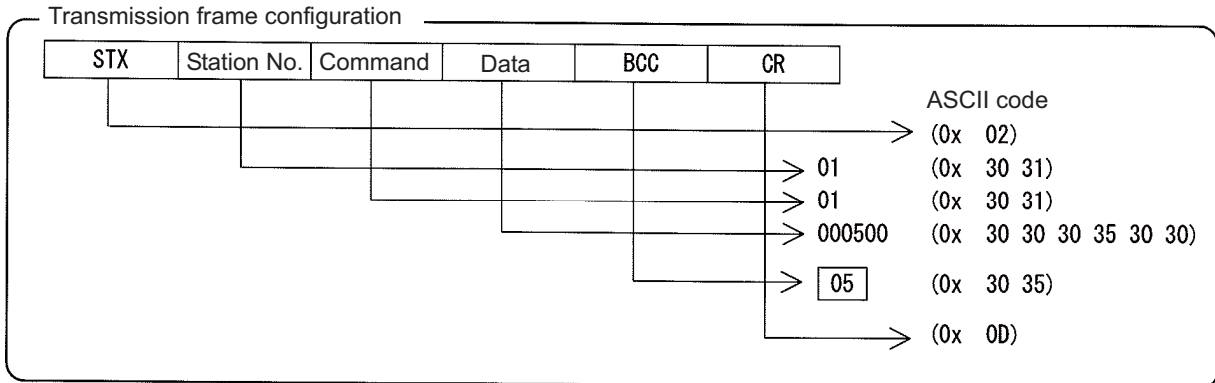
Note 15: Error codes

Error code	Description
01H	Parity error
02H	Sum check error
03H	Framing error
04H	Overrun
05H	Protocol error
06H	ASCII code error
07H	Receiving-buffer overflow
08H	Reception timeout
-	-
-	-
11H	Command error
12H	-
13H	Execution disabled
14H	-
15H	-
16H	Parameter error
17H	-

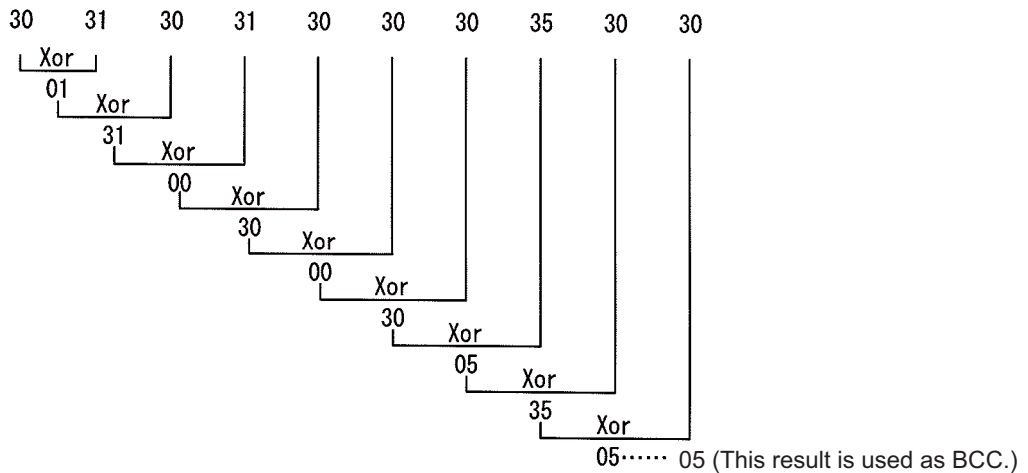
If a command is broadcasted to all inverter stations, no response will be returned to the external control system.

(3) How to calculate the block check code (BCC)

(Example) When using the 01 command (frequency-setting command) to set the inverter output frequency to 5 Hz (the station No. of the inverter is 01):



The contents of "Station No." to "Data" are converted into ASCII data, and the ASCII data is XORed bit by bit. The final XOR result is set as the block check code (BCC). In the above example of transmission frame, BCC is calculated as follows:



(Reference) ASCII code conversion table

Character data	ASCII code
STX	2
ACK	6
CR	0D
NAK	15
0	30
1	31
2	32
3	33
4	34
5	35
6	36
7	37
8	38
9	39

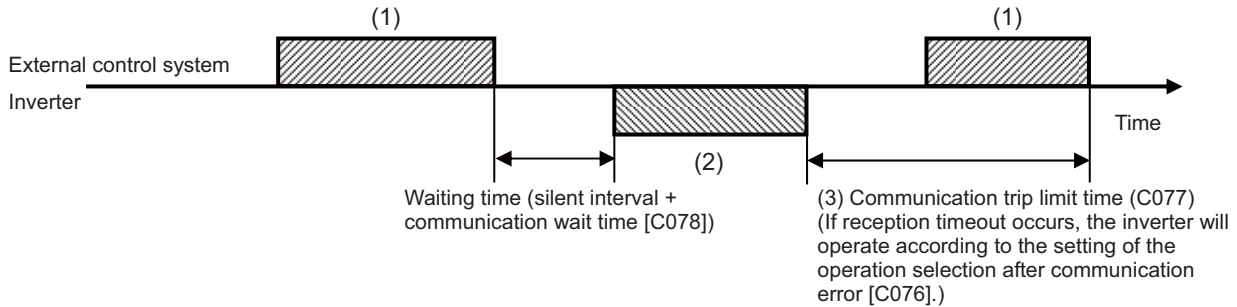
Character data	ASCII code
A	41
B	42
C	43
D	44
E	45
F	46
H	48
P	50
b	62

Chapter 4 Explanation of Functions

4.4.2 Communication in Modbus-RTU mode

(1) Communication protocol

The communication between the inverter (slave) and external control system (master) is based on the following protocol:



(1): Query frame that is sent from the external control system to the inverter

(2): Response frame that is sent from the inverter to the external control system

(3): Communication trip limit time (C077)

If the inverter cannot complete the reception of a query from the master system (external control system) within the communication trip limit time, after having sent a response to the preceding query, the inverter enters the status in which to receive the query from the beginning. Subsequently, the inverter returns no response to the master system.

After reception timeout occurs, the inverter operates according to the setting of the selection of operation after communication error (C076). For details, see the table below. Monitoring of reception timeout begins when the first communication is performed after the inverter power has been turned on or the inverter has been reset. Reception timeout is monitored only when the inverter communicates with the master system.

Item	Function code	Range of data	Description
Selection of operation after communication error	C076	00: Tripping	The inverter trips (E41) after reception timeout.
		01: Tripping after stopping the motor	The inverter decelerates and stops the motor, and then trips (E41) after reception timeout.
		02: Ignoring the errors	The inverter ignores the error without tripping and alarm output.
		03: Stopping the motor after free-running (MBS)	The inverter stops the motor after free-running without tripping and alarm output after reception timeout.
		04: Decelerating and stopping the motor	The inverter decelerates and stops the motor without tripping and alarm output after reception timeout.
Communication trip limit time setting	C077	0.00 to 99.99 (s)	Limit time to determine the reception timeout
Communication wait time	C078	0. to 1000. (ms)	Time to wait until the inverter starts sending a response after reception of a query (excluding the silent interval)

The inverter sends a response (frame (2)) always after receiving a query (frame (1)). The inverter does not actively output any frame to the external control system.

The formats of the query and response frames are described below.

Message configuration: Query

Header (silent interval)
Slave address
Function code
Data
Error check code
Trailer (silent interval)

(i) Slave address

The slave address is a number 1 to 32 that is assigned to the inverter (slave) beforehand. (A query is received by the inverter having the same slave address as that specified in the query.)

The query with the slave address set to "0" is broadcasted to all the connected inverters.

With a broadcast query, the master system can neither read inverter data nor perform a loopback test.

(ii) Data

The data contains a functional instruction.

The HF-430 α series inverter supports the following Modbus data format:

Data name	Description
Coil data	1-bit binary data that can be referenced and changed
Register data	16-bit data that can be referenced and changed

(iii) Function code

The function code specifies the function to be executed by the inverter.

The table below lists the function codes supported by the HF-430 α series inverter.

Function codes

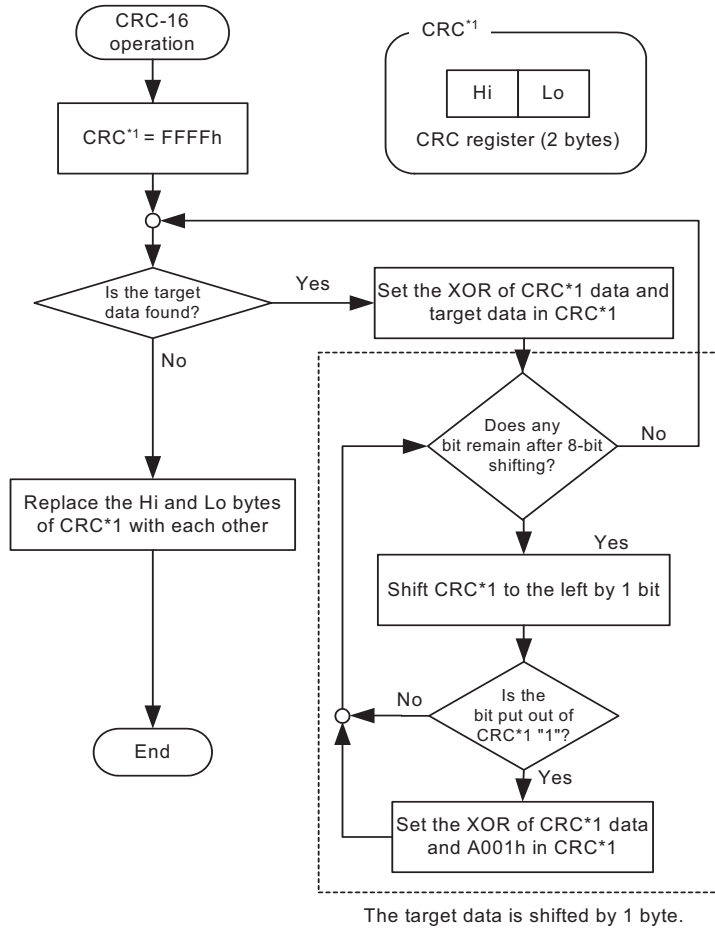
Function code	Function	Maximum number of data bytes in a message	Maximum data count in a message
01h	Reads the coil status.	4	32 coils (in units of bit)
03h	Reads registers.	8	4 registers (in units of byte)
05h	Writes data to a coil.	2	1 coil (in units of bit)
06h	Writes data to a register.	2	1 register (in units of byte)
08h	Performs a loopback test.	-	
0Fh	Writes data to multiple coils.	4	32 coils (in units of bit)
10h	Writes data to multiple registers.	8	4 registers (in units of byte)

Chapter 4 Explanation of Functions

(iv) Error check code

The Modbus-RTU protocol uses the cyclic redundancy check (CRC) as the error check method. The CRC code is the 16-bit data generated for a data block that has an arbitrary data length (in units of 8 bits). A generative polynomial for CRC-16 ($X^{16} + X^{15} + X^2 + 1$) is used to generate the CRC code.

Example of CRC-16 calculation



(v) Header and trailer (silent interval)

The header and trailer set the total time the inverter should wait before sending a response after having received a query from the master system. Be sure to specify the time corresponding to the transmission of 3.5 characters (24 bits) as the waiting time. If a shorter waiting time (corresponding to the transmission of fewer than 3.5 characters) is specified, the inverter will not respond. The actual waiting time is the sum of the silent interval (corresponding to the transmission of 3.5 characters) and the communication wait time (C078).

Message configuration: Response

(i) Time required for communication

After the inverter receives a query, the inverter waits for the sum of the silent interval (corresponding to the transmission of 3.5 characters) and the communication wait time (C078) before sending a response.

After receiving a response from the inverter, the master system must wait for the silent interval (corresponding to the transmission of 3.5 characters) or longer before sending the next query to the inverter.

(ii) Normal response

If the query specifies the function code (08h) for the loopback test, the inverter returns a response that has the same contents as the query.

If the query specifies a function code (05h, 06h, 0Fh, or 10h) for writing data to registers or coils, the inverter returns the query without a change as a response.

If the query specifies a function code (01h or 03h) for reading a register or coil, the inverter returns a response that contains the slave address and function code specified in the query and the data read from the register or coil.

(iii) Response upon error

Field configuration

Slave address
Function code
Exception code
CRC-16

If the query includes an error (other than a communication error), the inverter returns an exception response without executing the function specified by the query.

To know the error, check the function code set in the exception response. The exception response in reply to a query includes a function code that is the sum of "80h" and the function code specified by the query.

The exception code in the exception response indicates the content of the error.

Exception codes

Code	Description
01h	An unsupported function is specified.
02h	The specified address is not found.
03h	The specified data has an unacceptable format.
21h	The data to be written to a register exceeds the range of inverter specifications.
22h	The inverter restricts the execution of the specified function: - Rewriting a register that cannot be rewritten during the operation - Issuing an Enter command during the operation (in undervoltage status) - Writing to a register during tripping (because of undervoltage) - Writing to a read-only register (coil)

(iv) No response

The inverter ignores a query without returning any response if:

- the query is a broadcast query,
- a communication occurs during the reception of the query,
- the slave address specified in the query differs from that of the inverter,
- the time interval between data items in the query message is less than the time corresponding to the transmission of 3.5 characters, or
- the data length of the query is invalid.

Note: In the master system, set a timer to monitor the responses from the inverter, and configure the master system so that, when the inverter does not return the response to a query within a specified limit time, the master system resends the query.

Chapter 4 Explanation of Functions

(4) Explanation of function codes

(i) Reading the coil status [01h]

This function reads the coil status (on or off).

(Example)

When reading the status of the multifunctional input terminals [RST] to [DFM] of the inverter at slave address "8":

Assume that the multifunctional input terminals are in the status as shown below.

Multifunctional input terminal	1	2	3	4	5	6
Coil number	7	8	9	10	11	12
Terminal status	ON	ON	ON	OFF	ON	OFF

Coils 13 and 14 are off.

Query

Field name	Sample setting (hexadecimal)
1 Slave address (*1)	08
2 Function code	01
3 Starting coil number (upper digit) (*2)	00
4 Starting coil number (lower digit) (*2)	06
5 Number of coils (upper digit) (*3)	00
6 Number of coils (lower digit) (*3)	06
7 CRC-16 code (upper digit)	5C
8 CRC-16 code (lower digit)	90

Response

Field name	Sample setting (hexadecimal)
1 Slave address	08
2 Function code	01
3 Number of data bytes	01
4 Coil data (*4)	17
5 CRC-16 code (upper digit)	12
6 CRC-16 code (lower digit)	1A

*4 The data as many as the specified number of data bytes is transferred.

*1 This query cannot be broadcasted.

*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.

*3 If 0 or a value more than 32 is specified as the number of coils to be read, the inverter will respond with error code "03h".

The data received in the response indicates the status of coils 7 to 14. Read the received data (17h = 00010111b) as shown below. The least-significant bit indicates the status of coil 7.

Coil number	14	13	12	11	10	9	8	7
Coil status	OFF	OFF	OFF	ON	OFF	ON	ON	ON

If the query has specified the reading of an undefined coil, the data on the said coil is represented by "0" in the response.

If the function to read the coil status cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(ii) Reading registers [03h]

This function reads a specified number of registers beginning at a specified register address.

(Example)

When reading the trip history data from the inverter at slave address "5":

Assume that the conditions of the past three trips are as follows:

HF-430 α command	d081 (factor of most recent trip)	d081 (inverter state at most recent trip)
Register number	0012h	0013h
Trip factor (upper digit)	Overvoltage (E07)	Decelerating (02)

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	05
2	Function code	03
3	Starting register number (upper digit) (*2)	00
4	Starting register number (lower digit) (*2)	11
5	Number of registers (upper digit)	00
6	Number of registers (lower digit)	02
7	CRC-16 code (upper digit)	95
8	CRC-16 code (lower digit)	8A

*1 This query cannot be broadcasted.

*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.

Response

	Field name	Sample setting (hexadecimal)
1	Slave address	05
2	Function code	03
3	Number of data bytes (*3)	04
4	Starting register number (upper digit)	00
5	Starting register number (lower digit)	07
6	Starting register number + 1 (upper digit)	00
7	Starting register number + 1 (lower digit)	02
8	CRC-16 code (upper digit)	36
9	CRC-16 code (lower digit)	37

*3 The data equivalent to the specified number of data bytes is transferred. In this example, 4 bytes are transferred because the data on two registers is returned in the response.

Read the data received in the response as follows:

Response buffer	4	5	6	7
Starting register number	+0 (upper digit)	+0 (lower digit)	+1 (upper digit)	+1 (lower digit)
Response data	00h	07h	00h	02h
Trip condition	Trip due to overvoltage		Decelerating	

If the function to read registers cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

Chapter 4 Explanation of Functions

(iii) Writing data to a specified coil [05h]

This function writes data to a specified coil.

The following table shows the updating of the coil status.

	Coil status	
	OFF→ON	ON→OFF
Updating data (upper digit)	FFh	00h
Updating data (lower digit)	00h	00h

(Example)

When sending an operation command to the inverter at slave address "10":

To start the inverter operation, "03" must be set in parameter "A002". Coil 1 is used to turn on an operation command.

Query		Response	
Field name	Sample setting (hexadecimal)	Field name	Sample setting (hexadecimal)
1 Slave address (*1)	0A	1 Slave address	0A
2 Function code	05	2 Function code	05
3 Starting coil number (upper digit) (*2)	00	3 Starting coil number (upper digit)	00
4 Starting coil number (lower digit) (*2)	00	4 Starting coil number (lower digit)	00
5 Updating data (upper digit)	FF	5 Updating data (upper digit)	FF
6 Updating data (lower digit)	00	6 Updating data (lower digit)	00
7 CRC-16 code (upper digit)	8D	7 CRC-16 code (upper digit)	8D
8 CRC-16 code (lower digit)	41	8 CRC-16 code (lower digit)	41

*1 If this query is broadcasted, no inverter will return any response.

*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.

If the function to write data to a coil cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(iv) Writing data to a specified register [06h]

This function writes data to a specified register.

(Example)

When setting "50 Hz" as the base frequency setting (A003) in the inverter at slave address "5":

Since register "1203h" to store the base frequency setting (A003) has a data resolution of 1 Hz, specify "50" (0032h) as the updating data to set "50 Hz".

Query		Response	
Field name	Sample setting (hexadecimal)	Field name	Sample setting (hexadecimal)
1 Slave address (*1)	05	1 Slave address	05
2 Function code	06	2 Function code	06
3 Starting register number (upper digit) (*2)	12	3 Starting register number (upper digit)	12
4 Starting register number (lower digit) (*2)	02	4 Starting register number (lower digit)	02
5 Updating data (upper digit)	00	5 Updating data (upper digit)	00
6 Updating data (lower digit)	32	6 Updating data (lower digit)	32
7 CRC-16 code (upper digit)	AD	7 CRC-16 code (upper digit)	AD
8 CRC-16 code (lower digit)	23	8 CRC-16 code (lower digit)	23

*1 If this query is broadcasted, no inverter will return any response.

*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.

If the function to write data to a specified register cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(v) Performing a loopback test [08h]

The loopback test function is used to check the communication between the external control system (master) and the inverter (slave).

(Example)

When performing a loopback test with the inverter at slave address "1":

Query		Response	
Field name	Sample setting (hexadecimal)	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	1	Slave address
2	Function code	2	Function code
3	Diagnosis subcode (upper digit)	3	Diagnosis subcode (upper digit)
4	Diagnosis subcode (lower digit)	4	Diagnosis subcode (lower digit)
5	Data (upper digit)	5	Data (upper digit)
6	Data (lower digit)	6	Data (lower digit)
7	CRC-16 code (upper digit)	7	CRC-16 code (upper digit)
8	CRC-16 code (lower digit)	8	CRC-16 code (lower digit)

*1 This query cannot be broadcasted.

The diagnosis subcode only conforms to the echoing of query data (00h, 00h). It cannot be used for other commands.

(vi) Writing data to multiple coils [0Fh]

This function rewrites data in sequential coils.

(Example)

When updating the status of the multifunctional input terminals [RST] to [DFM] of the inverter at slave address "5":

The status of the multifunctional input terminals is updated to the status shown in the following table:

Multifunctional input terminal	1	2	3	4	5	6
Coil number	7	8	9	10	11	12
Terminal status	ON	ON	ON	OFF	ON	OFF

Query		Response	
Field name	Sample setting (hexadecimal)	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	1	Slave address
2	Function code	2	Function code
3	Starting coil number (upper digit) (*2)	3	Starting coil number (upper digit)
4	Starting coil number (lower digit) (*2)	4	Starting coil number (lower digit)
5	Number of coils (upper digit)	5	Number of coils (upper digit)
6	Number of coils (lower digit)	6	Number of coils (lower digit)
7	Number of data bytes (*3)	7	CRC-16 code (upper digit)
8	Updating data (upper digit) (*3)	8	CRC-16 code (lower digit)
9	Updating data (lower digit) (*3)		
10	CRC-16 code (upper digit)		
11	CRC-16 code (lower digit)		

*1 If this query is broadcasted, no inverter will return any response.

*2 Note that the starting coil number is 1 less than the actual coil number of the coil to which the data is to be written first.

*3 The updating data consists of the upper and lower digits. Even when updating an odd number of data bytes, add 1 to the number of data bytes to make it an even number before specifying the number of data bytes.

If the function to write data to multiple coils cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

Chapter 4 Explanation of Functions

(vii) Writing data to multiple registers [10h]

This function writes data to sequential registers.

(Example)

When setting "3,000 seconds" as the Acceleration (1) time (F002) in the inverter at slave address "1": Since register "1103h" and "1104h" to store the Acceleration (1) time (F002) have a data resolution of 0.01 seconds, specify "300000" (493E0h) as the updating data to set "3,000 seconds".

Query			Response		
	Field name	Sample setting (hexadecimal)		Field name	Sample setting (hexadecimal)
1	Slave address (*1)	01	1	Slave address (*1)	01
2	Function code	10	2	Function code	10
3	Starting register address (upper digit) (*2)	11	3	Starting register address (upper digit) (*2)	11
4	Starting register address (lower digit) (*2)	02	4	Starting register address (lower digit) (*2)	02
5	Number of registers (upper digit)	00	5	Number of registers (upper digit)	00
6	Number of registers (lower digit)	02	6	Number of registers (lower digit)	02
7	Number of data bytes (*3)	04	7	CRC-16 code (upper digit)	E5
8	Updating data 1 (upper digit)	00	8	CRC-16 code (lower digit)	34
9	Updating data 1 (lower digit)	04			
10	Updating data 2(upper digit)	93			
11	Updating data 2(lower digit)	E0			
12	CRC-16 code (upper digit)	9E			
13	CRC-16 code (lower digit)	9F			

- *1 If this query is broadcasted, no inverter will return any response.
- *2 Note that the starting register address is 1 less than the actual address of the register to which the data is to be written first.
- *3 As the number of bytes, do not specify the number of registers but the number of bytes to be actually updated.

If the function to write data to multiple registers cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(viii) Exception response

The master system requests the inverter (slave) to return a response upon reception of a query other than broadcasted queries. The inverter must return the response that matches the query it has received. However, if an error is found in a query, the inverter will return an exception response.

The exception response consists of the following fields:

Field configuration

Slave address
Function code
Exception code
CRC-16 code

Details of the field configuration are described below. The exception response in reply to a query includes a function code that is the sum of "80h" and the function code specified by the query. The exception code in the exception response indicates the content of the error.

Function codes

Query	Exception response
01h	81h
03h	83h
05h	85h
06h	86h
0Fh	8Fh
10h	90h

Exception codes

Code	Description
01h	An unsupported function is specified.
02h	The specified address is not found.
03h	The specified data has an unacceptable format.
21h	The data to be written to a register exceeds the range of inverter specifications.
22h	The inverter restricts the execution of the specified function: <ul style="list-style-type: none"> - Rewriting a register that cannot be rewritten during the operation - Issuing an Enter command during the operation (in undervoltage status) - Writing to a register during tripping (because of undervoltage) - Writing to a read-only register (coil)

(5) Enter command (storing the updates of register data)

Neither the command (06h) to write data to a register nor the command (10h) to write data to multiple registers can store the updates they made in the internal memory of the inverter. Turning the inverter power off without storing the updates deletes them and restores the original register settings. If you intend to store register updates in the internal memory of the inverter, issue the Enter command as described below.

If you have updated a control constant, you must recalculate the motor constants. In such cases, use register "0900h" for recalculation as described below.

How to issue the Enter command

With the command (06h) to write data to registers, write all register data to the internal memory. To recalculate the motor constants, use the same command to write the data shown in the following table to register "0900h":

Data to be written	Description
0000	Recalculating the motor constants
0001	Storing the register data
Other than the above	Recalculating the motor constants and storing the register data

Notes:

- Execution of the Enter command requires considerable time. To check whether data writing is in progress, monitor the status of the signal (coil No. 001Ah) that indicates whether data writing is in progress.
- The internal memory device of the inverter is subject to a limitation on the number of rewriting operations (about 100,000 times). Frequent use of the Enter command may shorten the inverter life.

Chapter 4 Explanation of Functions

(6) List of registers

The "R/W" column of the list indicates whether the coils and registers are read-only or readable and writable.

"R" indicates a read-only coil or register. "R/W" indicates a readable and writable coil or register.

(i) List of coils

Coil No.	Item	R/W	Setting
0000h	(Reserved)	-	
0001h	Operation command	R/W	1: Run, 0: Stop (valid when A002 = 03)
0002h	Rotation direction command	R/W	1: Reverse rotation, 0: Forward rotation (valid when A002 = 03)
0003h	External trip (ES)	R/W	1: Trip
0004h	Trip reset (RST)	R/W	1: Reset
0005h	(Reserved)	-	
0006h	(Reserved)	-	
0007h	Multifunctional input terminal [RST]	R/W	1: ON, 0: OFF (*1)
0008h	Multifunctional input terminal [ES]	R/W	1: ON, 0: OFF (*1)
0009h	Multifunctional input terminal [JOG]	R/W	1: ON, 0: OFF (*1)
000Ah	Multifunctional input terminal [MBS]	R/W	1: ON, 0: OFF (*1)
000Bh	Multifunctional input terminal [AD2]	R/W	1: ON, 0: OFF (*1)
000Ch	Multifunctional input terminal [DFM]	R/W	1: ON, 0: OFF (*1)
000Dh	Multifunctional input terminal [DFL]	R/W	1: ON, 0: OFF (*1)
000E h	Multifunctional input terminal [RR]	R/W	1: ON, 0: OFF (*1)
000Fh	Operation status	R	1: Run, 0: Stop (interlocked to "d003")
0010h	Rotation direction	R	1: Reverse rotation, 0: Forward rotation (interlocked to "d003")
0011h	Inverter ready	R	1: Ready, 0: Not ready
0012h	Unused	R	
0013h	DRV (running)	R	1: ON, 0: OFF
0014h	UPF1 (constant-speed reached)	R	1: ON, 0: OFF
0015h	UPF2 (set frequency overreached)	R	1: ON, 0: OFF
0016h	OL (current detection advance signal 1)	R	1: ON, 0: OFF
0017h	OD (output deviation for PID control)	R	1: ON, 0: OFF
0018h	AL (alarm signal)	R	1: Tripping, 0: Normal
0019h	UPF3 (set frequency reached)	R	1: ON, 0: OFF
001Ah	OTQ (over-torque)	R	1: ON, 0: OFF
001Bh	IP (instantaneous power failure)	R	1: ON, 0: OFF
001Ch	UV (undervoltage)	R	1: ON, 0: OFF
001Dh	TRQ (torque limited)	R	1: ON, 0: OFF
001Eh	RNT (operation time over)	R	1: ON, 0: OFF
001Fh	ONT (plug-in time over)	R	1: ON, 0: OFF
0020h	THM (thermal alarm signal)	R	1: ON, 0: OFF
0021h	(Reserved)	-	
0022h	(Reserved)	-	
0023h	(Reserved)	-	
0024h	(Reserved)	-	
0025h	(Reserved)	-	
0026h	BRK (brake release)	R	1: ON, 0: OFF
0027h	BER (brake error)	R	1: ON, 0: OFF
0028h	ZS (0 Hz detection signal)	R	1: ON, 0: OFF
0029h	DSE (speed deviation maximum)	R	1: ON, 0: OFF
002Ah	POK (positioning completed)	R	1: ON, 0: OFF
002Bh	UPF4 (set frequency overreached 2)	R	1: ON, 0: OFF
002Ch	UPF5 (set frequency reached 2)	R	1: ON, 0: OFF
002Dh	OL2 (current detection advance signal 2)	R	1: ON, 0: OFF
002Eh	VDc: Analog VRF disconnection detection	-	
002Fh	IDc: Analog IRF disconnection detection	-	
0030h	V2Dc: Analog VRF2 disconnection detection	-	
0031h	(Reserved)	-	
0032h	FBV (PID feedback comparison)	R	1: ON, 0: OFF
0033h	NDc (communication train disconnection)	R	1: ON, 0: OFF
0034h	LOG1 (logical operation result 1)	R	1: ON, 0: OFF

Coil No.	Item	R/W	Setting
0035h	LOG2 (logical operation result 2)	R	1: ON, 0: OFF
0036h	LOG3 (logical operation result 3)	R	1: ON, 0: OFF
0037h	LOG4 (logical operation result 4)	R	1: ON, 0: OFF
0038h	LOG5 (logical operation result 5)	R	1: ON, 0: OFF
0039h	LOG6 (logical operation result 6)	R	1: ON, 0: OFF
003Ah	WAC (capacitor life warning)	R	1: ON, 0: OFF
003Bh	WAF (cooling-fan speed drop)	R	1: ON, 0: OFF
003Ch	FR (starting contact signal)	R	1: ON, 0: OFF
003Dh	OHF (heat sink overheat warning)	R	1: ON, 0: OFF
003Eh	LOC (low-current indication signal)	R	1: ON, 0: OFF
003Fh	M01 (Reserved)	R	1: ON, 0: OFF
0040h	M02 (Reserved)	R	1: ON, 0: OFF
0041h	M03 (Reserved)	R	1: ON, 0: OFF
0042h	M04 (Reserved)	R	1: ON, 0: OFF
0043h	M05 (Reserved)	R	1: ON, 0: OFF
0044h	M06 (Reserved)	R	1: ON, 0: OFF
0045h	IRDY (inverter ready)	R	1: ON, 0: OFF
0046h	FRR (forward rotation)	R	1: ON, 0: OFF
0047h	RRR (reverse rotation)	R	1: ON, 0: OFF
0048h	MJA (major failure)	R	1: ON, 0: OFF
0049h	Data writing in progress	R	1: Writing in progress, 0: Normal status
004Ah	CRC error	R	1: Error detected, 0: No error (*2)
004Bh	Overrun	R	1: Error detected, 0: No error (*2)
004Ch	Framing error	R	1: Error detected, 0: No error (*2)
004Dh	Parity error	R	1: Error detected, 0: No error (*2)
004Eh	Sum check error	R	1: Error detected, 0: No error (*2)
004Fh	(reserved)		
0050h	WCV (window comparator VRF)	R	1: ON, 0:FF
0051h	WCI (window comparator IRF)	R	1: ON, 0:FF
0052h	WCV2 (window comparator VRF2)	R	1: ON, 0:FF

- *1 Normally, this coil is turned on when the corresponding multifunctional input terminal on the control circuit terminal block is turned on or the coil itself is set to on. In this regard, the operation of the multifunctional input terminal has priority over the operation of the coil. If disconnection of the communication train has disabled the master system from turning off the coil, turn the corresponding multifunctional input terminal on the control circuit block on and off. This operation turns off the coil.
- *2 Communication error data is retained until an error reset command is input. (The data can be reset during the inverter operation.)

Chapter 4 Explanation of Functions

(ii) List of registers (frequency settings and trip monitoring)

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution		
0001h	Frequency source setting	F001 (high)	R/W	0 to 40000 (valid when A001 = 03)	0.01 [Hz]		
0002h		F001 (low)	R/W				
0003h	Inverter status A	-	R	0: Initial status, 1: Waiting for Vdc establishment, 2: Stopping, 3: Running, 4: Free-run stop (MBS), 5: Jogging, 6: DC braking, 7: Frequency being input, 8: Retrying operation, 9: Undervoltage (UV),	-		
0004h	Inverter status B	-	R	0: Stopping, 1: Running, 2: Tripping	-		
0005h	Inverter status C	-	R	0: ---, 1: Stopping, 2: Decelerating, 3: Constant-speed operation, 4: Accelerating, 5: Forward rotation, 6: Reverse rotation, 7: Switching from forward rotation to reverse rotation, 8: Switching from reverse rotation to forward rotation, 9: Starting forward rotation, 10: Starting reverse rotation	-		
0006h	PID feedback	-	R/W	0 to 10000	0.01 [%]		
0007h to 0010h	(Reserved)	-	R	Inaccessible	-		
0011h	Trip Counter	d080	R	0 to 65530	1 [time]		
0012h	Trip monitoring 1 (factor)	d081	R	See the list of inverter trip factors below	-		
0013h	Trip monitoring 1 (inverter status)			See the list of inverter trip factors below	-		
0014h	Trip monitoring 1 (frequency) (high)			0 to 40000	0.01 [Hz]		
0015h	Trip monitoring 1 (frequency) (low)						
0016h	Trip monitoring 1 (current)					Output current at tripping	0.1 A
0017h	Trip monitoring 1 (voltage)					DC input voltage at tripping	1 V
0018h	Trip monitoring 1 (running time) (high)					Cumulative running time at tripping	1h
0019h	Trip monitoring 1 (running time) (low)						
001Ah	Trip monitoring 1 (power-on time) (high)					Cumulative power-on time at tripping	1h
001Bh	Trip monitoring 1 (power-on time) (low)						
001Ch	Trip monitoring 2 (factor)	d082	R	See the list of inverter trip factors below	-		
001Dh	Trip monitoring 2 (inverter status)			See the list of inverter trip factors below	-		
001Eh	Trip monitoring 2 (frequency) (high)			0 to 40000	0.01 [Hz]		
001Fh	Trip monitoring 2 (frequency) (low)						
0020h	Trip monitoring 2 (current)					Output current at tripping	0.1 A
0021h	Trip monitoring 2 (voltage)					DC input voltage at tripping	1 V
0022h	Trip monitoring 2 (running time) (high)					Cumulative running time at tripping	1h
0023h	Trip monitoring 2 (running time) (low)						
0024h	Trip monitoring 2 (power-on time) (high)					Cumulative power-on time at tripping	1h
0025h	Trip monitoring 2 (power-on time) (low)						
0026h	Trip monitoring 3 (factor)	d083	R	See the list of inverter trip factors below	-		
0027h	Trip monitoring 3 (inverter status)			See the list of inverter trip factors below	-		
0028h	Trip monitoring 3 (frequency) (high)			0 to 40000	0.01 [Hz]		
0029h	Trip monitoring 3 (frequency) (low)						
002Ah	Trip monitoring 3 (current)					Output current at tripping	0.1 A
002Bh	Trip monitoring 3 (voltage)					DC input voltage at tripping	1 V
002Ch	Trip monitoring 3 (running time) (high)					Cumulative running time at tripping	1h
002Dh	Trip monitoring 3 (running time) (low)						
002Eh	Trip monitoring 3 (power-on time) (high)					Cumulative power-on time at tripping	1h
002Fh	Trip monitoring 3 (power-on time) (low)						
0030h	Trip monitoring 4 (factor)	d084	R	See the list of inverter trip factors below	-		
0031h	Trip monitoring 4 (inverter status)			See the list of inverter trip factors below	-		
0032h	Trip monitoring 4 (frequency) (high)			0 to 40000	0.01 [Hz]		
0033h	Trip monitoring 4 (frequency) (low)						
0034h	Trip monitoring 4 (current)					Output current at tripping	0.1 A
0035h	Trip monitoring 4 (voltage)					DC input voltage at tripping	1 V
0036h	Trip monitoring 4 (running time) (high)					Cumulative running time at tripping	1h
0037h	Trip monitoring 4 (running time) (low)						
0038h	Trip monitoring 4 (power-on time) (high)					Cumulative power-on time at tripping	1h
0039h	Trip monitoring 4 (power-on time) (low)						

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Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
003Ah	Trip monitoring 5 (factor)	d085	R	See the list of inverter trip factors below	-
003Bh	Trip monitoring 5 (inverter status)			See the list of inverter trip factors below	-
003Ch	Trip monitoring 5 (frequency) (high)			0 to 40000	0.01 [Hz]
003Dh	Trip monitoring 5 (frequency) (low)				
003Eh	Trip monitoring 5 (current)			Output current at tripping	0.1 A
003Fh	Trip monitoring 5 (voltage)			DC input voltage at tripping	1 V
0040h	Trip monitoring 5 (running time) (high)				
0041h	Trip monitoring 5 (running time) (low)			Cumulative running time at tripping	1h
0042h	Trip monitoring 5 (power-on time) (high)				
0043h	Trip monitoring 5 (power-on time) (low)			Cumulative power-on time at tripping	1h
0044h	Trip monitoring 6 (factor)	d086	R	See the list of inverter trip factors below	-
0045h	Trip monitoring 6 (inverter status)			See the list of inverter trip factors below	-
0046h	Trip monitoring 6 (frequency) (high)			0 to 40000	0.01 [Hz]
0047h	Trip monitoring 6 (frequency) (low)				
0048h	Trip monitoring 6 (current)			Output current at tripping	0.1 A
0049h	Trip monitoring 6 (voltage)			DC input voltage at tripping	1 V
004Ah	Trip monitoring 6 (running time) (high)				
004Bh	Trip monitoring 6 (running time) (low)			Cumulative running time at tripping	1h
004Ch	Trip monitoring 6 (power-on time) (high)				
004Dh	Trip monitoring 6 (power-on time) (low)			Cumulative power-on time at tripping	1h
004Eh	Programming error monitoring	d090	R	Warning code	-
004Fh to 08FFh	Unused	-	-	Inaccessible	-
0900h	Writing to EEPROM	-	W	0000: Motor constant recalculation 0001: Set data storage in EEPROM Other: Motor constant recalculation and set data storage in EEPROM	-
0901h to 1000h	Unused	-	-	Inaccessible	-

Note 1: Assume that the rated current of the inverter is "1000".

Note 2: If a number not less than "1000" (100.0 seconds) is specified, the second value after the decimal point will be ignored.

Chapter 4 Explanation of Functions

List of inverter trip factors

Upper part of trip factor code (indicating the factor)		Lower part of trip factor code (indicating the inverter status)	
Name	Code	Name	Code
No trip factor	0	Resetting	0
Overcurrent protection during constant-speed operation	1	Stopping	1
Overcurrent protection during deceleration	2	Decelerating	2
Overcurrent protection during acceleration	3	Constant-speed operation	3
Overcurrent protection during stopping	4	Accelerating	4
Overload protection	5	Operating at zero frequency	5
Braking resistor overload protection	6	Starting	6
Overvoltage protection	7	DC braking	7
EEPROM error	8	Overload restricted	8
Undervoltage protection	9	SON or FOC operation in progress	9
CT error	10		
CPU error	11		
External trip	12		
USP error	13		
Ground-fault protection	14		
Input overvoltage protection	15		
Instantaneous power failure protection	16		
Power-module temperature error (with the fan stopped)	20		
Power-module temperature error	21		
Gate array communication error	23		
Phase loss input protection	24		
Main circuit error	25		
IGBT error	30		
Thermistor error	35		
Braking error (added)	36		
Emergency stop error	37		
Electronic thermal protection at low speeds	38		
Easy sequence error (invalid instruction)	43		
Easy sequence error (invalid nesting count)	44		
Easy sequence execution error 1	45		
Easy sequence user trip 0 to 9	50 to 59		
Option 1 error 0 to 9	60 to 69		
Option 2 error 0 to 9	70 to 79		

(iii) List of registers (monitoring)

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
1001h	Output frequency monitoring	d001 (high)	R	0 to 40000	0.01 [Hz]
1002h		d001 (low)			
1003h	Output current monitoring	d002	R	0 to 9999	0.1 [A]
1004h	Rotation direction monitoring	d003	R	0: Stopping, 1: Forward rotation, 2: Reverse rotation	0.1 [Hz]
1005h	Process variable (PV), PID feedback monitoring	d004 (high)	R	0 to 9990	0.1
1006h		d004 (low)			
1007h	Multifunctional input terminal status	d005	R	2 ⁰ : Terminal RST to 2 ⁷ : Terminal RR	1 bit
1008h	Multifunctional output terminal status	d006	R	2 ⁰ : Terminal UPF to 2 ⁴ : Terminal X3	1 bit
1009h	Scaled output frequency monitoring	d007 (high)	R	0 to 39960	0.01
100Ah		d007 (low)			
100Bh	Actual-frequency monitoring	d008 (high)	R	-40000 to +40000	0.01 [Hz]
100Ch		d008 (low)	R		
100Dh	Torque command monitoring	d009	R	0 to +200	1 [%]
100Eh	Torque bias monitoring	d010	R	-200 to +200	1 [%]
100Fh	(Reserved)	-	-	Inaccessible	-
1010h	Torque monitoring	d012	R	-300 to +300	1 [%]
1011h	Output voltage monitoring	d013	R	0 to 6000	0.1 [V]
1012h	Power monitoring	d014	R	0 to 9999	0.1 [kW]
1013h	Cumulative power monitoring	d015 (high)	R	0 to 9999999	0.1
1014h		d015 (low)			
1015h	Cumulative operation RUN time monitoring	d016 (high)	R	0 to 999900	0.1
1016h		d016 (low)			
1017h	Cumulative power-on time monitoring	d017 (high)	R	0 to 999900	1 [h]
1018h		d017 (low)			
1019h	Heat sink temperature monitoring	d018	R	-200 to 2000	0.1 [°C]
101Ah	Motor temperature monitoring	d019	R	-200 to 2000	0.1 [°C]
101Bh	(Reserved)	-	-	Inaccessible	-
101Ch					
101Dh	Life-check monitoring	d022	R	2 ⁰ : Capacitor on main circuit card 2 ¹ : Low cooling-fan speed	1 bit
101Eh to 1025h	(Reserved)	-	-	Inaccessible	-
1026h	DC voltage monitoring (across P and N)	d102	R	0 to 9999	0.1 [V]
1027h	DBR load factor monitoring	d103	R	0 to 1000	0.1 [%]
1028h	Electronic thermal overload monitoring	d104	R	0 to 1000	0.1 [%]
1029h to 102Dh	(reserved)	-	-	Inaccessible	-
102Eh	User monitor 1	d025(HIGH)	R	-2147483647 to 2147483647	1
102Fh		d025(LOW)	R		
1030h	User monitor 1	d026(HIGH)	R	-2147483647 to 2147483647	1
1031h		d026(LOW)	R		
1032h	User monitor 1	d027(HIGH)	R	-2147483647 to 2147483647	1
1033h		d027(LOW)	R		
1034h	Pulse counter	d028(HIGH)	R/W	0 to 2147483647	1
1035h		d028(LOW)	R/W		
1036h	Position setting monitor	d029(HIGH)	R	-2147483647 to 2147483647	1
1037h		d029(LOW)	R		
1038h	Position feedback monitor	d030(HIGH)	R	-2147483647 to 2147483647	1
1039h		d030(LOW)	R		
103Ah to 1102h	Unused	-	-	Inaccessible	-

(iv) List of registers

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
1103h	Acceleration time setting	F002 (high)	R/W	1 to 360000	0.01 [sec.]
1104h		F002 (low)			
1105h	Deceleration time setting	F003 (high)	R/W	1 to 360000	0.01 [sec.]
1106h		F003 (low)			
1107h	Keypad Run key routing	F004	R/W	0 (forward rotation), 1 (reverse rotation)	-
1108h to 1200h	Unused	-	-	Inaccessible	-

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(v) List of registers (function modes)

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
1201h	Frequency source setting	A001	R/W	0 (keypad potentiometer), 1 (control circuit terminal block), 2 (digital operator), 3 (RS485), 4 (option 1), 5 (option 2), 6 (pulse train input), 7 (easy sequence), 10 (operation function result)	-
1202h	Run command source setting	A002	R/W	1 (control circuit terminal block), 2 (digital operator), 3 (RS485), 4 (option 1), 5 (option 2)	-
1203h	Base frequency setting	A003	R/W	30 to "maximum frequency"	1 [Hz]
1204h	Maximum frequency setting	A004	R/W	30 to 400	1 [Hz]
1205h	[AUT] selection	A005	R/W	0 (switching between VRF and IRF terminals), 1 (switching between VRF and VRF2 terminals), 2 (switching between VRF terminal and keypad potentiometer), 3 (switching between IRF terminal and keypad potentiometer), 4 (switching between VRF2 and keypad potentiometer)	-
1206h	[VRF2] selection	A006	R/W	0 (single), 1 (auxiliary frequency input via VRF and IRF terminals) (nonreversible), 2 (auxiliary frequency input via VRF and IRF terminals) (reversible), 3 (disabling VRF2 terminal)	-
1207h to 120Ah	(Reserved)	-	-	Inaccessible	-
120Bh	[VRF]-[COM] input active range start frequency	A011 (high)	R/W	0 to 40000	0.01 [Hz]
120Ch		A011 (low)			
120Dh	[VRF]-[COM] input active range end frequency	A012 (high)	R/W	0 to 40000	0.01 [Hz]
120Eh		A012 (low)			
120Fh	[VRF]-[COM] input active range start voltage	A013	R/W	0 to "[VRF]-[COM] input active range end voltage"	1 [%]
1210h	[VRF]-[COM] input active range end voltage	A014	R/W	"[VRF]-[COM] input active range start voltage" to 100	1 [%]
1211h	[VRF]-[COM] input active range start frequency selection	A015	R/W	0 (external start frequency), 1 (0 Hz)	-
1212h	External frequency filter time const.	A016	R/W	1 to 30 or 31 (500 ms filter ± 0.1 Hz with hysteresis)	1
1213h	Easy sequence function selection	A017	R/W	0 (disabling), 1 (enabling)	-
1214h	(Reserved)	-	R/W	Inaccessible	-
1215h	Multispeed operation selection	A019	R/W	0 (binary), 1 (bit)	-
1216h	Multispeed frequency setting	A020 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1217h		A020 (low)	R/W		
1218h	Multispeed 1 setting	A021 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1219h		A021 (low)	R/W		
121Ah	Multispeed 2 setting	A022 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
121Bh		A022 (low)	R/W		
121Ch	Multispeed 3 setting	A023 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
121Dh		A023 (low)	R/W		
121Eh	Multispeed 4 setting	A024 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
121Fh		A024 (low)	R/W		
1220h	Multispeed 5 setting	A025 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1221h		A025 (low)	R/W		
1222h	Multispeed 6 setting	A026 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1223h		A026 (low)	R/W		
1224h	Multispeed 7 setting	A027 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1225h		A027 (low)	R/W		
1226h	Multispeed 8 setting	A028 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1227h		A028 (low)	R/W		
1228h	Multispeed 9 setting	A029 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1229h		A029 (low)	R/W		
122Ah	Multispeed 10 setting	A030 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
122Bh		A030 (low)	R/W		
122Ch	Multispeed 11 setting	A031 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
122Dh		A031 (low)	R/W		
122Eh	Multispeed 12 setting	A032 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
122Fh		A032 (low)	R/W		
1230h	Multispeed 13 setting	A033 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1231h		A033 (low)	R/W		
1232h	Multispeed 14 setting	A034 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1233h		A034 (low)	R/W		
1234h	Multispeed 15 setting	A035 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1235h		A035 (low)	R/W		

Chapter 4 Explanation of Functions

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1236h	(Reserved)	-	-	Inaccessible	-
1237h	(Reserved)	-	-	Inaccessible	-
1238h	Jog frequency setting	A038	R/W	"Start frequency" to 999	0.01 [Hz]
1239h	Jog stop mode	A039	R/W	0 (free-running after jogging stops [disabled during operation]) 1 (deceleration and stop after jogging stops [disabled during operation]) 2 (DC braking after jogging stops [disabled during operation]) 3 (free-running after jogging stops [enabled during operation]) 4 (deceleration and stop after jogging stops [enabled during operation]) 5 (DC braking after jogging stops [enabled during operation])	-
123Ah	(Reserved)	-	-		-
123Bh	Torque boost method selection	A041	R/W	0 (manual torque boost), 1 (automatic torque boost)	-
123Ch	Manual torque boost value	A042	R/W	0 to 200	0.1 [%]
123Dh	Manual torque boost frequency adjustment	A043	R/W	0 to 500	0.1 [%]
123Eh	V/F characteristic curve selection	A044	R/W	0 (VC), 1 (VP), 2 (free V/F), 3 (sensorless vector), 4 (0Hz-range sensorless vector), 5 (PG vector)	-
123Fh	V/F gain setting	A045	R/W	20 to 100	1 [%]
1240h	Voltage compensation gain setting for automatic torque boost	A046	R/W	0 to 255	1 [%]
1241h	Slippage compensation gain setting for automatic torque boost	A047	R/W	0 to 255	1 [%]
1242h to 1244h	(Reserved)	-	-	Inaccessible	-
1245h	DC braking enable	A051	R/W	0 (disabling), 1 (enabling), 2 (set frequency only)	-
1246h	DC braking frequency setting	A052	R/W	0 to 40000	0.01 [Hz]
1247h	DC braking wait time	A053	R/W	0 to 50	0.1 [sec.]
1248h	DC braking force during deceleration	A054	R/W	0 to 100	1 [%]
1249h	DC braking time for deceleration	A055	R/W	0 to 600	0.1 [sec.]
124Ah	DC braking/edge or level detection for [DB] input	A056	R/W	0 (edge operation), 1 (level operation)	-
124Bh	DC braking force for starting	A057	R/W	0 to 100	1 [%]
124Ch	DC braking time for starting	A058	R/W	0 to 600	0.1 [sec.]
124Dh	DC braking carrier frequency setting	A059	R/W	5 to 150	0.1 [kHz]
124Eh	(Reserved)	-	-	Inaccessible	-
124Fh	Frequency upper limit setting	A061 (high)	R/W	0 or "frequency lower limit" to "maximum frequency"	0.01 [Hz]
1250h		A061 (low)	R/W		
1251h	Frequency lower limit setting	A062 (high)	R/W	0 or "start frequency" to "frequency upper limit"	0.01 [Hz]
1252h		A062 (low)	R/W		
1253h	Jump (center) frequency setting 1	A063 (high)	R/W	0 to 40000	0.01 [Hz]
1254h		A063 (low)	R/W		
1255h	Jump (hysteresis) frequency width setting 1	A064	R/W	0 to 1000	0.01 [Hz]
1256h	Jump (center) frequency setting 2	A065 (high)	R/W	0 to 40000	0.01 [Hz]
1257h		A065 (low)	R/W		
1258h	Jump (hysteresis) frequency width setting 2	A066	R/W	0 to 1000	0.01 [Hz]
1259h	Jump (center) frequency setting 3	A067 (high)	R/W	0 to 40000	0.01 [Hz]
125Ah		A067 (low)	R/W		
125Bh	Jump (hysteresis) frequency width setting 3	A068	R/W	0 to 1000	0.01 [Hz]
125Ch	Acceleration stop frequency setting	A069 (high)	R/W	0 to 40000	0.01 [Hz]
125Dh		A069 (low)	R/W		
125Eh	Acceleration stop time frequency setting	A070	R/W	0 to 600	0.1 [sec.]

Chapter 4 Explanation of Functions

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
125Fh	PID Function Enable	A071	R/W	0 (disabling), 1 (enabling), 2 (enabling inverted-data output)	-
1260h	PID proportional gain	A072	R/W	2 to 50	0.1
1261h	PID integral time constant	A073	R/W	0 to 36000	0.1 [sec.]
1262h	PID derivative gain	A074	R/W	0 to 10000	0.01 [sec.]
1263h	PV scale conversion	A075	R/W	1 to 9999	0.01
1264h	PV source setting	A076	R/W	0 (input via IRF), 1 (input via VRF), 2 (external communication), 3 (pulse train frequency input), 10 (operation result output)	-
1265h	Reverse PID	A077	R/W	00 (disabling), 01 (enabling)	-
1266h	PID output limiter	A078	R/W	0 to 1000	0.1 [sec.]
1267h	PID feed forward selection	A079	R/W	0 (disabled), 1(VRF input), 2 (IRF input), 3 (VRF2 input)	-
1268h	(Reserved)	-	R/W	Inaccessible	-
1269h	AVR function select	A081	R/W	0 (always on), 1 (always off), 2 (off during deceleration)	-
126Ah	AVR voltage select	A082	R/W	200 V class: 0 (200)/1 (215)/2 (220)/3 (230)/4 (240) 400 V class: 5 (380)/6 (400)/7 (415)/8 (440)/9 (460)/10 (480)	-
126Bh	(Reserved)	-	R/W	Inaccessible	-
126Ch	(Reserved)	-	R/W	Inaccessible	-
126Dh	Operation mode selection	A085	R/W	0 (normal operation), 1 (energy-saving operation), 2 (fuzzy operation)	-
126Eh	Energy saving mode tuning	A086	R/W	0 to 1000	0.1 [%]
126Fh to 1273h	(Reserved)	-	-	Inaccessible	-
1274h	Acceleration (2) time setting	A092 (high)	R/W	1 to 360000	0.01 [sec.]
1275h		A092 (low)	R/W		
1276h	Deceleration (2) time setting	A093 (high)	R/W	1 to 360000	0.01 [sec.]
1277h		A093 (low)	R/W		
1278h	Select method to switch to Acc2/Dec2 profile	A094	R/W	0 (switching by AD2 terminal), 1 (switching by setting)	-
1279h	Acc1 to Acc2 frequency transition point	A095 (high)	R/W	0 to 40000	0.01 [Hz]
127Ah		A095 (low)	R/W		
127Bh	Dec1 to Dec2 frequency transition point	A096 (high)	R/W	0 to 40000	0.01 [Hz]
127Ch		A096 (low)	R/W		
127Dh	Acceleration curve selection	A097	R/W	0 (linear), 1 (S curve), 2 (U curve), 3 (inverted-U curve), 4 (EL-S curve)	-
127Eh	Deceleration curve setting	A098	R/W	0 (linear), 1 (S curve), 2 (U curve), 3 (inverted-U curve), 4 (EL-S curve)	-
127Fh	(Reserved)	-	-	Inaccessible	-
1280h	(Reserved)	-	-	Inaccessible	-
1281h	[IRF]-[COM] input active range start frequency	A101 (high)	R/W	0 to 40000	0.01 [Hz]
1282h		A101 (low)	R/W		
1283h	[IRF]-[COM] input active range end frequency	A102 (high)	R/W	0 to 40000	0.01 [Hz]
1284h		A102 (low)	R/W		
1285h	[IRF]-[COM] input active range start current	A103	R/W	0 to "[IRF]-[COM] input active range end current"	1 [%]
1286h	[IRF]-[COM] input active range end current	A104	R/W	"[IRF]-[COM] input active range start current" to 100	1 [%]
1287h	[IRF]-[COM] input start frequency enable	A105	R/W	0 (external start frequency), 1 (0 Hz)	-
1288h to 128Ch	(Reserved)	-	-	Inaccessible	-
128Dh	[VRF2]-[COM] input active range start frequency	A111 (high)	R/W	-40000 to 40000	0.01 [Hz]
128Eh		A111 (low)	R/W		
128Fh	[VRF2]-[COM] input active range end frequency	A112 (high)	R/W	-40000 to 40000	0.01 [Hz]
1290h		A112 (low)	R/W		
1291h	[VRF2]-[COM] input active range start voltage	A113	R/W	-100 to "[VRF2]-[COM] input active range end voltage"	1 [%]
1292h	[VRF2]-[COM] input active range end voltage	A114	R/W	"[VRF2]-[COM] input active range start voltage" to 100	1 [%]
1293h to 12A4h	(Reserved)	-	-	Inaccessible	-
12A5h	Acceleration curve constants setting	A131	R/W	1 (smallest swelling) to 10 (largest swelling)	-
12A6h	Deceleration curve constants setting	A132	R/W	1 (smallest swelling) to 10 (largest swelling)	-
12A7h to 12AEh	(Reserved)	-	-	Inaccessible	-
12AFh	Operation-target frequency selection 1	A141	R/W	0 (digital operator), 1 (keypad potentiometer), 2 (input via VRF), 3 (input via IRF), 4 (external communication), 5 (option 1), 6 (option 2), 7 (pulse train frequency input)	-

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
12B0h	Operation-target frequency selection 2	A142	R/W	0 (digital operator), 1 (keypad potentiometer), 2 (input via VRF), 3 (input via IRF), 4 (external communication), 5 (option 1), 6 (option 2), 7 (pulse train frequency input)	-
12B1h	Operator selection	A143	R/W	0 (addition: A141 + A142), 1 (subtraction: A141 - A142), 2 (multiplication: A141 x A142)	-
12B2h	(Reserved)	-	-	Inaccessible	-
12B3h	Frequency to be added	A145 (high)	R/W	0 to 40000	0.01 [Hz]
12B4h		A145 (low)	R/W		
12B5h	Sign of the frequency to be added	A146	R/W	00 (frequency command + A145), 01 (frequency command - A145)	-
12B6h to 12B8h	(Reserved)	-	-	Inaccessible	-
12B9h	EL-S-curve acceleration/ deceleration ratio 1	A150	R/W	0 to 50	1 [%]
12BAh	EL-S-curve acceleration/ deceleration ratio 2	A151	R/W	0 to 50	1 [%]
12BBh	EL-S-curve deceleration/ deceleration ratio 1	A152	R/W	0 to 50	1 [%]
12BCh	EL-S-curve deceleration/ deceleration ratio 2	A153	R/W	0 to 50	1 [%]
12BDh to 1300h	(Reserved)	-	-	Inaccessible	-

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1301h	Selection of restart mode	b001	R/W	0 (tripping), 1 (starting with 0 Hz), 2 (starting with matching frequency), 3 (tripping after deceleration and stopping with matching frequency), 4 (restarting with active matching frequency)	-
1302h	Allowable under-voltage power failure time	b002	R/W	3 to 250	0.1 [sec.]
1303h	Retry wait time before motor restart	b003	R/W	3 to 1000	0.1 [sec.]
1304h	Instantaneous power failure/under-voltage trip alarm enable	b004	R/W	0 (disabling), 1 (enabling), 2 (disabling during stopping and decelerating to stop)	-
1305h	Number of restarts on power failure/under-voltage trip events	b005	R/W	0 (16 times), 1 (unlimited)	-
1306h	Phase loss detection enable	b006	R/W	0 (disabling), 1 (enabling)	-
1307h	Restart frequency threshold	b007 (high)	R/W	0 to 40000	0.01 [Hz]
1308h		b007 (low)	R/W		
1309h	Selection of retry after tripping	b008	R/W	0 (tripping), 1 (starting with 0 Hz), 2 (starting with matching frequency), 3 (tripping after deceleration and stopping with matching frequency), 4 (restarting with active matching frequency)	-
130Ah	Selection of retry count after undervoltage	b009	R/W	0 (16 times), 1 (unlimited)	-
130Bh	Selection of retry count after overvoltage or overcurrent	b010	R/W	1 to 3	1 [time]
130Ch	Retry wait time after tripping	b011	R/W	3 to 1000	0.1 [sec.]
130Dh	Electronic thermal setting (calculated within the inverter from current output)	b012	R/W	200 to 1000	0.1 [%]
130Eh	Electronic thermal characteristic	b013	R/W	0 (reduced-torque characteristic), 1 (constant-torque characteristic), 2 (free setting)	-
130Fh	(Reserved)	-	-	Inaccessible	-
1310h	Free setting, electronic thermal frequency (1)	b015	R/W	0 to 400	1 [Hz]
1311h	Free setting, electronic thermal current (1)	b016	R/W	0 to Rated current	0.1 [A]
1312h	Free setting, electronic thermal frequency (2)	b017	R/W	0 to 400	1 [Hz]
1313h	Free setting, electronic thermal current (2)	b018	R/W	0 to Rated current	0.1 [A]
1314h	Free setting, electronic thermal frequency (3)	b019	R/W	0 to 400	1 [Hz]
1315h	Free setting, electronic thermal current (3)	b020	R/W	0 to Rated current	0.1 [A]
1316h	Stall prevention operation mode	b021	R/W	0 (disabling), 1 (enabling during acceleration and constant-speed operation), 2 (enabling during constant-speed operation), 3 (enabling during acceleration and constant-speed operation [speed increase at regeneration])	-
1317h	Stall prevention setting	b022	R/W	200 to 2000	0.1 [%]
1318h	Deceleration rate at stall prevention	b023	R/W	10 to 3000	0.01 [sec.]
1319h	Stall prevention operation mode (2)	b024	R/W	0 (disabling), 1 (enabling during acceleration and constant-speed operation), 2 (enabling during constant-speed operation), 3 (enabling during acceleration and constant-speed operation [speed increase at regeneration])	-
131Ah	Stall prevention setting (2)	b025	R/W	200 to 2000	0.1 [%]
131Bh	Deceleration rate at stall prevention (2)	b026	R/W	10 to 3000	0.01 [sec.]
131Ch	Overcurrent suppression enable	b027	R/W	0 (disabling), 1 (enabling)	-
131Dh	Active frequency matching scan start frequency	b028	R/W	200 to 2000	0.1 [%]
131Eh	Active frequency matching, scan-time constant	b029	R/W	10 to 3000	0.01 [sec.]
131Fh	Active frequency matching, restart frequency select	b030	R/W	0 (frequency at the last shutoff), 1 (maximum frequency), 2 (set frequency)	-
1320h	Software lock mode selection	b031	R/W	0 (disabling change of data other than "b031" when SFT is on), 1 (disabling change of data other than "b031" and frequency settings when SFT is on), 2 (disabling change of data other than "b031"), 3 (disabling change of data other than "b031" and frequency settings), 10 (enabling data changes during operation)	-
1322h	(Reserved)	-	-	Inaccessible	-
1323h	Run/power-on warning time	b034 (high)	R/W	0 to 65535	1 [10h]
1324h		b034 (low)	R/W		

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1326h	Reduced voltage start selection	b036	R/W	0 (minimum reduced voltage start time) to 255 (maximum reduced voltage start time)	-
1327h	Function code display restriction	b037	R/W	0 (full display), 1 (function-specific display), 2 (user setting), 3 (data comparison display), 4 (basic display)	-
1328h	Initial-screen selection	b038	R/W	0 (screen displayed when the STR key was pressed last), 1 (d001), 2 (d002), 3 (d003), 4 (d007), 5 (F001)	-
1329h	Automatic user-parameter setting function enable	b039	R/W	0 (disabling), 1 (enabling)	-
132Ah	Torque limit selection	b040	R/W	00 (quadrant-specific setting), 01 (switching by terminal), 02 (analog input), 03 (option 1), 04 (option 2)	-
132Bh	Torque limit (1) (forward-driving in 4-quadrant mode)	b041	R/W	0 to 200/255 (no)	1 [%]
132Ch	Torque limit (2) (reverse-regenerating in 4-quadrant mode)	b042	R/W	0 to 200/255 (no)	1 [%]
132Dh	Torque limit (3) (reverse-driving in 4-quadrant mode)	b043	R/W	0 to 200/255 (no)	1 [%]
132Eh	Torque limit (4) (forward-regenerating in 4-quadrant mode)	b044	R/W	0 to 200/255 (no)	1 [%]
132Fh	Torque limit LADSTOP enable	b045	R/W	0 (disabling), 1 (enabling)	-
1330h	Reverse Run protection enable	b046	R/W	0 (disabling), 1 (enabling)	-
1331h to 1333h	(Reserved)	-	-	Inaccessible	-
1334h	Controller deceleration and stop on power loss	b050	R/W	0 (disabling), 1 (enabling), 2 (nonstop operation at momentary power failure (no restoration)), 3 (nonstop operation at momentary power failure (restoration to be done))	-
1335h	DC bus voltage trigger level during power loss	b051	R/W	0 to 10000	0.1 [V]
1336h	Over-voltage threshold during power loss	b052	R/W	0 to 10000	0.1 [V]
1337h	Deceleration time setting during power loss (target voltage level)	b053 (high)	R/W	0 to 360000	0.01 [sec.]
1338h		b053 (low)	R/W		
1339h	Initial output frequency decrease during power loss	b054	R/W	0 to 1000	0.01 [Hz]
133Ah	Proportional gain setting for nonstop operation at momentary power failure	b055	R/W	0 to 255	0.01
133Bh	Integral time setting for nonstop operation at momentary power failure	b056	R/W	0 to 65535	0.001 [sec]
133Ch to 133Eh	(Reserved)	-	-	Inaccessible	-
133Fh	Maximum-limit level of window comparators VRF	b060	R/W	0. to 100. (lower limit : b061 + b062 *2) (%)	1 [%]
1340h	Minimum-limit level of window comparators VRF	b061	R/W	0. to 100. (upper limit : b060 - b062*2) (%)	1 [%]
1341h	Hysteresis width of window comparators VRF	b062	R/W	0. to 10. (upper limit : b061 - b062 / 2) (%)	1 [%]
1342h	Maximum-limit level of window comparators IRF	b063	R/W	0. to 100. (lower limit : b064 + b066 *2) (%)	1 [%]
1343h	Minimum-limit level of window comparators IRF	b064	R/W	0. to 100. (upper limit : b063 - b066 *2) (%)	1 [%]
1344h	Hysteresis width of window comparators IRF	b065	R/W	0. to 10. (upper limit : b063 - b064 / 2) (%)	1 [%]
1345h	Maximum-limit level of window comparators VRF2	b066	R/W	-100. to 100. (lower limit : b067 + b068 *2) (%)	1 [%]
1346h	Minimum-limit level of window comparators VRF2	b067	R/W	-100. to 100. (upper limit : b066 - b068 * 2) (%)	1 [%]
1347h	Hysteresis width of window comparators VRF2	b068	R/W	0. to 10. (upper limit : b066 - b067 / 2) (%)	1 [%]
1348h	(Reserved)	-	-	Inaccessible	-
1349h	Operation level at VRF disconnection	b070	R/W	0. to 100. (%) or "no" (ignore)	1 [%]
134Ah	Operation level at IRF disconnection	b071	R/W	0. to 100. (%) or "no" (ignore)	1 [%]
134Bh	Operation level at VRF2 disconnection	b072	R/W	-100. to 100. (%) or "no" (ignore)	1 [%]
134Ch to 1350	(reserved)	-	-	Inaccessible	-
1351h	Cumulative input power data clearance	b060	R/W	Clearance by setting "1"	-
1352h	Cumulative input power display gain setting	b060	R/W	1 to 1000	1

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1354h	(Reserved)	-	-	Inaccessible	-
1355h	Start frequency adjustment	b082	R/W	10 to 999	0.01 [Hz]
1356h	Carrier frequency setting	b083	R/W	5 to 150	0.1 [kHz]
1357h	Initialization mode (parameters or trip history)	b084	R/W	0 (clearing the trip history), 1 (initializing the data), 2 (clearing the trip history and initializing the data)	-
1358h	Country code for initialization	b085	R/W	0 (Japan), 1 (EU), 2 (U.S.A.)	-
1359h	Frequency scaling conversion factor	b086	R/W	1 to 999	0.1
135Ah	STOP/RESET key enable	b087	R/W	0 (enabling), 1 (disabling), 2 (disabling only stop)	-
135Bh	Restart mode after MBS	b088	R/W	0 (starting with 0 Hz), 1 (starting with matching frequency), 2 (starting with active matching frequency)	-
135Ch	(Reserved)	-	-	Inaccessible	-
135Dh	Dynamic braking usage ratio	b090	R/W	0 to 1000	0.1 [%]
135Eh	Stop mode selection	b091	R/W	0 (deceleration until stop), 1 (free-run stop)	-
135Fh	Cooling fan control	b092	R/W	0 (always operating the fan), 1 (operating the fan only during inverter operation [including 5 minutes after power-on and inverter stop])	-
1360h	(Reserved)	-	-	Inaccessible	-
1361h	(Reserved)	-	-	Inaccessible	-
1362h	DBTR control	b095	R/W	0 (disabling), 1 (enabling [disabling while the motor is stopped]), 2 (enabling [enabling also while the motor is stopped])	-
1363h	DBTR activation level	b096	R/W	200 V class: 330 to 380 400 V class: 660 to 760	1. [V]
1364h	(Reserved)	-	-	Inaccessible	-
1365h	Thermistor for thermal protection control	b098	R/W	0 (disabling the thermistor), 1 (enabling the thermistor with PTC), 2 (enabling the thermistor with NTC)	-
1366h	Thermal protection level setting	b099	R/W	0. to 9999.	1. [Ω]
1367h	Free-setting V/F frequency (1)	b100	R/W	0. to "free-setting V/F frequency (2)"	1 [Hz]
1368h	Free-setting V/F voltage (1)	b101	R/W	0. to 8000	0.1 [V]
1369h	Free-setting V/F frequency (2)	b102	R/W	0. to "free-setting V/F frequency (3)"	1 [Hz]
136Ah	Free-setting V/F voltage (2)	b103	R/W	0. to 8000	0.1 [V]
136Bh	Free-setting V/F frequency (3)	b104	R/W	0. to "free-setting V/F frequency (4)"	1 [Hz]
136Ch	Free-setting V/F voltage (3)	b105	R/W	0. to 8000	0.1 [V]
136Dh	Free-setting V/F frequency (4)	b106	R/W	0. to "free-setting V/F frequency (5)"	1 [Hz]
136Eh	Free-setting V/F voltage (4)	b107	R/W	0. to 8000	0.1 [V]
136Fh	Free-setting V/F frequency (5)	b108	R/W	0. to "free-setting V/F frequency (6)"	1 [Hz]
1370h	Free-setting V/F voltage (5)	b109	R/W	0. to 8000	0.1 [V]
1371h	Free-setting V/F frequency (6)	b110	R/W	0. to "free-setting V/F frequency (7)"	1 [Hz]
1372h	Free-setting V/F voltage (6)	b111	R/W	0. to 8000	0.1 [V]
1373h	Free-setting V/F frequency (7)	b112	R/W	0. to 400.	1 [Hz]
1374h	Free-setting V/F voltage (7)	b113	R/W	0. to 8000	0.1 [V]
1375h to 137Ah	(Reserved)	-	-	Inaccessible	-
137Bh	Brake Control Enable	b120	R/W	0 (disabling), 1 (enabling)	-
137Ch	Brake Wait Time for Release	b121	R/W	0 to 500	0.01 [sec.]
137Dh	Brake Wait Time for Acceleration	b122	R/W	0 to 500	0.01 [sec.]
137Eh	Brake Wait Time for Stopping	b123	R/W	0 to 500	0.01 [sec.]
137Fh	Brake Wait Time for Confirmation	b124	R/W	0 to 500	0.01 [sec.]
1380h	Brake Release Frequency Setting	b125	R/W	0 to 40000	0.01 [Hz]
1381h	Brake Release Current Setting	b126	R/W	0 to 2000	0.1 [%]
1382h	Braking frequency	b127	R/W	0 to 40000	0.01 [Hz]
1383h	(Reserved)	-	-	Inaccessible	-
1384h	(Reserved)	-	-	Inaccessible	-
1385h	Overvoltage suppression enable	b130	R/W	0 (disabling), 1 (enabling), 2 (enabling with acceleration)	-
1386h	Overvoltage suppression level	b131	R/W	200 V class: 330 to 390 400 V class: 660 to 780	1 [V]
1387h	Acceleration and deceleration rate at overvoltage suppression	b132	R/W	10 to 3000	0.01 [sec.]
1388h	Overvoltage suppression proportional gain	b133	R/W	0 to 255	0.01
1389h	Overvoltage suppression Integral time	b134	R/W	0 to 65535	0.001 [sec.]
1390h to 1400h	(Reserved)	-	-	Inaccessible	-

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1401h	Terminal [RST] function	C001	R/W	1 (RR: Reverse RUN), 2 (DFL: Multispeed 1 setting), 3 (DFM: Multispeed 2 setting), 4 (DFH: Multispeed 3 setting), 5 (DFHH: Multispeed 4 setting), 6 (JOG: Jogging), 7 (DB: external DC braking), 8 (BMD: B mode motor control), 9 (AD2: 2-stage acceleration/deceleration), 11 (MBS: free-run stop), 12 (ES: external trip), 13 (USP: unattended start protection), 14: (CS: commercial power source enable), 15 (SFT: software lock), 16 (AUT: analog input voltage/current select), 17 (CMD: C mode motor control), 18 (RST: reset), 20 (STA: starting by 3-wire input), 21 (STP: stopping by 3-wire input), 22 (F/R: forward/reverse switching by 3-wire input), 23 (PID: PID disable), 24 (PIDC: PID reset), 26 (CAS: control gain setting), 27 (UP: remote control UP function), 28 (DWN: remote control DOWN function), 29 (UDC: remote control data clearing), 31 (OPE: forcible operation), 32 (SF1: multispeed bit 1), 33 (SF2: multispeed bit 2), 34 (SF3: multispeed bit 3), 35 (SF4: multispeed bit 4), 36 (SF5: multispeed bit 5), 37 (SF6: multispeed bit 6), 38 (SF7: multispeed bit 7), 39 (OLR: stall prevention selection), 40 (TL: torque limit enable), 41 (TRQ1: torque limit selection bit 1), 42 (TRQ2: torque limit selection bit 2), 43 (PPI: P/PI mode selection), 44 (BOK: braking confirmation), 45 (ORT: orientation), 46 (LAC: LAD cancellation), 47 (PCLR: clearance of position deviation), 48 (STAT: pulse train position command input enable), 50 (ADD: trigger for frequency addition [A145]), 51 (F-TM: forcible-terminal operation), 52 (ATR: permission of torque command input), 53 (KHC: cumulative power clearance), 54 (SON: servo-on), 55 (FOC: forcing), 56 (MI1: general-purpose input 1), 57 (MI2: general-purpose input 2), 58 (MI3: general-purpose input 3), 59 (MI4: general-purpose input 4), 60 (MI5: general-purpose input 5), 61 (MI6: general-purpose input 6), 62 (MI7: general-purpose input 7), 63 (MI8: general-purpose input 8), 65 (AHD: analog command holding), 66 (CP1: multistage position settings selection 1), 67 (CP2: multistage position settings selection 2), 68 (CP3: multistage position settings selection 3), 69 (ORL: Zero-return limit function), 70 (ORG: Zero-return trigger function), 71 (FOT: forward drive stop), 72 (ROT: reverse drive stop), 73 (SPD: speed / position switching), 74 (PCNT: pulse counter), 75 (PCC: pulse counter clear) 255 (no: no assignment)	-
1402h	Terminal [ES] function	C002	R/W		-
1403h	Terminal [JOG] function	C003	R/W		-
1404h	Terminal [MBS] function	C004	R/W		-
1405h	Terminal [AUT] function	C005	R/W		-
1406h	Terminal [DFM] function	C006	R/W		-
1407h	Terminal [DFL] function	C007	R/W		-
1408h	Terminal [RR] function	C008	R/W		-
1409h	(Reserved)	-	-	Inaccessible	-
140Ah	(Reserved)	-	-	Inaccessible	-
140Bh	Terminal [RST] active state	C011	R/W	0 (NO), 1 (NC)	-
140Ch	Terminal [ES] active state	C012	R/W	0 (NO), 1 (NC)	-
140Dh	Terminal [JOG] active state	C013	R/W	0 (NO), 1 (NC)	-
140Eh	Terminal [MBS] active state	C014	R/W	0 (NO), 1 (NC)	-
140Fh	Terminal [AUT] active state	C015	R/W	0 (NO), 1 (NC)	-
1410h	Terminal [DFM] active state	C016	R/W	0 (NO), 1 (NC)	-
1411h	Terminal [DFL] active state	C017	R/W	0 (NO), 1 (NC)	-
1412h	Terminal [RR] active state	C018	R/W	0 (NO), 1 (NC)	-
1413h	Terminal [FR] active state	C019	R/W	0 (NO), 1 (NC)	-
1414h	(Reserved)	-	-	Inaccessible	-

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1415h	Terminal [UPF] function	C021	R/W	0 (DRV: running), 1 (UPF1: constant-speed reached), 2 (UPF2: set frequency overreached), 3 (OL: current detection advance signal (1)), 4 (OD: output deviation for PID control), 5 (AL: alarm signal), 6 (UPF3: set frequency reached), 7 (OTQ: over-torque), 8 (IP: instantaneous power failure), 9 (UV: undervoltage), 10 (TRQ: torque limited), 11 (RNT: operation time over), 12 (ONT: plug-in time over), 13 (THM: thermal alarm signal), 19 (BRK: brake release), 20 (BER: braking error), 21 (ZS: 0 Hz detection signal), 22 (DSE: speed deviation maximum), 23 (POK: positioning completed), 24 (UPF4: set frequency overreached 2), 25 (UPF5: set frequency reached 2), 26 (OL2: current detection advance signal (2)), 31 (FBV: PID feedback comparison), 32 (NDC: communication line disconnection), 33 (LOG1: logical operation result 1), 34 (LOG2: logical operation result 2), 35 (LOG3: logical operation result 3), 36 (LOG4: logical operation result 4), 37 (LOG5: logical operation result 5), 38 (LOG6: logical operation result 6), 39 (WAC: capacitor life warning), 40 (WAF: cooling-fan speed drop), 41 (FR: starting contact signal), 42 (OHF: heat sink overheat warning), 43 (LOC: low-current indication signal), 44 (M01: general-purpose output 1), 45 (M02: general-purpose output 2), 46 (M03: general-purpose output 3), 47 (M04: general-purpose output 4), 48 (M05: general-purpose output 5), 49 (M06: general-purpose output 6), 50 (IRDY: inverter ready), 51 (FRR: forward rotation), 52 (RRR: reverse rotation), 53 (MJA: major failure) 54 (WCO: window comparator VRF), 55 (WCO: window comparator IRF), 56 (WCO: window comparator VRF2) (When alarm code output is selected by "C062", functions "AC0" to "AC2" or "AC0" to "AC3" [ACn: alarm code output] are forcibly assigned to multifunctional output terminals [UPF] to [X1] or [UPF] to [X2], respectively.)	-
1416h	Terminal [DRV] function	C022	R/W		-
1417h	Terminal [X1] function	C023	R/W		-
1418h	Terminal [X2] function	C024	R/W		-
1419h	Terminal [X3] function	C025	R/W		-
141Ah	Alarm relay terminal function	C026	R/W		-
141Bh	[FRQ] signal selection	C027	R/W	0 (output frequency), 1 (output current), 2 (output torque), 3 (digital output frequency), 4 (output voltage), 5 (input power), 6 (electronic thermal overload), 7 (LAD frequency), 8 (digital current monitoring), 9 (motor temperature), 10 (heat sink temperature), 12 (general-purpose output YA0)	-
141Ch	[AMV] signal selection	C028	R/W	0 (output frequency), 1 (output current), 2 (output torque), 4 (output voltage), 5 (input power), 6 (electronic thermal overload), 7 (LAD frequency), 9 (motor temperature), 10 (heat sink temperature), 11 (output torque [signed value]), 13 (general-purpose output YA1)	-
141Dh	[AMI] signal selection	C029	R/W	00 (output frequency), 01 (output current), 02 (output torque), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 09 (motor temperature), 10 (heat sink temperature), 14 (general-purpose output YA2)	-
141Eh	Digital current monitor reference value	C030	R/W	200 to 2000	0.1 [%]
141Fh	Terminal [UPF] active state	C031	R/W	0 (NO), 1 (NC)	-
1420h	Terminal [DRV] active state	C032	R/W	0 (NO), 1 (NC)	-
1421h	Terminal [X1] active state	C033	R/W	0 (NO), 1 (NC)	-
1422h	Terminal [X2] active state	C034	R/W	0 (NO), 1 (NC)	-
1423h	Terminal [X3] active state	C035	R/W	0 (NO), 1 (NC)	-
1424h	Alarm relay active state	C036	R/W	0 (NO), 1 (NC)	-
1425h	(Reserved)	-	-	Inaccessible	-
1426h	Low-current indication signal output mode selection	C038	R/W	0 (output during acceleration/deceleration and constant-speed operation), 1 (output only during constant-speed operation)	-
1427h	Low-current indication signal detection level	C039	R/W	0 to 2000	0.1 [%]
1428h	Current detection signal output mode	C040	R/W	00 (output during acceleration/deceleration and constant-speed operation), 01 (output only during constant-speed operation)	-
1429h	Current detection level setting	C041	R/W	0 to 2000	0.1 [%]

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
142Ah	Frequency arrival setting for accel.	C042 (high)	R/W	0 to 40000	0.01 [Hz]
142Bh		C042 (low)	R/W		
142Ch	Frequency arrival setting for decel.	C043 (high)	R/W	0 to 40000	0.01 [Hz]
142Dh		C043 (low)	R/W		
142Eh	PID deviation level setting	C044	R/W	0 to 1000	0.1 [%]
142Fh	Frequency arrival setting for acceleration (2)	C045 (high)	R/W	0 to 40000	0.01 [Hz]
1430h		C045 (low)	R/W		
1431h	Frequency arrival setting for deceleration (2)	C046 (high)	R/W	0 to 40000	0.01 [Hz]
1432h		C046 (low)	R/W		
1433h to 1437h	(Reserved)	-	-	Inaccessible	-
1438h	Maximum PID feedback data	C052	R/W	0 to 1000	0.1 [%]
1439h	Minimum PID feedback data	C053	R/W	0 to 1000	0.1 [%]
143Ah	(Reserved)	-	R/W	-	-
143Bh	Over-torque (forward driving) level setting	C055	R/W	0 to 200	1 [%]
143Ch	Over-torque (reverse regenerating) level setting	C056	R/W	0 to 200	1 [%]
143Dh	Over-torque (reverse driving) level setting	C057	R/W	0 to 200	1 [%]
143Eh	Over-torque (forward regenerating) level setting	C058	R/W	0 to 200	1 [%]
143Fh	(Reserved)	-	-	Inaccessible	-
1440h	(Reserved)	-	-	Inaccessible	-
1441h	Electronic thermal warning level setting	C061	R/W	0 to 100	1 [%]
1442h	Alarm code output	C062	R/W	0 (disabling alarm output), 1 (3 bits), 2 (4 bits)	-
1443h	Zero speed detection level	C063	R/W	0 to 10000	0.01 [Hz]
1444h	Heat sink overheat warning level	C064	R/W	0 to 200	1 [°C]
1445h to 144Ah	(Reserved)	-	-	Inaccessible	-
144Bh	Communication speed selection	C071	R/W	2 (loopback test), 3 (2,400 bps), 4 (4,800 bps), 5 (9,600 bps), 6 (19,200 bps)	-
144Ch	Node allocation	C072	R/W	1. to 32.	-
144Dh	Communication data length selection	C073	R/W	7 (7 bits), 8 (8 bits)	-
144Eh	Communication parity selection	C074	R/W	00 (no parity), 01 (even parity), 02 (odd parity)	-
144Fh	Communication stop bit selection	C075	R/W	1 (1 bit), 2 (2 bits)	-
1450h	Selection of the operation after communication error	C076	R/W	0 (tripping), 1 (tripping after decelerating and stopping the motor), 2 (ignoring errors), 3 (stopping the motor after free-running), 4 (decelerating and stopping the motor)	-
1451h	Communication timeout limit	C077	R/W	0 to 9999	0.01 [sec.]
1452h	Communication wait time	C078	R/W	0 to 1000	1 [msec.]
1453h	Communication mode selection	C079	R/W	0 (ASCII), 1 (Modbus-RTU)	-
1454h	(Reserved)	-	-	Inaccessible	-
1455h	[VRF] input span calibration	C081	R/W	0 to 65530	1
1456h	[IRF] input span calibration	C082	R/W	0 to 65530	1
1457h	[VRF2] input span calibration	C083	R/W	0 to 65530	1
1458h	(Reserved)	-	-	Inaccessible	-
1459h	Thermistor input tuning	C085	R/W	0 to 10000	0.1
145Ah to 145Eh	(Reserved)	-	-	Inaccessible	-
145Fh	Debug mode enable	C091	R	0/1	-
1460h to 1468h	(Reserved)	-	-	Inaccessible	-
1469h	Up/Down memory mode selection	C101	R/W	0 (not storing the frequency data), 1 (storing the frequency data)	-
146Ah	Reset mode selection	C102	R/W	0 (resetting the trip when RST is on), 1 (resetting the trip when RST is off), 2 (enabling resetting only upon tripping [resetting when RST is on]), 3(resetting only trip)	-
146Bh	Restart mode after reset	C103	R/W	0 (starting with 0 Hz), 1 (starting with matching frequency), 2 (restarting with active matching frequency)	-
146Ch	(Reserved)	-	-	Inaccessible	-
146Dh	FRQ gain adjustment	C105	R/W	50 to 200	1 [%]
146Eh	AMV gain adjustment	C106	R/W	50 to 200	1 [%]
146Fh	AMI gain adjustment	C107	R/W	50 to 200	1 [%]

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1470h	(Reserved)		R/W		-
1471h	AMV bias adjustment	C109	R/W	0 to 100	1 [%]
1472h	AMI bias adjustment	C110	R/W	0 to 100	1 [%]
1473h	Current detection setting (2)	C111	R/W	0 to 2000	0.1 [%]
1474h to 147Ch	(Reserved)	-	-	Inaccessible	-
147Dh	[VRF] input zero calibration	C121	R/W	0 to 65530	1
147Eh	[IRF] input zero calibration	C122	R/W	0 to 65530	1
147Fh	[VRF2] input zero calibration	C123	R/W	0 to 65530	1
1480h to 1485h	(Reserved)	-	-	Inaccessible	-
1486h	Output UPF on-delay time	C130	R/W	0 to 1000	0.1 [sec.]
1487h	Output UPF off-delay time	C131	R/W	0 to 1000	0.1 [sec.]
1488h	Output DRV on-delay time	C132	R/W	0 to 1000	0.1 [sec.]
1489h	Output DRV off-delay time	C133	R/W	0 to 1000	0.1 [sec.]
148Ah	Output X1 on-delay time	C134	R/W	0 to 1000	0.1 [sec.]
148Bh	Output X1 off-delay time	C135	R/W	0 to 1000	0.1 [sec.]
148Ch	Output X2 on-delay time	C136	R/W	0 to 1000	0.1 [sec.]
148Dh	Output X2 off-delay time	C137	R/W	0 to 1000	0.1 [sec.]
148Eh	Output X3 on-delay time	C138	R/W	0 to 1000	0.1 [sec.]
148Fh	Output X3 off-delay time	C139	R/W	0 to 1000	0.1 [sec.]
1490h	Output RY on-delay time	C140	R/W	0 to 1000	0.1 [sec.]
1491h	Output RY off-delay time	C141	R/W	0 to 1000	0.1 [sec.]
1492h	Logical output signal 1 selection 1	C142	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1493h	Logical output signal 1 selection 2	C143	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1494h	Logical output signal 1 operator selection	C144	R/W	0 (AND), 1 (OR), 2 (XOR)	-
1495h	Logical output signal 2 selection 1	C145	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1496h	Logical output signal 2 selection 2	C146	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1497h	Logical output signal 2 operator selection	C147	R/W	0 (AND), 1 (OR), 2 (XOR)	-
1498h	Logical output signal 3 selection 1	C148	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1499h	Logical output signal 3 selection 2	C149	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Ah	Logical output signal 3 operator selection	C150	R/W	0 (AND), 1 (OR), 2 (XOR)	-
149Bh	Logical output signal 4 selection 1	C151	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Ch	Logical output signal 4 selection 2	C152	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Dh	Logical output signal 4 operator selection	C153	R/W	0 (AND), 1 (OR), 2 (XOR)	-
149Eh	Logical output signal 5 selection 1	C154	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Fh	Logical output signal 5 selection 2	C155	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
14A0h	Logical output signal 5 operator selection	C156	R/W	0 (AND), 1 (OR), 2 (XOR)	-
14A1h	Logical output signal 6 selection 1	C157	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
14A2h	Logical output signal 6 selection 2	C158	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
14A3h	Logical output signal 6 operator selection	C159	R/W	0 (AND), 1 (OR), 2 (XOR)	-
14A4h	Response time of multifunctional input terminal RST	C160	R/W	0 to 200	
14A5h	Response time of multifunctional input terminal ES	C161	R/W	0 to 200	
14A6h	Response time of multifunctional input terminal JOG	C162	R/W	0 to 200	
14A7h	Response time of multifunctional input terminal MBS	C163	R/W	0 to 200	
14A8h	Response time of multifunctional input terminal AD2	C164	R/W	0 to 200	
14A9h	Response time of multifunctional input terminal DFM	C165	R/W	0 to 200	
14AAh	Response time of multifunctional input terminal DFL	C166	R/W	0 to 200	
14ABh	Response time of multifunctional input terminal RR	C167	R/W	0 to 200	
14ACh	Response time of multifunctional input terminal FR	C168	R/W	0 to 200	
14ADh	Multistage speed/position determination time	C169	R/W	0 to 200	
14A4h to 1500h	(Reserved)	-	-	Inaccessible	-

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1501h	Auto-tuning Setting	H001	R/W	0 (disabling auto-tuning), 1 (auto-tuning without rotation), 2 (auto-tuning with rotation)	-
1502h	Motor data selection	H002	R/W	0 (Sumitomo general-purpose motor data), 1 (Sumitomo AF motor data), 2(Sumitomo explosion proof AF motor), 3(auto-tuned data), 4 (auto-tuned data [with online auto-tuning function])	-
1503h	Motor capacity	H003	R/W	(*1)	-
1504h	Motor poles setting	H004	R/W	0 (2 poles), 1 (4 poles), 2 (6 poles), 3 (8 poles), 4 (10 poles)	-
1505h	Motor speed constant	H005 (high)	R/W	0 to 80000	0.001
1506h		H005 (low)	R/W		
1507h	Motor stabilization constant	H006	R/W	0 to 255	1
1508h to 1514h	(Reserved)	-	-	Inaccessible	-
1515h	Motor constant R1	H020 (high)	R/W	1 to 65530	0.001 [Ω]
1516h		H020 (low)	R/W		
1517h	Motor constant R2	H021 (high)	R/W	1 to 65530	0.001 [Ω]
1518h		H021 (low)	R/W		
1519h	Motor constant L	H022 (high)	R/W	1 to 65530	0.01 [mH]
151Ah		H022 (low)	R/W		
151Bh	Motor constant lo	H023 (high)	R/W	1 to 65530	0.01 [A]
151Ch		H023 (low)	R/W		
151Dh	Motor constant J	H024 (high)	R/W	1 to 9999000	0.001
151Eh		H024 (low)	R/W		
151Fh to 1523h	(Reserved)	-	-	Inaccessible	-
1524h	Auto-tuning constant R1	H030 (high)	R/W	1 to 65530	0.001 [Ω]
1525h		H030 (low)	R/W		
1526h	Auto-tuning constant R2	H031 (high)	R/W	1 to 65530	0.001 [Ω]
1527h		H031 (low)	R/W		
1528h	Auto-tuning constant L	H032 (high)	R/W	1 to 65530	0.01 [mH]
1529h		H032 (low)	R/W		
152Ah	Auto-tuning constant lo	H033 (high)	R/W	1 to 65530	0.01 [A]
152Bh		H033 (low)	R/W		
152Ch	Auto-tuning constant J	H034 (high)	R/W	1 to 9999000	0.001
152Dh		H034 (low)	R/W		
152Eh to 153Ch	(Reserved)	-	-	Inaccessible	-
153Dh	PI proportional gain setting	H050	R/W	0 to 10000	0.1 [%]
153Eh	PI integral gain setting	H051	R/W	0 to 10000	0.1 [%]
153Fh	P proportional gain setting	H052	R/W	0 to 1000	0.01
1540h to 1546h	(Reserved)	-	-	Inaccessible	-
1547h	Zero SLV limit	H060	R/W	0 to 1000	0.1 [%]
1548h	Zero SLV starting boost current	H061	R/W	0 to 50	1 [%]
1549h to 1550h	(Reserved)	-	-	Inaccessible	-
1551h	Terminal selection PI proportional gain setting	H070	R/W	0 to 10000	0.1 [%]
1552h	Terminal selection PI integral gain setting	H071	R/W	0 to 10000	0.1 [%]
1553h	Terminal selection P proportional gain setting	H072	R/W	0 to 1000	0.01
1554h	Gain switching time	H073	R/W	0 to 9999	1 [msec.]
1555h to 1600h	(Reserved)	-	-	Inaccessible	-

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1601h	Operation mode on expansion card 1 error	P001	R/W	0 (tripping), 1 (continuing operation)	-
1602h	Operation mode on expansion card 2 error	P002	R/W	0 (tripping), 1 (continuing operation)	-
1603h to 160Ah	(Reserved)	-	-	Inaccessible	-
160Bh	PG pulse-per-revolution (PPR) setting	P011	R/W	128 to 65000	1
160Ch	Control mode setting	P012	R/W	0 (ASR), 1 (APR)	-
160Dh	Pulse train mode setting	P013	R/W	0 (mode 0), 1 (mode 1), 2 (mode 2)	-
160Eh	Home search stop position setting	P014	R/W	0 to 4095	1
160Fh	Home search speed setting	P015	R/W	"start frequency" to "maximum frequency " (up to 12000)	0.01 [Hz]
1610h	Home search direction setting	P016	R/W	0 (forward), 1 (reverse)	-
1611h	Home search completion range setting	P017	R/W	0 to 10000	1
1612h	Home search completion delay time setting	P018	R/W	0 to 999	0.01 [sec.]
1613h	Electronic gear set position selection	P019	R/W	0 (feedback side), 1 (commanding side)	-
1614h	Electronic gear ratio numerator setting	P020	R/W	1 to 9999	-
1615h	Electronic gear ratio denominator setting	P021	R/W	1 to 9999	-
1616h	Feed-forward gain setting	P022	R/W	0 to 65535	0.01
1617h	Position loop gain setting	P023	R/W	0 to 10000	0.01
1618h	Position bias setting	P024	-	-2048 to 2048	1
1619h	Temperature compensation thermistor enable	P025	R/W	00 (no compensation), 01 (compensation)	-
161Ah	Over-speed error detection level setting	P026	R/W	0 to 1500	0.1 [%]
161Bh	Speed deviation error detection level setting	P027	R/W	0 to 12000	0.01 [Hz]
161Ch	Numerator of the motor gear ratio	P028	R/W	1 to 9999	1
161Dh	Denominator of the motor gear ratio	P029	R/W	1 to 9999	1
161Eh	(Reserved)	-	-	Inaccessible	-
161Fh	Accel/decel time input selection	P031	R/W	0 (digital operator), 1 (option 1), 2 (option 2), 3 (easy sequence)	-
1620h	Positioning command input selection	P032	R/W	0 (digital operator), 1 (option 1), 2 (option 2)	-
1621h	Torque command input selection	P033	R/W	0 (VRF terminal), 1 (IRF terminal), 2 (VRF2 terminal), 3 (digital operator)	-
1622h	Torque command setting	P034	R/W	0 to 200	1 [%]
1623h	Polarity selection at the torque command input via VRF2 terminal	P035	R/W	0 (as indicated by the sign), 1 (depending on the operation direction)	-
1624h	Torque bias mode	P036	R/W	0 (disabling the mode), 1 (digital operator), 2 (input via VRF2 terminal)	-
1625h	Torque bias value	P037	R/W	-200 to +200	1 [%]
1626h	Torque bias polarity selection	P038	R/W	0 (as indicated by the sign), 1 (depending on the operation direction)	-
1627h	Speed limit for torque-controlled operation (forward rotation)	P039 (high)	R/W	0 to "maximum frequency "	0.01 [Hz]
1628h		P039 (low)	R/W		
1629h	Speed limit for torque-controlled operation (reverse rotation)	P040 (high)	R/W	0 to "maximum frequency "	0.01 [Hz]
162Ah		P040 (low)	R/W		
162Bh	(Reserved)	-	-	Inaccessible	-
162Ch	(Reserved)	-	-	Inaccessible	-
162Dh	(Reserved)	-	-	Inaccessible	-
162Eh	DeviceNet comm. watchdog timer	P044	R/W	0 to 9999	0.01 [sec.]
162Fh	Inverter action on DeviceNet comm. error	P045	R/W	0 (tripping), 1 (tripping after decelerating and stopping the motor), 2 (ignoring errors), 3 (stopping the motor after free-running), 4 (decelerating and stopping the motor)	-
1630h	DeviceNet polled I/O: Output instance number	P046	R/W	20, 21, 100	-
1631h	DeviceNet polled I/O: Input instance number	P047	R/W	70, 71, 101	-
1632h	Inverter action on DeviceNet idle mode	P048	R/W	0 (tripping), 1 (tripping after decelerating and stopping the motor), 2 (ignoring errors), 3 (stopping the motor after free-running), 4 (decelerating and stopping the motor)	-

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Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1633h	Motor poles setting for RPM	P049	R/W	0 (0 pole), 1 (2 poles), 2 (4 poles), 3 (6 poles), 4 (8 poles), 5 (10 poles), 6 (12 poles), 7 (14 poles), 8 (16 poles), 9 (18 poles), 10 (20 poles), 11 (22 poles), 12 (24 poles), 13 (26 poles), 14 (28 poles), 15 (30 poles), 16 (32 poles), 17 (34 poles), 18 (36 poles), 19 (38 poles)	-
1634h to 1638h	(Reserved)	-	-	Inaccessible	-
1639h	Pulse train frequency scale	P055	R/W	10 to 500 (input frequency corresponding to the allowable maximum frequency)	0.1 [kHz]
163Ah	Time constant of pulse train frequency filter	P056	R/W	1 to 200	0.01 [sec.]
163Bh	Pulse train frequency bias	P057	R/W	-100 to +100	1 [%]
163Ch	Pulse train frequency limit	P058	R/W	0 to 100	1 [%]
163Dh	(Reserved)	-	-	Inaccessible	-
163Eh	Multistage position setting 0	P060(HIGH)	R/W		1
163Fh		P060(LOW)	R/W		
1640h	Multistage position setting 1	P061(HIGH)	R/W		1
1641h		P061(LOW)	R/W		
1642h	Multistage position setting 2	P062(HIGH)	R/W		1
1643h		P062(LOW)	R/W		
1644h	Multistage position setting 3	P063(HIGH)	R/W		1
1645h		P063(LOW)	R/W		
1646h	Multistage position setting 4	P064(HIGH)	R/W		1
1647h		P064(LOW)	R/W		
1648h	Multistage position setting 5	P065(HIGH)	R/W		1
1649h		P065(LOW)	R/W		
164Ah	Multistage position setting 6	P066(HIGH)	R/W		1
164Bh		P066(LOW)	R/W		
164Ch	Multistage position setting 7	P067(HIGH)	R/W		1
164Dh		P067(LOW)	R/W		
164Eh	Zero-return mode selection	P068	R/W	0(Low) / 1(High1) / 2(High2)	
164Fh	Zero-return direction selection	P069	R/W	0(FR) / 1(RR)	
1650h	Low-speed zero-return frequency	P070	R/W	0 to 1000	
1651h	High-speed zero-return frequency	P071	R/W	0 to 40000	
1652h	Position range specification (forward)	P072(HIGH)	R/W	0 to 536870912 (when P012 = 2) / 0 to 2147483647 (when P012 = 3)	1
1653h		P072(LOW)	R/W		
1654h	Position range specification (reverse)	P073(HIGH)	R/W	-536870912 to 0 (when P012 = 2) / -2147483647 to 0 (when P012 = 3)	1
1655h		P073(LOW)	R/W		
1656h to 1665h	(Reserved)	-	-	Inaccessible	-
1666h	(Reserved)	P100	R/W	0 to 65530	1
1667h	(Reserved)	P101	R/W	0 to 65530	1
1668h	(Reserved)	P102	R/W	0 to 65530	1
1669h	(Reserved)	P103	R/W	0 to 65530	1
166Ah	(Reserved)	P104	R/W	0 to 65530	1
166Bh	(Reserved)	P105	R/W	0 to 65530	1
166Ch	(Reserved)	P106	R/W	0 to 65530	1
166Dh	(Reserved)	P107	R/W	0 to 65530	1
166Eh	(Reserved)	P108	R/W	0 to 65530	1
166Fh	(Reserved)	P109	R/W	0 to 65530	1
1670h	(Reserved)	P110	R/W	0 to 65530	1
1671h	(Reserved)	P111	R/W	0 to 65530	1
1672h	(Reserved)	P112	R/W	0 to 65530	1
1673h	(Reserved)	P113	R/W	0 to 65530	1
1674h	(Reserved)	P114	R/W	0 to 65530	1
1675h	(Reserved)	P115	R/W	0 to 65530	1
1676h	(Reserved)	P116	R/W	0 to 65530	1
1677h	(Reserved)	P117	R/W	0 to 65530	1
1678h	(Reserved)	P118	R/W	0 to 65530	1
1679h	(Reserved)	P119	R/W	0 to 65530	1
167Ah	(Reserved)	P120	R/W	0 to 65530	1
167Bh	(Reserved)	P121	R/W	0 to 65530	1
167Ch	(Reserved)	P122	R/W	0 to 65530	1
167Dh	(Reserved)	P123	R/W	0 to 65530	1
167Eh	(Reserved)	P124	R/W	0 to 65530	1
167Fh	(Reserved)	P125	R/W	0 to 65530	1

Chapter 4 Explanation of Functions

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1681h	(Reserved)	P127	R/W	0 to 65530	1
1682h	(Reserved)	P128	R/W	0 to 65530	1
1683h	(Reserved)	P129	R/W	0 to 65530	1
1684h	(Reserved)	P130	R/W	0 to 65530	1
1685h	(Reserved)	P131	R/W	0 to 65530	1
1686h to 2102h	(Reserved)	-	-	Inaccessible	-

*1 The following table lists the code data for parameter "H003" (motor capacity selection):

Code data	00	01	02	03	04	05	06	07	08	09	10
Japan or U.S.A. mode (b085 = 00 or 02)	0.2 kW	-	0.4	-	0.75	-	1.5	2.2	-	3.7	-
EU mode (b085 = 01)	0.2 kW	0.37	-	0.55	0.75	1.1	1.5	2.2	3.0	-	4.0
Code data	11	12	13	14	15	16	17	18	19	20	
Japan or U.S.A. mode (b085 = 00 or 02)	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	
EU mode (b085 = 01)	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	

(vi) List of registers (B mode control settings)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
2103h	Acceleration time setting, B mode motor	F202 (high)	R/W	1 to 360000	0.01 [sec.]
2104h		F202 (low)	R/W		
2105h	Deceleration time, B mode motor	F203 (high)	R/W	1 to 360000	0.01 [sec.]
2106h		F203 (low)	R/W		
2107h to 2202h	(Reserved)	-	-	Inaccessible	-

(vii) List of registers (function modes for the B mode control settings)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
2203h	Base frequency setting, B mode motor	A203	R/W	30 to "maximum frequency, B mode motor"	1 [Hz]
2204h	Maximum frequency setting, B mode motor	A204	R/W	30 to 400	1 [Hz]
2205h to 2215h	(Reserved)	-	-	Inaccessible	-
2216h	Multispeed frequency setting, B mode motor	A220 (high)	R/W	0 or "start frequency" to "maximum frequency, B mode motor"	0.01 [Hz]
2217h		A220 (low)	R/W		
2218h to 223Ah	(Reserved)	-	-	Inaccessible	-
223Bh	Torque boost method selection, B mode motor	A241	R/W	0 (manual torque boost), 1 (automatic torque boost)	-
223Ch	Manual torque boost value, B mode motor	A242	R/W	0 to 200	0.1 [%]
223Dh	Manual torque boost frequency adjustment, B mode motor	A243	R/W	0 to 500	0.1 [%]
223Eh	V/F characteristic curve selection, B mode motor	A244	R/W	0 (VC), 1 (VP), 2 (free V/F), 3 (sensorless vector control), 4 (0Hz-range sensorless vector)	-
223Fh	(Reserved)	-	-	Inaccessible	-
2240h	Voltage compensation gain setting for automatic torque boost, B mode motor	A246	R/W	0 to 255	1
2241h	Slippage compensation gain setting for automatic torque boost, B mode motor	A247	R/W	0 to 255	1
2242h to 224Eh	(Reserved)	-	-	Inaccessible	-
224Fh	Frequency upper limit setting, B mode motor	A261 (high)	R/W	0 or "B mode minimum frequency limit" to "maximum frequency, B mode motor"	0.01 [Hz]
2250h		A261 (low)	R/W		
2251h	Frequency lower limit setting, B mode motor	A262 (high)	R/W	0 or "start frequency" to "maximum frequency, B mode motor limit"	0.01 [Hz]
2252h		A262 (low)	R/W		
2253h to 226Eh	(Reserved)	-	-	Inaccessible	-
226Fh	Acceleration (2) time setting, B mode motor	A292 (high)	R/W	1 to 360000	0.01 [sec.]
2270h		A292 (low)	R/W		
2271h	Deceleration (2) time setting, B mode motor	A293 (high)	R/W	1 to 360000	0.01 [sec.]
2272h		A293 (low)	R/W		
2273h	Select method to switch to Acc2/Dec2, B mode motor	A294	R/W	0 (switching by AD2 terminal), 1 (switching by setting), 2 (switching only when the rotation is reversed)	-
2274h	Acc1 to Acc2 frequency transition point, B mode motor	A295 (high)	R/W	0 to 40000	0.01 [Hz]
2275h		A295 (low)	R/W		
2276h	Dec1 to Dec2 frequency transition point, B mode motor	A296 (high)	R/W	0 to 40000	0.01 [Hz]
2277h		A296 (low)	R/W		
2278h to 230Bh	(Reserved)	-	-	Inaccessible	-

Chapter 4 Explanation of Functions

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
230Ch	Electronic thermal setting (calculated within the inverter from current output), B mode motor	b212	R/W	200 to 1000	0.1 [%]
230Dh	Electronic thermal characteristic, B mode motor	b213	R/W	0 (reduced-torque characteristic), 1 (constant-torque characteristic), 2 (free setting)	-
230Eh to 2501h	(Reserved)	-	-	Inaccessible	-
2502h	Motor data selection, B mode motor	H202	R/W	0 (Sumitomo general-purpose motor data), 1 (Sumitomo AF motor data), 2(Sumitomo explosion proof AF motor), 3(auto-tuned data), 4 (auto-tuned data [with online auto-tuning function])	0.1 [%]
2503h	Motor capacity, B mode motor	H203	R/W	(*1)	-
2504h	Motor poles setting, B mode motor	H204	R/W	0 (2 poles), 1 (4 poles), 2 (6 poles), 3 (8 poles), 4 (10 poles)	-
2505h	Motor speed constant, B mode motor	H205 (high)	R/W	1 to 80000	0.001
2506h		H205 (low)	R/W		
2507h	Motor stabilization constant, B mode motor	H206	R/W	0 to 255	1
2508h to 2514h	(Reserved)	-	-	Inaccessible	-
2515h	Motor constant R1, B mode motor	H220 (high)	R/W	1 to 65530	0.001 [Ω]
2516h		H220 (low)	R/W		
2517h	Motor constant R2, B mode motor	H221 (high)	R/W	1 to 65530	0.001 [Ω]
2518h		H221 (low)	R/W		
2519h	Motor constant L, B mode motor	H222 (high)	R/W	1 to 65530	0.01 [mH]
251Ah		H222 (low)	R/W		
251Bh	Motor constant lo, B mode motor	H223 (high)	R/W	1 to 65530	0.01 [A]
251Ch		H223 (low)	R/W		
251Dh	Motor constant J, B mode motor	H224 (high)	R/W	1 to 9999000	0.001
251Eh		H224 (low)	R/W		
251Fh to 2523h	(Reserved)	-	-	Inaccessible	-
2524h	Auto-tuning constant R1, B mode motor	H230 (high)	R/W	1 to 65530	0.001 [Ω]
2525h		H230 (low)	R/W		
2526h	Auto-tuning constant R2, B mode motor	H231 (high)	R/W	1 to 65530	0.001 [Ω]
2527h		H231 (low)	R/W		
2528h	Auto-tuning constant L, B mode motor	H232 (high)	R/W	1 to 65530	0.01 [mH]
2529h		H232 (low)	R/W		
252Ah	Auto-tuning constant lo, B mode motor	H233 (high)	R/W	1 to 65530	0.01 [A]
252Bh		H233 (low)	R/W		
252Ch	Auto-tuning constant J, B mode motor	H234 (high)	R/W	1 to 9999000	0.001
252Dh		H234 (low)	R/W		
252Eh to 253Ch	(Reserved)	-	-	Inaccessible	-
253Dh	PI proportional gain setting for B mode motor	H250	R/W	0 to 10000	0.1 [%]
253Eh	PI integral gain setting for B mode motor	H251	R/W	0 to 10000	0.1 [%]
253Fh	P proportional gain setting for B mode motor	H252	R/W	0 to 1000	0.01
2540h to 2546h	(Reserved)	-	-	Inaccessible	-
2547h	Zero SLV limit for B mode motor	H260	R/W	0 to 1000	0.1 [%]
2548h	Zero SLV starting boost current for B mode motor	H261	R/W	0 to 50	1 [%]
2549h to 3102h	(Reserved)	-	-	Inaccessible	-

*1 The following table lists the code data for parameter "H203" (motor capacity selection):

Code data	00	01	02	03	04	05	06	07	08	09	10
Japan or U.S.A. mode (b085 = 00 or 02)	0.2 kW	-	0.4	-	0.75	-	1.5	2.2	-	3.7	-
EU mode (b085 = 01)	0.2 kW	0.37	-	0.55	0.75	1.1	1.5	2.2	3.0	-	4.0
Code data	11	12	13	14	15	16	17	18	19	20	
Japan or U.S.A. mode (b085 = 00 or 02)	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	
EU mode (b085 = 01)	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	

(viii) List of registers (C mode control settings)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
3103h	Acceleration time setting, C mode motor	F302 (high)	R/W	1 to 360000	0.01 [sec.]
3104h		F302 (low)	R/W		
3105h	Deceleration time setting, C mode motor	F303 (high)	R/W	1 to 360000	0.01 [sec.]
3106h		F303 (low)	R/W		
3107h to 3202h	(Reserved)	-	-	Inaccessible	-

(ix) List of registers (C mode control setting)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
3203h	Base frequency setting, C mode motor	A303	R/W	30 to "maximum frequency, C mode motor"	1 [Hz]
3204h	Maximum frequency setting, C mode motor	A304	R/W	30 to 400	1 [Hz]
3205h to 3215h	(Reserved)	-	-	Inaccessible	-
3216h	Multispeed frequency setting, C mode motor	A320 (high)	R/W	0 or "start frequency" to "maximum frequency, C mode motor"	0.01 [Hz]
3217h		A320 (low)	R/W		
3218h to 323Bh	(Reserved)	-	-	Inaccessible	-
323Ch	Manual torque boost value, C mode motor	A342	R/W	0 to 200	0.1 [%]
323Dh	Manual torque boost frequency adjustment, C mode motor	A343	R/W	0 to 500	0.1 [%]
323Eh	V/F characteristic curve selection, C mode motor	A344	R/W	0 (VC), 1(VP)	-
323Fh to 326Ch	(Reserved)	-	-	Inaccessible	-
326Dh	Acceleration (2) time setting, C mode motor	A392 (high)	R/W	1 to 360000	0.01 [sec.]
326Eh		A392 (low)	R/W		
326Fh	Deceleration (2) time setting, C mode motor	A393 (high)	R/W	1 to 360000	0.01 [sec.]
3270h		A393 (low)	R/W		
3271h to 330B	(Reserved)	-	-	Inaccessible	-
330Ch	Electronic thermal setting (calculated within the inverter from current output), C mode motor	b312	R/W	200 to 1000	0.1 [%]
330Dh	Electronic thermal characteristic, C mode motor	b313	R/W	0 (reduced-torque characteristic), 1 (constant-torque characteristic), 2 (free setting)	-
330Eh to 3506h	(Reserved)	-	-	Inaccessible	-
3507h	Motor stabilization constant, C mode motor	H306	R/W	0 to 255	1
3508h to	(Reserved)	-	-	Inaccessible	-









Chapter 5 Error Codes

This chapter describes the error codes of the inverter, error indications by the functions, and troubleshooting methods.


5.1	Error Codes and Troubleshooting	5 - 1
5.2	Warning Codes	5 - 10

5.1 Error Codes and Troubleshooting

5.1.1 Error Codes











Name	Description	Display on digital operator	Display on copy unit	Troubleshooting and corrective action	Reference page			
Overcurrent protection	If the motor is constrained or suddenly accelerated or decelerated, a high current will flow in the inverter and the inverter may fail. To avoid this problem, the inverter shuts off its output and displays the error code shown on the right when it detects a current higher than a specified level. This protective function uses a DC current detector (CT) to detect overcurrent. When a current as high as about 220% of the inverter's rated output current is detected, the protective circuit operates and the inverter trips.		OC.Drive	Check whether the load has fluctuated sharply. (Eliminate the load fluctuation.) Check for the short circuit of output connections. (Check the output cables.) Check for the ground fault. (Check the output cables and motor.)	-			
				During deceleration		OC.Decel	Check whether the inverter has decelerated the motor quickly. (Increase the deceleration time.)	4-10 4-31
				During acceleration		OC.Accel	Check whether the inverter has accelerated the motor quickly. (Increase the acceleration time.) Check whether the motor has been locked. (Check the motor and wiring.) Check whether the torque boost current has been set too high. (Reduce the boost current.)	4-10 4-31
				Others		Over.C	Check whether the DC braking force is too high. (Reduce the braking force.) Check whether the current detector (CT) is normal. (Replace or repair the CT.)	4-21
Overload protection (*1)	This protective function monitors the inverter output current, and shuts off the inverter output and displays the error code shown on the right when the internal electronic thermal protection circuit detects a motor overload. If the error occurs, the inverter will trip according to the setting of the electronic thermal function.		Over.L	Check whether the motor load is too high. (Reduce the load factor.) Check whether the thermal level is appropriate. (Adjust the level appropriately.) Note: The electronic thermal protection is easily triggered when the output frequency is 5 Hz or less. If the moment of inertia of the load is large, this protective function may operate when the inverter accelerates the motor and the acceleration may be disabled. If this problem occurs, increase the torque boost current or adjust other settings as needed.	4-38			
Braking resistor overload protection	When the DBR operation rate exceeds the setting of "b090", this protective function shuts off the inverter output and displays the error code shown on the right.		OL.DBR	Check whether the inverter has decreased the motor quickly. (Increase the deceleration time.) Check whether the operation cycle is too short. (Prolong the operation cycle.) Check whether the set DBR operation rate is too low. (Adjust the setting to an appropriate level.) Note: confirm the maximum allowable capacity of the resistor.	4-10 4-44			
Overvoltage protection	If the DC voltage across the P and N terminals rises too high, an inverter failure may result. To avoid this problem, this protective function shuts off the inverter output and displays the error code shown on the right when the DC voltage across the P and N terminals exceeds a specified level because of an increase in the energy regenerated by the motor or the input voltage (during operation). The inverter will trip if the DC voltage across the P and N terminals exceeds about 400 VDC (in case of the 200 V class models) or about 800 VDC (in case of the 400 V class models).		Over.V	Check whether the inverter has decreased the motor quickly. (Increase the deceleration time.) Check for a ground fault. (Check the output cables and motor.) Check whether the motor has been rotated by the action of the load. (Reduce the regenerative energy.)	-			
EEPROM error (*2) (*3)	When an internal-EEPROM is caused by external noise or an abnormal temperature rise, the inverter shuts off its output and displays the error code shown on the right. Note: An EEPROM error may result in a CPU error.		EEPROM	Check for the noise sources located near the inverter. (Remove noise sources.) Check whether the cooling efficiency has deteriorated. (Check the heat sink for clogging, and clean it.) (Replace the cooling fan.)	-			

*1 The inverter will not accept any reset command within about 10 seconds after tripping (i.e., after the protective function operates).











*2 The inverter will not accept any reset command after an EEPROM error occurs with error code  displayed. Turn off the inverter power once. If error code "E08" is displayed when the inverter power is turned on subsequently, the internal memory device may have failed or parameters may have not been stored correctly. In such cases, initialize the inverter, and then re-set the parameters.

*3 The inverter will not accept reset commands input via the RST terminal or entered by the STOP/RESET key. Therefore, turn off the inverter power.

Chapter 5 Error Codes

Name	Description	Display on digital operator	Display on copy unit	Troubleshooting and corrective action	Reference page
Undervoltage	If the inverter input voltage drops, the control circuit of the inverter cannot function normally. Therefore, the inverter shuts off its output when the input voltage falls below a specified level. The inverter will trip if the DC voltage across the P and N terminals exceeds about 175 VDC (in case of the 200 V class models) or about 345 VDC (in case of the 400 V class models).		Under.V	Check whether the power supply voltage has dropped. (Check the power supply.) Check whether the power supply capacity is sufficient. (Check the power supply.) Check whether the thyristor has been damaged. (Check the thyristor.)	4-25
CT error	If an error occurs in the internal current detector (CT), the inverter will shut off its output and display the error code shown on the right. The inverter will trip when the CT outputs about 0.6 V or more at power-on.		CT	Check whether the inverter has failed. (Repair the inverter.)	-
CPU error (*3)	If the internal CPU malfunctions or an error occurs in it, the inverter will shut off its output and display the error code shown on the right. Note: Reading an abnormal data from the EEPROM may result in a CPU error.		CPU	Check for the noise sources located near the inverter. (Remove noise sources.) Check whether the inverter has failed. (Repair the inverter.)	-
External trip	If an error occurs in the external equipment or device connected to the inverter, the inverter will fetch the error signal and shut off its output. (This protective function is enabled when the external trip function is enabled.)		EXTERNAL	Check whether an error has occurred in the external equipment (when the external trip function has been enabled). (Recover the external equipment from the error.)	4-56
USP error	A USP error is indicated when the inverter power is turned on with an input operation signal remaining in the inverter. (This protective function is enabled when the USP function is enabled.)		USP	Check whether the inverter power has been turned on with an input operation signal remaining in the inverter (when the USP function has been enabled). (Reset the operation command, and then turn on the inverter power.)	4-55
Ground-fault protection (*3)	When the inverter power is turned on, this protective function detects the ground fault between the inverter output circuit and the motor to protect the inverter. (This function does not operate when a residual voltage remains in the motor.)		GND.Flt	Check for the ground fault. (Check the output cables and motor.) Check the inverter itself for abnormality. (Remove the output cables from the inverter, and then check the inverter.) Check the main circuit for abnormality. (Check the main circuit with reference to Chapter 6.) (Repair the inverter.)	-
Input overvoltage protection	This protective function determines an error if the input voltage is kept above the specification level for 100 seconds while the inverter is stopped. The inverter will trip if the DC voltage of the main circuit is kept above about 390 VDC (in case of the 200 V class models) or about 780 VDC (in case of the 400 V class models).		OV.SRC	Check whether the input voltage is high while the inverter is stopped. (Lower the input voltage, suppress the power voltage fluctuation, or connect an AC reactor between the power supply and the inverter input.)	-
Instantaneous power failure protection	If an instantaneous power failure lasts 15 ms or more, the inverter will shut off its output. When the power failure duration is long, the inverter assumes a normal power-off. If a restart mode has been selected and an operation command remains in the inverter, the inverter will restart after the power is recovered.		Inst.P-F	Check whether the power supply voltage has dropped. (Recover the power supply.) Check the MCB and magnetic contactors for poor contacts. (Replace the MCB and the magnetic contactor.)	4-34
Temperature error due to low cooling-fan speed	The inverter will display the error code shown on the right if the lowering of cooling-fan speed is detected at the occurrence of the temperature error described below.		OH.stFAN	Check whether the cooling efficiency has been lowered. (Replace the cooling fan.) Check the heat sink for clogging. (Clean the heat sink.)	-
Temperature error	If the main circuit temperature rises because of a high ambient temperature or for other reasons, the inverter will shut off its output.		OH.fin	Check whether the inverter is installed vertically. (Check the installation.) Check whether the ambient temperature is high. (Lower the ambient temperature.)	-

*3 The inverter will not accept reset commands input via the RST terminal or entered by the STOP/RESET key. Therefore, turn off the inverter power.



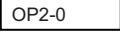
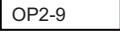



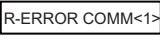
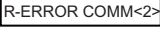

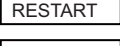
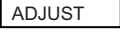



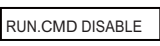


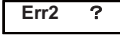
Name	Description	Display on digital operator	Display on copy unit	Troubleshooting and corrective action	Reference page
Gate array communication error	If an error occurs in the communication between the internal CPU and gate array, the inverter will trip.		GA.COM	Check for the noise sources located near the inverter. (Remove noise sources.) Check whether the communication cable has been disconnected. (Check the connectors.)	-
Phase loss input protection	When the phase loss input protection has been enabled (b006 = 01), the inverter will trip to avoid damage if a phase loss input is detected. The inverter trips when the phase loss input continues for about 1 second or more.		PH.fail	Check for the phase loss power input. (Check the power supply input wiring.) Check the MCB and magnetic contactors for poor contacts. (Replace the MCB and magnetic contactors.)	-
Main circuit error (*3)	The inverter will trip if the gate array cannot confirm the on/off state of IGBT because of a malfunction due to noise, short or damage to the main circuit element.		Main.Cir	Check for the noise sources located near the inverter. (Remove noise sources.) Check the main circuit element for damage. Check the output circuit for a short circuit. (Check the IGBT.) Check the inverter for abnormality. (Repair the inverter.)	-
IGBT error (*5)	If instantaneous overcurrent occurs, the main circuit element temperature is abnormal, or the main circuit element drive power drops, the inverter will shut off its output to protect the main circuit element. (After tripping because of this protective function, the inverter cannot retry the operation.)		IGBT	Check the output circuit for a short circuit. (Check the output cables.) Check for the ground fault. (Check the output cables and motor.) Check the main circuit element for damage. (Check the IGBT.) Check the heat sink for clogging. (Clean the heat sink.)	-
Thermistor error	The inverter monitors the resistance of the thermistor (in the motor) connected to the inverter's TH terminal, and will shut off the inverter output if the motor temperature rises.		TH	Check whether the motor temperature is high. (Check the motor temperature.) Check whether the internal thermistor of the motor has been damaged. (Check the thermistor.) Check whether noise has been mixed in the thermistor signal. (Separate the thermistor wiring from other wirings.)	2-8 4-70
Braking error	When "01" has been specified for the Brake Control Enable (b120), the inverter will trip if it cannot receive the braking confirmation signal within the Brake Wait Time for Confirmation (b124) after the output of the brake release signal.		BRAKE	Check whether the brake has been turned on and off or not. (Check the brake.) Check whether the wait time (b124) is too short. (Increase the wait time [b124].) Check whether the braking confirmation signal has been input. (Check the wiring.)	4-79
Emergency stop (*4)	If the EMR signal (on three terminals) is turned on when the slide switch (SW1) on the logic card is set to ON, the inverter hardware will shut off the inverter output and display the error code shown on the right. Malfunction due to incoming noise, in case EMR terminal is not ON.		EMR	Check whether an error has occurred in the external equipment since the emergency stop function was enabled. (Recover the external equipment from the error.) Check for the noise sources located near the inverter. (Remove noise sources.)	2-8
Low-speed overload protection	If overload occurs during the motor operation at a very low speed at 0.2 Hz or less, the electronic thermal protection circuit in the inverter will detect the overload and shut off the inverter output. (2nd electronic thermal control) (Note that a high frequency may be recorded as the error history data.)		Over.L2	Check whether the motor load is too high. (Reduce the load factor.)	-
Modbus communication error	If timeout occurs because of line disconnection during the communication in Modbus-RTU mode, the inverter will display the error code shown on the right. (The inverter will trip according to the setting of "C076".)		NET.ERR	Check whether the communication speed setting is correct. Check whether the wiring distance is appropriate. (Check the connections.)	4-106
Option 1 error	The inverter detects errors in the option card mounted in the optional slot 1. For details, refer to the instruction manual for the mounted option card.		OP1-0 OP1-9	Check whether the option card is mounted correctly. (Check the card mounting.) Check whether the option card is used correctly. (Check the instruction manual for the option card.)	Refer to the instruction manual for the option card.

*3 The inverter will not accept reset commands input via the RST terminal or entered by the STOP/RESET key. Therefore, turn off the inverter power.

*4 The inverter will not accept the reset command entered from the digital operator. Therefore, reset the inverter by turning on the RST terminal.

*5 The inverter applied for 0.4kW to 11kW will not accept reset commands input via the RST terminal or entered by the STOP/RESET key. Therefore, turn off the inverter power.

Chapter 5 Error Codes

Name	Description	Display on digital operator	Display on copy unit	Troubleshooting and corrective action	Reference page
Option 2 error	The inverter detects errors in the option card mounted in the optional slot 2. For details, refer to the instruction manual for the mounted option card.	 to 	 	Check whether the option card is mounted correctly. (Check the card mounting.) Check whether the option card is used correctly. (Check the instruction manual for the option card.)	Refer to the instruction manual for the option card.
Waiting in undervoltage status	If the input voltage falls, the inverter will shut off its output, display the code shown on the right, and wait for the recovery of the input voltage. The inverter will display the same error code also during an instantaneous power failure. (Remark) Inverter trips with under voltage when this status continues for 40 seconds.			Check whether the power supply voltage has fallen. (Recover the power supply.) Check the MCB and magnetic contactors for poor contacts. (Replace the MCB and magnetic contactors.) Check whether the voltage across the P and N terminals is normal. (Check the voltage across the P and N terminals.)	-
Communication error	If a problem occurs in the communication between the digital operator and inverter, the inverter will display the code shown on the right.		 	Check whether the relay plug is fitted correctly. (Check the relay plug for connection.) Check whether the digital operator is connected correctly. (Check the digital operator for connection.)	-
Waiting for retry	When the retry after instantaneous power failure or tripping has been enabled, the inverter displays the code shown on the right while awaiting retry after an instantaneous power failure or tripping.		 		-
Power-off	The inverter displays the code shown on the right when the inverter power is turned off.				-
Restricted operation command	When an operation direction has been restricted by the setting of "b035", the inverter will display the error code shown on the right if the operation command specifying the restricted operation direction is input.				-
Empty trip history	If the inverter has not tripped before, the inverter displays  .		Ex. Err2 		

5.1.2 Option cards error codes

When an option card is mounted in the optional port 1 (located near the operator connector), the error code display format is "E6*." (on the digital operator) or "OP1-*" (on the copy unit). When it is mounted in the optional port 2 (located near the control circuit terminal block), the error code display format is "E7*." (on the digital operator) or "OP2-*" (on the copy unit).

1) Error indications by protective functions with the PG feedback option card mounted

Name	Description	Display on digital operator	Display on copy unit ERR1***
PG disconnection	If the PG wiring is disconnected, a PG connection error is detected, the PG fails, or a PG that does not support line driver output is used, the inverter will shut off its output and display the error code shown on the right.	E60. E70.	OP1-0 OP2-0
Excessive speed	If the motor speed rises to "maximum frequency (A004) x over-speed error detection level (P026)" or more, the inverter will shut off its output and display the error code shown on the right.	E61. E71.	OP1-1 OP2-1
Positioning error	If, in position control mode, the deviation of the current position from that specified by the positioning command increases to 1,000,000 pulses or more, the inverter will shut off its output and display the error code shown on the right.	E62. E72.	OP1-2 OP2-2
Position control range trip	In absolute position control mode, the inverter shuts off its output and indicates an error when the range specified by the position range specification (forward) (P072) or position range specification (reverse) (P073) is exceeded.	E63. E73.	OP1-3 OP2-3
PG feedback option card connection error	If a faulty connection (i.e., mounting) of the PG feedback option card is detected, the inverter will shut off its output and display the error code shown on the right.	E69. E79.	OP1-9 OP2-9

Note: If the option card does not operate normally, confirm the DIP switch settings on the option card.

Functions of the DIP switches on the PG feedback option card

DIP switch	Switch No.	Setting	
SWENC	1	ON	Enabling the detection of PG disconnection when the PG phases A and B are not connected
		OFF	Disabling the detection of PG disconnection when the PG phases A and B are not connected
	2	ON	Enabling the detection of PG disconnection when the PG phase Z is not connected
		OFF	Disabling the detection of PG disconnection when the PG phase Z is not connected
SWR	1	ON	Enabling the terminating resistor between the SAP and SAN terminals (150Ω)
		OFF	Disabling the terminating resistor between the SAP and SAN terminals
	2	ON	Enabling the terminating resistor between the SBP and SBN terminals (150Ω)
		OFF	Disabling the terminating resistor between the SBP and SBN terminals

Note: For details, refer to the instruction manual for the option card.

Chapter 5 Error Codes

2) Error indications by protective functions with the digital input card mounted

Name	Description	Display on digital operator	Display on copy unit ERR1***
Digital input card communication error	If timeout occurs during the communication between the inverter and digital option card, the inverter will shut off its output and display the error code shown on the right.	E60 E70	OP1-0 OP2-0

Note: The input mode is determined by a combination of DI switch and rotary switch settings. If the option card does not operate normally, confirm the DIP switch and rotary switch settings on the option card.

Functions of the DIP and rotary switches on the digital input option card

DIP switch		Rotary switch	Frequency setting				Acceleration/ deceleration time setting			Torque limit setting	Position setting	
Type		Code	Data resolution									
Switch No.		Code for setting	0.01 Hz	0.1 Hz	1 Hz	Rate	0.01 sec	0.1 sec	1 sec	1%	1 pulse	
1	2											
OFF: BIN (binary input)/ ON: BCD (BCD input)	OFF: PAC (batch input mode)	0	○									
		1		○								
		2			○							
		3				○						
		4					○				○	
		5										○
	ON: DIV (divided input mode)	0					○					
		1	○					○				
		2							○			
		3					○					
		4			○				○		○	○
		5						○		○		
	6								○			
	7				○		○					
	8							○				
	9					○						
	A				○		○					
	B							○				

○: Input mode specified by switch settings

Note: For details, refer to the instruction manual for the option card.

3) Error indications by protective functions with the DeviceNet option card mounted

Name	Description	Display on digital operator	Display on copy unit	Troubleshooting and corrective action	Reference page
DeviceNet communication error	If the disconnection due to the Bus-Off signal or timeout occurs during the operation using DeviceNet commands, the inverter will shut off its output and display the error code shown on the right. (The inverter will trip according to the settings of "P045" and "P048".)	E60 E70	OP1-0 OP2-0	Check whether the communication speed setting is correct. Check whether the wiring distance is appropriate. Check the connections.	Refer to the instruction manual for the DeviceNet option card.
Duplicate MAC ID	If two or more devices having the same MAC ID are detected in the same network, the inverter will display the error code shown on the right.	E61 E71	OP1-1 OP2-1	Check whether duplicate MAC IDs are used.	
External trip	If the Force Fault/Trip bit of Attribute 17 in the Instance 1 of the Control Supervisory object is set to "1", the inverter will shut off its output and display the error code shown on the right.	E62 E72	OP1-2 OP2-2	Check whether the Attribute 17 in the Instance 1 of Class 29 is "1". (If so, clear the bit to "0".)	
Inverter communication error	If timeout occurs during the communication between the inverter and DeviceNet option card, the inverter will shut off its output and display the error code shown on the right.	E69 E79	OP1-9 OP2-9	Check whether the option card has been disconnected from the inverter.	

Note: If the option card does not operate normally, confirm the DIP switch settings on the option card.

Functions of the DIP switches on the DeviceNet option card

Setting of DeviceNet baud rate (DIP switches No. 1 and No. 2)

Baud rate	125 kbps	250 kbps	500 kbps
DIP switch setting			

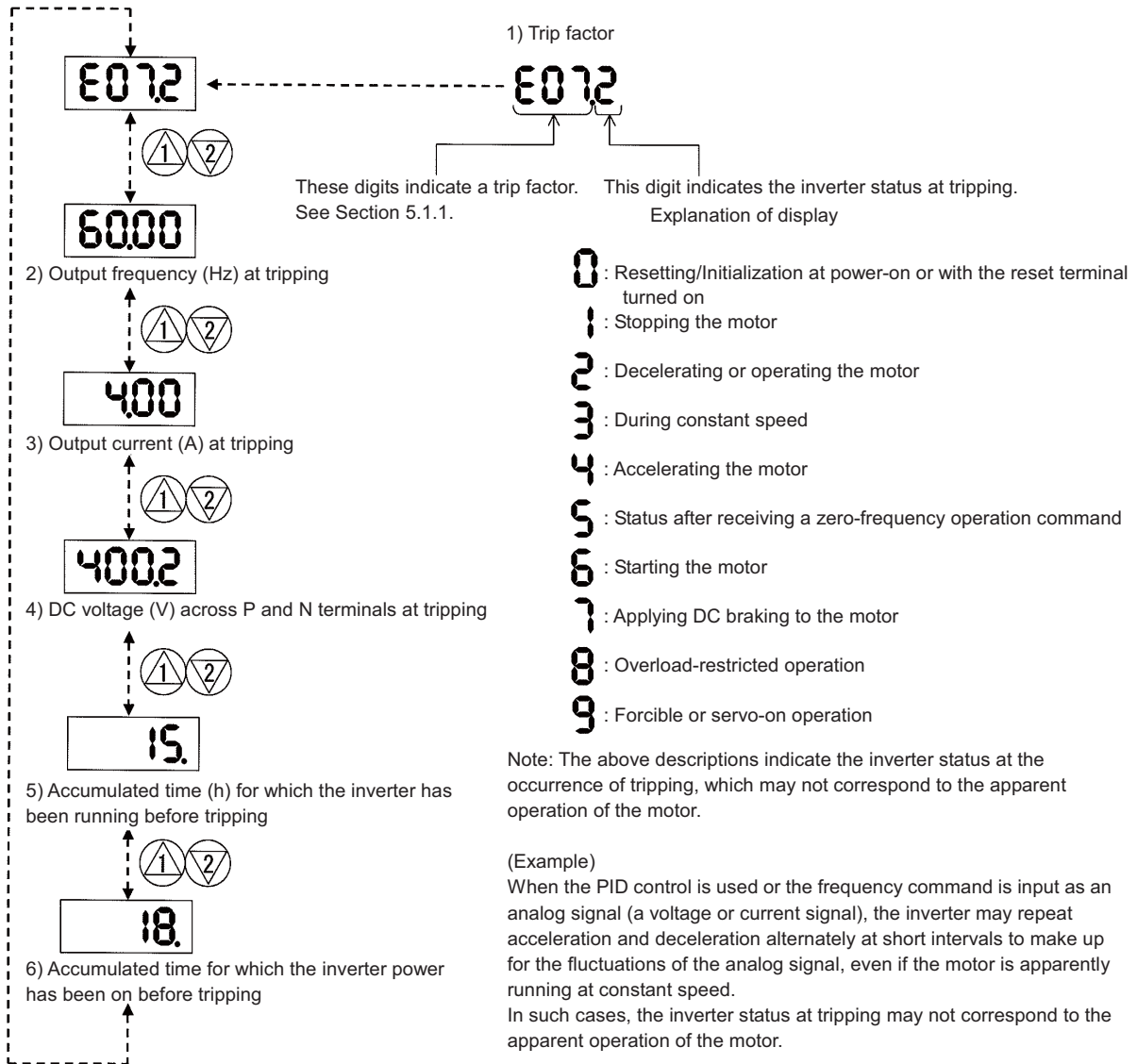
Setting of MAC ID (DIP switches No. 3 to No. 8)

MAC ID	Dip switch setting
	<p>The left-most switch indicates the highest-order bit of MAC ID. Therefore, the example of switch settings shown on the left indicates the following MAC ID:</p> $1 \cdot 2^5 + 0 \cdot 2^4 + 1 \cdot 2^3 + 0 \cdot 2^2 + 0 \cdot 2^1 + 1 \cdot 2^0$ <p style="text-align: center;">NA32 NA16 NA8 NA4 NA2 NA1</p> <p>29 (hexadecimal) = 41 (decimal)</p>

Note: For details, refer to the instruction manual for the option card.

Chapter 5 Error Codes

5.1.3 Trip conditions monitoring



5.2 Warning Codes

The following table lists the warning codes and the contents of parameter readjustments:

Warning code	Target function code	Condition	Basic function code
H001/H201	Frequency upper limit setting (A061/A261)	>	Maximum frequency setting (A004/A204/A304)
H002/H202	Frequency lower limit setting (A062/A262)	>	
H004/H204/H304	Base frequency setting (A003/A203/A303) (*1)	>	
H005/H205/H305	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	>	
H006/H206/H306	Multispeed 1 to 15 settings (A021 to A035)	>	
H009	Home search speed setting (P015)	>	Frequency upper limit setting (A061/A261)
H012/H212	Frequency lower limit setting (A062/A262)	>	
H015/H215	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	>	
H016/H216	Multispeed 1 to 15 settings (A021 to A035)	>	Home search speed setting (P015)
H019	Frequency upper limit setting (A061/A261)	<	
H021/H221		<	Frequency lower limit setting (A062/A262)
H025/H225	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	<	
H031/H231	Frequency upper limit setting (A061/A261)	<	Start frequency adjustment (b082)
H032/H232	Frequency lower limit setting (A062/A262)	<	
H035/H235/H335	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	<	
H036	Multispeed 1 to 15 settings (A021 to A035)	<	
H037	Jog frequency setting (A038)	<	
H085/H285/H385	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	<>	Jump (center) frequency settings 1/2/3 ± " Jump (hysteresis) frequency width settings 1/2/3" A063 ± A064, A065 ± A066, A067 ± A068 (*3)
H086	Multispeed 1 to 15 settings (A021 to A035)	<>	
H091/H291	Frequency upper limit setting (A061/A261)	>	Free-setting V/F frequency (7) (b112)
H092/H292	Frequency lower limit setting (A062/A262)	>	
H095/H295	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	>	
H096	Multispeed 1 to 15 settings (A021 to A035)	>	
H110	Free-setting V/F frequency (1) to (6) (b100, b102, b104, b106, b108, b110)	>	
	Free-setting V/F frequency (2) to (6) (b102, b104, b106, b108, b110)	<	Free-setting V/F frequency (1) (b100)
	Free-setting V/F frequency (1) (b100)	>	Free-setting V/F frequency (2) (b102)
	Free-setting V/F frequency (3) to (6) (b104, b106, b108, b110)	<	Free-setting V/F frequency (3) (b104)
	Free-setting V/F frequency (1) (2) (b100, b102)	>	Free-setting V/F frequency (4) (b106)
	Free-setting V/F frequency (4) to (6) (b106, b108, b110)	<	Free-setting V/F frequency (5) (b108)
	Free-setting V/F frequency (1) to (3) (b100, b102, b104, b110)	>	Free-setting V/F frequency (6) (b110)
	Free-setting V/F frequency (5) (6) (b108, b110)	<	Free-setting V/F frequency (1) to (5) (b100, b102, b104, b106, b108)
	Free-setting V/F frequency (1) to (4) (b100, b102, b104, b106)	>	Free-setting V/F frequency (6) (b110)
	Free-setting V/F frequency (6) (b110)	<	Free-setting V/F frequency (1) (b100)
H120	Free setting, electronic thermal frequency (2) (3) (b017/b019)	<	Free setting, electronic thermal frequency (1) (b015)
	Free setting, electronic thermal frequency (1) (b015)	>	Free setting, electronic thermal frequency (2) (b017)
	Free setting, electronic thermal frequency (3) (b019)	<	Free setting, electronic thermal frequency (3) (b019)
	Free setting, electronic thermal frequency (1) (2) (b015/b017)	>	

The inverter displays a warning code when the data set as a target function code satisfies the condition (specified in the Condition column) in relation to the data set as the corresponding basic function code.

Each parameter (target function code) is readjusted to the data set as the basic function code (by updating at the inverter start-up).

- *1 In this case, the base frequency is rewritten at parameter readjustment. If the base frequency is updated to an inappropriate value, a motor burnout may result. Therefore, if the warning is displayed, change the current base frequency data to an appropriate value.
- *2 These parameters are checked, even when the digital operator (02) is not specified for the frequency source setting (A001).
- *3 The current value of the jump (center) frequency is updated to "the current value of the jump frequency" - "value of the Jump (hysteresis) frequency width (minimum)".

Chapter 6 Maintenance and Inspection

This chapter describes the precautions and procedures for the maintenance and inspection of the inverter.

6.1	Precautions for Maintenance and Inspection	6-1
6.2	Daily and Periodic Inspections	6-2
6.3	Ground Resistance Test with a Megger	6-3
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6.6	DC-Bus Capacitor Life Curve	6-5
6.7	Output of Life Warning	6-5
6.8	Methods of Measuring the Input/Output Voltages, Current, and Power	6-6

6.1 Precautions for Maintenance and Inspection



- Before inspecting the inverter, be sure to turn off the power supply and wait for 10 minutes or more. Otherwise, you run the risk of electric shock.
(Before inspection, confirm that the Charge lamp on the inverter is off and the DC voltage between terminals P and N is 45 V or less.)
- Commit only a designated person to maintenance, inspection, and the replacement of parts.
(Be sure to remove wristwatches and metal accessories, e.g., bracelets, before maintenance and inspection work and to use insulated tools for the work.)
Otherwise, you run the risk of electric shock and injury.
- Never modify the inverter. Otherwise, you run the risk of electric shock and injury.

6.1.1 Daily inspection

Basically check your system during the inverter operation to confirm that:

- 1) the motor is operating according to the settings on the inverter,
- 2) the installation environment is normal,
- 3) the cooling system is normal,
- 4) no abnormal vibrations and noise are generated,
- 5) no equipment overheating and discoloration are found, and
- 6) there are no unusual smells.

While the inverter is operating, measure the inverter input power voltage with a multimeter to confirm that:

- 1) the power supply voltage does not fluctuate often, and
- 2) the voltages between the power supply wires are balanced.

6.1.2 Cleaning

Always keep the inverter clean. When cleaning the inverter, wipe off dirt and stains on the inverter surface lightly with a soft cloth dipped in a neutral detergent solution.

Note:

Do not use solvents such as acetone, benzene, toluene, and alcohol for cleaning. These solvents cause the inverter surface to dissolve or the coating on the surface to peel off. In particular, never use a detergent or alcohol to clean the monitor of the digital operator.

6.1.3 Periodic inspection

Check those inverter sections and parts which are accessible only while the inverter is stopped and which should be inspected regularly. When you intend to carry out a periodic inspection, contact your local Sumitomo Distributor.

During a periodic inspection, perform the following:

- 1) Check that the cooling system is normal. Clean the air filter as needed.
- 2) Check the screws and bolts for tightness, and retighten them. Screws and bolts may have loosened because of vibrations and temperature changes. Check them carefully.
- 3) Check to ensure conductors and insulators are not corroded or damaged.
- 4) Measure the dielectric breakdown voltage of insulators.
- 5) Check the cooling fan, smoothing capacitors, and relays, and replace them if necessary.

Chapter 6 Maintenance and Inspection

6.2 Daily and Periodic Inspections

Part to inspect	Inspection item	Detail of inspection	Inspection cycle			Inspection method	Criterion	Test equipment
			Daily	Periodic				
				Annual	Biennial			
General	Environment	Check the ambient temperature, humidity, and dust.	○			See Section 2.1, "Installation."	The ambient temperature must be within -10°C to +50°C without congealation. The ambient humidity must be 90% RH or less without condensation.	Thermometer, hygrometer, recorder
	Whole inverter	Check for abnormal vibrations and noise.	○			Check visually and by listening.	There must be no abnormality found.	
	Power supply voltage	Check that the main circuit voltage is normal.	○			Measure the voltage between the main circuit terminals R, S, and T.	The measured voltage must be within the allowable tolerance for AC power voltage.	Tester, digital multimeter
Main circuit	General check	(1) Check the ground resistance between the main circuit and ground terminals with a megger.			○	Disconnect all input and output cables from the inverter's main circuit terminal block, detach the control circuit terminal block from the inverter, and remove the jumper for switching the inverter's internal filter function. Subsequently, measure the insulation resistance between the ground terminal and the jumper connecting all the following terminals: R, S, T, U, V, W, P, P1, N, PR, r1, and t1	The measured ground resistance must be 5MΩ or more.	500 VDC class megger
		(2) Check screws and bolts for loosening.	○			Retighten loose screws and bolts.	There must be no abnormality found.	
		(3) Check each part for any trace of overheating.	○			Check visually.	There must be no abnormality found.	
	Connecting conductors and cables	(1) Check the conductors for distortion.	○			Check visually	There must be no abnormality found.	
		(2) Check the cable insulations for damage.	○					
	Terminal block	Check the terminal blocks for damage.	○			Check visually	There must be no abnormality found.	
	Inverter circuit and converter circuit (including resistors)	Check the resistance between terminals.			○	Remove all cables from the inverter's main circuit terminal block. Use a tester (in 1Ω range mode) to measure the following: - Resistance between terminals R, S, and T and terminals P and N - Resistance between terminals U, V, and W and terminals P and N	See Section 6.5, "Method of Checking the Inverter and Converter Circuits." Standard operating life of power module (IGBT, IPM, Diode and Thyristor) until replacement: 10 ⁶ cycles of starting and stopping (*3)	Analog tester
	Smoothing capacitor	(1) Check for liquid leak.	○			Check visually.	There must be no abnormality found.	Capacitance meter
		(2) Check that the relief valve does not protrude or swell.	○				Target operating life until replacement: 10 years (*1) (*3)	
	Relay	(1) Check that no fluttering sound is generated during the relay operation.			○	Check by listening.	There must be no abnormality found.	
(2) Check the contacts for damage.				○	Check visually.	There must be no abnormality found.		
Control and protective circuits	Operation	(1) While performing a unit operation of the inverter, check the balance output voltage among the individual phases.			○	Measure the voltage between the cables connected to the main circuit terminals U, V, and W.	The inter-phase voltage balance must be as follows: 200 V class models: 4 V or less 400 V class models: 8 V or less	Digital multimeter, rectifier instrument, and voltmeter
		(2) Carry out a sequential protection operation test, and check the protective and display circuits for any abnormality.			○	Short-circuit or open the protective circuit outputs as a simulation.	An error must be detected according to the sequence.	
Cooling system	Cooling fan	(1) Check for abnormal vibrations and noise	○			Turn the fan manually during the inverter power-off status.	The fan must rotate smoothly. There must be no abnormality found.	Standard operating life until replacement: 10 years (*2) (*3)
		(2) Check the joints for loosening.			○	Check visually.		
	Heat sink	Check for clogging.			○	Check visually.	The heat sink must not be clogged.	
Display	Monitor	(1) Check that all LEDs light up normally.	○			Check visually.	The LEDs must light up normally.	
		(2) Clean the monitor.			○	Clean the monitor with a rag.		
	Meter	Check that meter readings are normal.	○			Check the meter readings on the panel.	The readings must meet the standard and control values.	Voltmeter and ammeter
Motor	General	(1) Check for abnormal vibrations and noise.	○			Check vibrations and noise visually, by listening, and with physical senses.	There must be no abnormality found.	
		(2) Check for unusual smells.	○			Check for any unusual smells caused by overheating or damage.	There must be no abnormality found.	
	Insulation resistance	Check the ground resistance between all motor terminals and the ground terminal with a megger.			○	Remove the cables from the inverter's main circuit terminals U, V, and W, connect the motor wires (for three phases) with one another, and measure the ground resistance between the motor wires and the ground terminal.	The measured ground resistance must be 5MΩ or more.	500 VDC class megger

*1 The operating life of the smoothing capacitor is under the influence of the ambient temperature. Refer to Section 6.6, "Smoothing-Capacitor Life Curve," as a standard for the operating life until replacement.

*2 The operating life of the cooling fan varies depending on environmental conditions, including the ambient temperature and dust. Check the status of the cooling-fan operation during daily inspections.

*3 The standard operating life (number of years or operation cycles) and the data described in Section 6.6, "Smoothing-Capacitor Life Curve," are based on the expected design life, but they do not indicate the guaranteed life of any parts.

*4 When replacing to the capacitor stored for 3 years or longer, please have shakedown period as below.
Apply 80% of rated voltage for 1 hour.
Increase the voltage to 90% and keep for 1 hour.
Then apply rated voltage for 5 hours.

*5 In case fan is locked by dust or particle, it takes 5 to 10 seconds to restart even after the dust is removed.

6.3 Ground Resistance Test with a Megger

When testing an external circuit with a megger, disconnect all the external circuit cables from the inverter to prevent it from being exposed to the test voltage.

Use a tester (in high-resistance range mode) for a conduction test on the control circuit. Do not use a megger or buzzer for that purpose.

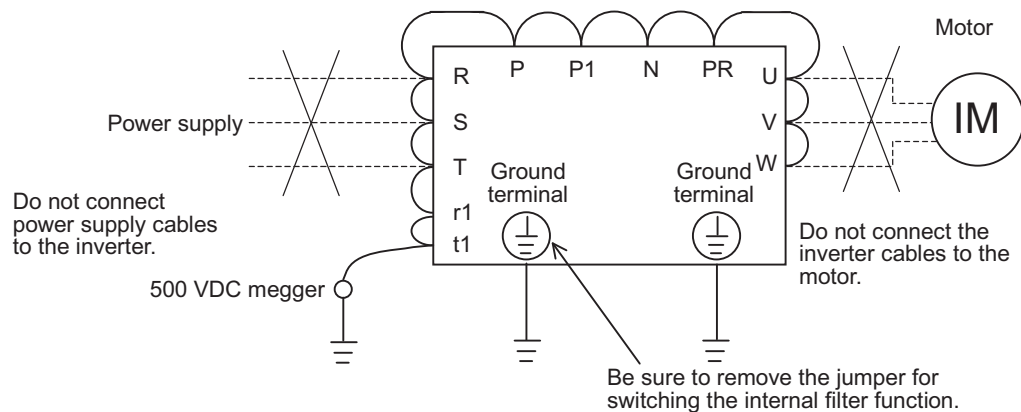
Apply the ground resistance test using a megger only to the main circuit of the inverter. Do not carry out the test using a megger for its control circuit.

Use a 500 VDC megger for the ground resistance test.

Before the main circuit test with a megger, remove the jumper for switching the inverter's internal filter function, and then connect terminals R, S, T, U, V, W, P, P1, N, PR, r1, and t1 by wires as shown in the figure below. Subsequently, carry out the test.

After the test using the megger, remove the wires from terminals R, S, T, U, V, W, P, P1, N, PR, r1, and t1, and connect the jumper for switching the inverter's internal filter function at the original position.

Note that only inverter models with a capacity of less than 22 kW have the PR terminal.



6.4 Withstand Voltage Test

Do not carry out a withstand voltage test for the inverter. The test may damage its internal parts or cause them to deteriorate.

Chapter 6 Maintenance and Inspection

6.5 Method of Checking the Inverter and Converter Circuits

You can check the quality of the inverter and converter circuits by using a tester.

(Preparation)

- 1) Remove the external power supply cables from terminals R, S, and T, the motor cables from terminals U, V, and W, and the regenerative braking resistor cables from terminals P and PR.
- 2) Prepare a tester. (Use the 1Ω-measuring range.)

(Checking method)

Measure the current conduction at each of the inverter's main circuit terminals R, S, T, U, V, W, PR, P, and N while switching the tester polarity alternately.

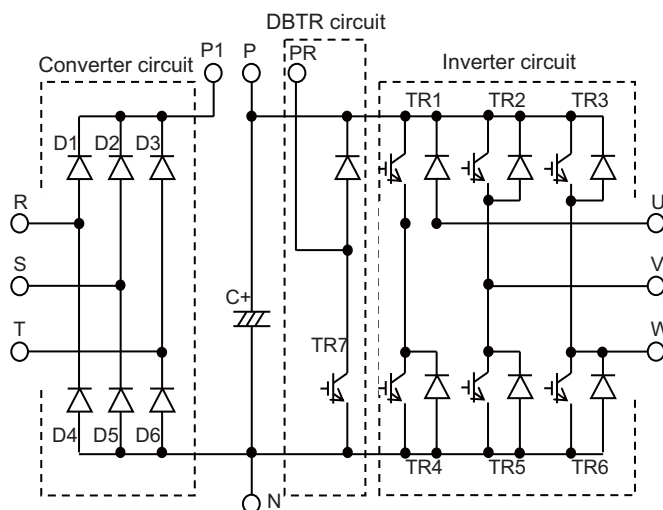
Note 1: Before checking the circuits, measure the voltage across terminals P and N with the tester in DC voltage range mode to confirm that the smoothing capacitor has fully discharged electricity.

Note 2: When the measured terminal is nonconductive, the tester reads a nearly infinite resistance. The tester may not read the infinite resistance if the measured terminal flows a current momentarily under the influence of the smoothing capacitor.

When the measured terminal is conductive, the tester reading is several ohms to several tens of ohms. The measured values may vary slightly, depending on the types of circuit devices and tester. However, if the values measured at the terminals are almost the same, the inverter and converter circuits have adequate quality.

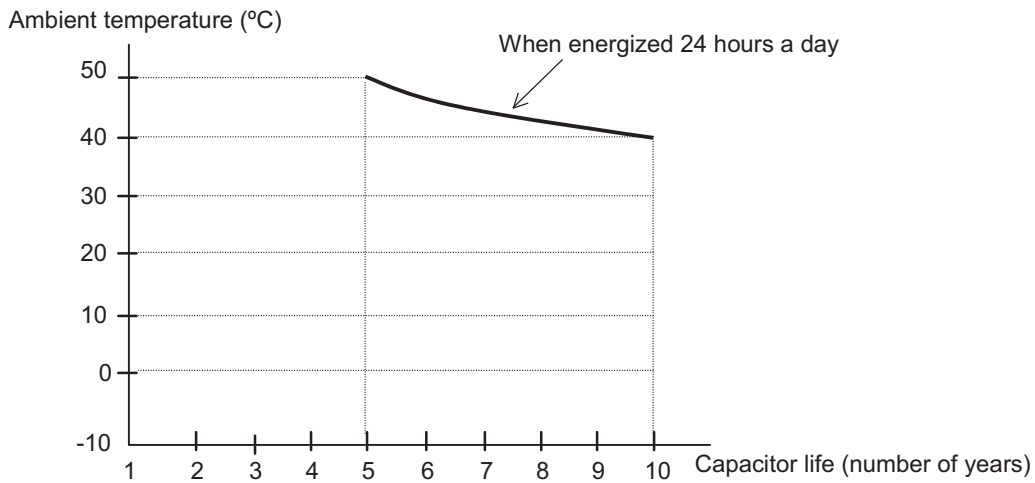
Note 3: Only inverter models with capacity of 22 kW or less have the DBTR circuit.

		Tester polarity *		Measurement result
		⊖ (red)	⊕ (black)	
Converter circuit	D1	R	P1	Nonconductive
		P1	R	Conductive
	D2	S	P1	Nonconductive
		P1	S	Conductive
	D3	T	P1	Nonconductive
		P1	T	Conductive
D4	R	N	Conductive	
	N	R	Nonconductive	
D5	S	N	Conductive	
	N	S	Nonconductive	
D6	T	N	Conductive	
	N	T	Nonconductive	
Inverter circuit	TR1	U	P	Nonconductive
		P	U	Conductive
	TR2	V	P	Nonconductive
		P	V	Conductive
	TR3	W	P	Nonconductive
		P	W	Conductive
TR4	U	N	Conductive	
	N	U	Nonconductive	
TR5	V	N	Conductive	
	N	V	Nonconductive	
TR6	W	N	Conductive	
	N	W	Nonconductive	
DBTR circuit	TR7	PR	P	Nonconductive
		P	PR	Conductive
		PR	N	Nonconductive
		N	PR	Nonconductive



* When using the analog multimeter made in Japan, reverse the plus and the minus.

6.6 DC-Bus Capacitor Life Curve



Note 1: The ambient temperature indicates the temperature measured at a position about 5 cm distant from the bottom center of the inverter body. If the inverter is mounted in an enclosure, the ambient temperature is the temperature within the enclosure.

Note 2: The DC-Bus capacitor has a limited life because chemical reactions occur inside the capacitor during operation. You should replace the DC-Bus capacitor after about 10 years of use as standard. (10 years is not the guaranteed lifespan but rather, the expected design lifespan.) Note that the smoothing capacitor life will be shortened significantly if the inverter is used at a high ambient temperature or with a heavy load that requires a current beyond its rated current.

6.7 Output of Life Warning

The inverter can output a warning based on self-diagnosis when the life of a life-limited part (smoothing capacitor on the circuit card or cooling fan) (except the smoothing capacitor in the main circuit) in the inverter is expiring. Use the life warning as an indication for the timing of part replacement.

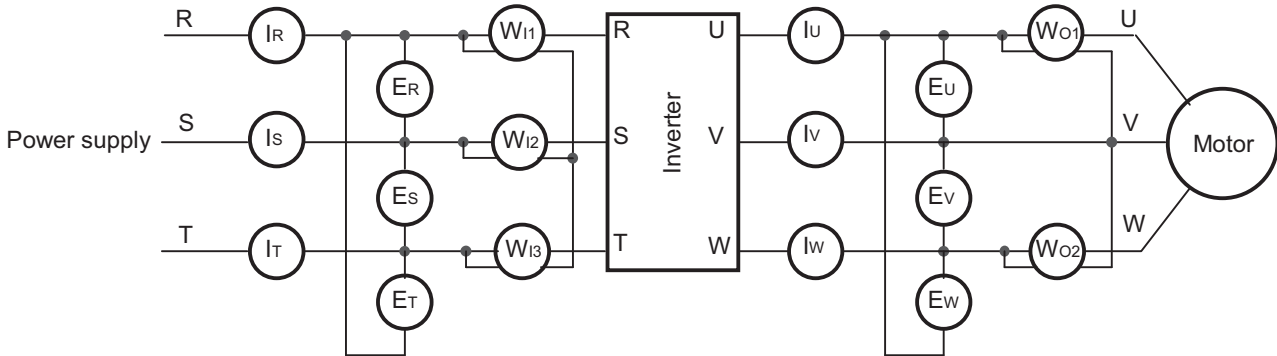
For details, see Sections 4.1.19, "Life-check monitoring," (on page 4-5), 4.2.56, "Multifunctional output terminal setting," (on page 4-59), and 4.2.57, "Multifunctional output terminal a/b (NO/NC) selection," (on page 4-60).

The self-diagnosis for the life warning is based on the expected design life (which is not the guaranteed life) of each part. The actual parts life may vary depending on the inverter operation environment and conditions.

Chapter 6 Maintenance and Inspection

6.8 Methods of Measuring the Input/Output Voltages, Current, and Power

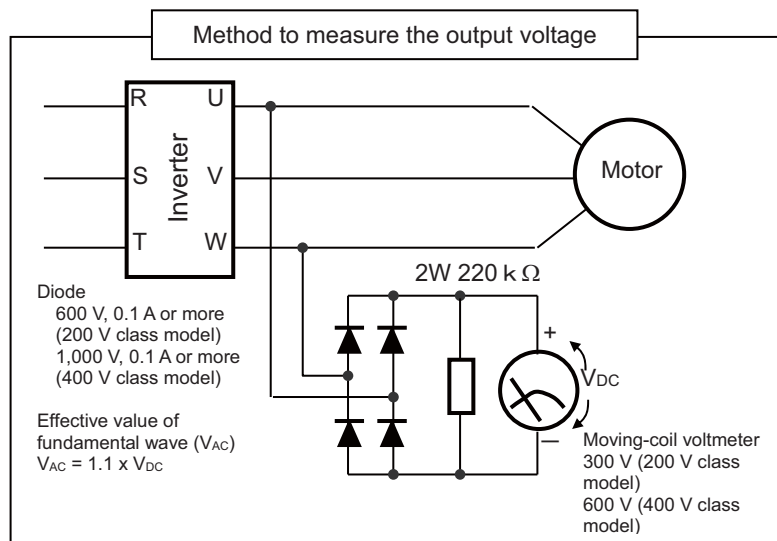
This section describes the measuring instruments generally used to measure the input and output voltages, current, and power of the inverter.



Measurement item	Measuring point	Measuring instrument	Remarks	Reference values
Input voltage (E_{IN})	Across R-S, S-T, and T-R (E_R , (E_S), and (E_T))	Moving-iron voltmeter or rectifier-type voltmeter	Effective value of full waves	200 V class models: 200 to 240 V, 50/60 Hz 400 V class models: 380 to 480 V, 50/60 Hz
Input current (I_{IN})	Current at R, S, and T (I_R , (I_S), and (I_T))	Moving-iron ammeter	Effective value of full waves	When input currents are unbalanced $I_{IN} = (I_R + I_S + I_T)/3$
Input power (W_{IN})	Across R-S, S-T, and T-R (W_{11}) + (W_{12}) + (W_{13})	Electro-dynamometer-type wattmeter	Effective value of full waves	3-wattmeter method
Input power factor (Pf_{IN})	Calculated from the measured input voltage (E_{IN}), input current (I_{IN}), and input power (W_{IN}) $Pf_{IN} = \frac{W_{IN}}{\sqrt{3} \cdot E_{IN} \cdot I_{IN}} \times 100 (\%)$			
Output voltage (E_{OUT})	Across U-V, V-W, and W-U (E_U), (E_V), and (E_W))	Method shown in the figure below or rectifier-type voltmeter	Effective value of fundamental wave	
Output current (I_{OUT})	Current at U, V, and W (I_U), (I_V), and (I_W))	Moving-iron ammeter	Effective value of full waves	
Output power (W_{OUT})	Across U-V and V-W (W_{01}) + (W_{02})	Electro-dynamometer-type wattmeter	Effective value of full waves	2-wattmeter method (or 3-wattmeter method)
Output power factor (Pf_{OUT})	Calculated from the measured output voltage (E_{OUT}), output current (I_{OUT}), and output power (W_{OUT}) $Pf_{OUT} = \frac{W_{OUT}}{\sqrt{3} \cdot E_{OUT} \cdot I_{OUT}} \times 100 (\%)$			

Notes:

- To measure the output voltage, use an instrument that reads the effective value of the fundamental wave. To measure the current or power, use an instrument that reads the effective value of full waves.
- Since the inverter output waveform is controlled by PWM, it has a large margin of error, especially at low frequencies. In many cases, general testers may be inapplicable for the measurement because of the adverse effect of noise.



Chapter 7 Specifications

This chapter describes the specifications and external dimensions of the inverter.

7.1	Specifications	7-1
7.2	External dimensions	7-4

7.1 Specifications

(1) Specifications of the 200 V class model

Model name (type name) HF4312-	5A5 5A5-N	7A5	011	015	022	030	037	045	055	
Max. applicable motor capacity (4-pole) (kW)	5.5	7.5	11	15	22	30	37	45	55	
Rated capacity (kVA)	200V	8.3	11.0	15.9	22.1	32.9	41.9	50.2	63.0	76.2
	240V	9.9	13.3	19.1	26.6	39.4	50.2	60.2	75.6	91.4
Rated input AC voltage	Three-phase (3-wire), 200 to 240 V (+10%, -15%), 50/60 Hz (±5%)									
Rated output voltage	Three-phase (3-wire), 200 to 240 V (corresponding to the input voltage)									
Rated output current (A)	24	32	46	64	95	121	145	182	220	
Braking	Regenerative braking	Internal DBTR circuit (external discharge resistor)				External regenerative braking unit				
	Minimum connectable resistance (Ω)	16	10	10	7.5	5	-			
Approx. weight (kg) < >: HF4312-5A5-N	6 <3.5>	6	6	14	14	22	30	30	43	

(2) Specifications of the 400 V class model



Model name (type name) HF4314- HF4324- (5A5 only)	5A5 5A5-N	7A5	011	015	022	030	037	045	055	
Max. applicable motor capacity (4-pole) (kW)	5.5	7.5	11	15	22	30	37	45	55	
Rated capacity (kVA)	400V	9.7	13.1	17.3	22.1	33.2	40.1	51.9	63.0	77.6
	480V	9.9	13.3	19.1	26.6	39.9	48.2	62.3	75.6	93.1
Rated input AC voltage	Three-phase (3-wire), 380 to 480 V (+10%, -15%), 50/60 Hz (±5%)									
Rated output voltage	Three-phase (3-wire), 380 to 480 V (corresponding to the input voltage)									
Rated output current (A)	12	16	23	32	48	58	75	90	110	
Braking	Regenerative braking	Internal DBTR circuit (external discharge resistor)				External regenerative braking unit				
	Minimum connectable resistance (Ω)	70	35	35	24	20	-			
Approx. weight (kg) < >: HF4324-5A5	6 <3.5>	6	6	14	14	22	30	30	30	

(3) Common specifications of 200 V class and 400 V class models

Model name (type name) HF4312- HF4314-	5A5 5A5-N	7A5	011	015	022	030	037	045	055
Protective structure	IP20								
Control system	Sine-wave PWM control								
Output frequency range	0.1 to 400 Hz								
Frequency accuracy	Within ±0.01% of the maximum output frequency for digital input, within ±0.2% of maximum frequency for digital input (at 25±10°C)								
Frequency setting resolution	Digital input: 0.01 Hz Analog input: Maximum output frequency/4000 (VRF terminal input: 12 bits/0 to +10 V, VRF2 terminal input: 12 bits/-10 to +10 V, IRF terminal input: 12 bits/0 to +20 mA)								
Voltage/frequency characteristic	V/F characteristic variable with the base frequency set between 30 to 400 Hz, constant-torque or reduced-torque V/F control, sensorless vector control, 0Hz-range sensorless vector control, PG vector control								
Speed fluctuation	±0.5% (with sensorless vector control or 0Hz-range sensorless vector control)								
Rated overload current	150%/60 seconds, 200%/3 seconds								
Acceleration/deceleration time	0.01 to 3,600.0 seconds (in linear or curved pattern)								
Starting torque	200%/0.3 Hz (with sensorless vector control or 0Hz-range sensorless vector control)								
	150%/0Hz-range torque (with 0Hz-range sensorless vector control or with a motor of capacity one class lower than the inverter connected)								
DC braking	Triggered at motor start-up, when the actual motor frequency exceeds the acceleration frequency set by a stop command, when the actual motor frequency exceeds the frequency set by a frequency command, or by an externally input command (braking force, time, and frequency are variable).								

Chapter 7 Specifications

(3) Common specifications of 200 V class and 400 V class models (continued)

Model name (type name)		5A5 5A5-N	7A5	011	015	022	030	037	045	055		
Input	Frequency setting	Standard operator	Setting with  and  keys									
		External signal	0 to +10 VDC, -10 to +10 VDC (input impedance: 10kΩ), 4 to 20 mA (input impedance: 100Ω)									
		External port	Setting via RS485 communication									
	Start/stop command Forward/reverse command	Standard operator	Start/stop commands (forward/reverse switching by parameter setting)									
		External signal	Forward-operation start/stop commands (reverse-operation start/stop possible when relevant commands are assigned to multifunctional input terminals) 3-wire input possible (when relevant commands are assigned to control circuit terminals)									
		External port	Setting via RS485 communication									
	Multifunctional input terminals	8 terminals, NO/NC switchable, sink logic/source logic switchable [Terminal functions] Select eight of 69 functions. Reverse operation (RR), Multispeed 1 setting (DFL), Multispeed 2 setting (DFM), Multispeed 3 setting (DFH), Multispeed 4 setting (DFHH), Jogging (JOG), external DC braking (DB), B mode motor control (BMD), 2-stage acceleration/deceleration (AD2), free-run stop (MBS), external trip (ES), unattended start protection (USP), commercial power supply switching (CS), software lock (SFT), analog input switching (AUT), C mode motor control (CMD), reset (RST), starting by 3-wire input (STA), stopping by 3-wire input (STP), forward/reverse switching by 3-wire input (F/R), PID disable (PID), PID integration reset (PIDC), control gain switching (CAS), acceleration by remote control (UP), deceleration by remote control (DWN), data clearance by remote control (UDC), forcible operation (OPE), multispeed bit 1 (SF1), multispeed bit 2 (SF2), multispeed bit 3 (SF3), multispeed bit 4 (SF4), multispeed bit 5 (SF5), multispeed bit 6 (SF6), multispeed bit 7 (SF7), stall prevention selection (OLR), torque limit selection (enabling/disabling) (TL), torque limit 1 (TRQ1), torque limit 2 (TRQ2), P/PI switching (PPI), braking confirmation (BOK), orientation (ORT), LAD cancellation (LAC), clearance of position deviation (PCLR), permission of 90°-shift phase (STAT), trigger for frequency addition (A145) (ADD), forcible-terminal operation (F-TM), permission of torque command input (ATR), cumulative power clearance (KHC), servo-on (SON), pre-excitation (FOC), analog command holding (AHD), emergency stop (EMR)*note4,no assignment (no)										
	Thermistor input terminal	1 terminal (positive temperature coefficient/negative temperature coefficient switchable for resistor)										
	Output	Multifunctional output terminals	5 open-collector output terminals, NO/NC switchable, sink logic/source logic switchable 1 relay (1c-contact) output terminal: NO/NC switchable [Terminal functions] Select six of 51 functions. Running (DRV), constant-speed reached (UPF1), set frequency overreached (UPF2), current detection advance signal (1) (OL), output deviation for PID control (OD), alarm signal (AL), set frequency reached (UPF3), over-torque (OTQ), instantaneous power failure (IP), undervoltage (UV), torque limited (TRQ), operation time over (RNT), plug-in time over (ONT), thermal alarm signal (THM), brake release (BRK), braking error (BER), 0 Hz detection signal (ZS), speed deviation maximum (DSE), positioning completed (POK), set frequency overreached 2 (UPF4), set frequency reached 2 (UPF5), current detection advance signal (2) (OL2), PID feedback comparison (FBV), communication line disconnection (Ndc), logical operation result 1 (LOG1), logical operation result 2 (LOG2), logical operation result 3 (LOG3), logical operation result 4 (LOG4), logical operation result 5 (LOG5), logical operation result 6 (LOG6), capacitor life warning (WAC), cooling-fan speed drop (WAF), starting contact signal (FR), heat sink overheat warning (OHF), low-current indication signal (LOC), inverter ready (IRDY), forward rotation (FRR), reverse rotation (RRR), major failure (MJA), alarm code 0 to 3 (AC0 to AC3)									
		Multifunctional monitor output terminals	Analog voltage output, analog current output, pulse-train output (e.g., A-F, D-F [n-fold, pulse output only], A, T, V, P)									
Monitoring on display		Output frequency, output current, output torque, frequency conversion data, trip history, input/output terminal status, electric power, and others										
Other functions	Free V/F setting (7 breakpoints), frequency upper/lower limit, jump (center) frequency, acceleration/deceleration according to characteristic curve, manual torque boost level/breakpoint, energy-saving operation, analog meter adjustment, start frequency setting, carrier frequency adjustment, electronic thermal function (available also for free setting), external start/end frequency/frequency rate, analog input selection, retry after trip, restart after instantaneous power failure, output of various signals, starting with reduced voltage, stall prevention, initial-value setting, automatic deceleration at power failure, AVR function, fuzzy acceleration/deceleration, online/offline auto-tuning, high-torque multi-motor operation (sensorless vector control of two motors by one inverter)											
Carrier frequency variation	0.5 to 15 kHz											
Protective functions	Overcurrent protection, overvoltage protection, undervoltage protection, electronic thermal protection, temperature error protection, instantaneous power failure protection, phase loss input protection, braking-resistor overload protection, ground-fault current detection at power-on, USP error, external trip, emergency stop trip, CT error, communication error, option card error, and others											

(3) Common specifications of 200 V class and 400 V class models (continued)

Model name (type name) HF4312- HF4314-		5A5 5A5-N	7A5	011	015	022	030	037	045	055	
Operating environment	Ambient temperature storage temperature (note5), humidity	-10°C to +50°C (ambient), -20°C to +65°C (storage), 20% to 90% RH (no condensation allowed)									
	Vibration tolerance (See Note 1.)	5.9m/s ² (0.6G), 10~55Hz					2.94m/s ² (0.3G), 10~55Hz				
	Installation environment	Environment without corrosive gases and dust, at an altitude of 1,000 m or less									
Coating color		Grey									
Optional cards	Feedback option	PG vector control									
	Digital input option	4-digit BCD input, 16-bit binary input									
	DeviceNet option	Option to support the open-network DeviceNet function									
Other optional components		Braking resistor, braking unit, AC reactor, DC reactor, operator cables, noise filter, LCR filter									

Note 1: The vibration tolerance was tested in compliance with JIS C0040 (1999).

Note 2: The insulation distance complies with the UL and CE standards.

Note3: The applicable motor refers to Sumitomo standard 3-phase motor (4-pole). When using other motors, care must be taken to prevent the rated motor current (50/60Hz) from exceeding the rated output current of the inverter.

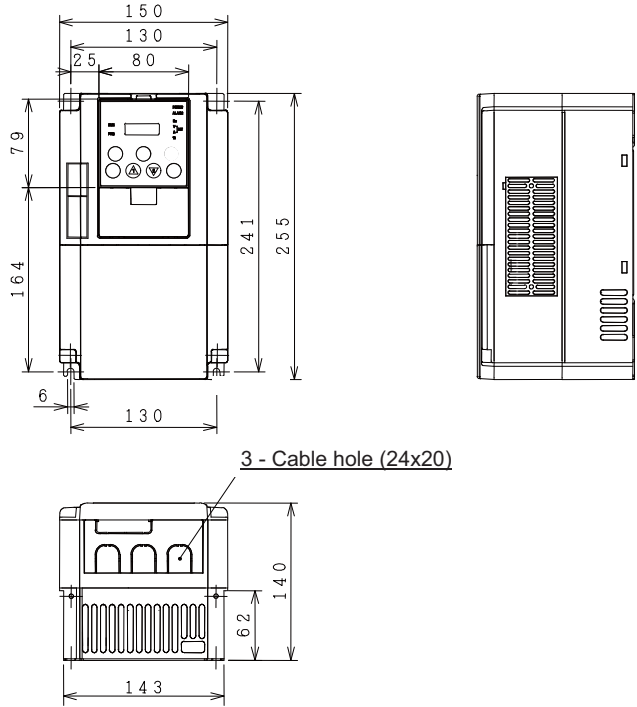
Note4: Function "64(EMR)" cannot be assigned to input terminal JOG by an operation from the operator. The function is automatically assigned to the terminal when slide switch SW1 is set to ON.

Note5: The storage temperature refers to the short-term temperature during transport.

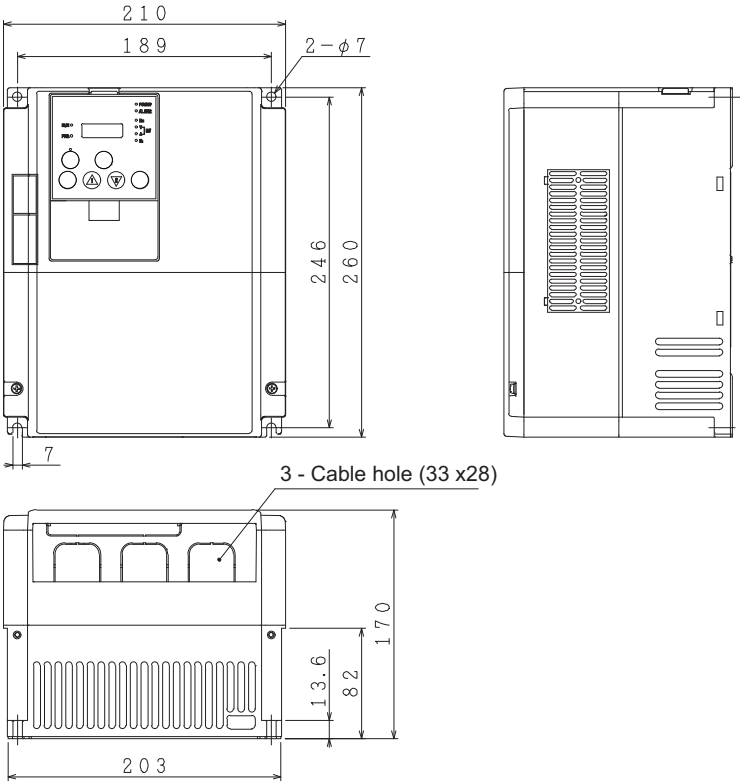
Note6: The frequency command will equal the maximum frequency at 9.8V for input voltage 0 to 10VDC, or at 19.8mA for input current 4 to 20mA. If this characteristic is not satisfactory for your application, contact your Sumitomo sales representative.

7.2 External dimensions

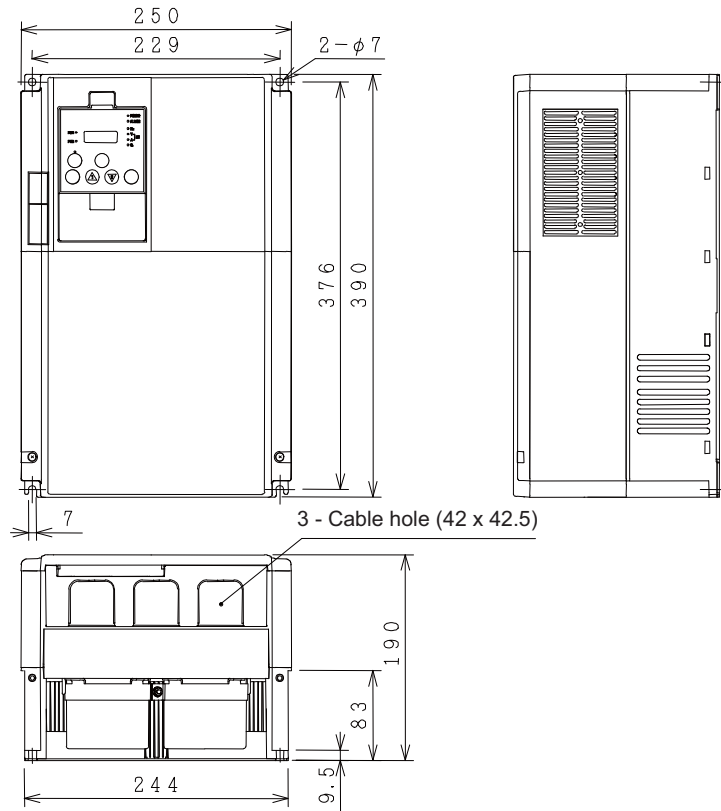
HF4312-5A5-N
 HF4314-5A5-N



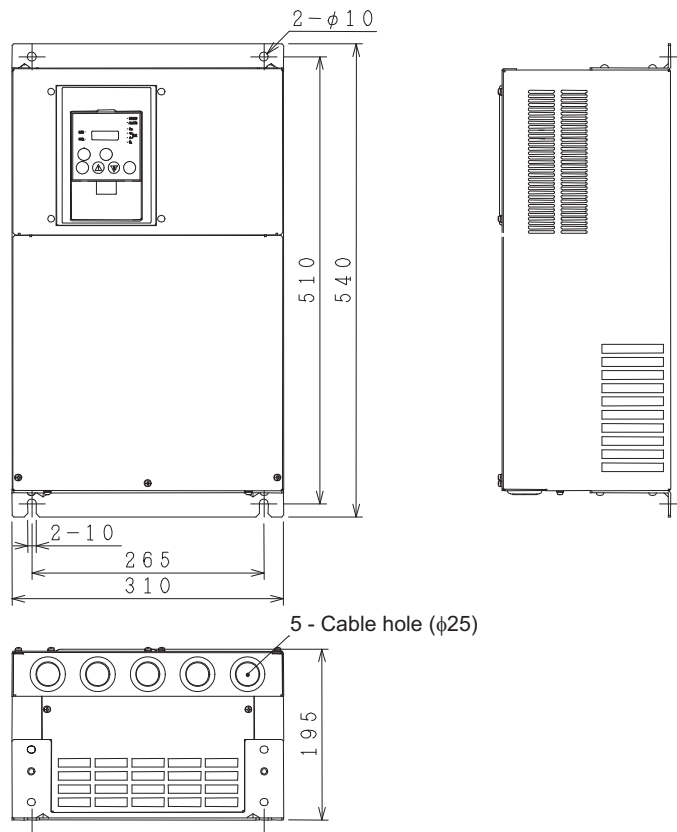
HF4312-5A5 to 011, HF4314-5A5 to 011



HF4312-015 to 022, HF4314-015 to 022

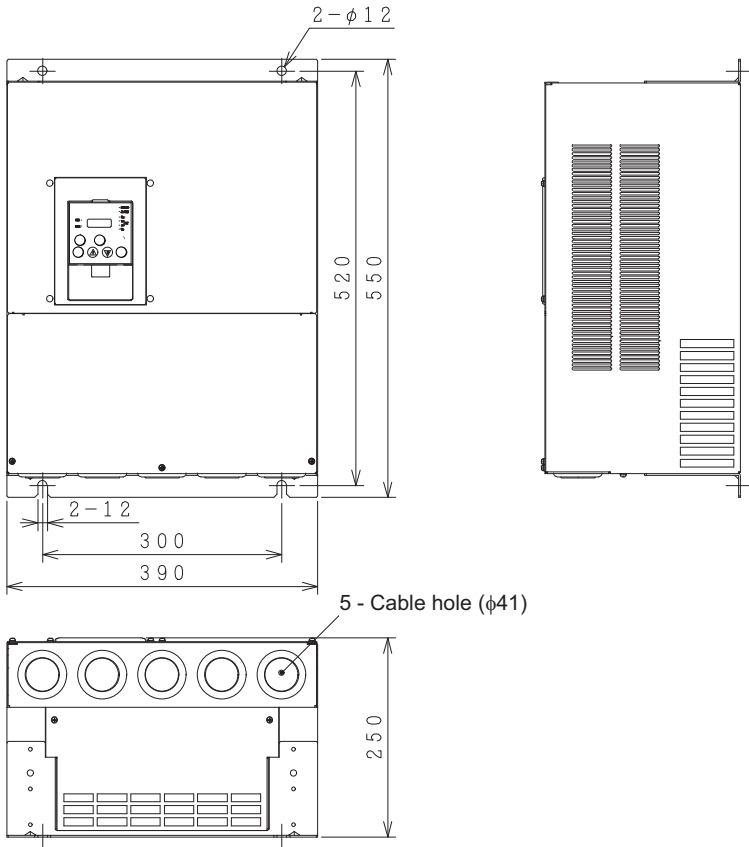


HF4312-030, HF4314-030

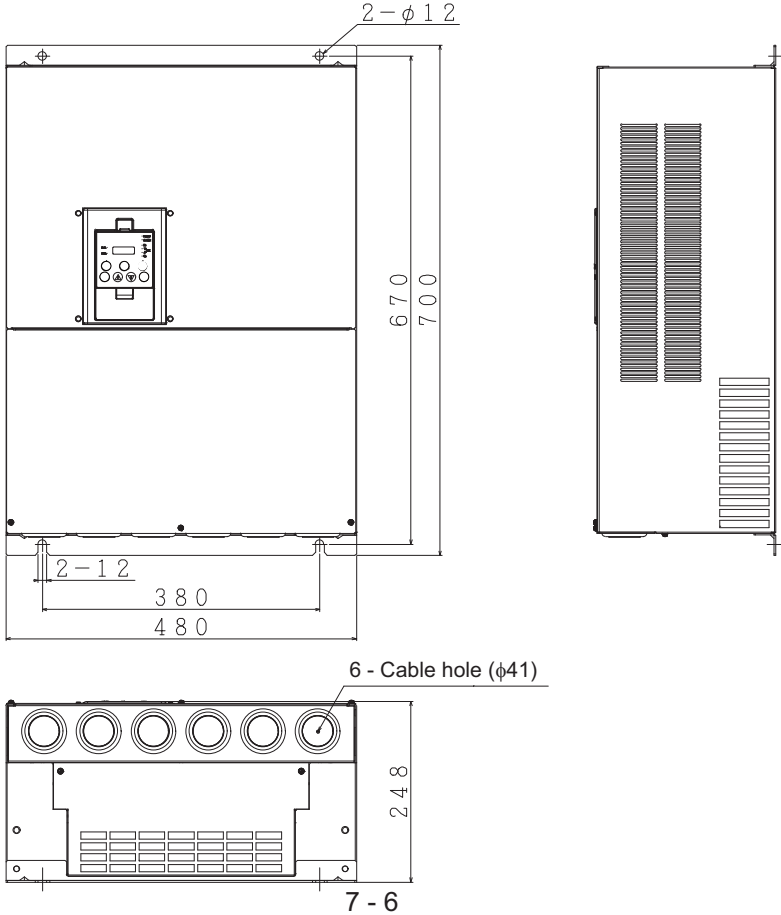


Chapter 7 Specifications

HF4312-037 to 045, HF4314-037 to 055



HF4312-055



Chapter 8 List of Data Settings

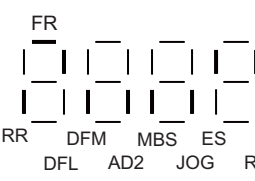
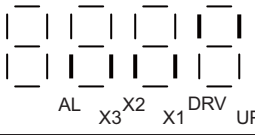
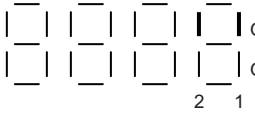
8.1	Precautions for Data Setting	8-1
8.2	Monitoring Mode.....	8-1
8.3	Function Mode	8-2
8.4	Extended Function Mode	8-3

8.1 Precautions for Data Setting

The default display mode limits the screens (parameters) that can be displayed on the monitor. To enable the display of all parameters, specify "00" (full display) for the function code display restriction (b037).
 To enable the parameters to be changed while the inverter is operating, specify "10" for the software lock mode selection (b031).

8.2 Monitoring Mode

With the default settings, the monitor always displays the data output according to the output frequency monitoring (d001) after power-on. To change the initial display content, change the setting of the initial-screen selection (b038) as required.

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
d001	Output frequency monitoring	0.00 to 99.99, 100.0 to 400.0 (Hz)	-	○	-	4-1
d002	Output current monitoring	0.0 to 999.9, 1000 to 9999 (A)	-	-	-	4-1
d003	Rotation direction monitoring	F (forward rotation), o (stopped), r (reverse rotation)	-	-	-	4-1
d004	Process variable (PV), PID feedback monitoring	0.00 to 99.99, 100.0 to 999.9, 1000. to 9999. 1000 to 9999 (10000 to 99990), 100 to 999 (100000 to 999000)	-	-	-	4-1
d005	Multifunctional input terminal status	 <p>(Example) Terminals FR, DFL, ES, and RST: ON Terminals RR, DFM, AD2, MBS, and JOG: OFF</p>	-	-	-	4-2
d006	Multifunctional output terminal status	 <p>(Example) Terminals DRV and UPF: ON Terminals AL, X3, X2, and X1: OFF</p>	-	-	-	4-2
d007	Scaled output frequency monitoring	0.00 to 99.99, 100.0 to 999.9, 1000. to 9999., 1000 to 3996 (10000 to 39960)	-	○	-	4-2
d008	Actual-frequency monitoring	-400. to -100., -99.9 to 0.00 to 99.99, 100.0 to 400.0 (Hz)	-	-	-	4-3
d009	Torque command monitoring	0. to 200. (%)	-	-	-	4-3
d010	Torque bias monitoring	-200. to +200. (%)	-	-	-	4-3
d012	Torque monitoring	-300. to +300. (%)	-	-	-	4-3
d013	Output voltage monitoring	0.0 to 600.0 (V)	-	-	-	4-3
d014	Power monitoring	0.0 to 999.9 (kW)	-	-	-	4-3
d015	Cumulative power monitoring	0.0 to 999.9, 1000. to 9999. 1000 to 9999 (10000 to 99990), 100 to 999 (100000 to 999000)	-	-	-	4-4
d016	Cumulative operation RUN time monitoring	0. to 9999., 1000 to 9999 (10000 to 99990), 100 to 999 (100000 to 999000) (hr)	-	-	-	4-4
d017	Cumulative power-on time monitoring	0. to 9999., 1000 to 9999 (10000 to 99990), 100 to 999 (100000 to 999000) (hr)	-	-	-	4-4
d018	Heat sink temperature monitoring	-20.0 to 200.0 (°C)	-	-	-	4-4
d019	Motor temperature monitoring	-20.0 to 200.0 (°C)	-	-	-	4-4
d022	Life-check monitoring	 <p>1: Capacitor on main circuit card 2: Cooling-fan speed drop</p>	-	-	-	4-5
d023	Program counter	0 to 1024	-	-	-	4-5
d024	Program number monitoring	0000 to 9999	-	-	-	4-5

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
d025	User monitor 0	-2147483647 to 2147483647 (upper 4 digits including "-")	-	-	-	4-5
d026	User monitor 1	-2147483647 to 2147483647 (upper 4 digits including "-")	-	-	-	
d027	User monitor 2	-2147483647 to 2147483647 (upper 4 digits including "-")	-	-	-	
d028	Pulse counter	0 to 2147483647 (upper 4 digits)	-	-	-	4-5
d029	Position setting monitor	-1073741823 to 1073741823 (upper 4 digits including "-")	-	-	-	4-5
d030	Position feedback monitor	-1073741823 to 1073741823 (upper 4 digits including "-")	-	-	-	4-5
d080	Trip Counter	0. to 9999., 1000 to 6553 (10000 to 65530) (times)	-	-	-	4-5
d081	Trip monitoring 1	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	-	-	-	4-6
d082	Trip monitoring 2	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	-	-	-	
d083	Trip monitoring 3	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	-	-	-	
d084	Trip monitoring 4	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	-	-	-	
d085	Trip monitoring 5	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	-	-	-	
d086	Trip monitoring 6	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	-	-	-	
d090	Programming error monitoring	Warning code	-	-	-	4-6
d102	DC voltage monitoring	0.0 to 999.9 (V)	-	-	-	4-6
d103	DBR load factor monitoring	0.0 to 100.0 (%)	-	-	-	4-6
d104	Electronic thermal overload monitoring	0.0 to 100.0 (%)	-	-	-	4-6

8.3 Function Mode

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
F001	Output frequency setting	0.0, "start frequency" to "maximum frequency" (or maximum frequency, B mode/C mode motors) (Hz) 0.0 to 100.0 (when PID function is enabled)	0.00	○	○	4-7
F002	Acceleration (1) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F202	Acceleration (1) time setting, B mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F302	Acceleration (1) time setting, C mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F003	Deceleration (1) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F203	Deceleration time setting, B mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F303	Deceleration time setting, C mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F004	Keypad Run key routing	00 (forward rotation), 01 (reverse rotation)	00	×	×	4-7

: Specify "00" for b037 when this data is referred or changed.

8.4 Extended Function Mode

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Basic settings	A001	Frequency source setting	00 (keypad potentiometer) (*1), 01 (control circuit terminal block), 02 (digital operator), 03 (RS485), 04 (option 1), 05 (option 2), 06 (pulse-train input), 07 (easy sequence), 10 (operation function result)	02	×	×	4-8
	A002	Run command source setting	01 (control circuit terminal block), 02 (digital operator), 03 (RS485), 04 (option 1), 05 (option 2)	02	×	×	4-8
	A003	Base frequency setting	30. to "maximum frequency " (Hz)	60.	×	×	4-11
	A203	Base frequency setting, B mode motor	30. to "maximum frequency, B mode motor" (Hz)	60.	×	×	
	A303	Base frequency setting, C mode motor	30. to "maximum frequency, C mode motor" (Hz)	60.	×	×	
	A004	Maximum frequency setting	30. to 400. (Hz)	60.	×	×	4-11
	A204	Maximum frequency setting, B mode motor	30. to 400. (Hz)	60.	×	×	
A304	Maximum frequency setting, C mode motor	30. to 400. (Hz)	60.	×	×		
Analog input and others	A005	[AUT] selection	00 (switching between VRF and IRF terminals), 01 (switching between VRF and VRF2 terminals), 02 (switching between VRF terminal and keypad potentiometer) (*1), 03 (switching between IRF terminal and keypad potentiometer) (*1), 04 (switching between VRF2 and keypad potentiometer) (*1)	00	×	×	4-12
	A006	[VRF2] selection	00 (single), 01 (auxiliary frequency input via VRF and IRF terminals) (nonreversible), 02 (auxiliary frequency input via VRF and IRF terminals) (reversible), 03 (disabling VRF2 terminal)	03	×	×	4-14
	A011	[VRF]-[COM] input active range start frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A012	[VRF]-[COM] input active range end frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A013	[VRF]-[COM] input active range start voltage	0. to "[VRF]-[COM] input active range end voltage" (%)	0.	×	○	
	A014	[VRF]-[COM] input active range end voltage	"[VRF]-[COM] input active range start voltage" to 100. (%)	100.	×	○	
	A015	[VRF]-[COM] input active range start frequency selection	00 (external start frequency), 01 (0 Hz)	01	×	○	4-15
	A016	External frequency filter time const.	1. to 30. or 31. (500 ms filter ±0.1 Hz with hysteresis)	31.	×	○	
A017	Easy sequence function selection	00 (disabling), 01 (enabling)	00	×	×	4-97	
Multispeed operation and jogging	A019	Multispeed operation selection	00 (binary: 16 speeds selectable with 4 terminals), 01 (bit: 8 speeds selectable with 7 terminals)	00	×	×	4-48
	A020	Multispeed frequency setting	0.0 or "start frequency" to "maximum frequency" (Hz)	10.00	○	○	
	A220	Multispeed frequency setting, B mode motor	0.0 or "start frequency" to "maximum frequency, B mode motor" (Hz)	10.00	○	○	
	A320	Multispeed frequency setting, C mode motor	0.0 or "start frequency" to "maximum frequency, C mode motor" (Hz)	10.00	○	○	
	A021	Multispeed 1 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	20.00	○	○	
	A022	Multispeed 2 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	30.00	○	○	
	A023	Multispeed 3 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	40.00	○	○	
	A024	Multispeed 4 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A025	Multispeed 5 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A026	Multispeed 6 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A027	Multispeed 7 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A028	Multispeed 8 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A029	Multispeed 9 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A030	Multispeed 10 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A031	Multispeed 11 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A032	Multispeed 12 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A033	Multispeed 13 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A034	Multispeed 14 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A035	Multispeed 15 setting	0.0 or "start frequency" to "maximum frequency" (Hz)	0.00	○	○	
	A038	Jog frequency setting	"Start frequency" to 9.99 (Hz)	5.00	○	○	4-50
A039	Jog stop mode	00 (free-running after jogging stops [disabled during operation]), 01 (deceleration and stop after jogging stops [disabled during operation]), 02 (DC braking after jogging stops [disabled during operation]), 03 (free-running after jogging stops [enabled during operation]), 04 (deceleration and stop after jogging stops [enabled during operation]), 05 (DC braking after jogging stops [enabled during operation])	01	×	○		

: Specify "00" for b037 when this data is referred or changed.

*1 This setting is valid only when the OS-42 is connected.

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
V/F characteristic	A041	Torque boost method selection	00 (manual torque boost), 01 (automatic torque boost)	00	×	×	4-18
	A241	Torque boost method selection, B mode motor	00 (manual torque boost), 01 (automatic torque boost)	00	×	×	
	A042	Manual torque boost value	0.0 to 20.0 (%)	1.0	○	○	
	A242	Manual torque boost value, B mode motor	0.0 to 20.0 (%)	1.0	○	○	
	A342	Manual torque boost value, C mode motor	0.0 to 20.0 (%)	1.0	○	○	
	A043	Manual torque boost frequency adjustment	0.0 to 50.0 (%)	0.8	○	○	
	A243	Manual torque boost frequency adjustment, B mode motor	0.0 to 50.0 (%)	0.8	○	○	
	A343	Manual torque boost frequency adjustment, C mode motor	0.0 to 50.0 (%)	0.8	○	○	4-16
	A044	V/F characteristic curve selection	00 (VC), 01 (VP), 02 (free V/F), 03 (sensorless vector control), 04 (0Hz-range sensorless vector), 05 (PG vector control)	00	×	×	
	A244	V/F characteristic curve selection, B mode motor	00 (VC), 01 (VP), 02 (free V/F), 03 (sensorless vector control), 04 (0Hz-range sensorless vector)	00	×	×	
	A344	V/F characteristic curve selection, C mode motor	00(VC), 01(VP)	00	×	×	4-15
	A045	V/F gain setting	20. to 100. (%)	100.	○	○	
	A046	Voltage compensation gain setting for automatic torque boost	0. to 255.	100.	○	○	4-18
	A246	Voltage compensation gain setting for automatic torque boost, B mode motor	0. to 255.	100.	○	○	
A047	Slippage compensation gain setting for automatic torque boost	0. to 255.	100.	○	○		
A247	Slippage compensation gain setting for automatic torque boost, B mode motor	0. to 255.	100.	○	○		
DC braking	A051	DC braking enable	00 (disabling), 01 (enabling), 02 (set frequency only)	00	×	○	4-20
	A052	DC braking frequency setting	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.50	×	○	
	A053	DC braking wait time	0.0 to 5.0 (s)	0.0	×	○	
	A054	DC braking force during deceleration	0. to 100. (%) <0. to 80. (%)>	0.	×	○	
	A055	DC braking time for deceleration	0.0 to 60.0 (s)	0.0	×	○	
	A056	DC braking/edge or level detection for [DB] input	00 (edge operation), 01 (level operation)	01	×	○	
	A057	DC braking force for starting	0. to 100.(%) <0. to 80. (%)>	0.	×	○	
	A058	DC braking time for starting	0.0 to 60.0(s)	0.0	×	○	
	A059	DC braking carrier frequency setting	0.5 to 15.0(kHz) <0.5 to 10.0 (kHz) >	5.0 <3.0>	×	×	
Frequency upper/lower limit and jump frequency	A061	Frequency upper limit setting	0.00 or "minimum frequency limit" to "maximum frequency" (Hz)	0.00	×	○	4-24
	A261	Frequency upper limit setting, B mode motor	0.00 or "B mode minimum frequency limit" to "maximum frequency, B mode motor" (Hz)	0.00	×	○	
	A062	Frequency lower limit setting	0.00 or "start frequency" to "maximum frequency limit" (Hz)	0.00	×	○	
	A262	Frequency lower limit setting, B mode motor	0.00 or "start frequency" to "maximum frequency, B mode motor limit" (Hz)	0.00	×	○	
	A063	Jump (center) frequency setting 1	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-25
	A064	Jump (hysteresis) frequency width setting 1	0.00 to 10.00 (Hz)	0.50	×	○	
	A065	Jump (center) frequency setting 2	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A066	Jump (hysteresis) frequency width setting 2	0.00 to 10.00 (Hz)	0.50	×	○	
	A067	Jump (center) frequency setting 3	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A068	Jump (hysteresis) frequency width setting 3	0.00 to 10.00 (Hz)	0.50	×	○	
	A069	Acceleration stop frequency setting	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
A070	Acceleration stop time frequency setting	0.0 to 60.0 (s)	0.0	×	○		
PID control	A071	PID Function Enable	00 (disabling), 01 (enabling), 02 (enabling inverted-data output)	00	×	○	4-26
	A072	PID proportional gain	0.2 to 5.0	1.0	○	○	
	A073	PID integral time constant	0.0 to 999.9, 1000. to 3600. (s)	1.0	○	○	
	A074	PID derivative gain	0.00 to 99.99, 100.0 (s)	0.00	○	○	
	A075	PV scale conversion	0.01 to 99.99	1.00	×	○	
	A076	PV source setting	00 (input via IRF), 01 (input via VRF), 02 (external communication), 03 (pulse-train frequency input), 10 (operation result output)	00	×	○	
	A077	Output of inverted PID deviation	00(OFF), 01 (ON)	00	×	○	
	A078	PID variation range	0.0 to 100.0 (%)	0.00	×	○	
	A079	PID feed forward selection	00 (disabled), 01 (VRF input), 02 (IRF input), 03 (VRF2 input)	00	×	○	

: Specify "00" for b037 when this data is referred or changed.

(Note)<>indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code		Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
AVR	A081	AVR function select	00 (always on), 01 (always off), 02 (off during deceleration)	00	×	×	4-11
	A082	AVR voltage select	200 V class: 200, 215, 220, 230, 240 (V) 400 V class: 380, 400, 415, 440, 460, 480 (V)	200/400	×	×	
Operation mode and acceleration/deceleration function	A085	Operation mode selection	00 (normal operation), 01 (energy-saving operation), 02 (fuzzy operation)	00	×	×	4-32
	A086	Energy saving mode tuning	0.1 to 100.0	50.0	○	○	
	A092	Acceleration (2) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-30
	A292	Acceleration (2) time setting, B mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	
	A392	Acceleration (2) time setting, C mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	
	A093	Deceleration (2) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	
	A293	Deceleration (2) time setting, B mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	
	A393	Deceleration (2) time setting, C mode motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	
	A094	Select method to switch to Acc2/Dec2 profile	00 (switching by AD2 terminal), 01 (switching by setting), 02 (switching only when rotation is reversed)	00	×	×	
	A294	Select method to switch to Acc2/Dec2, B mode motor	00 (switching by AD2 terminal), 01 (switching by setting), 02 (switching only when rotation is reversed)	00	×	×	
	A095	Acc1 to Acc2 frequency transition point	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	4-31
	A295	Acc1 to Acc2 frequency transition point, B mode motor	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	
	A096	Dec1 to Dec2 frequency transition point	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	
	A296	Dec1 to Dec2 frequency transition point, B mode motor	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	
A097	Acceleration curve selection	00 (linear), 01 (S curve), 02 (U curve), 03 (inverted-U curve), 04 (EL-S curve)	00	×	×	4-31	
A098	Deceleration curve setting	00 (linear), 01 (S curve), 02 (U curve), 03 (inverted-U curve), 04 (EL-S curve)	00	×	×		
External frequency adjustment	A101	[IRF]-[COM] input active range start frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-14
	A102	[IRF]-[COM] input active range end frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A103	[IRF]-[COM] input active range start current	0. to "[IRF]-[COM] input active range end current" (%)	20.	×	○	
	A104	[IRF]-[COM] input active range end current	"[IRF]-[COM] input active range start current" to 100. (%)	100.	×	○	
	A105	[IRF]-[COM] input start frequency enable	00 (external start frequency), 01 (0 Hz)	01	×	○	
	A111	[VRF2]-[COM] input active range start frequency	-400. to -100., -99.9 to 0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A112	[VRF2]-[COM] input active range end frequency	-400. to -100., -99.9 to 0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A113	[VRF2]-[COM] input active range start voltage	-100. to 02 end-frequency rate (%)	-100.	×	○	
A114	[VRF2]-[COM] input active range end voltage	"02 start-frequency rate" to 100. (%)	100.	×	○		
Acceleration and deceleration	A131	Acceleration curve constants setting	01 (smallest swelling) to 10 (largest swelling)	02	×	○	4-31
	A132	Deceleration curve constants setting	01 (smallest swelling) to 10 (largest swelling)	02	×	○	
Operation-target frequency	A141	Operation-target frequency selection 1	00 (digital operator), 01 (keypad potentiometer), 02 (input via VRF), 03 (input via IRF), 04 (external communication), 05 (option 1), 06 (option 2), 07 (pulse-train frequency input)	02	×	○	4-13
	A142	Operation-target frequency selection 2	00 (digital operator), 01 (keypad potentiometer), 02 (input via VRF), 03 (input via IRF), 04 (external communication), 05 (option 1), 06 (option 2), 07 (pulse-train frequency input)	03	×	○	
	A143	Operator selection	00 (addition: A141 + A142), 01 (subtraction: A141 - A142), 02 (multiplication: A141 x A142)	00	×	○	
	A145	Frequency to be added	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-14
	A146	Sign of the frequency to be added	00 (frequency command + A145), 01 (frequency command - A145)	00	×	○	
Acceleration and deceleration	A150	EL-S-curve acceleration ratio 1	0. to 50. (%)	25.	×	×	4-31
	A151	EL-S-curve acceleration ratio 2	0. to 50. (%)	25.	×	×	
	A152	EL-S-curve deceleration ratio 1	0. to 50. (%)	25.	×	×	
	A153	EL-S-curve deceleration ratio 2	0. to 50. (%)	25.	×	×	

*1 This setting is valid only when the OS-42 is connected.

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Restart after instantaneous power failure or tripping	b001	Selection of restart mode	00 (tripping), 01 (starting with 0 Hz), 02 (starting with matching frequency), 03 (tripping after deceleration and stopping with matching frequency), 04 (restarting with active matching frequency)	00	×	○	4-33
	b002	Allowable under-voltage power failure time	0.3 to 25.0 (s)	1.0	×	○	
	b003	Retry wait time before motor restart	0.3 to 100.0 (s)	1.0	×	○	
	b004	Instantaneous power failure/under-voltage trip alarm enable	00 (disabling), 01 (enabling), 02 (disabling during stopping and decelerating to stop)	00	×	○	
	b005	Number of restarts on power failure/under-voltage trip events	00 (16 times), 01 (unlimited)	00	×	○	4-36
	b006	Phase loss detection enable	00 (disabling), 01 (enabling)	00	×	○	
	b007	Restart frequency threshold	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-33
b008	Selection of retry after tripping	00 (tripping), 01 (starting with 0 Hz), 02 (starting with matching frequency), 03 (tripping after deceleration and stopping with matching frequency), 04 (restarting with active matching frequency)	00	×	○		
b009	Selection of retry after undervoltage	00 (16 times), 01 (unlimited)	00	×	○		
b010	Selection of retry count after overvoltage or overcurrent	1 to 3 (times)	3	×	○		
b011	Retry wait time after tripping	0.3 to 100.0 (s)	1.0	×	○	4-37	
b012	Electronic thermal setting (calculated within the inverter from current output)	0.20 x "rated current" to 1.00 x "rated current" (A)	Rated current of inverter	×	○		
b212	Electronic thermal setting (calculated within the inverter from current output), B mode motor	0.20 x "rated current" to 1.00 x "rated current" (A)	Rated current of inverter	×	○		
b312	Electronic thermal setting (calculated within the inverter from current output), C mode motor	0.20 x "rated current" to 1.00 x "rated current" (A)	Rated current of inverter	×	○		
b013	Electronic thermal characteristic	00 (reduced-torque characteristic), 01 (constant-torque characteristic), 02 (free setting)	00	×	○		
b213	Electronic thermal characteristic, B mode motor	00 (reduced-torque characteristic), 01 (constant-torque characteristic), 02 (free setting)	00	×	○		
b313	Electronic thermal characteristic, C mode motor	00 (reduced-torque characteristic), 01 (constant-torque characteristic), 02 (free setting)	00	×	○		
b015	Free setting, electronic thermal frequency (1)	0. to 400. (Hz)	0.	×	○		
b016	Free setting, electronic thermal current (1)	0.0 to rated current (A)	0.0	×	○		
b017	Free setting, electronic thermal frequency (2)	0. to 400. (Hz)	0.	×	○		
b018	Free setting, electronic thermal current (2)	0.0 to rated current (A)	0.0	×	○	4-38	
b019	Free setting, electronic thermal frequency (3)	0. to 400. (Hz)	0.	×	○		
b020	Free setting, electronic thermal current (3)	0.0 to rated current (A)	0.0	×	○		
Stall prevention and overcurrent restraint	b021	Stall prevention operation mode	00 (disabling), 01 (enabling during acceleration and deceleration), 02 (enabling during constant speed), 03 (enabling during acceleration and deceleration (increasing the speed during regeneration))	01	×	○	4-40
	b022	Stall prevention setting	0.20 x "rated current" to 2.00 x "rated current" (A) <0.20 x "rated current" to 1.80 x "rated current" (A)>	Rated current of inverter x 1.50	×	○	
	b023	Deceleration rate at stall prevention	0.10 to 30.00 (s)	1.00	×	○	
	b024	Stall prevention operation mode (2)	00 (disabling), 01 (enabling during acceleration and deceleration), 02 (enabling during constant speed), 03 (enabling during acceleration and deceleration (increasing the speed during regeneration))	01	×	○	
	b025	Stall prevention setting (2)	0.20 x "rated current" to 2.00 x "rated current" (A) <0.20 x "rated current" to 1.80 x "rated current" (A)>	Rated current of inverter x 1.50	×	○	4-41
	b026	Deceleration rate at stall prevention (2)	0.10 to 30.00 (s)	1.00	×	○	
	b027	Overcurrent suppression enable	00 (disabling), 01 (enabling)	01	×	○	
b028	Active frequency matching, scan start frequency	0.20 x "rated current" to 2.00 x "rated current" (A) <0.20 x "rated current" to 1.80 x "rated current" (A)>	Rated current of inverter	×	○	4-33	
b029	Active frequency matching, scan-time constant	0.10 to 30.00 (s)	0.50	×	○		
b030	Active frequency matching, restart frequency select	00 (frequency at the last shutoff), 01 (maximum frequency), 02 (set frequency)	00	×	○		
Software lock	b031	Software lock mode selection	00 (disabling change of data other than "b031" when SFT is on), 01 (disabling change of data other than "b031" and frequency settings when SFT is on), 02 (disabling change of data other than "b031"), 03 (disabling change of data other than "b031" and frequency settings), 10 (enabling data changes during operation)	01	×	○	4-52

: Specify "00" for b037 when this data is referred or changed.
 (Note)->indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Others	b034	Run/power-on warning time	0. to 9999. (0 to 99990), 1000 to 6553 (100000 to 655300) (hr)	0.	×	○	4-65
	b035	Rotational direction restriction	00 (enabling both forward and reverse rotations), 01 (enabling only forward rotation), 02 (enabling only reverse rotation)	00	×	×	4-7
	b036	Reduced voltage start selection	0 (minimum reduced voltage start time) to 255 (maximum reduced voltage start time)	6	×	○	4-43
	b037	Function code display restriction	00 (full display), 01 (function-specific display), 02 (user setting), 03 (data comparison display), 04 (basic display)	04	×	○	4-77
	b038	Initial-screen selection	00 (screen displayed when the STR key was pressed last), 01 (d001), 02 (d002), 03 (d003), 04 (d007), 05 (F001)	01	×	○	4-79
	b039	Automatic user-parameter setting function enable	00 (disabling), 01 (enabling)	00	×	○	4-80
Torque limitation	b040	Torque limit selection	00 (quadrant-specific setting), 01 (switching by terminal), 02 (analog input), 03 (option 1), 04 (option 2)	00	×	○	4-93
	b041	Torque limit (1) (forward-driving in 4-quadrant mode)	0. to 200. (%), no (disabling torque limitation) <0. to 180. (%), no (disabling torque limitation)>	150.	×	○	
	b042	Torque limit (2) (reverse-regenerating in 4-quadrant mode)	0. to 200. (%), no (disabling torque limitation) <0. to 180. (%), no (disabling torque limitation)>	150.	×	○	
	b043	Torque limit (3) (reverse-driving in 4-quadrant mode)	0. to 200. (%), no (disabling torque limitation) <0. to 180. (%), no (disabling torque limitation)>	150.	×	○	
	b044	Torque limit (4) (forward-regenerating in 4-quadrant mode)	0. to 200. (%), no (disabling torque limitation) <0. to 180. (%), no (disabling torque limitation)>	150.	×	○	
	b045	Torque limit LADSTOP enable	00 (disabling), 01 (enabling)	00	×	○	4-96
b046	Reverse Run protection enable	00 (disabling), 01 (enabling)	00	×	○	4-95	
Non-stop operation at momentary power failure	b050	Controller deceleration and stop on power loss	00 (disabling), 01 (nonstop deceleration to stop), 02 (DC voltage constant control, with resume), 03 (without resume)	00	×	×	4-84
	b051	DC bus voltage trigger level during power loss	0.0 to 999.9, 1000. (V)	220.0/440.0	×	×	
	b052	Over-voltage threshold during power loss	0.0 to 999.9, 1000. (V)	360.0/720.0	×	×	
	b053	Deceleration time setting during power loss	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	1.00	×	×	
	b054	Initial output frequency decrease during power loss	0.00 to 10.00 (Hz)	0.00	×	×	
	b055	Proportional gain setting for nonstop operation at power loss	0.00 to 2.55	0.20	○	○	
b056	Integral time setting for nonstop operation at power loss	0.000 to 9.999 / 10.00 to 65.53 (s)	0.100	○	○		
Window comparator	b060	Maximum-limit level of window comparators VRF	0. to 100. (lower limit : b061 + b062 * 2) (%)	100	○	○	4-72
	b061	Minimum-limit level of window comparators VRF	0. to 100. (lower limit : b060 - b062 * 2) (%)	0	○	○	
	b062	Hysteresis width of window comparators VRF	0. to 10. (lower limit : b061 - b062 / 2) (%)	0	○	○	
	b063	Maximum-limit level of window comparators IRF	0. to 100. (lower limit : b064 + b066 * 2) (%)	100	○	○	
	b064	Minimum-limit level of window comparators IRF	0. to 100. (lower limit : b063 - b066 * 2) (%)	0	○	○	
	b065	Hysteresis width of window comparators IRF	0. to 10. (lower limit : b063 - b064 / 2) (%)	0	○	○	
	b066	Maximum-limit level of window comparators VRF2	-100. to 100. (lower limit : b067 + b068 * 2) (%)	100	○	○	
	b067	Minimum-limit level of window comparators VRF2	-100. to 100. (lower limit : b066 - b068 * 2) (%)	0	○	○	
	b068	Hysteresis width of window comparators VRF2	0. to 10. (lower limit : b066 - b067 / 2) (%)	0	○	○	
	b070	Operation level at VRF disconnection	0. to 100. (%) or "no" (ignore)	no	×	○	
	b071	Operation level at IRF disconnection	0. to 100. (%) or "no" (ignore)	no	×	○	
b072	Operation level at VRF2 disconnection	-100. to 100. (%) or "no" (ignore)	no	×	○		

(Note) : Specify "00" for b037 when this data is referred or changed.
 (Note) <> indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Others	b078	Cumulative input power data clearance	Clearance by setting "01" and pressing the STR key	00	○	○	4-4
	b079	Cumulative input power display gain setting	1. to 1000.	1.	○	○	
	b082	Start frequency adjustment	0.10 to 9.99 (Hz)	0.50	×	○	4-43
	b083	Carrier frequency setting	0.5 to 15.0 (kHz) (subject to derating) <0.5 to 10.0 (kHz) (subject to derating)>	5.0 <3.0>	×	×	4-44
	b084	Initialization mode (parameters or trip history)	00 (clearing the trip history), 01 (initializing the data), 02 (clearing the trip history and initializing the data)	00	×	×	4-76
	b085	Country code for initialization	00 (Japan), 01 (EU), 02 (U.S.A.)	00	×	×	
	b086	Frequency scaling conversion factor	0.1 to 99.0	1.0	○	○	4-2
	b087	STOP/RESET key enable	00 (enabling), 01 (disabling), 02 (disabling only the function to stop)	00	×	○	4-9
	b088	Restart mode after MBS	00 (starting with 0 Hz), 01 (starting with matching frequency), 02 (starting with active matching frequency)	00	×	○	4-53
	b089	Automatic carrier frequency reduction	00: invalid, 01: valid	00	×	×	4-45
	b090	Dynamic braking usage ratio	0.0 to 100.0 (%)	0.0	×	○	4-46
	b091	Stop mode selection	00 (deceleration until stop), 01 (free-run stop)	00	×	○	4-9
	b092	Cooling fan control	00 (always operating the fan), 01 (operating the fan only during inverter operation [including 5 minutes after power-on and inverter is stopped])	00	×	○	4-46
	b095	DBTR control	00 (disabling), 01 (enabling [disabling while the motor is topped]), 02 (enabling [enabling also while the motor is topped])	00	×	○	
	b096	DBTR activation level	330 to 380, 660 to 760(V)	360/ 720	×	○	4-73
b098	Thermistor for thermal protection control	00 (disabling the thermistor), 01 (enabling the thermistor with PTC), 02 (enabling the thermistor with NTC)	00	×	○		
b099	Thermal protection level setting	0. to 9999. (Ω)	3000.	×	○		
Free setting of V/F characteristic	b100	Free-setting V/F frequency (1)	0. to "free-setting V/F frequency (2)" (Hz)	0.	×	×	4-17
	b101	Free-setting V/F voltage (1)	0.0 to 800.0 (V)	0.0	×	×	
	b102	Free-setting V/F frequency (2)	0. to "free-setting V/F frequency (3)" (Hz)	0.	×	×	
	b103	Free-setting V/F voltage (2)	0.0 to 800.0 (V)	0.0	×	×	
	b104	Free-setting V/F frequency (3)	0. to "free-setting V/F frequency (4)" (Hz)	0.	×	×	
	b105	Free-setting V/F voltage (3)	0.0 to 800.0 (V)	0.0	×	×	
	b106	Free-setting V/F frequency (4)	0. to "free-setting V/F frequency (5)" (Hz)	0.	×	×	
	b107	Free-setting V/F voltage (4)	0.0 to 800.0 (V)	0.0	×	×	
	b108	Free-setting V/F frequency (5)	0. to "free-setting V/F frequency (6)" (Hz)	0.	×	×	
	b109	Free-setting V/F voltage (5)	0.0 to 800.0 (V)	0.0	×	×	
	b110	Free-setting V/F frequency (6)	0. to "free-setting V/F frequency (7)" (Hz)	0.	×	×	
	b111	Free-setting V/F voltage (6)	0.0 to 800.0 (V)	0.0	×	×	
	b112	Free-setting V/F frequency (7)	0. to 400. (Hz)	0.	×	×	
b113	Free-setting V/F voltage (7)	0.0 to 800.0 (V)	0.0	×	×		
Others	b120	Brake Control Enable	00 (disabling), 01 (enabling)	00	×	○	4-82
	b121	Brake Wait Time for Release	0.00 to 5.00 (s)	0.00	×	○	
	b122	Brake Wait Time for Acceleration	0.00 to 5.00 (s)	0.00	×	○	
	b123	Brake Wait Time for Stopping	0.00 to 5.00 (s)	0.00	×	○	
	b124	Brake Wait Time for Confirmation	0.00 to 5.00 (s)	0.00	×	○	
	b125	Brake Release Frequency Setting	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	b126	Brake Release Current Setting	0.0 to 2.00 x "rated current" <0.0 to 1.80 x "rated current">	Rated current of inverter	×	○	
	b127	Braking frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-42
	b130	Overvoltage suppression enable	00 (disabling the restraint), 01 (controlled deceleration), 02 (enabling acceleration)	00	×	○	
	b131	Overvoltage suppression level	330 to 390 (V) (200 V class model), 660 to 780 (V) (400 V class model)	380/760	×	○	
	b132	Acceleration and deceleration rate at overvoltage suppression	0.10 to 30.00 (s)	1.00	×	○	
b133	Overvoltage suppression proportional gain	0.00 to 2.55	0.50	○	○		
b134	Overvoltage suppression Integral time	0.000 to 9.999 / 10.00 to 65.53 (s)	0.060	○	○		

: Specify "00" for b037 when this data is referred or changed.
(Note)<>indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page		
Multifunctional input terminals	C001	Terminal [RST] function (*2)	01 (RR: Reverse RUN), 02 (DFL: Multispeed 1 setting), 03 (DFM: Multispeed 2 setting), 04 (DFH: Multispeed 3 setting), 05 (DFHH: Multispeed 4 setting), 06 (JOG: Jogging), 07 (DB: external DC braking), 08 (BMD: Set B mode motor control), 09 (AD2: 2-stage acceleration/deceleration), 11 (MBS: free-run stop), 12 (ES: external trip), 13 (USP: unattended start protection), 14: (CS: commercial power source enable), 15 (SFT: software lock), 16 (AUT: analog input voltage/current select), 17 (CMD: C mode motor control), 18 (RST: reset), 20 (STA: starting by 3-wire input), 21 (STP: stopping by 3-wire input), 22 (F/R: forward/reverse switching by 3-wire input), 23 (PID: PID disable), 24 (PIDC: PID reset), 26 (CAS: control gain setting), 27 (UP: remote control UP function), 28 (DWN: remote control DOWN function), 29 (DWN: remote control data clearing), 31 (OPE: forcible operation), 32 (SF1: multispeed bit 1), 33 (SF2: multispeed bit 2), 34 (SF3: multispeed bit 3), 35 (SF4: multispeed bit 4), 36 (SF5: multispeed bit 5), 37 (SF6: multispeed bit 6), 38 (SF7: multispeed bit 7), 39 (OLR: stall prevention selection), 40 (TL: torque limit enable), 41 (TRQ1: torque limit selection bit 1), 42 (TRQ2: torque limit selection bit 2), 43 (PPI: P/P1 mode selection), 44 (BOK: braking confirmation), 45 (ORT: orientation), 46 (LAC: LAD cancellation), 47 (PCLR: clearance of position deviation), 48 (STAT: pulse train position command input enable), 50 (ADD: trigger for frequency addition [A145]), 51 (F-TM: forcible-terminal operation), 52 (ATR: permission of torque command input), 53 (KHC: cumulative power clearance), 54 (SON: servo-on), 55 (FOC: forcing), 56 (MI1: general-purpose input 1), 57 (MI2: general-purpose input 2), 58 (MI3: general-purpose input 3), 59 (MI4: general-purpose input 4), 60 (MI5: general-purpose input 5), 61 (MI6: general-purpose input 6), 62 (MI7: general-purpose input 7), 63 (MI8: general-purpose input 8), 65 (AHD: analog command holding), 66 (CP1: multistage position settings selection 1.), 67 (CP2: multistage position settings selection 2), 68 (CP3: multistage position settings selection 3), 69 (ORL: Zero-return limit function), 70 (ORG: Zero-return trigger function), 71 (FOT: forward drive stop), 72 (ROT: reverse drive stop), 73 (SPD: speed / position switching), 74 (PCNT: pulse counter), 75 (PCC: pulse counter clear), no (NO: no assignment)	18 (*2)	×	○	4-46	
	C002	Terminal [ES] function		12	×	○		
	C003	Terminal [JOG] function (*2)		06 (*2)	×	○		
	C004	Terminal [MBS] function		11	×	○		
	C005	Terminal [AUT] function		16	×	○		
	C006	Terminal [DFM] function		03	×	○		
	C007	Terminal [DFL] function		02	×	○		
	C008	Terminal [RR] function		01	×	○		
	C011	Terminal [RST] active state	00 (NO) / 01 (NC)	00	×	○		4-47
	C012	Terminal [ES] active state	00 (NO) / 01 (NC)	00	×	○		
C013	Terminal [JOG] active state	00 (NO) / 01 (NC)	00	×	○			
C014	Terminal [MBS] active state	00 (NO) / 01 (NC)	00	×	○			
C015	Terminal [AD2] active state	00 (NO) / 01 (NC)	00	×	○			
C016	Terminal [DFM] active state	00 (NO) / 01 (NC)	00	×	○			
C017	Terminal [DFL] active state	00 (NO) / 01 (NC)	00	×	○			
C018	Terminal [RR] active state	00 (NO) / 01 (NC)	00	×	○			
C019	Terminal [FR] active state	00 (NO) / 01 (NC)	00	×	○			

*2 : Specify "00" for b037 when this data is referred or changed.

*2 When the emergency stop function is enabled (SW1 = ON), "18" (RST) and "64" (EMR) are forcibly written to parameters "C001" and "C003", respectively. (You cannot arbitrarily write "64" to "C001".) If the SW1 signal is turned off and then turned on, "no" (no assignment) is set in parameter "C003".

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Multifunctional output terminals	C021	Terminal [UPF] function	00 (DRV: running), 01 (UPF1: constant-speed reached), 02 (UPF2: set frequency overreached), 03 (OL: current detection advance signal (1)), 04 (OD: output deviation for PID control), 05 (AL: alarm signal), 06 (UPF3: set frequency reached), 07 (OTQ: over-torque), 08 (IP: instantaneous power failure), 09 (UV: undervoltage), 10 (TRQ: torque limited), 11 (RNT: operation time over), 12 (ONT: plug-in time over), 13 (THM: thermal alarm signal), 19 (BRK: brake release), 20 (BER: braking error), 21 (ZS: 0 Hz detection signal), 22 (DSE: speed deviation maximum), 23 (POK: positioning completed), 24 (UPF4: set frequency overreached 2), 25 (UPF5: set frequency reached 2), 26 (OL2: current detection advance signal (2)), 27 (VDC: Analog VRF disconnection detection), 28 (IDc: Analog IRF disconnection detection), 29 (V2Dc: Analog VRF2 disconnection detection), 31 (FBV: PID feedback comparison), 32 (NDC: communication line disconnection), 33 (LOG1: logical operation result 1), 34 (LOG2: logical operation result 2), 35 (LOG3: logical operation result 3), 36 (LOG4: logical operation result 4), 37 (LOG5: logical operation result 5), 38 (LOG6: logical operation result 6), 39 (WAC: capacitor life warning), 40 (WAF: cooling-fan speed drop), 41 (FR: starting contact signal), 42 (OHF: heat sink overheat warning), 43 (LOC: low-current indication signal), 44 (M01: general-purpose output 1), 45 (M02: general-purpose output 2), 46 (M03: general-purpose output 3), 47 (M04: general-purpose output 4), 48 (M05: general-purpose output 5), 49 (M06: general-purpose output 6), 50 (IRDY: inverter ready), 51 (FRR: forward rotation), 52 (RRR: reverse rotation), 53 (MJA: major failure), 54(WCV: window comparator VRF), 55(WCI: window comparator IRF), 56 (WCV2: window comparator VRF2) (When alarm code output is selected for "C062", functions "AC0" to "AC2" or "AC0" to "AC3" [ACn: alarm code output] are forcibly assigned to multifunctional output terminals UPF to X1 or UPF to X2, respectively.)	01	×	○	4-61
	C022	Terminal [DRV] function		00	×	○	
	C023	Terminal [X1] function		13	×	○	
	C024	Terminal [X2] function		07	×	○	
	C025	Terminal [X3] function		08	×	○	
	C026	Alarm relay terminal function		05	×	○	
Analog monitoring	C027	[FRQ] signal selection	00 (output frequency), 01 (output current), 02 (output torque), 03 (digital output frequency), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 08 (digital current monitoring), 09 (motor temperature), 10 (heat sink temperature), 12 (general-purpose output YA0)	00	×	○	4-74
	C028	[AMV] signal selection	00 (output frequency), 01 (output current), 02 (output torque), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 09 (motor temperature), 10 (heat sink temperature), 11 (output torque [signed value]), 13 (general-purpose output YA1)	00	×	○	4-75
	C029	[AMI] signal selection	00 (output frequency), 01 (output current), 02 (output torque), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 09 (motor temperature), 10 (heat sink temperature), 14 (general-purpose output YA2)	00	×	○	
	C030	Digital current monitor reference value	0.20 x "rated current" to 2.00 x "rated current" (A) (Current with digital current monitor output at 1,440 Hz)	Rated current of inverter	○	○	4-74
Multifunctional output terminals	C031	Terminal [UPF] active state	00 (NO) / 01 (NC)	00	×	○	4-62
	C032	Terminal [DRV] active state	00 (NO) / 01 (NC)	00	×	○	
	C033	Terminal [X1] active state	00 (NO) / 01 (NC)	00	×	○	
	C034	Terminal [X2] active state	00 (NO) / 01 (NC)	00	×	○	
	C035	Terminal [X3] active state	00 (NO) / 01 (NC)	00	×	○	
	C036	Alarm relay active state	00 (NO) / 01 (NC)	01	×	○	

: Specify "00" for b037 when this data is referred or changed.

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Levels and output terminal status	C038	Low-current indication signal output mode selection	00 (output during acceleration/deceleration and constant-speed operation), 01 (output only during constant-speed operation)	01	×	○	4-70
	C039	Low-current indication signal detection level	0.0 to 2.00 x "rated current" (A) <0.0 to 1.80 x "rated current"(A)>	Rated current of inverter	○	○	
	C040	Current detection signal output mode	00 (output during acceleration/deceleration and constant-speed operation), 01 (output only during constant-speed operation)	00	×	○	4-41
	C041	Current detection level setting	0.0 to 2.00 x "rated current" (A) <0.0 to 1.80 x "rated current"(A)>	Rated current of inverter	○	○	
	C042	Frequency arrival setting for accel.	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-63
	C043	Frequency arrival setting for decel.	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	C044	PID deviation level setting	0.0 to 100.0 (%)	3.0	×	○	4-29
	C045	Frequency arrival setting for acceleration (2)	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-63
	C046	Frequency arrival setting for deceleration (2)	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	C052	Maximum PID feedback data	0.0 to 100.0 (%)	100.0	×	○	4-29
	C053	Minimum PID feedback data	0.0 to 100.0 (%)	0.0	×	○	
	C055	Over-torque (forward-driving) level setting	0. to 200. (%) <0. to 180. (%)>	100.	×	○	4-66
	C056	Over-torque (reverse regenerating) level setting	0. to 200. (%) <0. to 180. (%)>	100.	×	○	
	C057	Over-torque (reverse driving) level setting	0. to 200. (%) <0. to 180. (%)>	100.	×	○	
	C058	Over-torque (forward regenerating) level setting	0. to 200. (%) <0. to 180. (%)>	100.	×	○	
	C061	Electronic thermal warning level setting	0. to 100. (%)	85.	×	○	4-39
	C062	Alarm code output	00 (disabling), 01 (3 bits), 02 (4 bits)	00	×	○	4-66
	C063	Zero speed detection level	0.00 to 99.99, 100.0 (Hz)	0.00	×	○	4-65
	C064	Heat sink overheat warning level	0. to 200.0 (°C)	120.	×	○	4-69
	Communication function	C071	Communication speed selection	02 (loopback test), 03 (2,400 bps), 04 (4,800 bps), 05 (9,600 bps), 06 (19,200 bps)	04	×	○
C072		Node allocation	1. to 32.	1.	×	○	
C073		Communication data length selection	7 (7 bits), 8 (8 bits)	7	×	○	
C074		Communication parity selection	00 (no parity), 01 (even parity), 02 (odd parity)	00	×	○	
C075		Communication stop bit selection	1 (1 bit), 2 (2 bits)	1	×	○	
C076		Selection of the operation after communication error	00 (tripping), 01 (tripping after decelerating and stopping the motor), 02 (ignoring errors), 03 (stopping the motor after free-running), 04 (decelerating and stopping the motor)	02	×	○	
C077		Communication timeout limit before tripping	0.00 to 99.99 (s)	0.00	×	○	
C078		Communication wait time	0. to 1000. (ms)	0.	×	○	
C079	Communication mode selection	00(ASCII), 01(Modbus-RTU)	00	×	○		
Adjustment	C081	[VRF] input span calibration	0. to 9999., 1000 to 6553(10000 to 65530)	Factory setting	○	○	-
	C082	[IRF] input span calibration	0. to 9999., 1000 to 6553(10000 to 65530)	Factory setting	○	○	
	C083	[VRF2] input span calibration	0. to 9999., 1000 to 6553(10000 to 65530)	Factory setting	○	○	
	C085	Thermistor input tuning	0.0 to 999.9, 1000.	Factory setting	○	○	4-73
C091	Debug mode enable	(Do not change this parameter, which is intended for factory adjustment.)	00	×	×	-	
Others	C101	Up/Down memory mode selection	00 (not storing the frequency data), 01 (storing the frequency data)	00	×	○	4-57
	C102	Reset mode selection	00 (resetting the trip when RST is on), 01 (resetting the trip when RST is off), 02 (enabling resetting only upon tripping [resetting when RST is on]), 03(resetting only trip)	03	○	○	4-55
	C103	Restart mode after reset	00 (starting with 0 Hz), 01 (starting with matching frequency), 02 (restarting with active matching frequency)	00	×	○	
Meter adjustment	C105	FRQ gain adjustment	50. to 200. (%)	100.	○	○	4-74
	C106	AMV gain adjustment	50. to 200. (%)	100.	○	○	4-75
	C107	AMI gain adjustment	50. to 200. (%)	100.	○	○	
	C109	AMV bias adjustment	0. to 100. (%)	0.	○	○	
C110	AMI bias adjustment	0. to 100. (%)	20.	○	○		

: Specify "00" for b037 when this data is referred or changed.

(Note)<->indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Level	C111	Current detection setting (2)	0.0 to 2.00 x "rated current" (A) <0.0 to 1.80 x "rated current" (A)>	Rated current of inverter	○	○	4-41
Adjustment	C121	[VRF] input zero calibration	0. to 9999., 1000 to 6553 (10000 to 65530)	Factory setting	○	○	-
	C122	[IRF] input zero calibration	0. to 9999., 1000 to 6553 (10000 to 65530)	Factory setting	○	○	
	C123	[VRF2] input zero calibration	0. to 9999., 1000 to 6553 (10000 to 65530)	Factory setting	○	○	
Output terminal operation function	C130	Output UPF on-delay time	0.0 to 100.0 (s)	0.0	×	○	4-73
	C131	Output UPF off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C132	Output DRV on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C133	Output DRV off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C134	Output X1 on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C135	Output X1 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C136	Output X2 on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C137	Output X2 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C138	Output X3 on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C139	Output X3 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C140	Output RY on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C141	Output RY off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C142	Logical output signal 1 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C143	Logical output signal 1 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C144	Logical output signal 1 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C145	Logical output signal 2 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C146	Logical output signal 2 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C147	Logical output signal 2 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C148	Logical output signal 3 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
C149	Logical output signal 3 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○		
Output terminal operation function	C150	Logical output signal 3 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	4-67
	C151	Logical output signal 4 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C152	Logical output signal 4 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C153	Logical output signal 4 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C154	Logical output signal 5 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C155	Logical output signal 5 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C156	Logical output signal 5 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C157	Logical output signal 6 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C158	Logical output signal 6 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C159	Logical output signal 6 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
Input terminal response	C160	Input terminal response time setting RST	0. to 200. (× 2ms)	1	×	○	4-73
	C161	Input terminal response time setting ES	0. to 200. (× 2ms)	1	×	○	
	C162	Input terminal response time setting JOG	0. to 200. (× 2ms)	1	×	○	
	C163	Input terminal response time setting MBS	0. to 200. (× 2ms)	1	×	○	
	C164	Input terminal response time setting AD2	0. to 200. (× 2ms)	1	×	○	
	C165	Input terminal response time setting DFM	0. to 200. (× 2ms)	1	×	○	
	C166	Input terminal response time setting DFL	0. to 200. (× 2ms)	1	×	○	
	C167	Input terminal response time setting RR	0. to 200. (× 2ms)	1	×	○	
	C168	Input terminal response time setting FR	0. to 200. (× 2ms)	1	×	○	
Other	C169	Multistage speed/position determination time	0. to 200. (× 10ms)	0	×	○	4-49 4-108

○ : Specify "00" for b037 when this data is referred or changed.
(Note) <> indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Control constants	H001	Auto-tuning Setting	00 (disabling auto-tuning), 01 (auto-tuning without rotation), 02 (auto-tuning with rotation)	00	×	×	4-86
	H002	Motor data selection	00 (Sumitomo general-purpose motor data), 01 (Sumitomo AF motor data), 02 (Sumitomo explosion proof motor data), 03 (auto-tuned data), 04 (auto-tuned data [with online auto-tuning function])	00	×	×	
	H202	Motor data selection, B mode motor	00 (Sumitomo general-purpose motor data), 01 (Sumitomo AF motor data), 02 (Sumitomo explosion proof motor data), 03 (auto-tuned data), 04 (auto-tuned data [with online auto-tuning function])	00	×	×	
	H003	Motor capacity	0.20 to 75.00 (kW)	Factory setting	×	×	
	H203	Motor capacity, B mode motor	0.20 to 75.00 (kW)	Factory setting	×	×	
	H004	Motor poles setting	2, 4, 6, 8, 10 (poles)	4	×	×	
	H204	Motor poles setting, B mode motor	2, 4, 6, 8, 10 (poles)	4	×	×	
	H005	Motor speed constant	0.001 to 9.999, 10.00 to 80.00 (10.000 to 80.000)	1.590	○	○	4-91
	H205	Motor speed constant, B mode motor	0.001 to 9.999, 10.00 to 80.00 (10.000 to 80.000)	1.590	○	○	
	H006	Motor stabilization constant	0. to 255.	100.	○	○	4-80
	H206	Motor stabilization constant, B mode motor	0. to 255.	100.	○	○	
	H306	Motor stabilization constant, C mode motor	0. to 255.	100.	○	○	
	H020	Motor constant R1	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	4-89
	H220	Motor constant R1, B mode motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H221	Motor constant R2	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H221	Motor constant R2, B mode motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H222	Motor constant L	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×	
	H222	Motor constant L, B mode motor	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×	
	H223	Motor constant I _o	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×	
	H223	Motor constant I _o , B mode motor	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×	
	H224	Motor constant J	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×	
	H224	Motor constant J, B mode motor	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×	
	H030	Auto-tuning constant R1	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	4-86
	H230	Auto-tuning constant R1, B mode motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
H231	Auto-tuning constant R2	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×		
H231	Auto-tuning constant R2, B mode motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×		
H232	Auto-tuning constant L	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×		
H232	Auto-tuning constant L, B mode motor	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×		
H233	Auto-tuning constant I _o	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×		
H233	Auto-tuning constant I _o , B mode motor	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×		
H234	Auto-tuning constant J	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×		
H234	Auto-tuning constant J, B mode motor	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×		

□ : Specify "00" for b037 when this data is referred or changed.
 (Note)->indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Control constants	H050	PI proportional gain	0.0 to 999.9, 1000.	100.0	<input type="radio"/>	<input type="radio"/>
	H250	PI proportional gain for B mode motor	0.0 to 999.9, 1000.	100.0	<input type="radio"/>	<input type="radio"/>
	H051	PI integral gain	0.0 to 999.9, 1000.	100.0	<input type="radio"/>	<input type="radio"/>
	H251	PI integral gain for B mode motor	0.0 to 999.9, 1000.	100.0	<input type="radio"/>	<input type="radio"/>
	H052	P proportional gain setting	0.01 to 10.00	1.00	<input type="radio"/>	<input type="radio"/>
	H252	P proportional gain setting for B mode motor	0.01 to 10.00	1.00	<input type="radio"/>	<input type="radio"/>
	H060	Zero SLV limit	0.0 to 100.0	100.0	<input type="radio"/>	<input type="radio"/>
	H260	Zero SLV limit for B mode motor	0.0 to 100.0	100.0	<input type="radio"/>	<input type="radio"/>
	H061	Zero SLV starting boost	0. to 50. (%)	50.	<input type="radio"/>	<input type="radio"/>
	H261	Zero SLV starting boost current for B mode motor	0. to 50. (%)	50.	<input type="radio"/>	<input type="radio"/>
	H070	Terminal selection PI proportional gain setting	0.0 to 999.9, 1000.	100.0	<input type="radio"/>	<input type="radio"/>
	H071	Terminal selection PI integral gain setting	0.0 to 999.9, 1000.	100.0	<input type="radio"/>	<input type="radio"/>
	H072	Terminal selection P proportional gain setting	0.00 to 10.00	1.00	<input type="radio"/>	<input type="radio"/>
	H073	Gain switching time	0. to 9999. (ms)	100.	<input type="radio"/>	<input type="radio"/>

: Specify "00" for b037 when this data is referred or changed.

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Optional functions	P001	Operation mode on expansion card 1 error	00 (tripping), 01 (continuing operation)	00	×	○	4-80
	P002	Operation mode on expansion card 2 error	00 (tripping), 01 (continuing operation)	00	×	○	
	P011	PG pulse-per-revolution (PPR) setting	128. to 9999., 1000 to 6553(10000 to 65535) (pulses)	1024.	×	×	4-98
	P012	Control mode setting	00 (ASR), 01 (APR), 02 (APR2), 03 (HAPR)	00	×	×	
	P013	Pulse train mode setting	00 (mode 0), 01 (mode 1), 02 (mode 2)	00	×	×	4-101
	P014	Home search stop position setting	0. to 4095.	0.	×	○	4-106
	P015	Home search speed setting	"start frequency" to "maximum frequency" (up to 120.0) (Hz)	5.00	×	○	
	P016	Home search direction setting	00 (forward), 01 (reverse)	00	×	×	
	P017	Home search completion range setting	0. to 9999., 1000 (10000) (pulses)	5.	×	○	4-101
	P018	Home search completion delay time setting	0.00 to 9.99 (s)	0.00	×	○	
	P019	Electronic gear set position selection	00 (feedback side), 01 (commanding side)	00	×	○	4-103
	P020	Electronic gear ratio numerator setting	0. to 9999.	1.	○	○	
	P021	Electronic gear ratio denominator setting	0. to 9999.	1.	○	○	
	P022	Feed-forward gain setting	0.00 to 99.99, 100.0 to 655.3	0.00	○	○	
	P023	Position loop gain setting	0.00 to 99.99, 100.0	0.50	○	○	
	P024	Position bias setting	-204 (-2048.) / -999. to 2048.	0.	○	○	4-105
	P025	Temperature compensation thermistor enable	00 (no compensation), 01 (compensation)	00	×	○	4-89
	P026	Over-speed error detection level setting	0.0 to 150.0 (%)	135.0	×	○	5-5
	P027	Speed deviation error detection level setting	0.00 to 99.99, 100.0 to 120.0 (Hz)	7.50	×	×	4-98
	P028	Numerator of motor gear ratio	0. to 9999.	1.	×	○	4-105
	P029	Denominator of motor gear ratio	0. to 9999.	1.	×	○	
	P031	Accel/decel time input selection	00 (digital operator), 01 (option 1), 02 (option 2), 03 (easy sequence)	00	×	×	4-10
	P032	Positioning command input selection	00 (digital operator), 01 (option 1), 02 (option 2)	00	×	○	-
	P033	Torque command input selection	00 (VRF terminal), 01 (IRF terminal), 02 (VRF2 terminal), 03 (digital operator)	00	×	×	4-100
	P034	Torque command setting	0. to 200. (%) <0. to 180. (%)>	0.	○	○	
	P035	Polarity selection at the torque command input via VRF2 terminal	00 (as indicated by the sign), 01 (depending on the operation direction)	00	×	×	
	P036	Torque bias mode	00 (disabling the mode), 01 (digital operator), 02 (input via VRF2 terminal)	00	×	×	
	P037	Torque bias value	-200. to +200. (%) <-180. to 180. (%)>	0.	○	○	
	P038	Torque bias polarity selection	00 (as indicated by the sign), 01 (depending on the operation direction)	00	×	×	
	P039	Speed limit for torque-controlled operation (forward rotation)	0.00 to "maximum frequency" (Hz)	0.00	○	○	
	P040	Speed limit for torque-controlled operation (reverse rotation)	0.00 to "maximum frequency" (Hz)	0.00	○	○	
	P044	DeviceNet comm watchdog timer	0.00 to 99.99 (s)	1.00	×	×	-
P045	Inverter action on DeviceNet comm error	00 (tripping), 01 (tripping after decelerating and stopping the motor), 02 (ignoring errors), 03 (stopping the motor after free-running), 04 (decelerating and stopping the motor)	01	×	×		
P046	DeviceNet polled I/O: Output instance number	20, 21, 100	21	×	×		
P047	DeviceNet polled I/O: Input instance number	70, 71, 101	71	×	×		
P048	Inverter action on DeviceNet idle mode	00 (tripping), 01 (tripping after decelerating and stopping the motor), 02 (ignoring errors), 03 (stopping the motor after free-running), 04 (decelerating and stopping the motor)	01	×	×		
P049	DeviceNet motor poles setting for r/min	0, 2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 34, 36, 38 (poles)	0	×	×	4-114	
P055	Pulse-train frequency scale	1.0 to 50.0 (kHz)	25.0	×	○		
P056	Time constant of pulse-train frequency filter	0.01 to 2.00 (s)	0.10	×	○		
P057	Pulse-train frequency bias	-100. to +100. (%)	0.	×	○		
P058	Pulse-train frequency limit	0. to 100. (%)	100.	×	○		

: Specify "00" for b037 when this data is referred or changed.
 (Note)<->indicate the setting range of 75kW

Chapter 8 List of Data Settings

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page	
Absolute position control	P060	Multistage position setting 0	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	4-108
	P061	Multistage position setting 1	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	
	P062	Multistage position setting 2	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	
	P063	Multistage position setting 3	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	
	P064	Multistage position setting 4	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	
	P065	Multistage position setting 5	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	
	P066	Multistage position setting 6	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	
	P067	Multistage position setting 7	Position setting range reverse side to forward side (upper 4 digits including "-")	0	<input type="radio"/>	<input type="radio"/>	
	P068	Zero-return mode selection	00(Low) / 01 (Hi1) / 00 (Hi2)	00	<input type="radio"/>	<input type="radio"/>	
	P069	Zero-return direction selection	00 (FR) / 01 (RR)	00	<input type="radio"/>	<input type="radio"/>	
	P070	Low-speed zero-return frequency	0.00 to 10.00 (Hz)	0.00	<input type="radio"/>	<input type="radio"/>	
	P071	High-speed zero-return frequency	0.00 to 99.99 / 100.0 to Maximum frequency setting (Hz)	0.00	<input type="radio"/>	<input type="radio"/>	
	P072	Position range specification (forward)	0 to 268435455 (when P012 = 02) 0 to 1073741823 (when P012 = 03) (upper 4 digits)	268435455	<input type="radio"/>	<input type="radio"/>	
	P073	Position range specification (reverse)	-268435455 to 0 (when P012 = 02) -1073741823 to 0 (when P012 = 03) (upper 4 digits)	-268435455	<input type="radio"/>	<input type="radio"/>	
P074	Teaching selection	00 (X00) , 01 (X01) , 02 (X02) , 03 (X03) , 04 (X04) , 05 (X05) , 06 (X06) , 07 (X07)	00	<input type="radio"/>	<input type="radio"/>		
Easy sequence function	P100	Easy sequence user parameter U (00)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	4-97
	P101	Easy sequence user parameter U (01)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P102	Easy sequence user parameter U (02)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P103	Easy sequence user parameter U (03)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P104	Easy sequence user parameter U (04)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P105	Easy sequence user parameter U (05)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P106	Easy sequence user parameter U (06)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P107	Easy sequence user parameter U (07)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P108	Easy sequence user parameter U (08)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P109	Easy sequence user parameter U (09)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P110	Easy sequence user parameter U (10)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P111	Easy sequence user parameter U (11)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P112	Easy sequence user parameter U (12)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P113	Easy sequence user parameter U (13)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P114	Easy sequence user parameter U (14)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P115	Easy sequence user parameter U (15)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P116	Easy sequence user parameter U (16)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P117	Easy sequence user parameter U (17)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P118	Easy sequence user parameter U (18)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
	P119	Easy sequence user parameter U (19)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>	
P120	Easy sequence user parameter U (20)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P121	Easy sequence user parameter U (21)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P122	Easy sequence user parameter U (22)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P123	Easy sequence user parameter U (23)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P124	Easy sequence user parameter U (24)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P125	Easy sequence user parameter U (25)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P126	Easy sequence user parameter U (26)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P127	Easy sequence user parameter U (27)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P128	Easy sequence user parameter U (28)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P129	Easy sequence user parameter U (29)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P130	Easy sequence user parameter U (30)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
P131	Easy sequence user parameter U (31)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	<input type="radio"/>	<input type="radio"/>		
User parameters	U001	User-selected function 1	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	4-77
	U002	User-selected function 2	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U003	User-selected function 3	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U004	User-selected function 4	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U005	User-selected function 5	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U006	User-selected function 6	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U007	User-selected function 7	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U008	User-selected function 8	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U009	User-selected function 9	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U010	User-selected function 10	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U011	User-selected function 11	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	
	U012	User-selected function 12	no, d001 to P131	no	<input type="radio"/>	<input type="radio"/>	

: Specify "00" for b037 when this data is referred or changed.

Upgrading from the HF-430 Series

The HF-430 series inverter is upwardly compatible with the HF-430 α series inverter. Therefore, you can:

- mount the control circuit terminal block card of the HF-430 series in the HF-430 α series without removing the connected cables,
- copy the parameter settings from the HF-430 series into the HF-430 α series, and
- use the option cards mounted in the HF-430 series for the HF-430 α series without removing the connected cables.

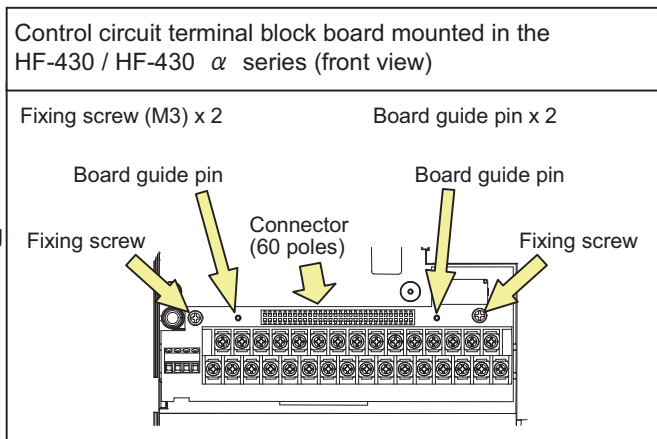
(1) Control circuit terminal block card

You can mount the control circuit terminal block card of the HF-430 series into the HF-430 α series. Note, however, that the backing plate is incompatible.

(Procedure for replacing the control circuit terminal block card)

As shown in the figure on the right, the fixing screw locations on the control circuit terminal block card are common to the HF-430 and HF-430 α series.

To remove and install the control circuit terminal block card, follow the steps 1) to 5) described below.

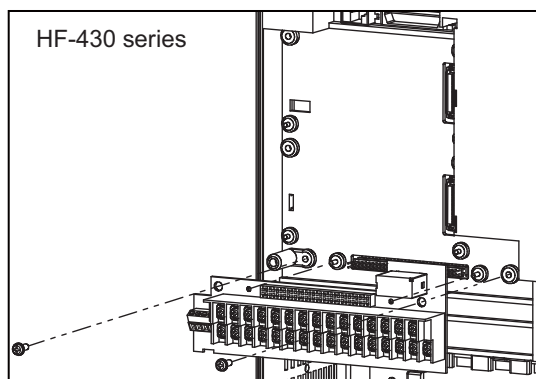


Precautions:

Use care to prevent the control circuit terminal block card from twisting when removing or mounting it. Otherwise, the card guide pins and connector pins may be damaged.

Do not pull the cables connected to the control circuit terminal block card when you remove the card from the HF-430 series.

Do not forcibly insert the card into the mounting slot. Make sure that the card is correctly fitted onto the card guide pins and the connectors are correctly fitted to each other.

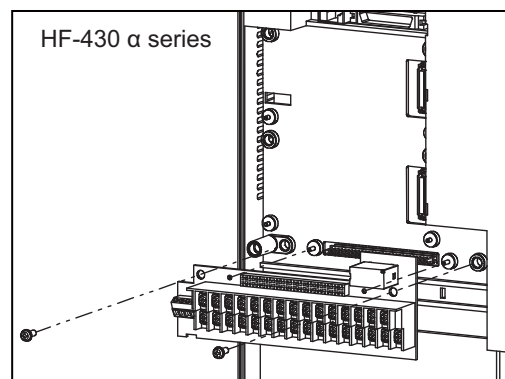


Removing the control circuit terminal block card from the HF-430 series

- 1) Remove two fixing screws from the control circuit terminal block card.
- 2) Pull the control circuit terminal block card straight toward you to remove it from the HF-430 series.

Precautions:

- Pull out the card slowly.
- Be careful not to bend the connector pins.
- Be careful not to break the card guide pins.



Mounting the removed control circuit terminal block card in the HF-430 α series

- 3) Remove the original control circuit terminal block card from the HF-430 α series beforehand (as instructed in steps 1) and 2)).
- 4) Insert the control circuit terminal block card removed from the HF-430 series straight into the slot along the card guide pins and connector pins until it touches the fixing-screw seats.
- 5) Secure the control circuit terminal block card with two fixing screws.

Precaution:

- Be sure to fix the card with the two fixing screws.

(2) Copying the parameter settings

If you use an optional copy unit (OS-41), you can copy (import) the parameter settings from the HF-430 series into the HF-430 α series. Note, however, that you cannot copy the parameter settings from the HF-430 α series to the HF-430 series because the HF-430 α series has many new functions and additional parameters.

Precaution: Copying of the data on a copy unit (OS-41)

If you copy parameter data from the HF-430 α or HF-430 series inverter in which the slide switch SW1 is set to OFF to the HF-430 α series inverter in which the slide switch SW1 is set to ON, the operator may momentarily display an error message "R-ERROR COPY ROM." This event occurs because the data on multifunctional input terminals [RST] and [JOG] cannot be copied because the copy-destination HF-430 α series has exclusively assigned special functions to these terminals according to the ON setting of the slide switch SW1. Other parameter data is copied. In such cases, confirm the parameter settings on both copy-source and copy-destination inverters before using the copy-destination HF-430 α series.

After copying the data, be sure to power off and on again to reflect the copied data.

(3) Option cards

You can use the option cards (PG Feedback card, digital input card and DeviceNet option card) mounted in the HF-430 series for the HF-430 α series.

To mount the option cards in the HF-430 α series, follow the same mounting procedure as that used for the HF-430 series. For details, refer to the instruction manual for each option card.

Precaution: Since the HF-430 α series has many new functions and additional parameters, some functions of the DeviceNet option card (option cards conforming to the open network specifications) cannot be implemented on the HF-430 α series.

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Warranty

Warranty period	The warranty shall be 18 months from date of shipment or 12 months after initial operation, whichever is shorter.
Warranty condition	In the event that any problem or damage to the Product arises during the "Warranty Period" from defects in the Product whenever the Product is properly installed and combined with the Buyer's equipment or machines maintained as specified in the maintenance manual, and properly operated under the conditions described in the catalog or as otherwise agreed upon in writing between the Seller and Buyer or its customers; the Seller will provide, at its sole discretion, appropriate repair or replacement of the Product without charge at a designated facility, except as stipulated in the "Warranty Exclusions" as described below. However, if the Product is installed or integrated into the Buyer's equipment or machines, the Seller shall not reimburse the cost of: removal or re-installation of the Product or other incidental costs related thereto, any lost opportunity, any profit loss or other incidental or consequential losses or damages incurred by the Buyer or its customers.
Warranty exclusion	Notwithstanding the above warranty, the warranty as set forth herein shall not apply to any problem or damage to the Product that is caused by: 1. Installation, connection, combination or integration of the Product in or to the other equipment or machine that rendered by any person or entity other than the Seller. 2. Insufficient maintenance or improper operation by the Buyer or its customers such that the Product is not maintained in accordance with the maintenance manual provided or designated by the Seller; 3. Improper use or operation of the Product by the Buyer or its customers that is not informed to the Seller, including, without limitation, the Buyer's or its customers' operation of the Product not in conformity with the specifications; 4. Any problem or damage on any equipment or machine to which the Product is installed, connected or combined or any specifications particular to the buyer or its customers; 5. Any changes, modifications, improvements or alterations to the Product or those functions that are rendered on the Product by any person or entity other than the Seller; 6. Any parts in the Product that are supplied or designated by the Buyer or its customers; 7. Earthquake, fire, flood, salt air, gas, lightning, acts of God or any other reasons beyond the control of the Seller; 8. Normal wear and tear, or deterioration of the Product's parts, such as the cooling fan bearings; 9. Any other troubles, problems or damage to the Product that are not attributable to the Seller.
Others	The Seller will not be responsibility for the installation and removal of the inverter. Any inverter transportation cost shall be born by both Seller and Buyer.

To inverter users:

The inverter described in this operation manual is used for variable-speed operation of 3-phase induction motors for general industry use.



- ▼ The inverter described in this manual is not designed and manufactured for use in equipment or a system used under the following conditions that will directly lead to death or injury: atomic energy control, aerospace equipment, traffic equipment, medical instrument and all kinds of safety devices. When our products are applied to the above equipment or system, be sure to consult us.

- ▼ Our products are manufactured under stringent quality control. However, install a safety device on the equipment side in order to prevent serious accidents or loss when our products are applied to equipment that may cause serious accidents or loss due to failure or malfunction.

- ▼ Do not use the inverter for any load other than 3-phase induction motors.
When an explosion-proof motor is selected, pay attention to the installation environment, because the inverter is not of an explosion-proof type.

- ▼ Carefully read the "Operation Manual" before use for correct operation.
Read the manual carefully also for long-term storage.

- ▼ Electrical work is necessary for installation of the inverter. Leave the electric work to specialists.